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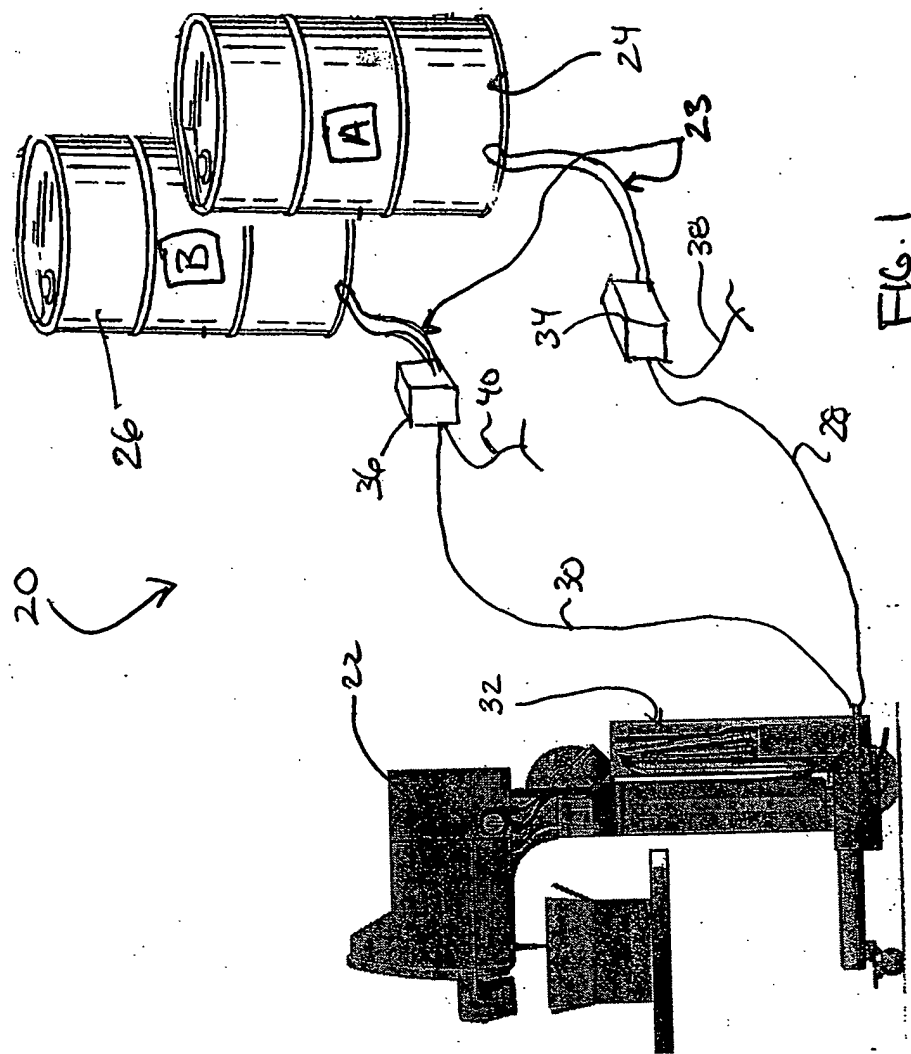
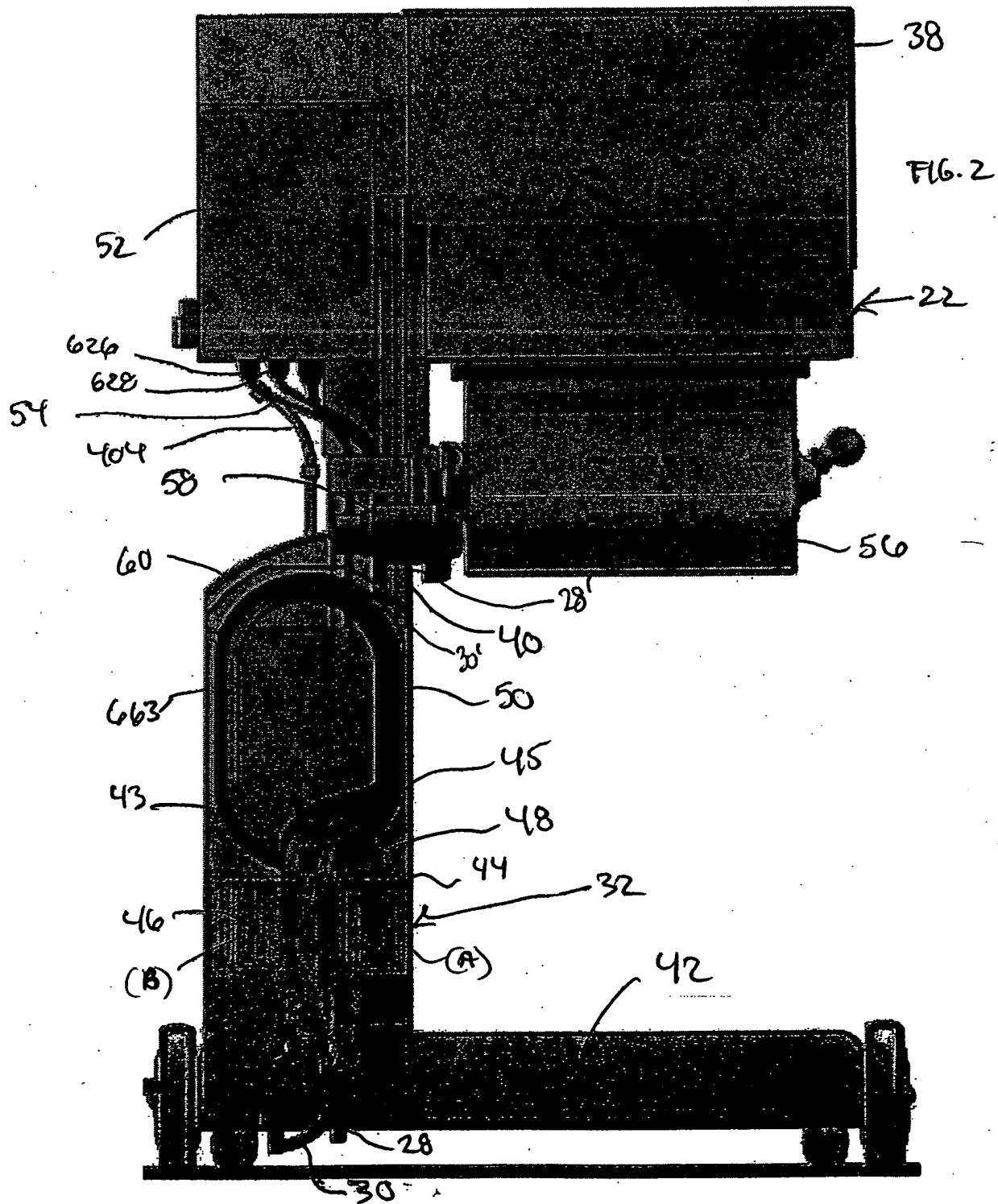


FIG. 1



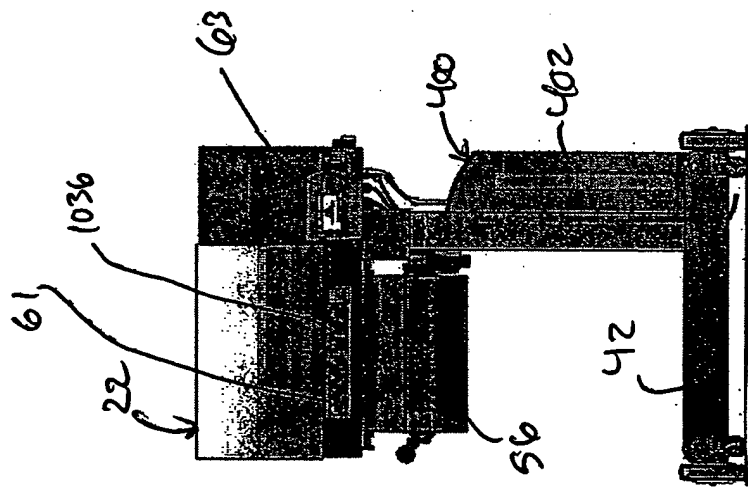
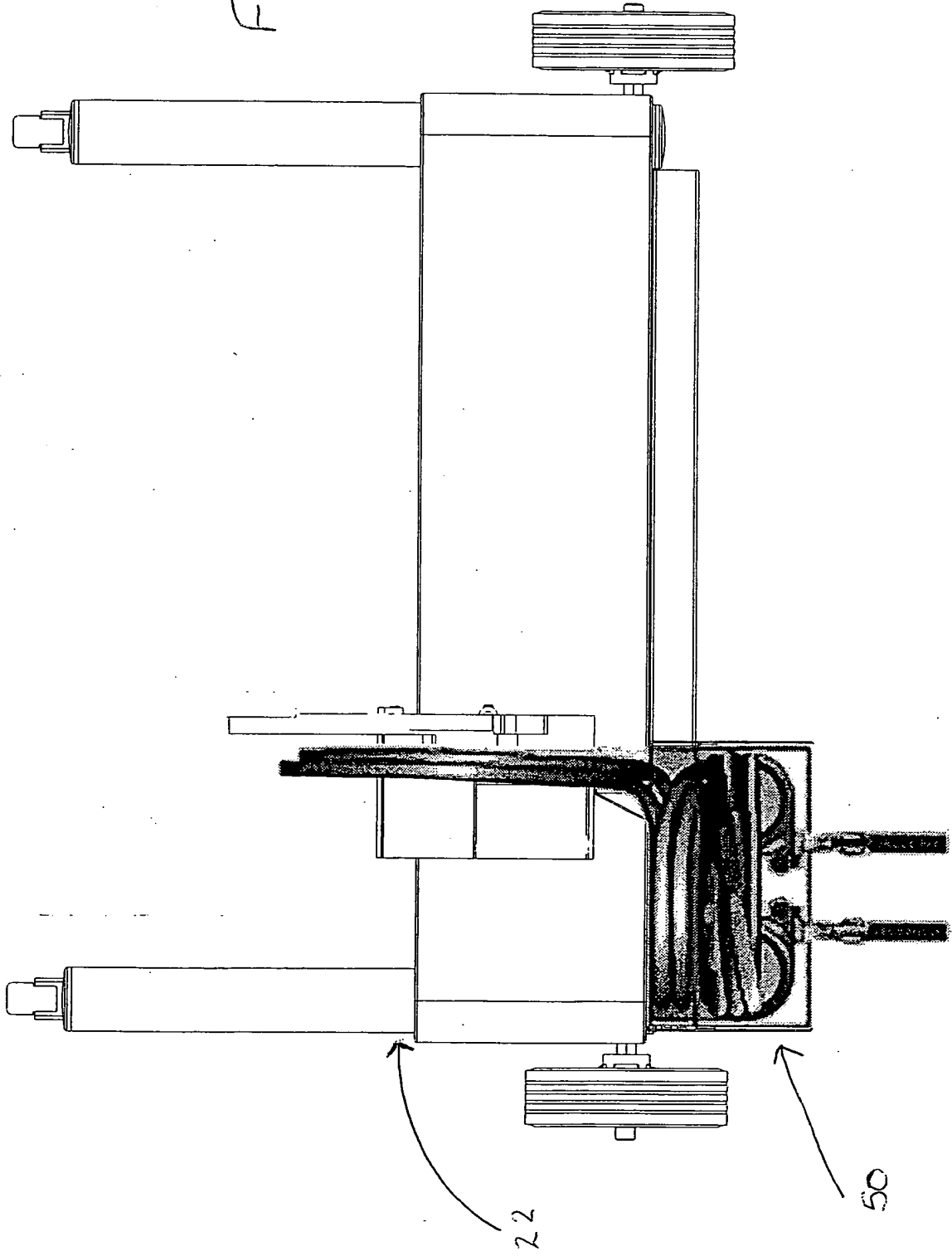


FIG. 3

FIG 4



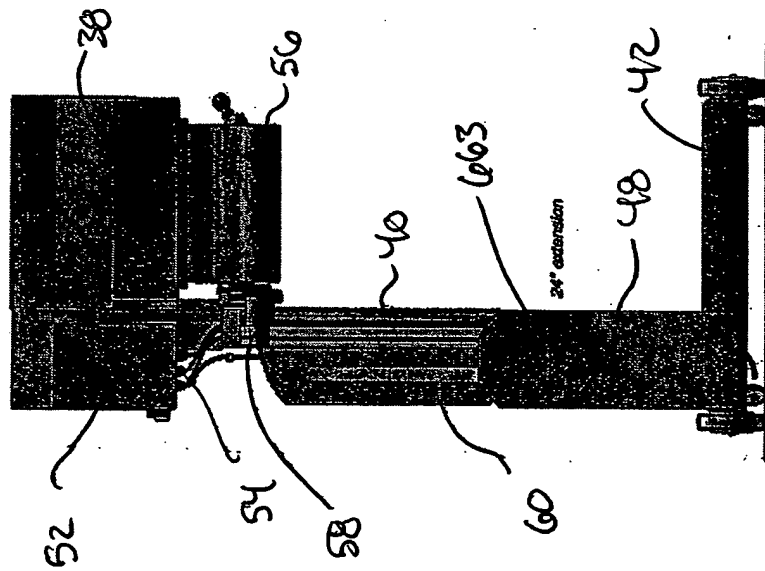


FIG-5

FIG. 6

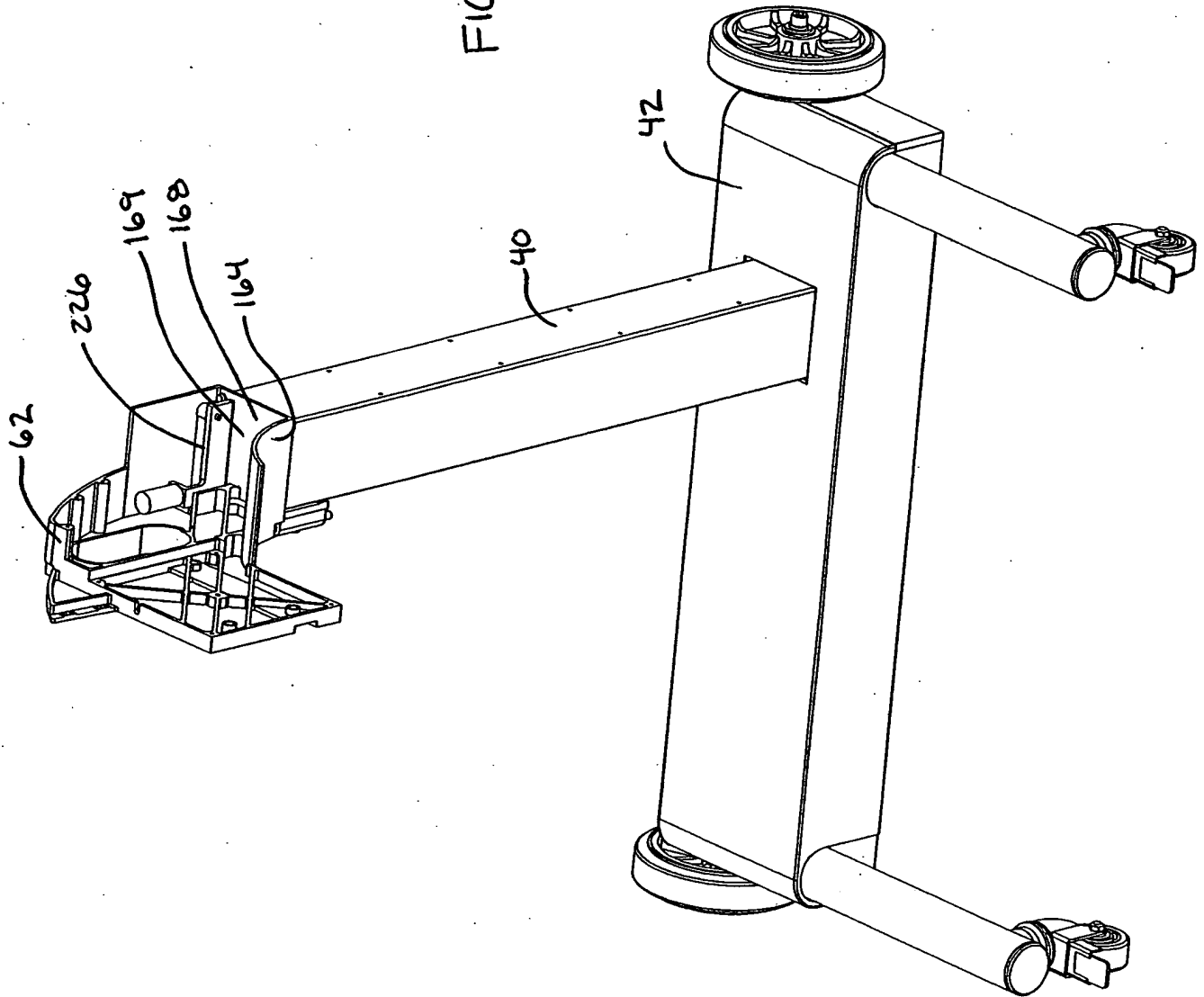


FIG. 7

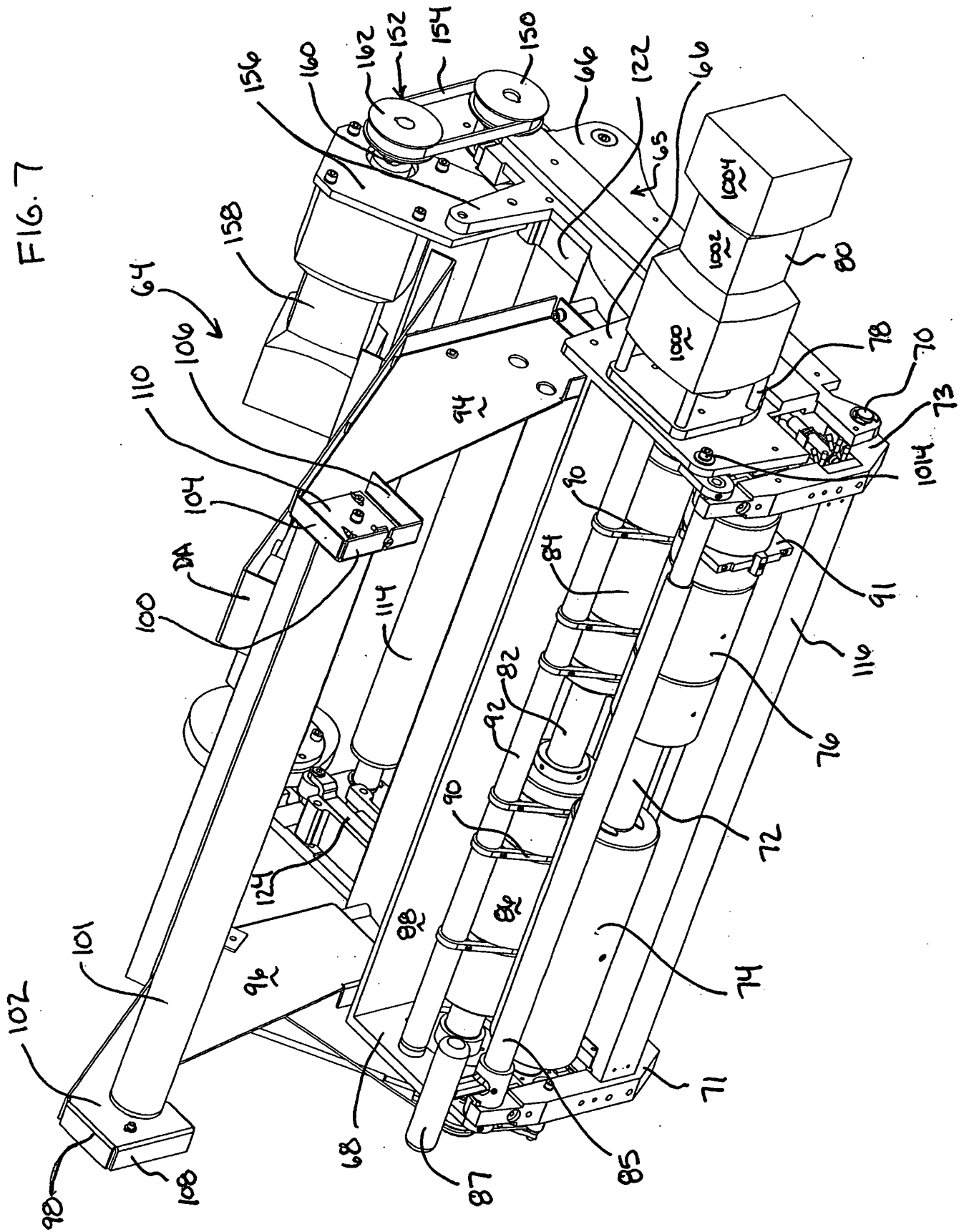
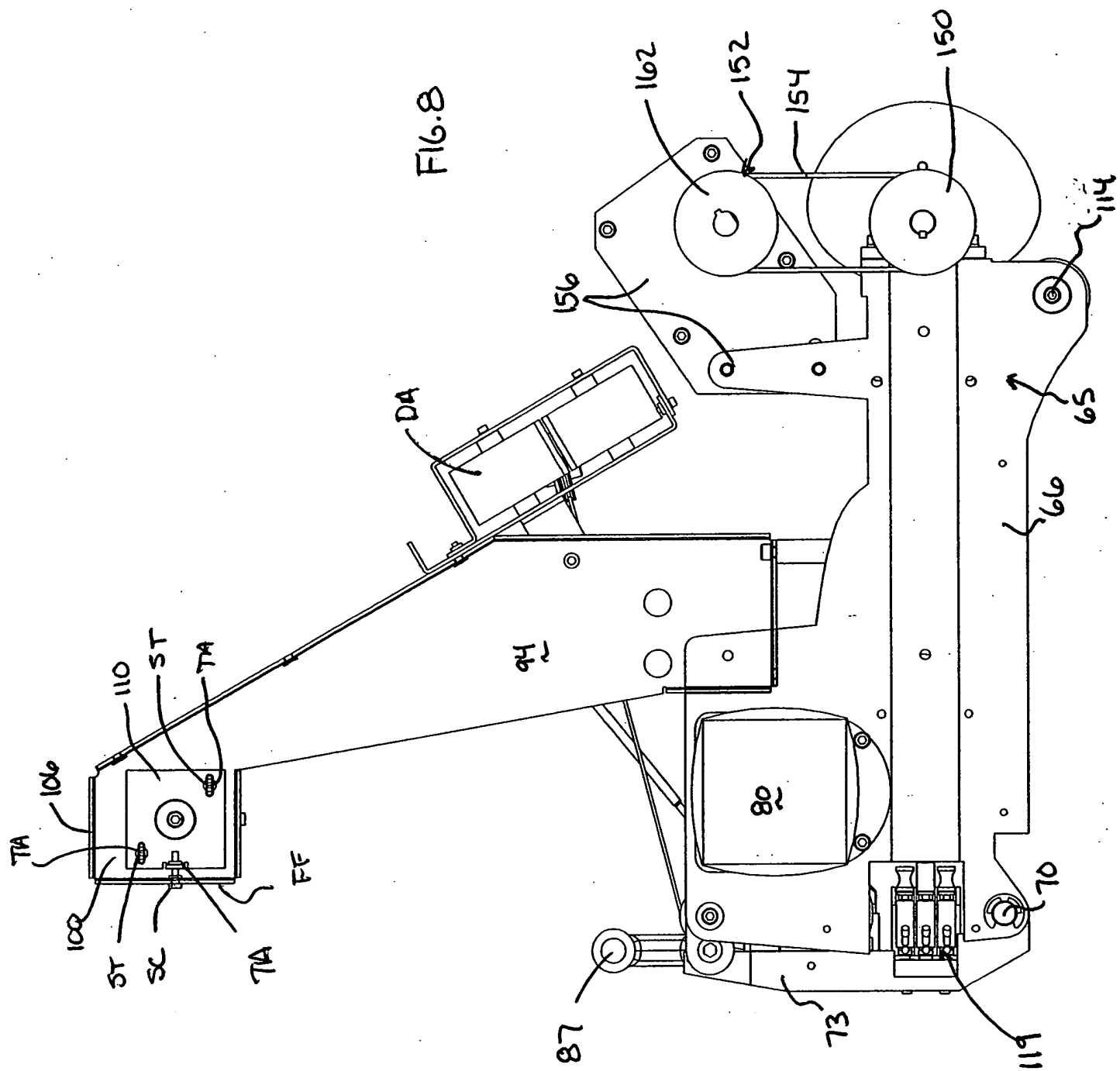
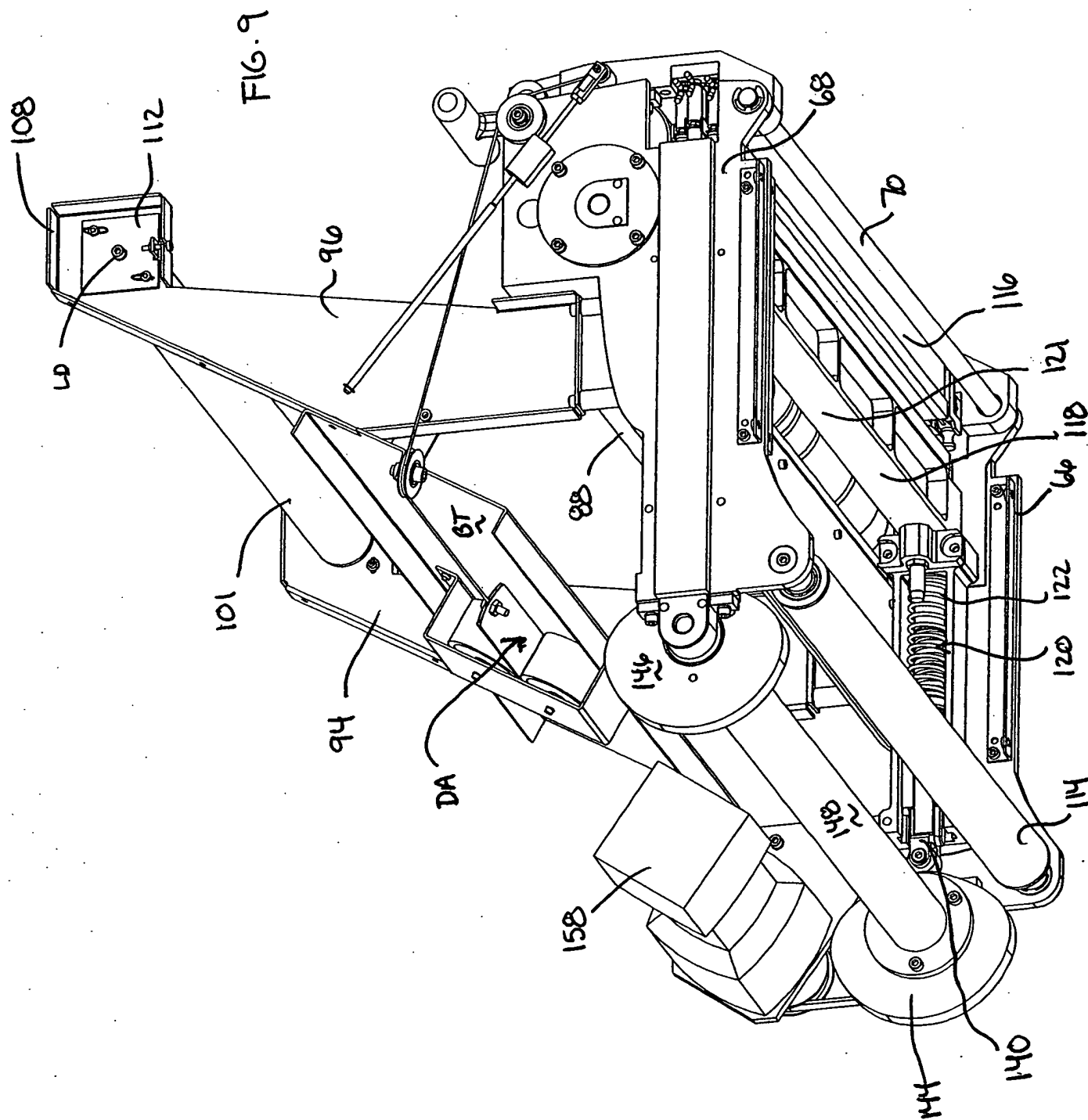




FIG. 8





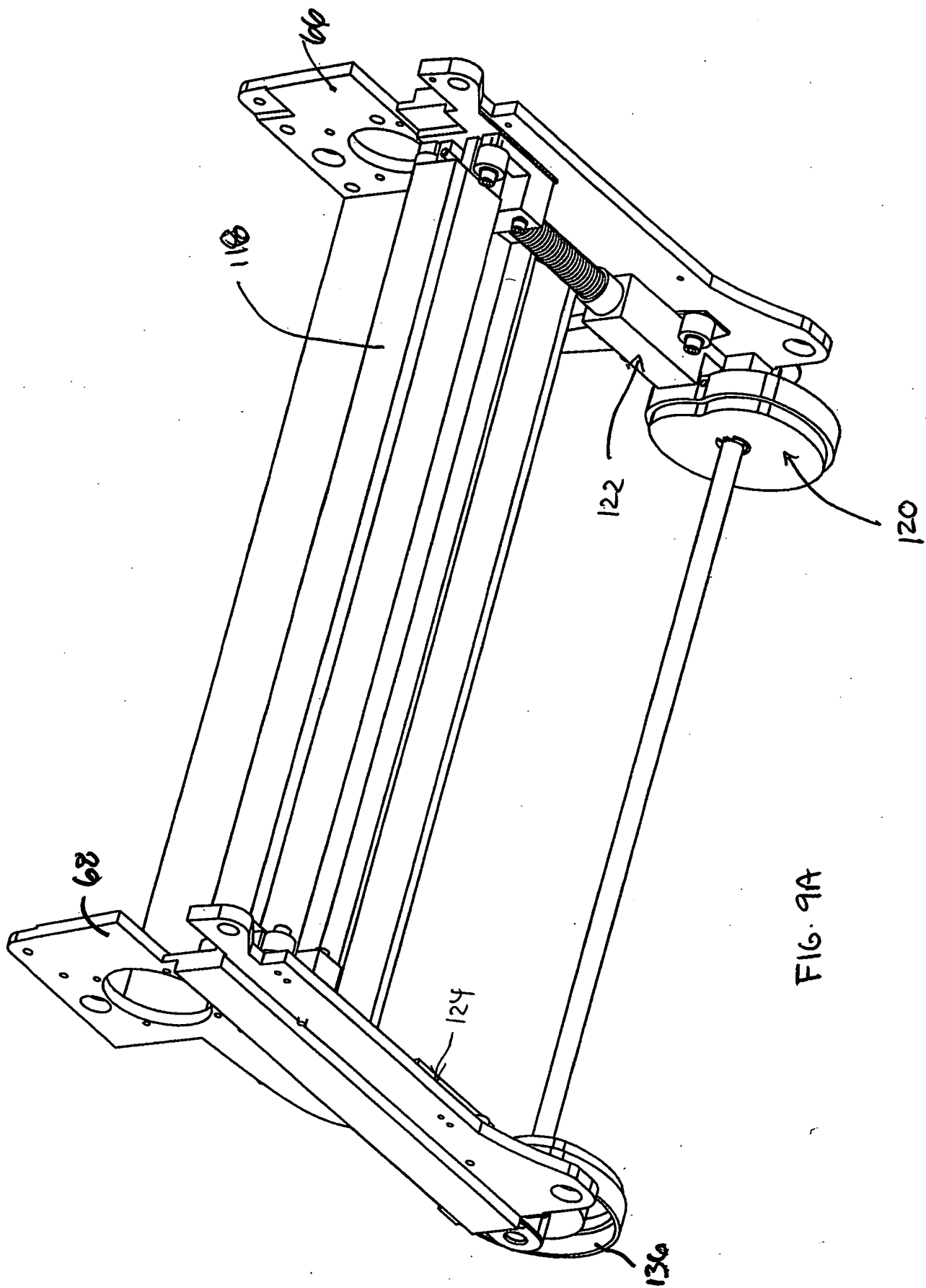


FIG. 9A

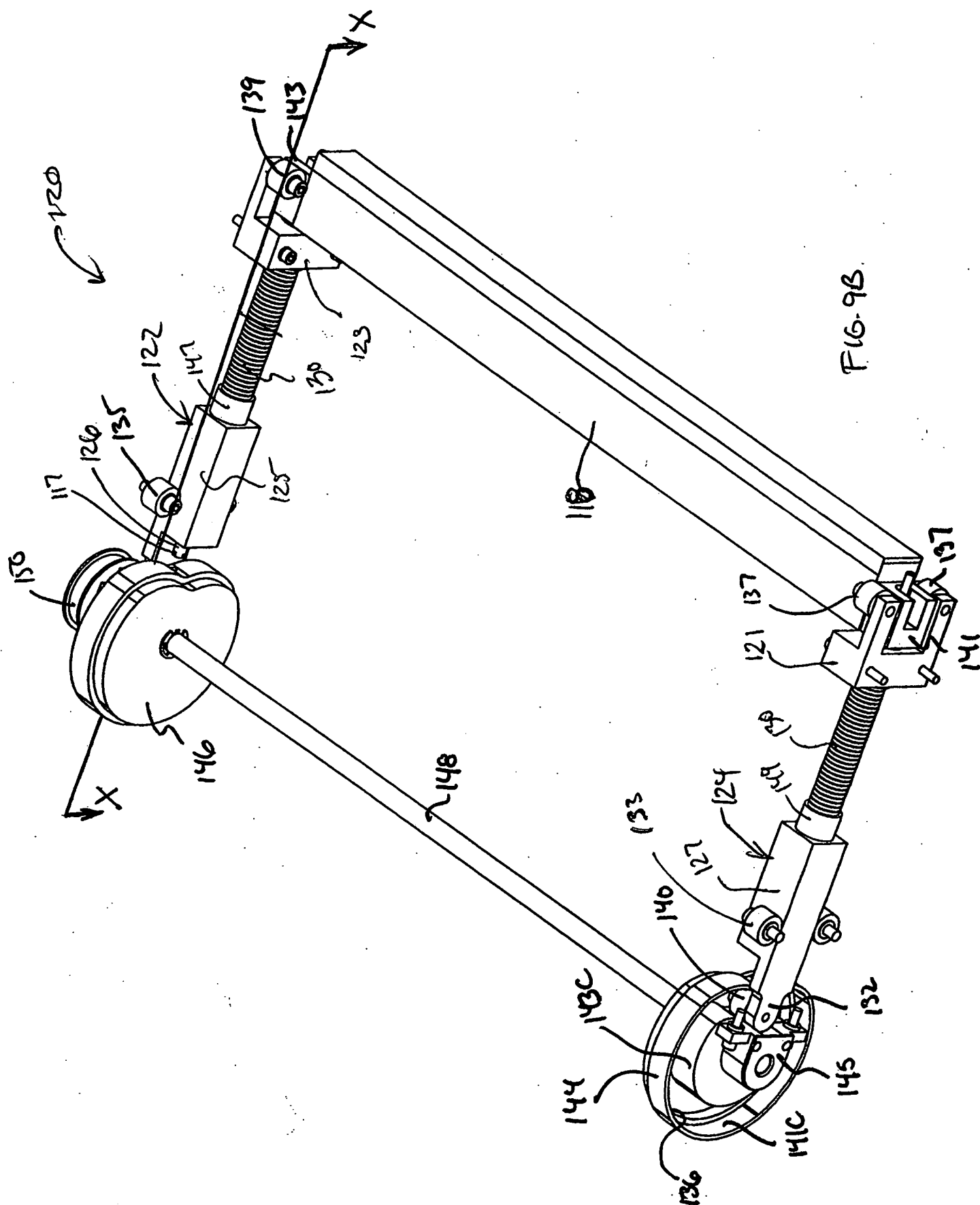


FIG. 9B.

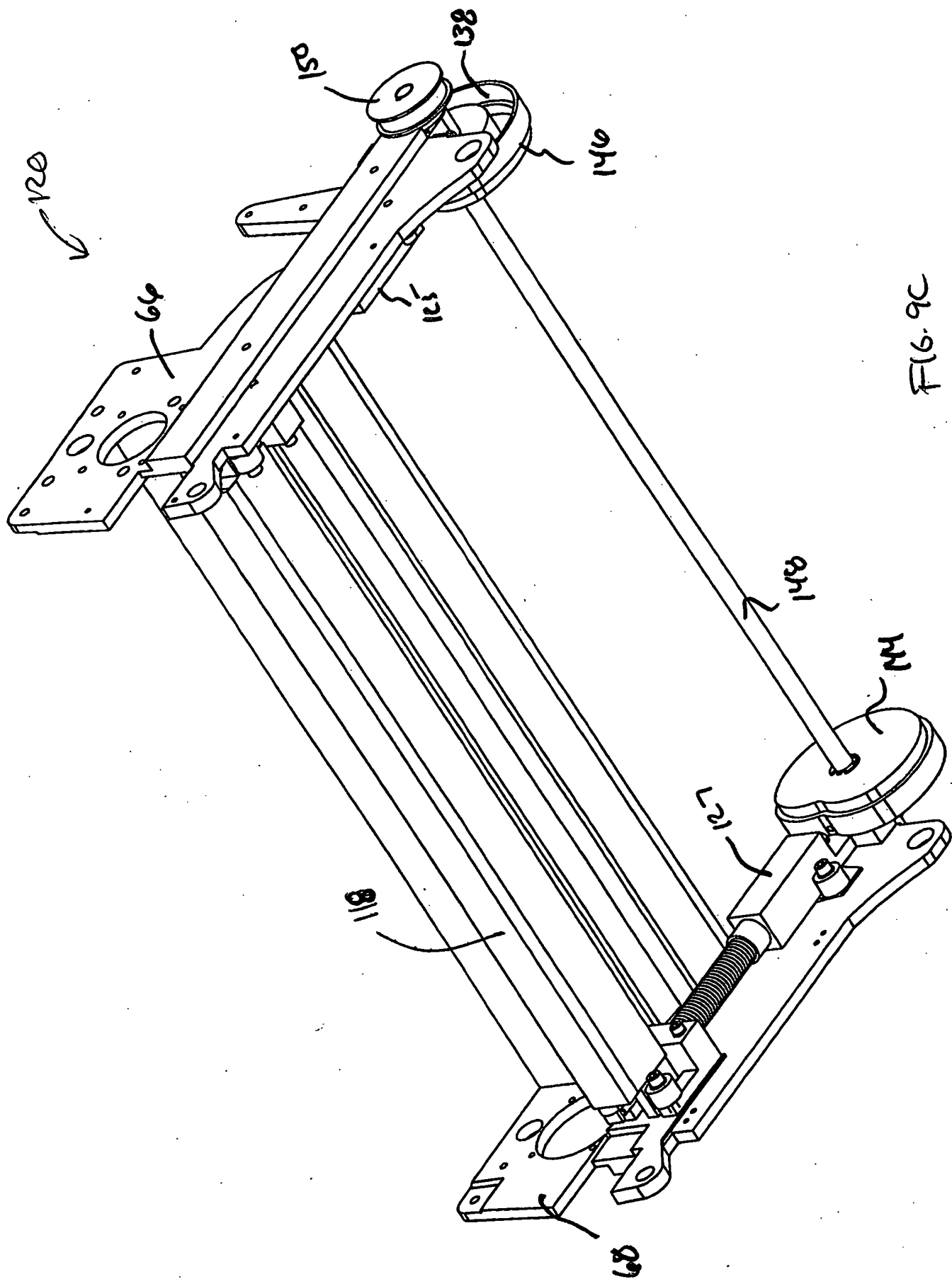


Fig. 9C

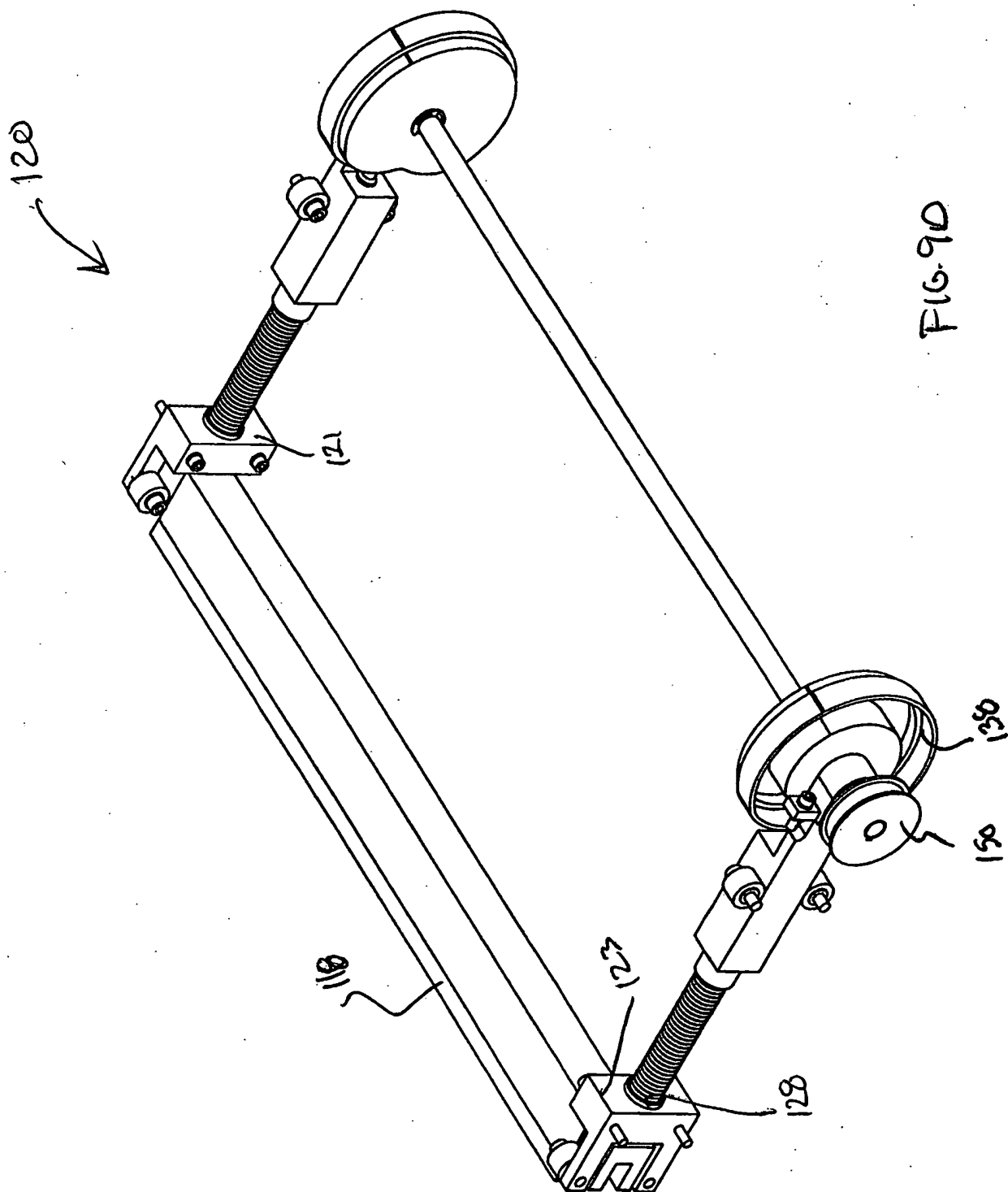
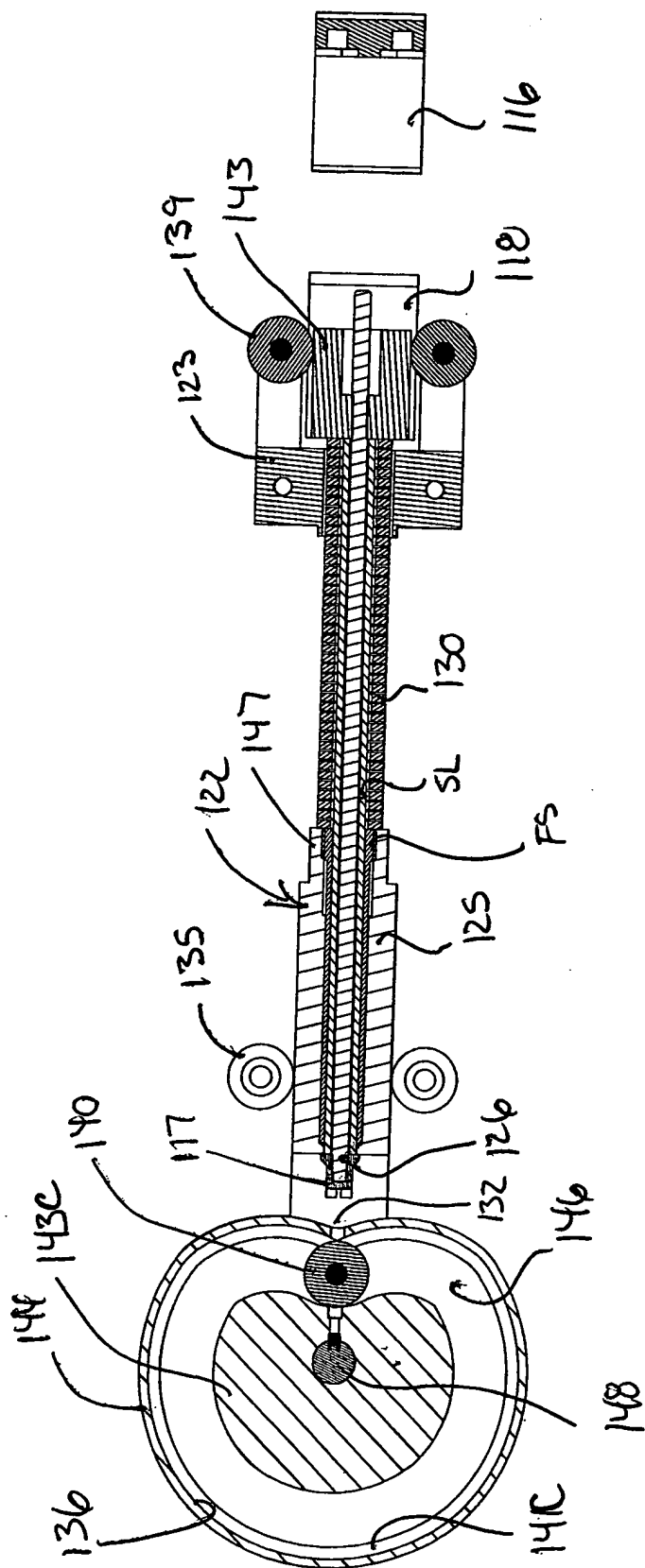


FIG. 9E



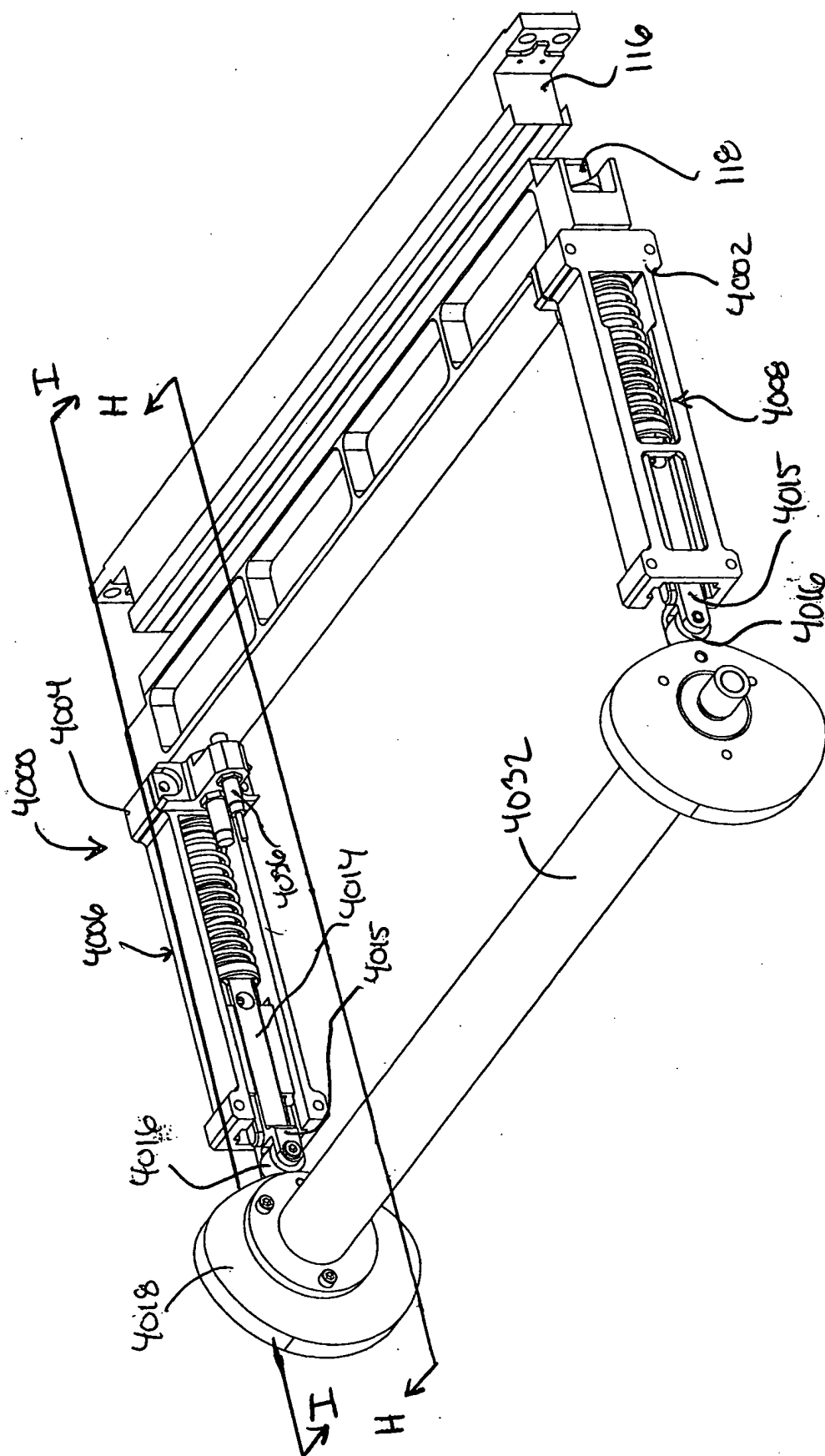


FIG. 9F



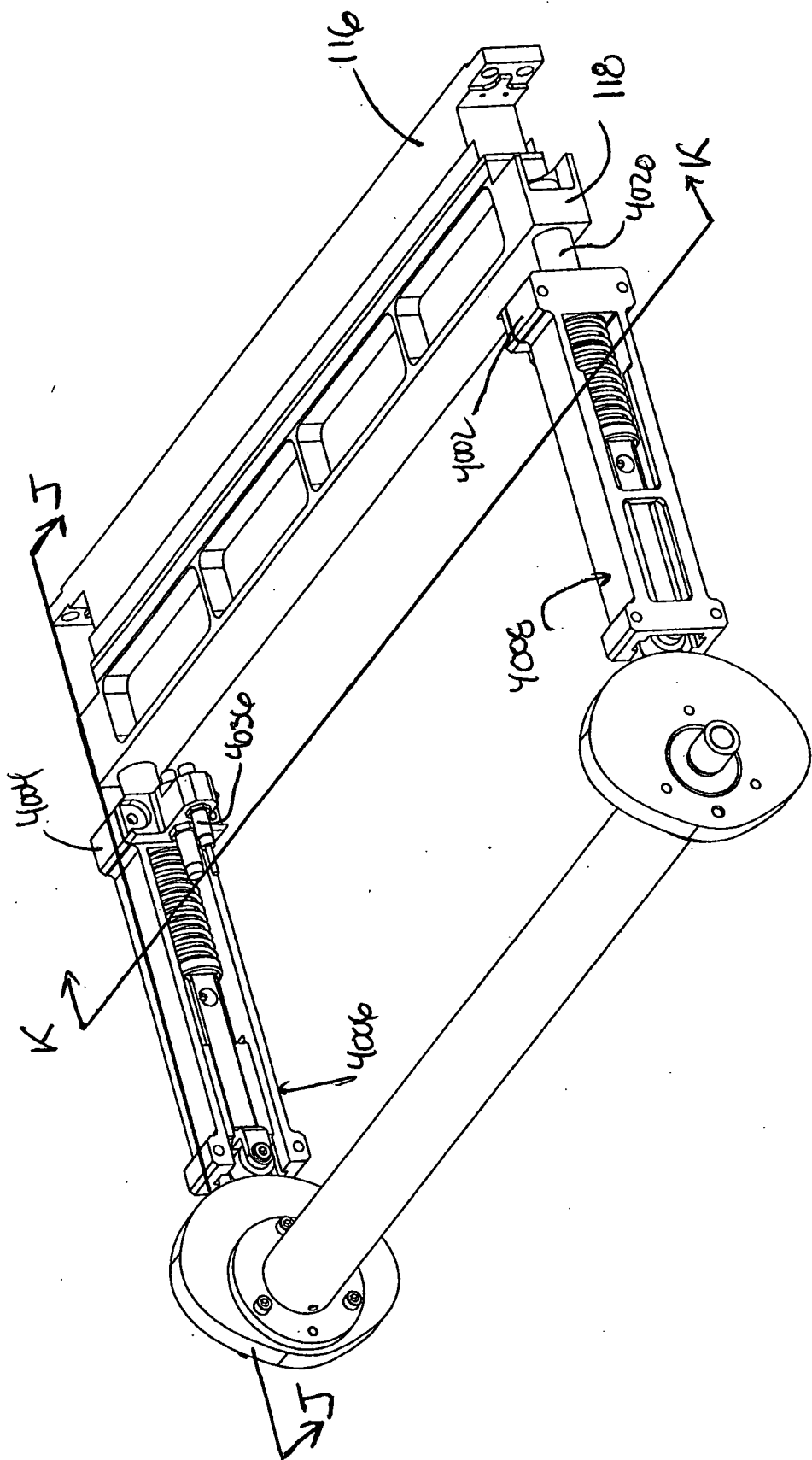


FIG. 9C

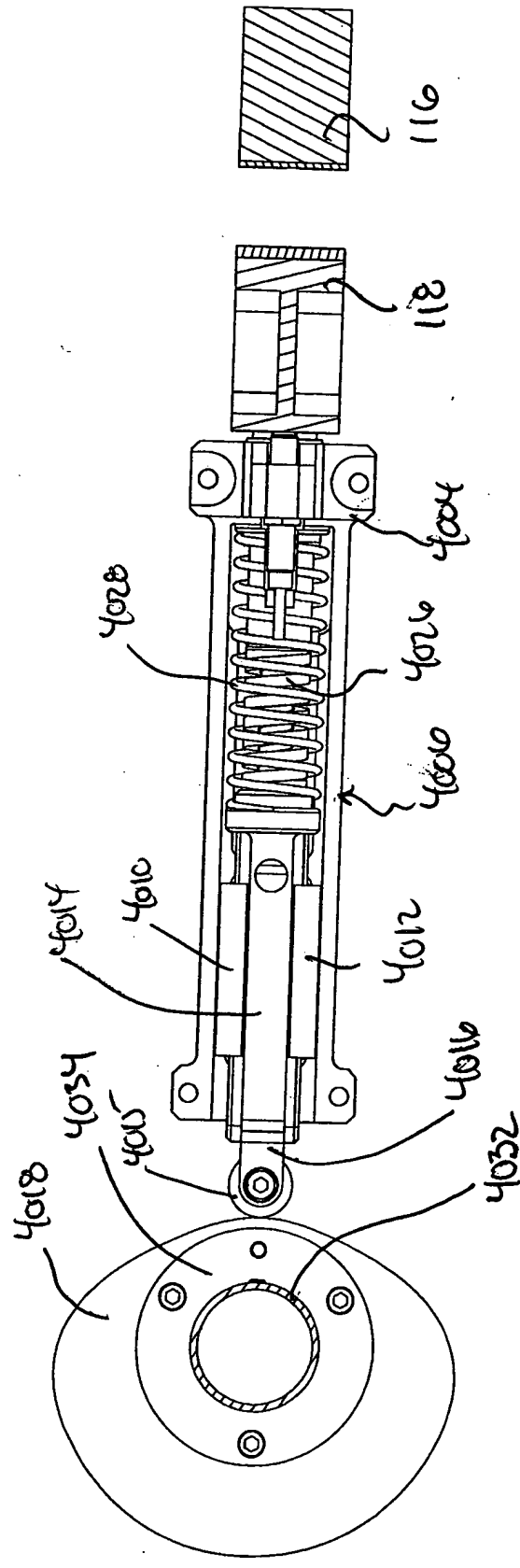


FIG. 9H

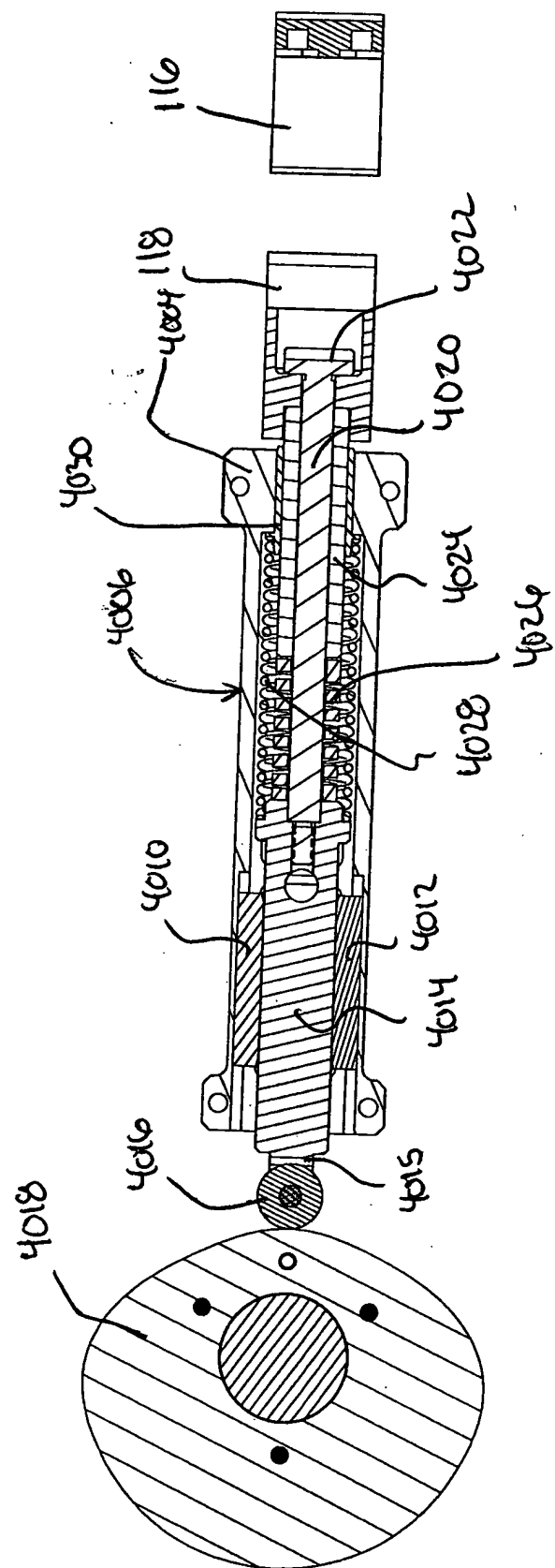
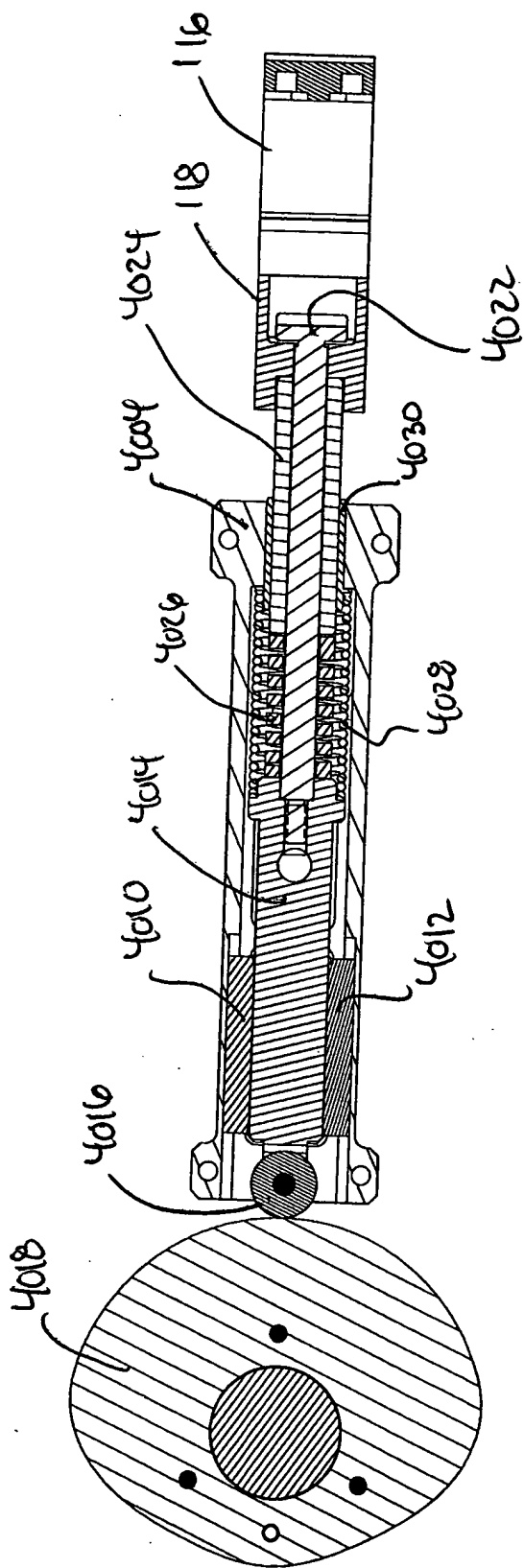


FIG. 9I



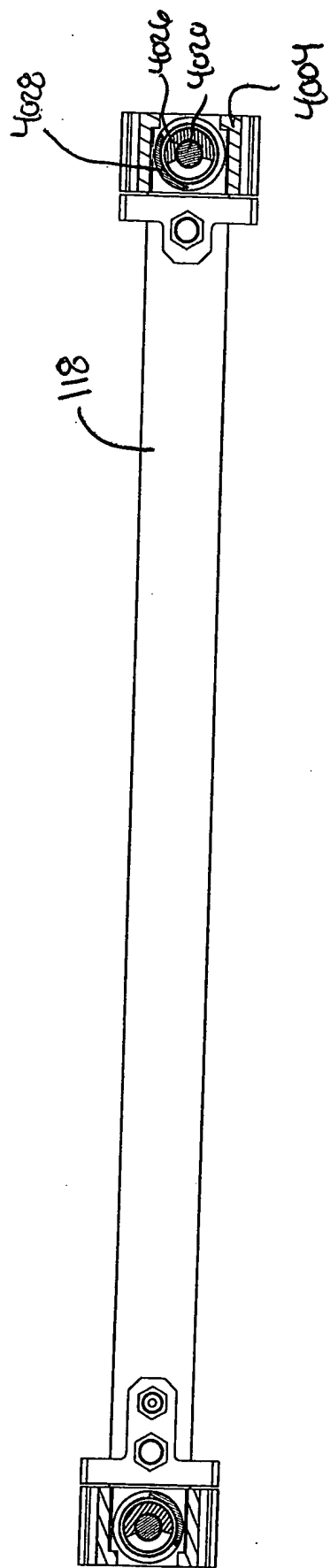
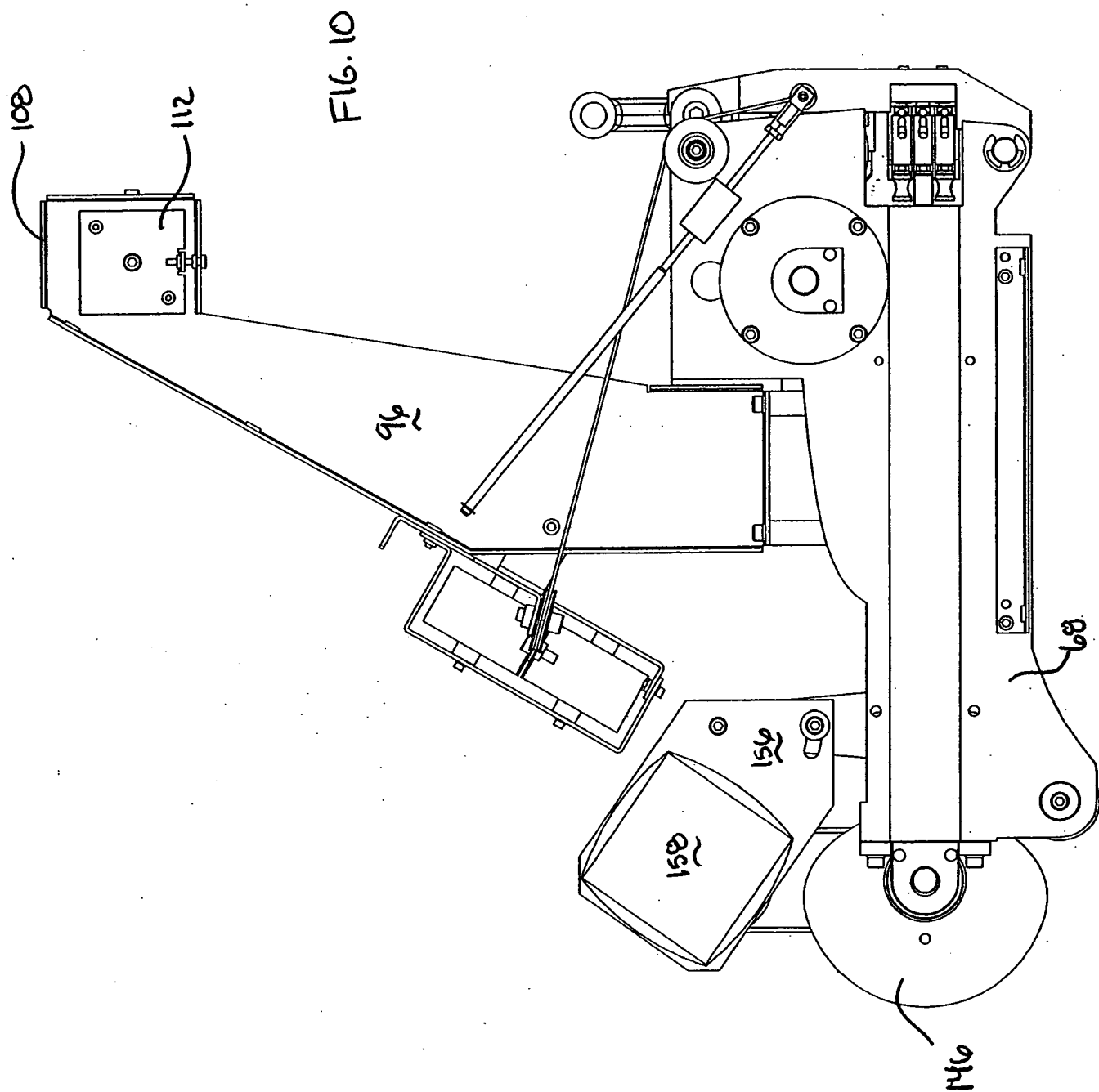
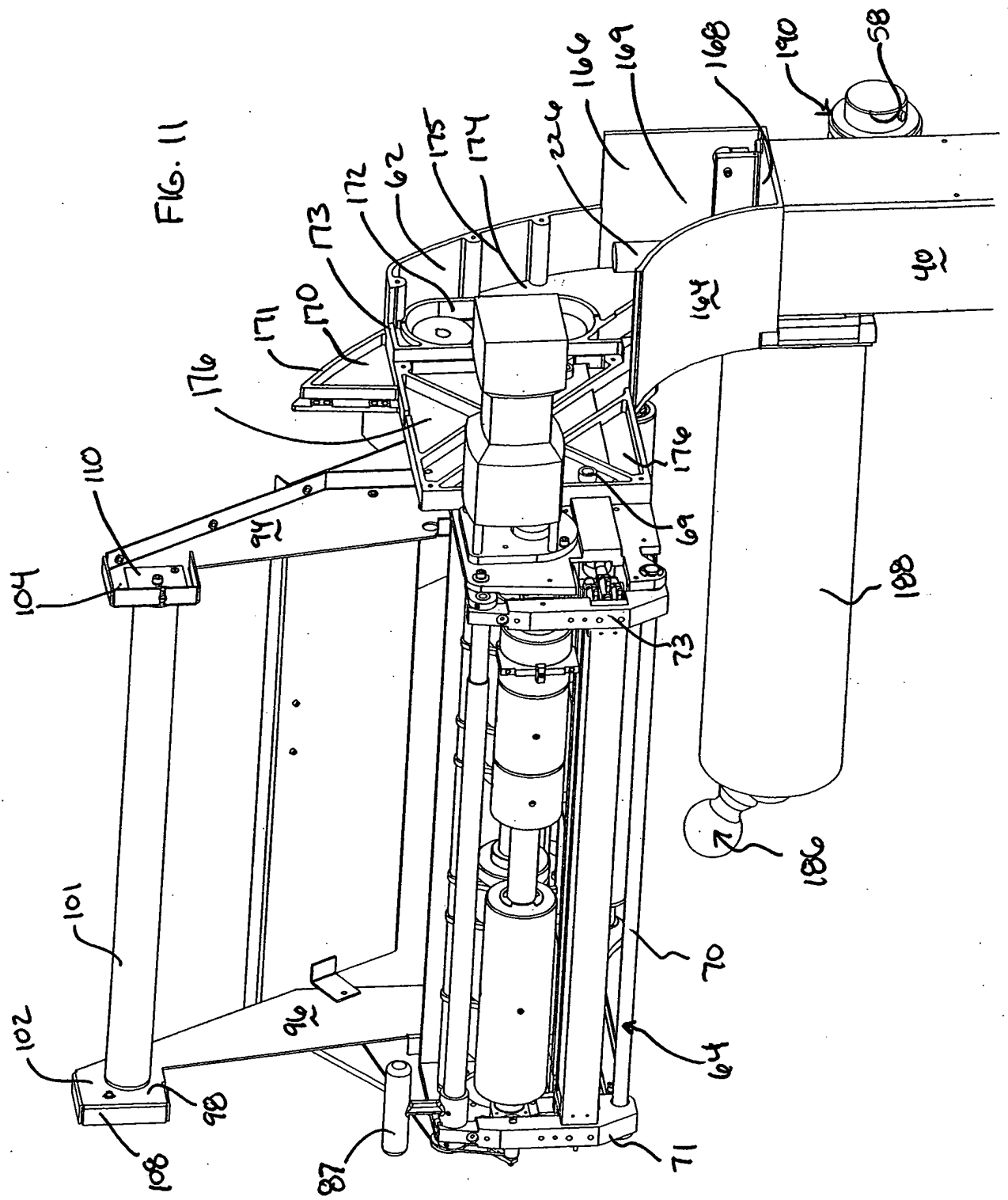


FIG. 9K





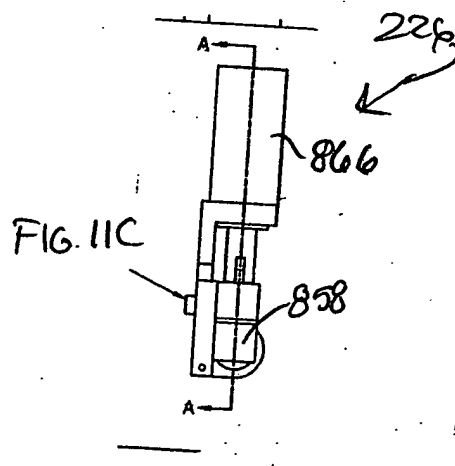
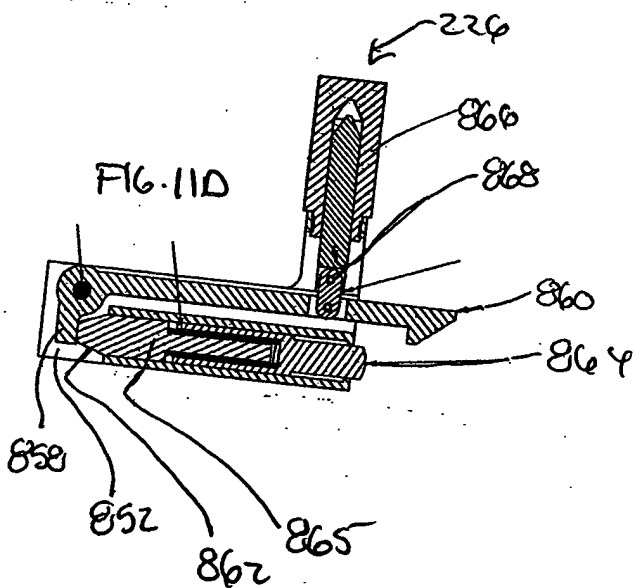
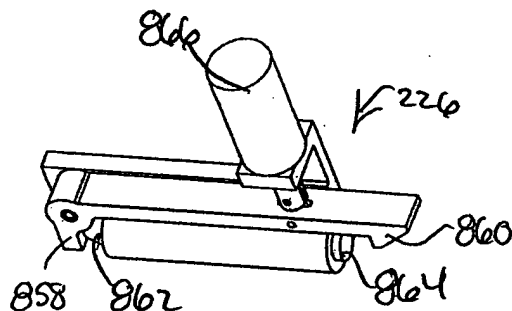
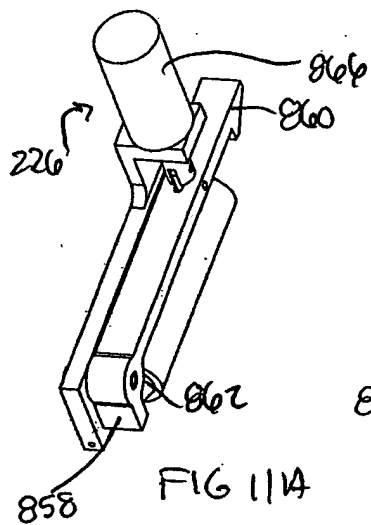




FIG. 12

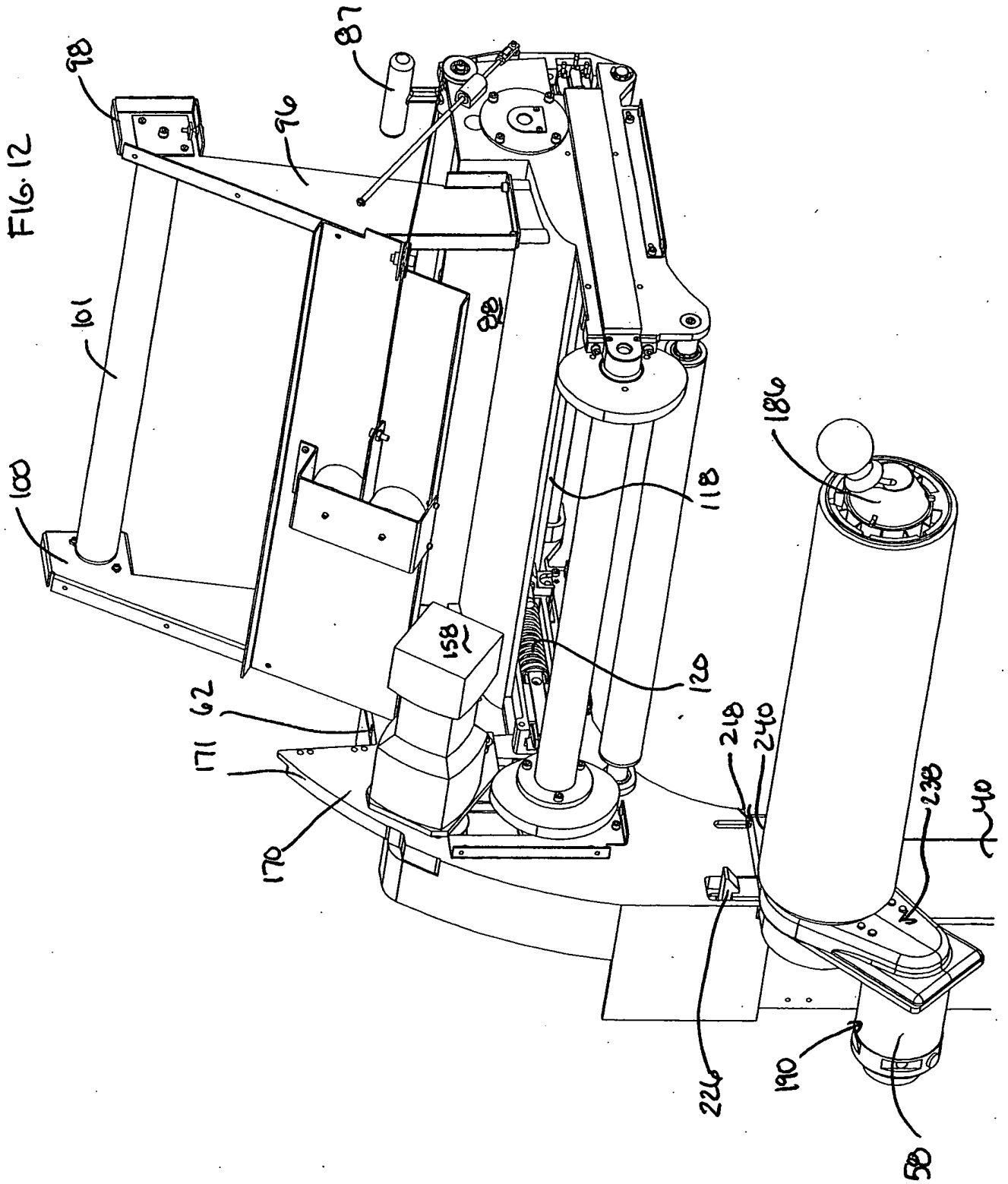


FIG. 13

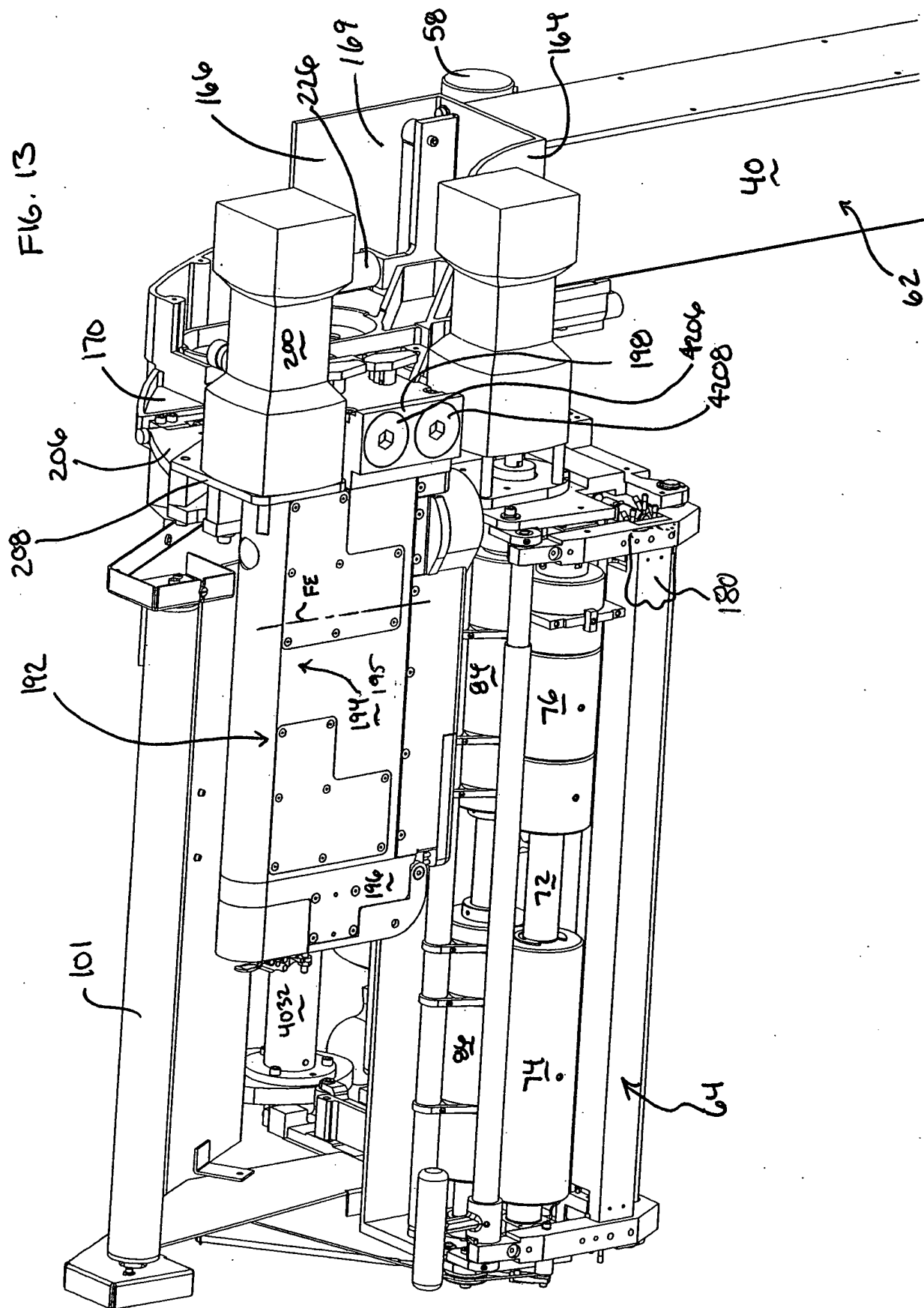
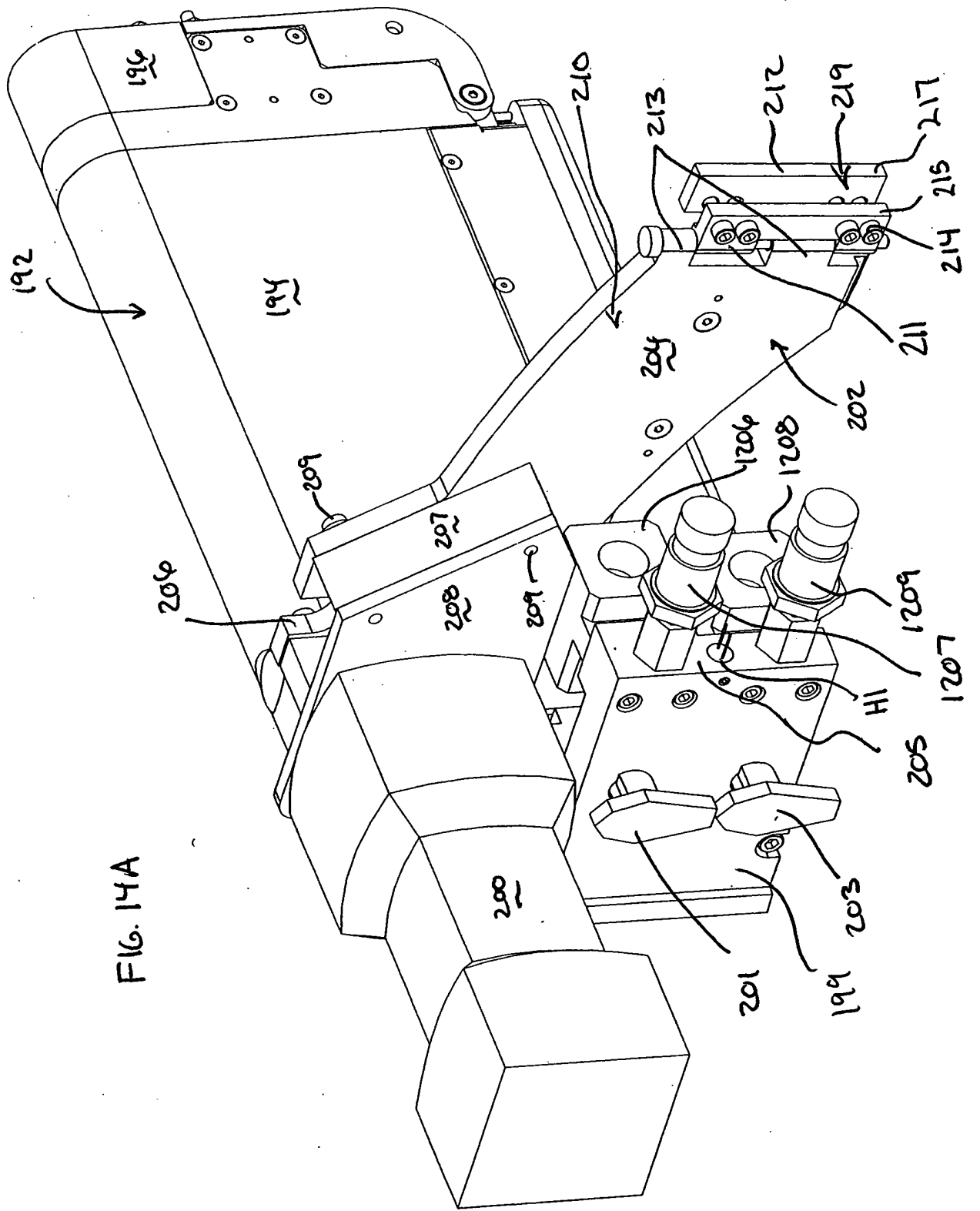


FIG. 14A



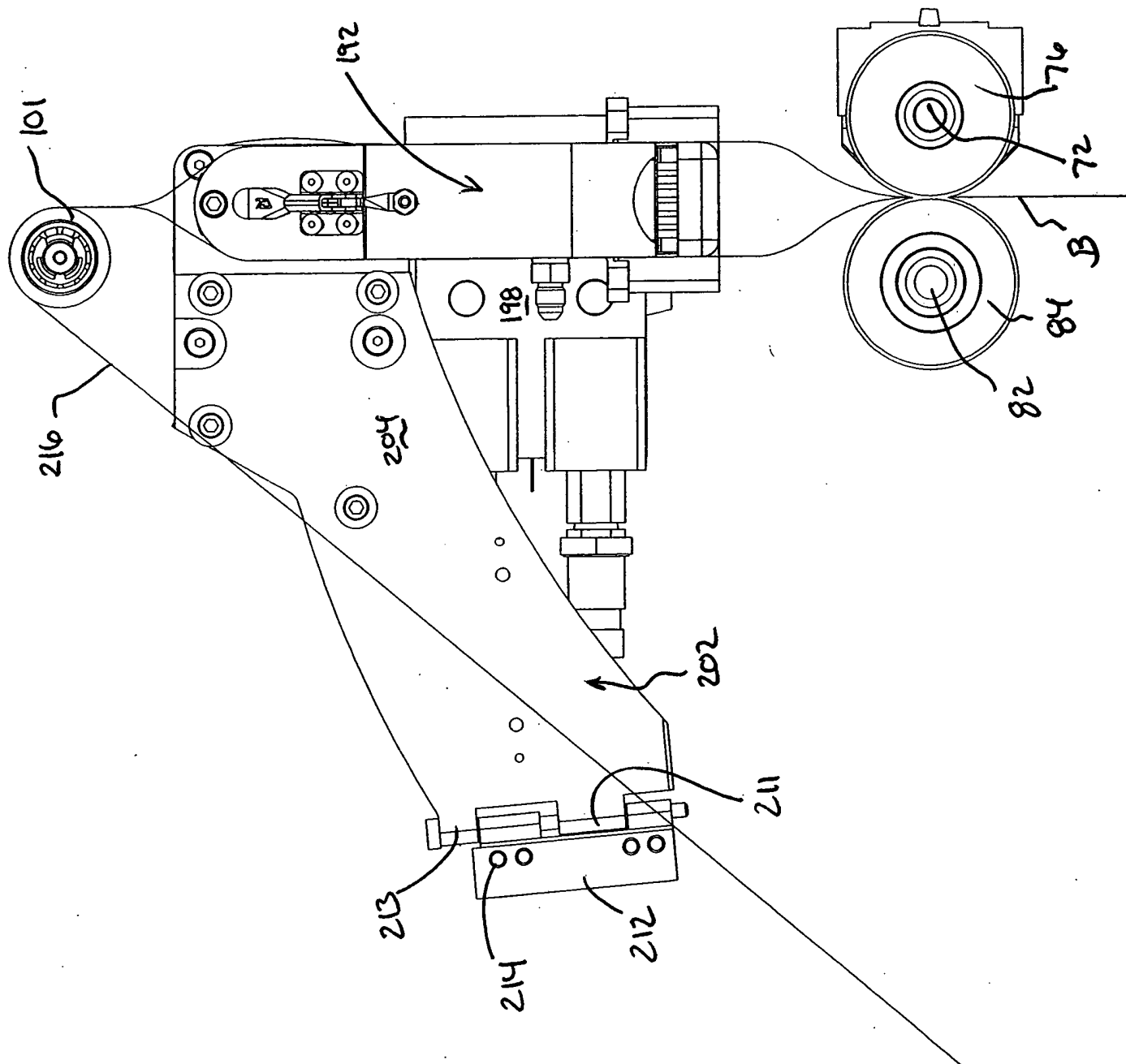


FIG. 14b

FIG 15A

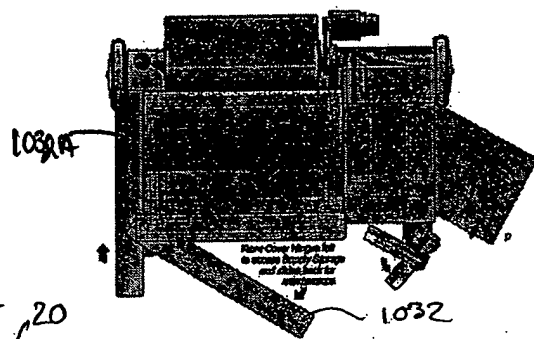


FIG. 15

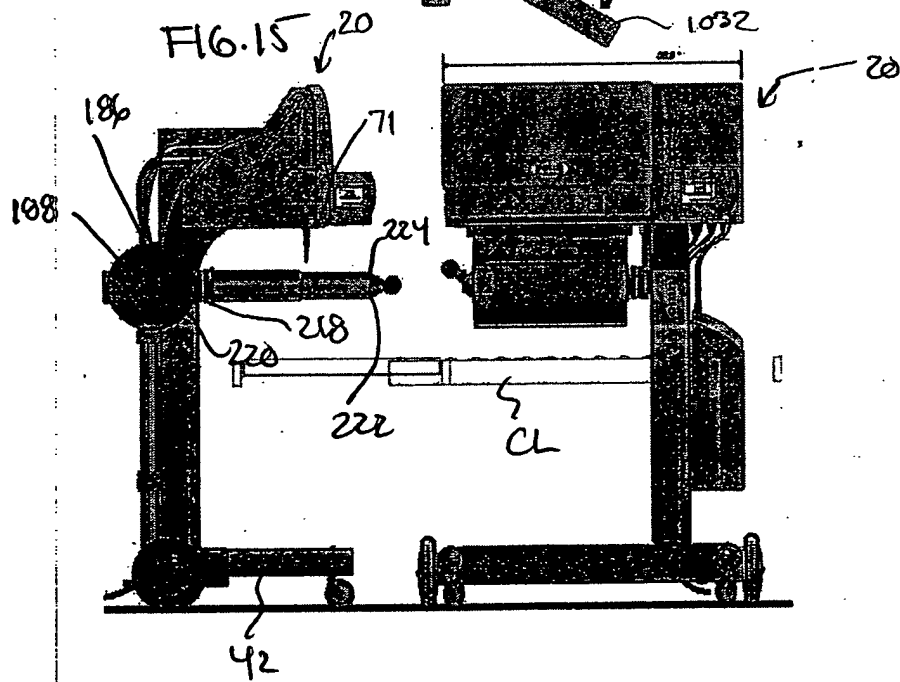
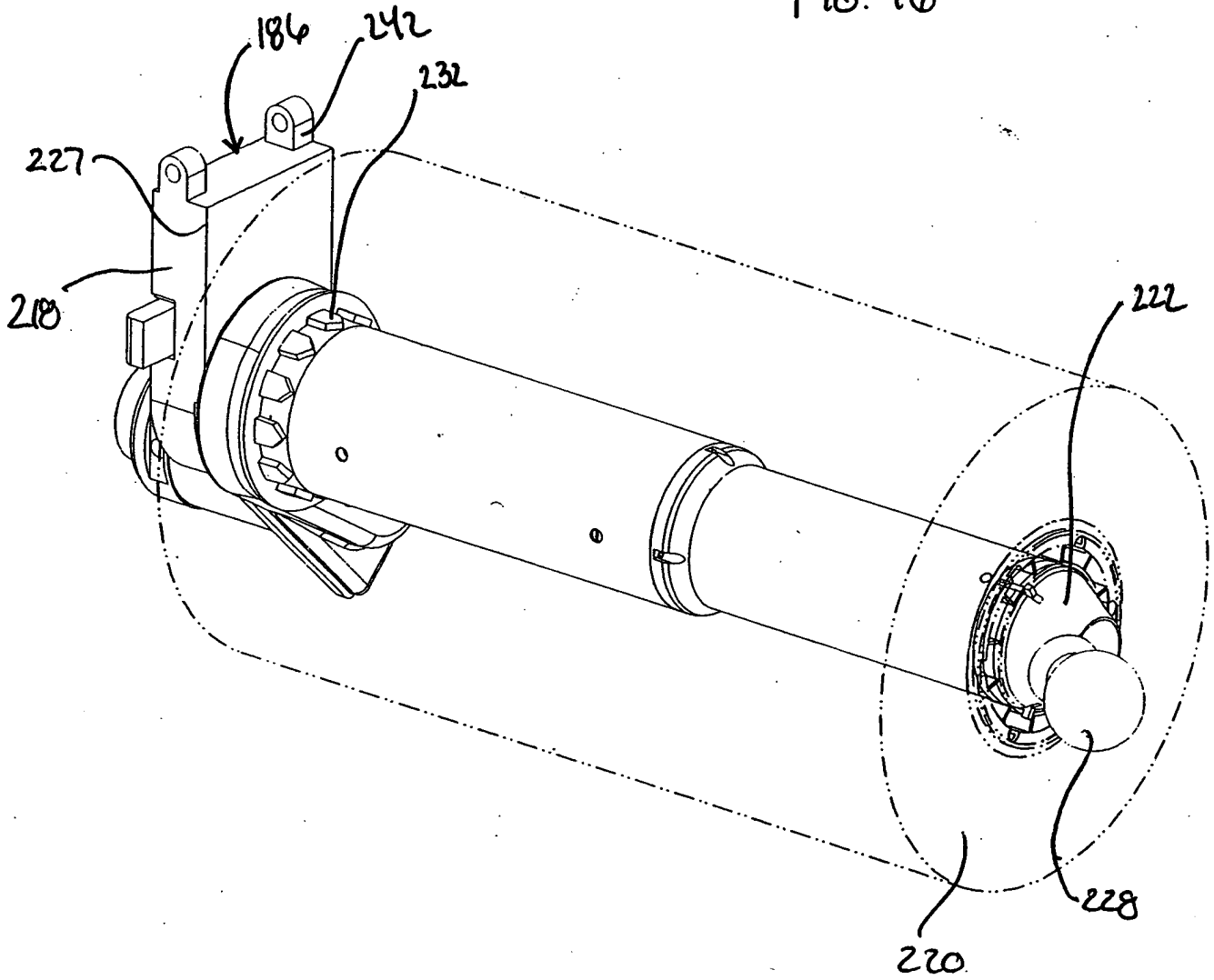
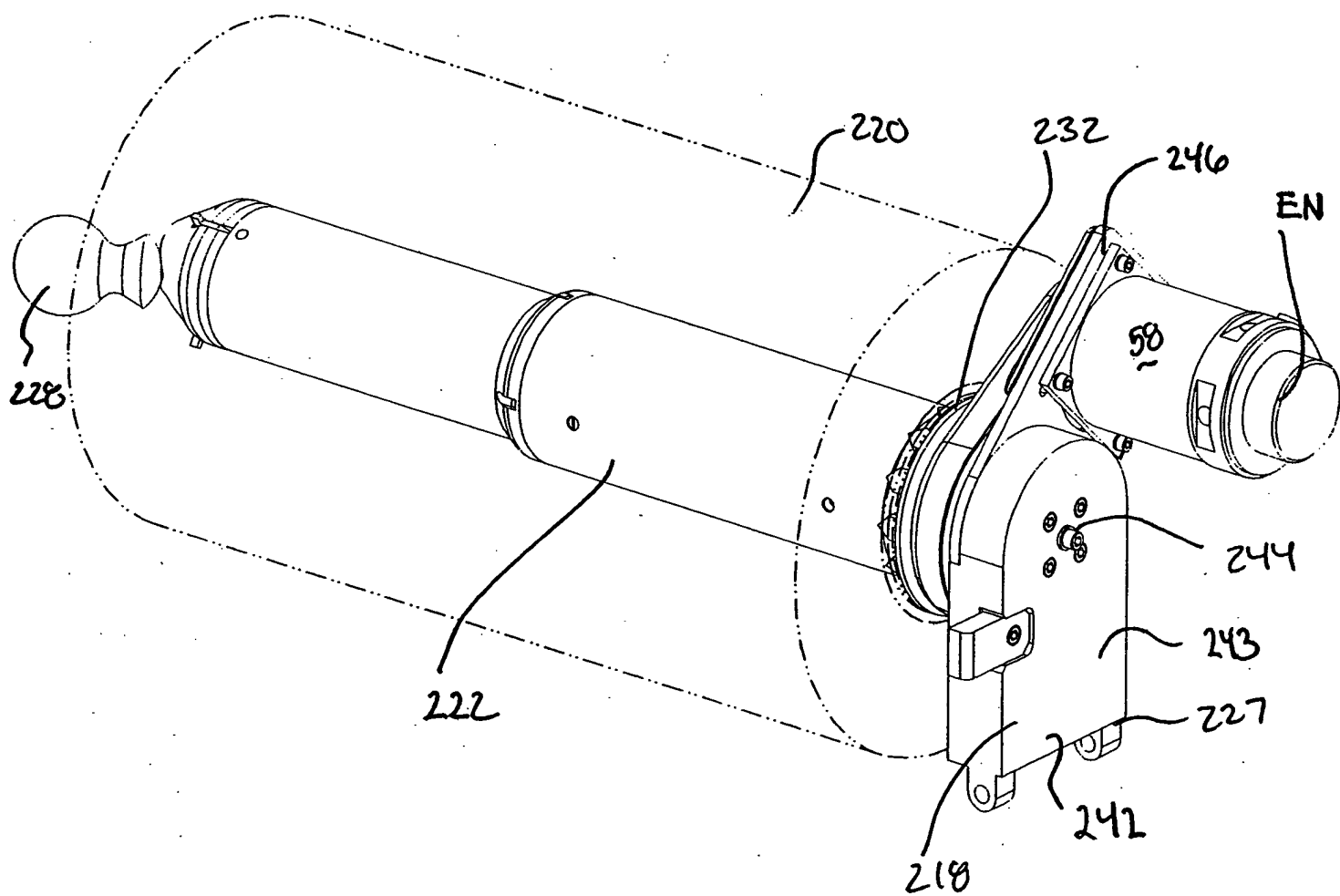


FIG-15B

FIG. 16



F16.17



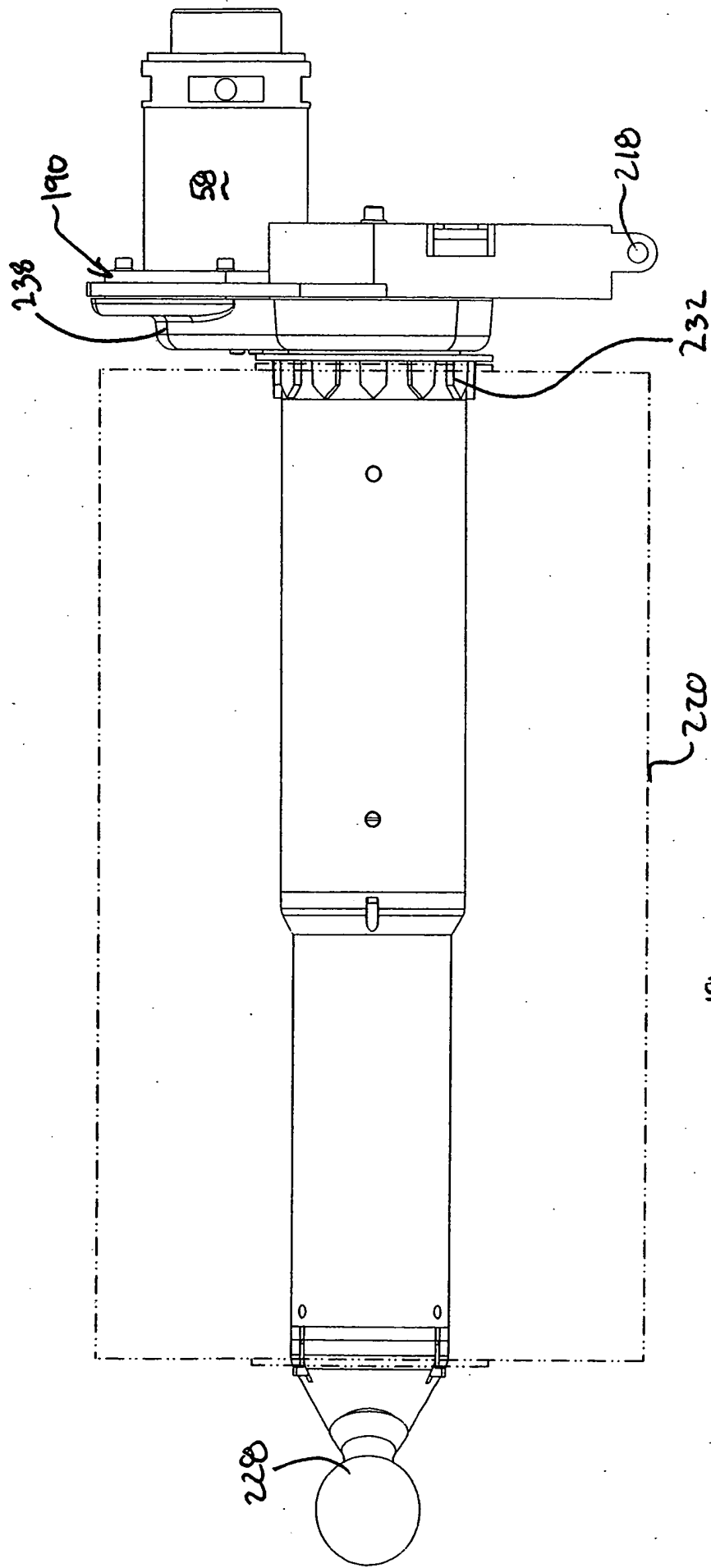


FIG. 18



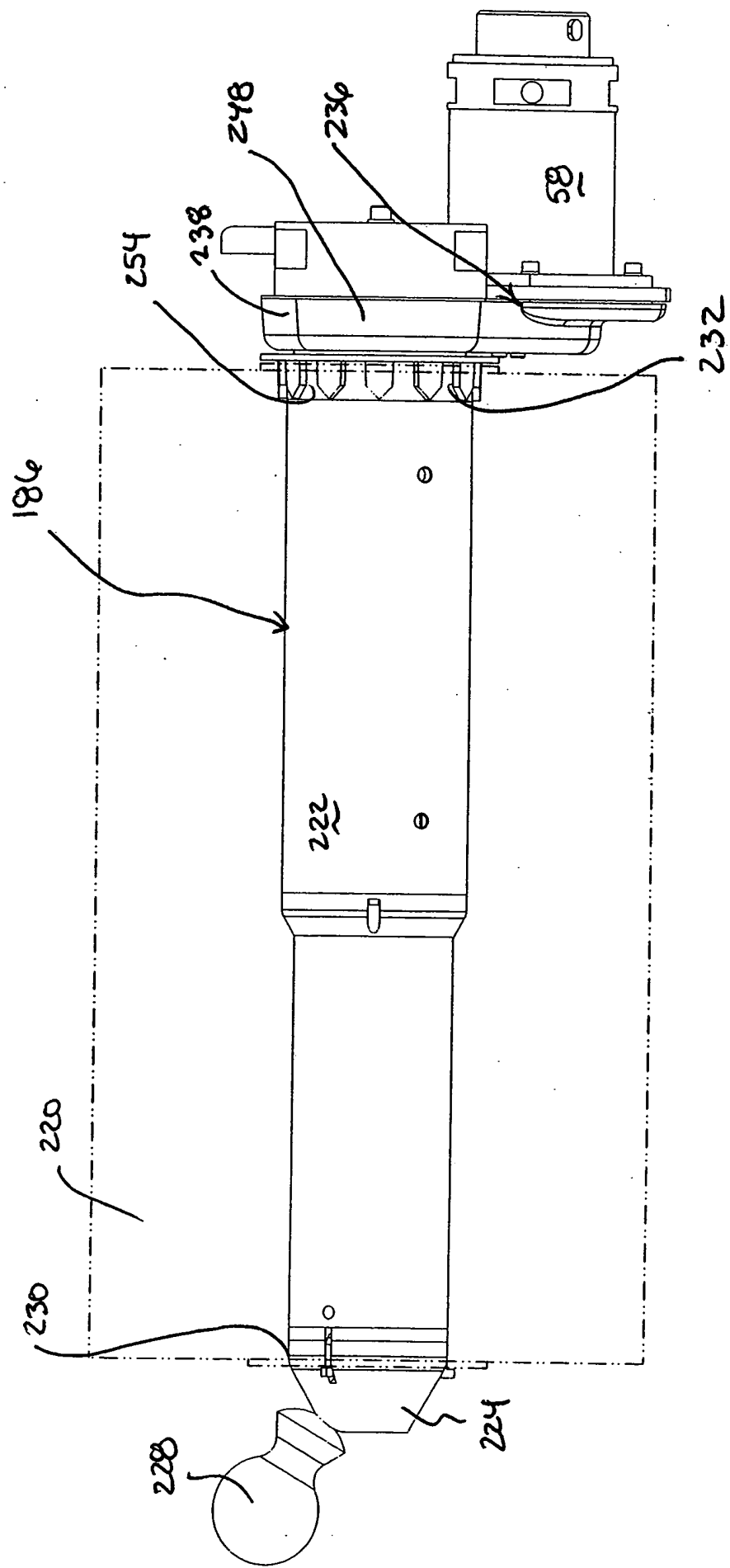
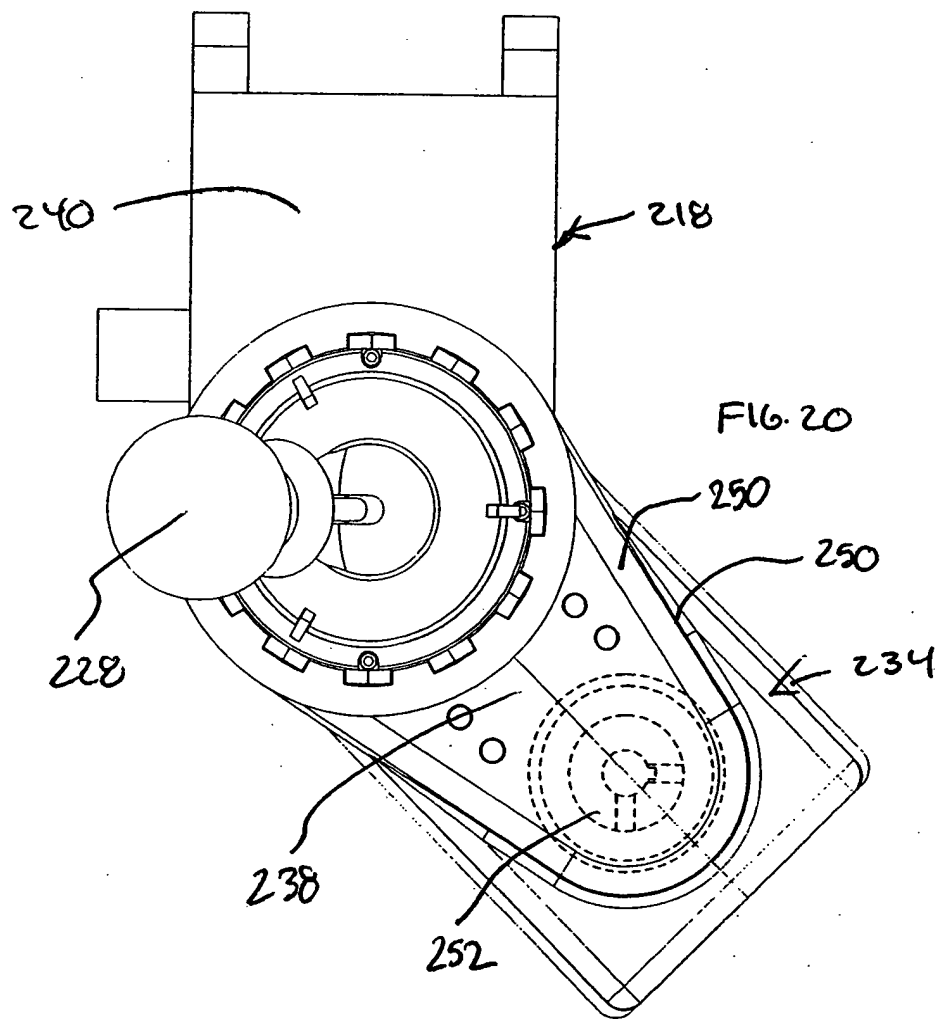
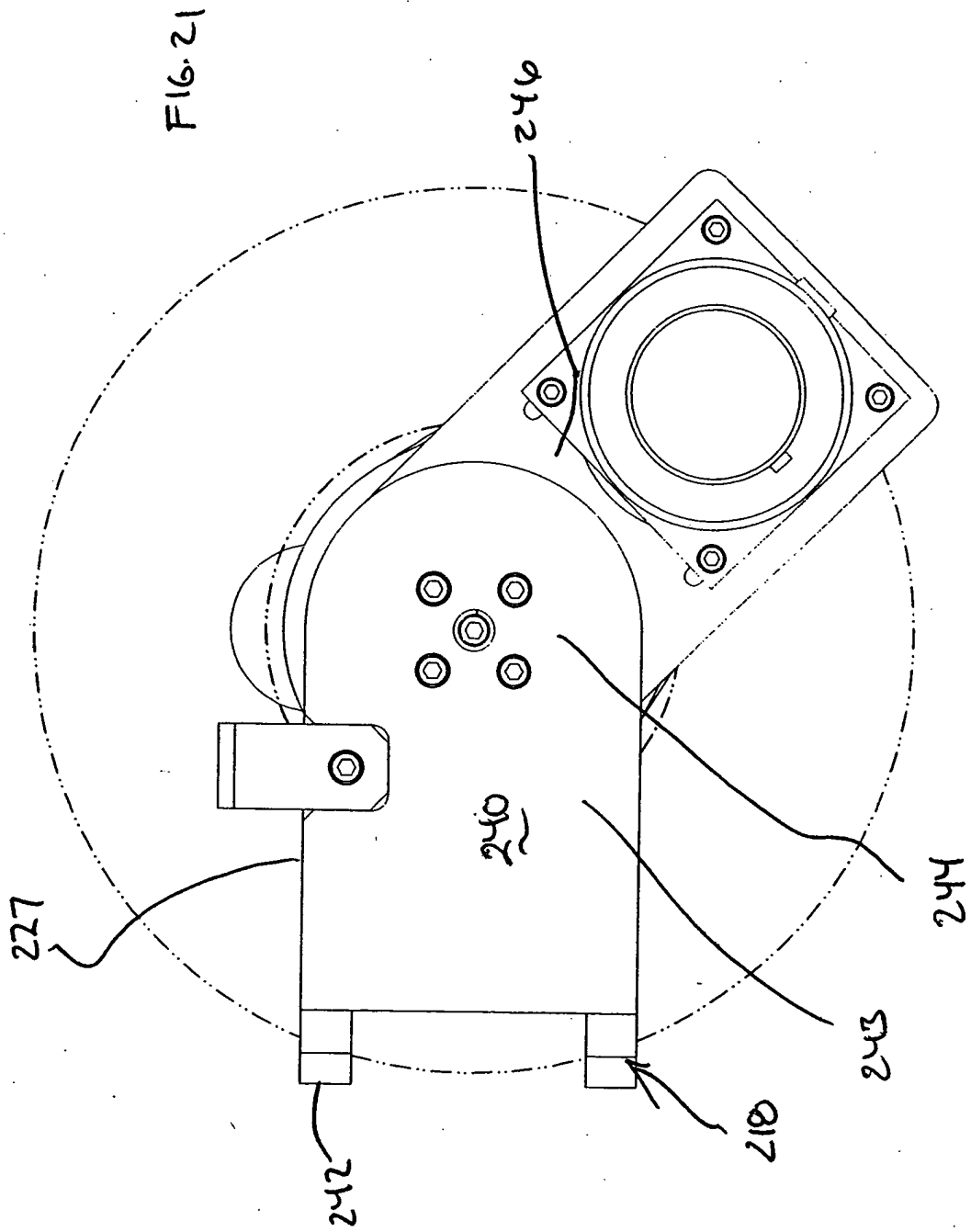


FIG. 19





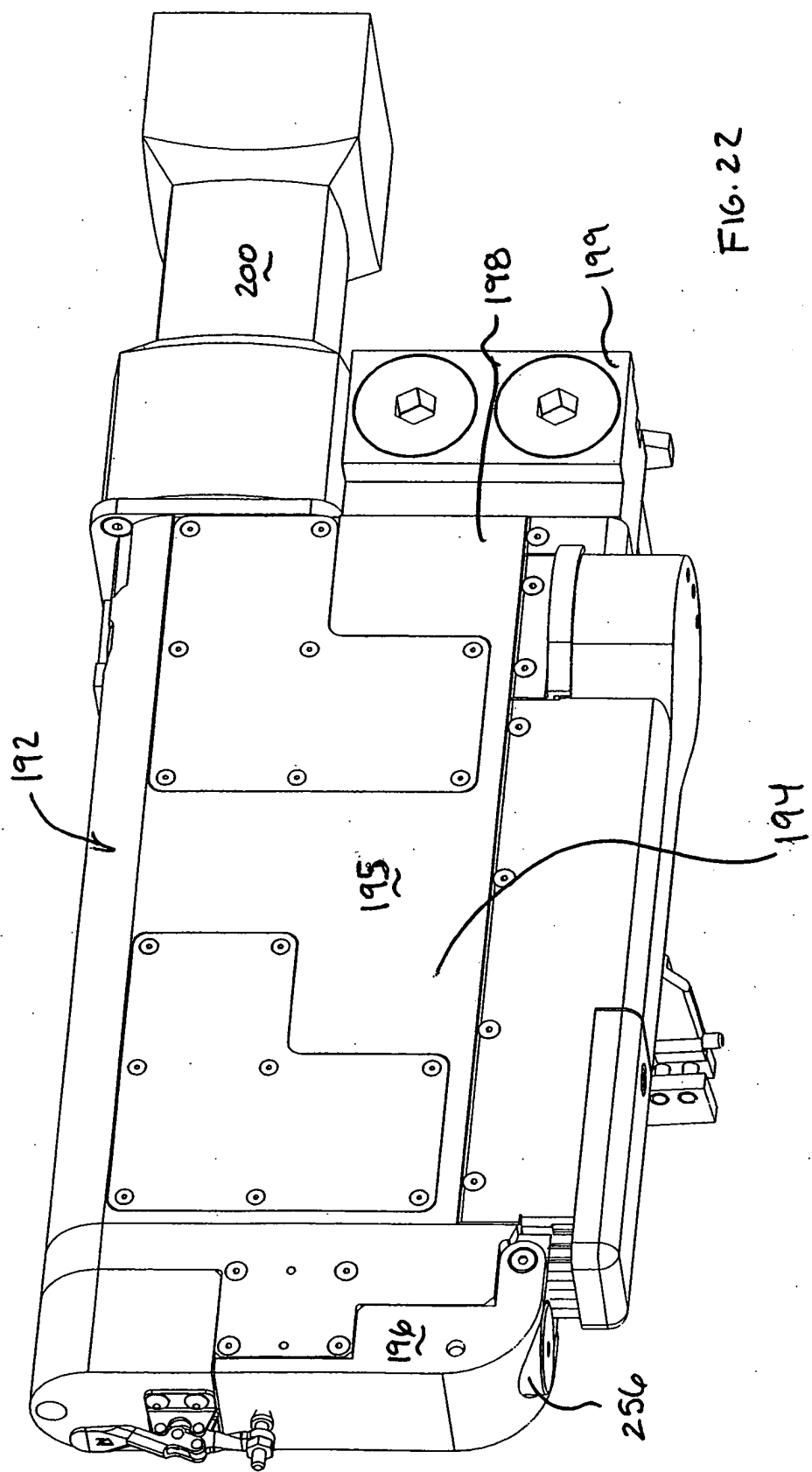


FIG. 22

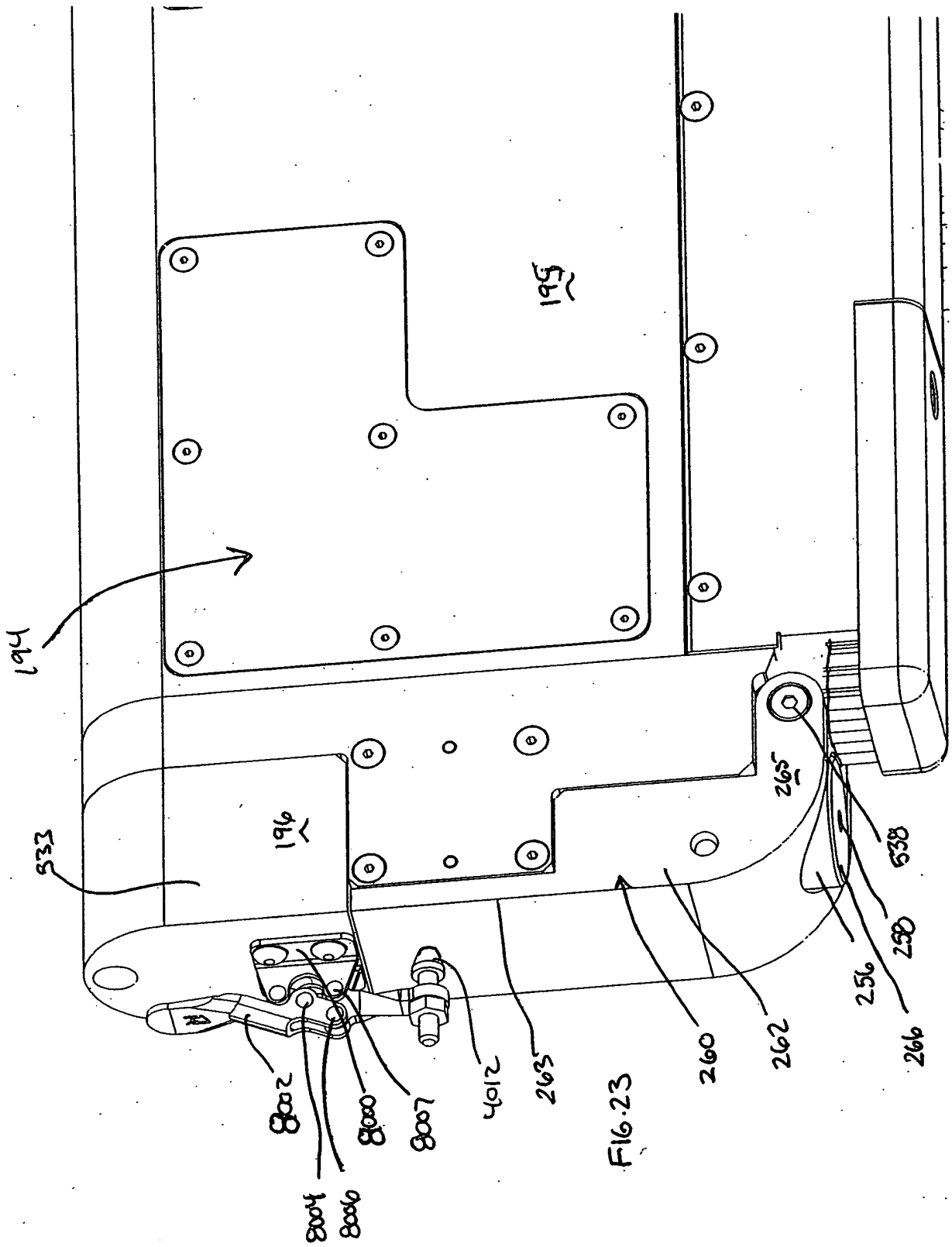
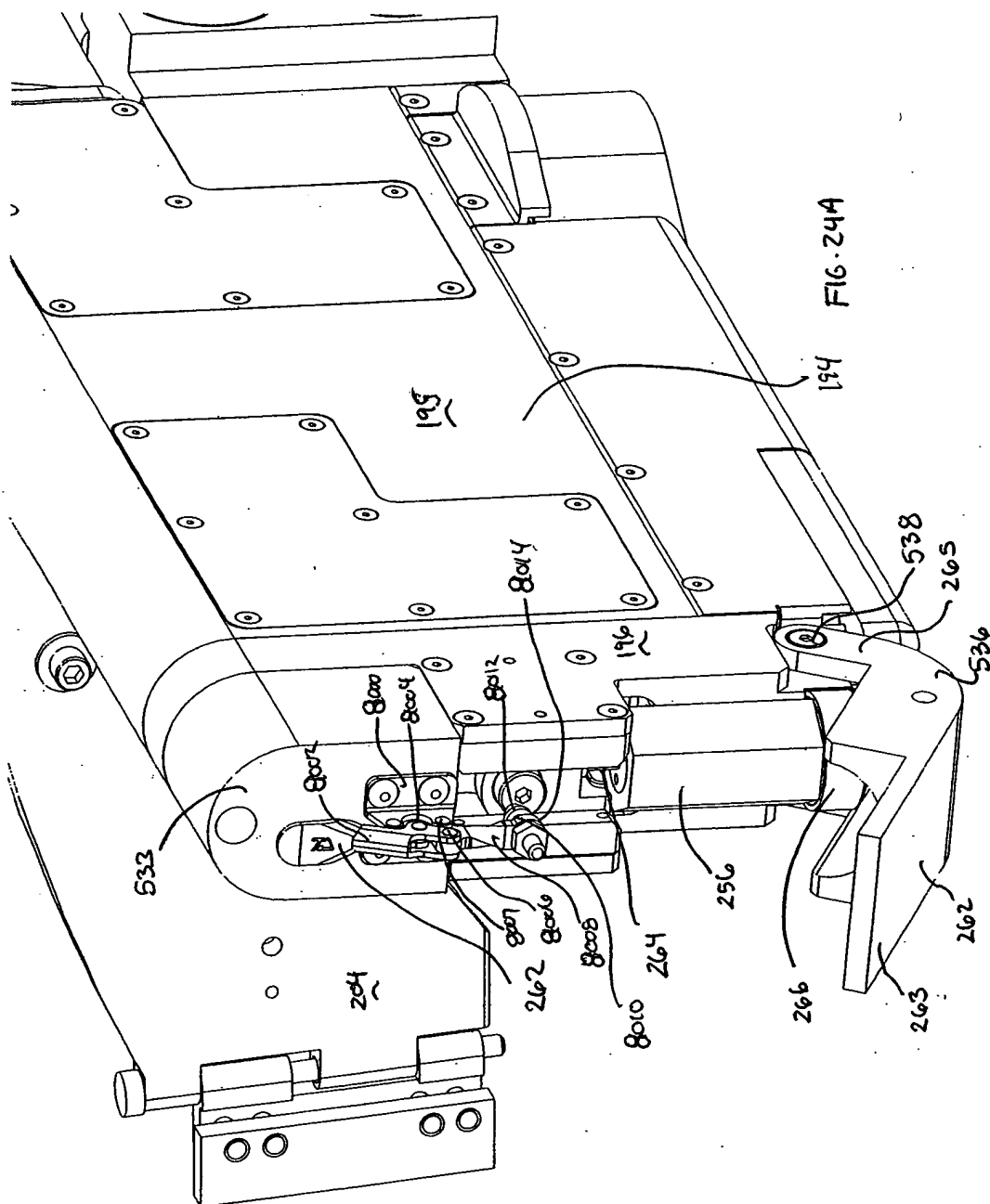


FIG. 23



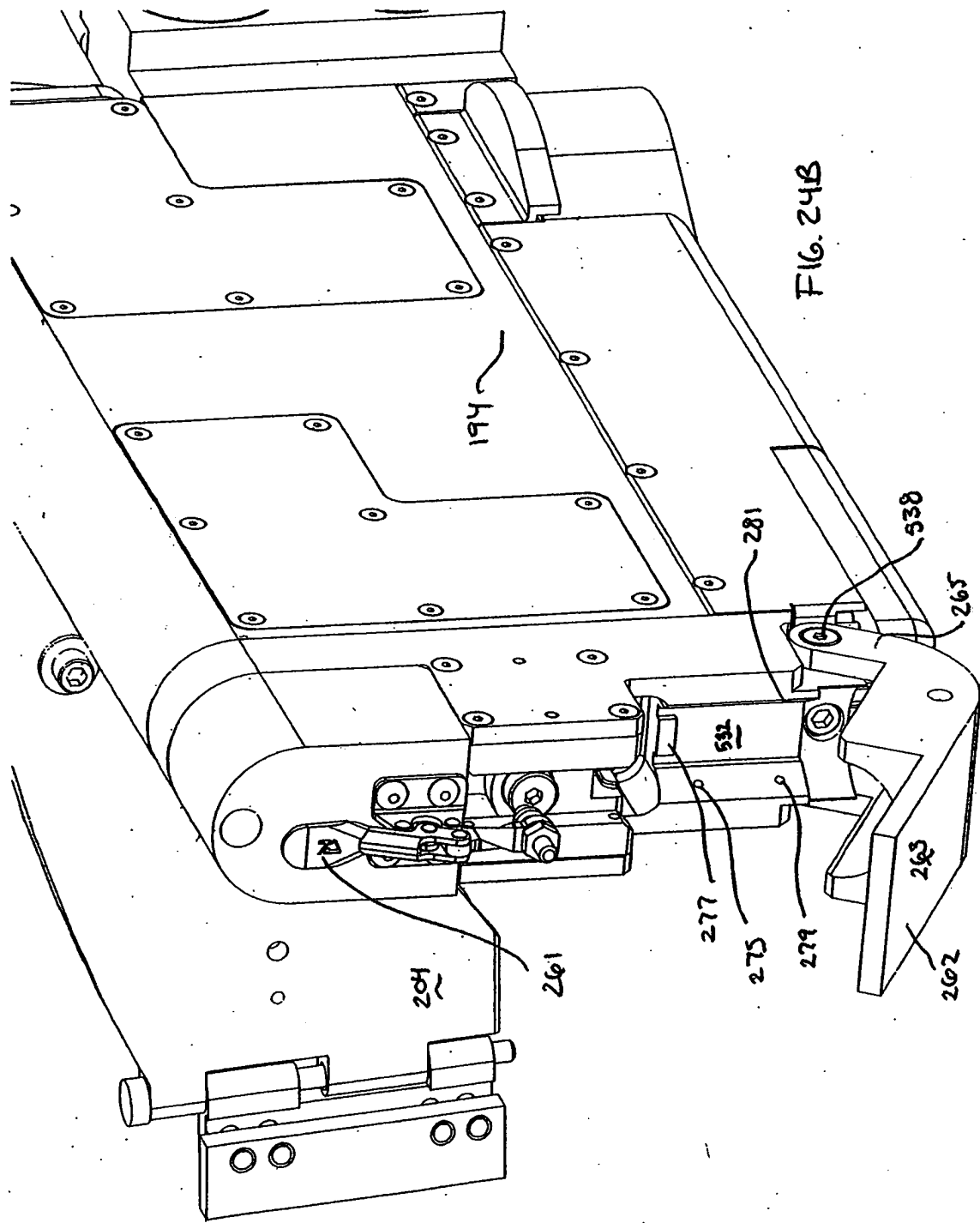


FIG. 24B

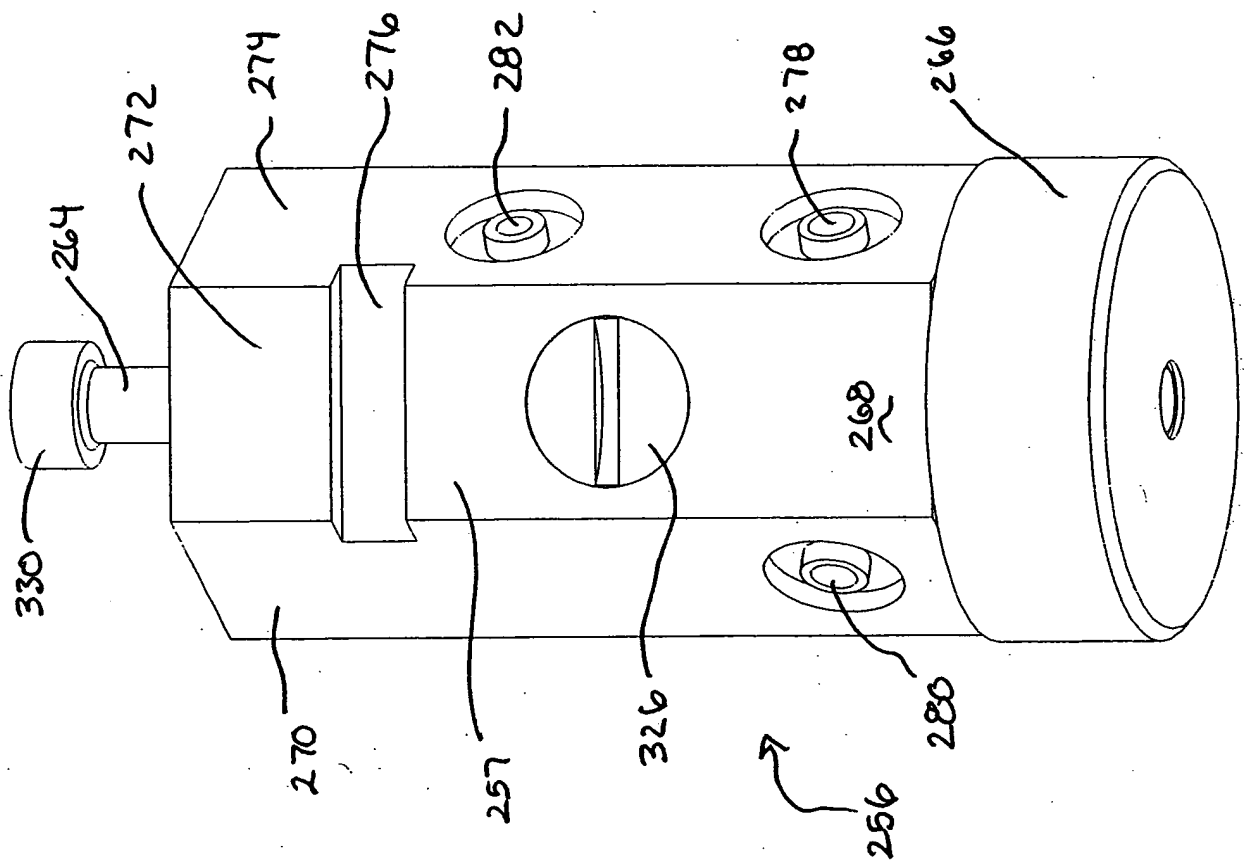


FIG. 25-



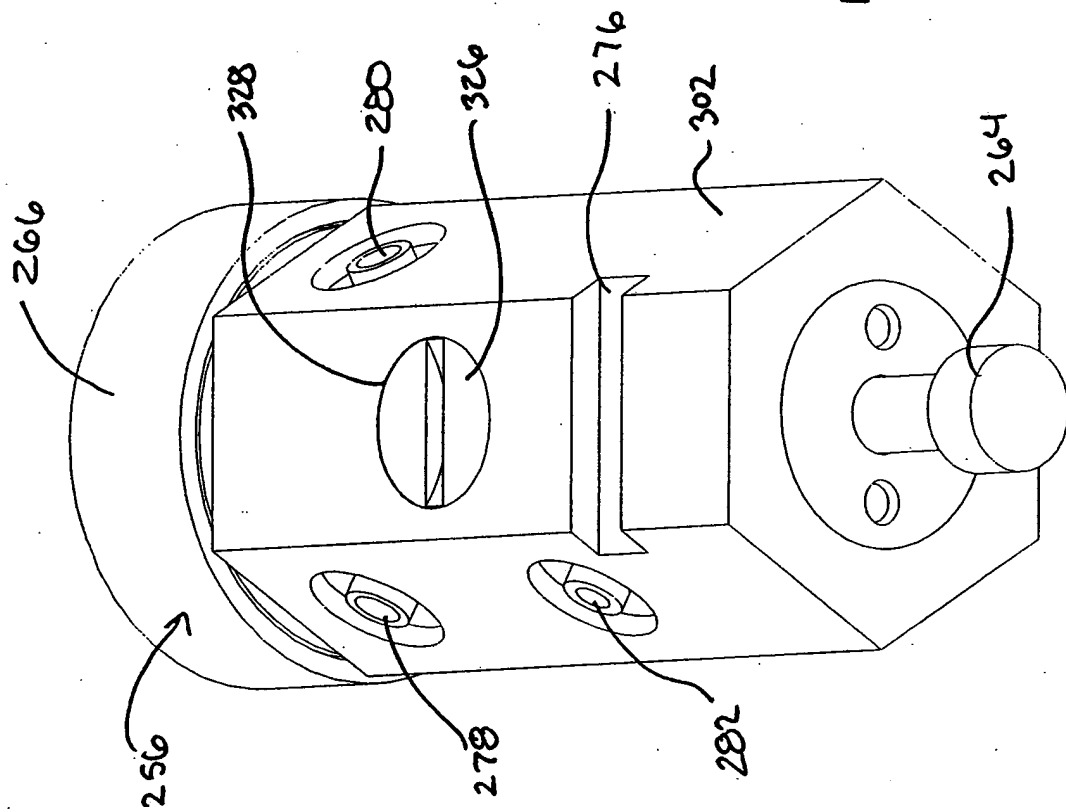
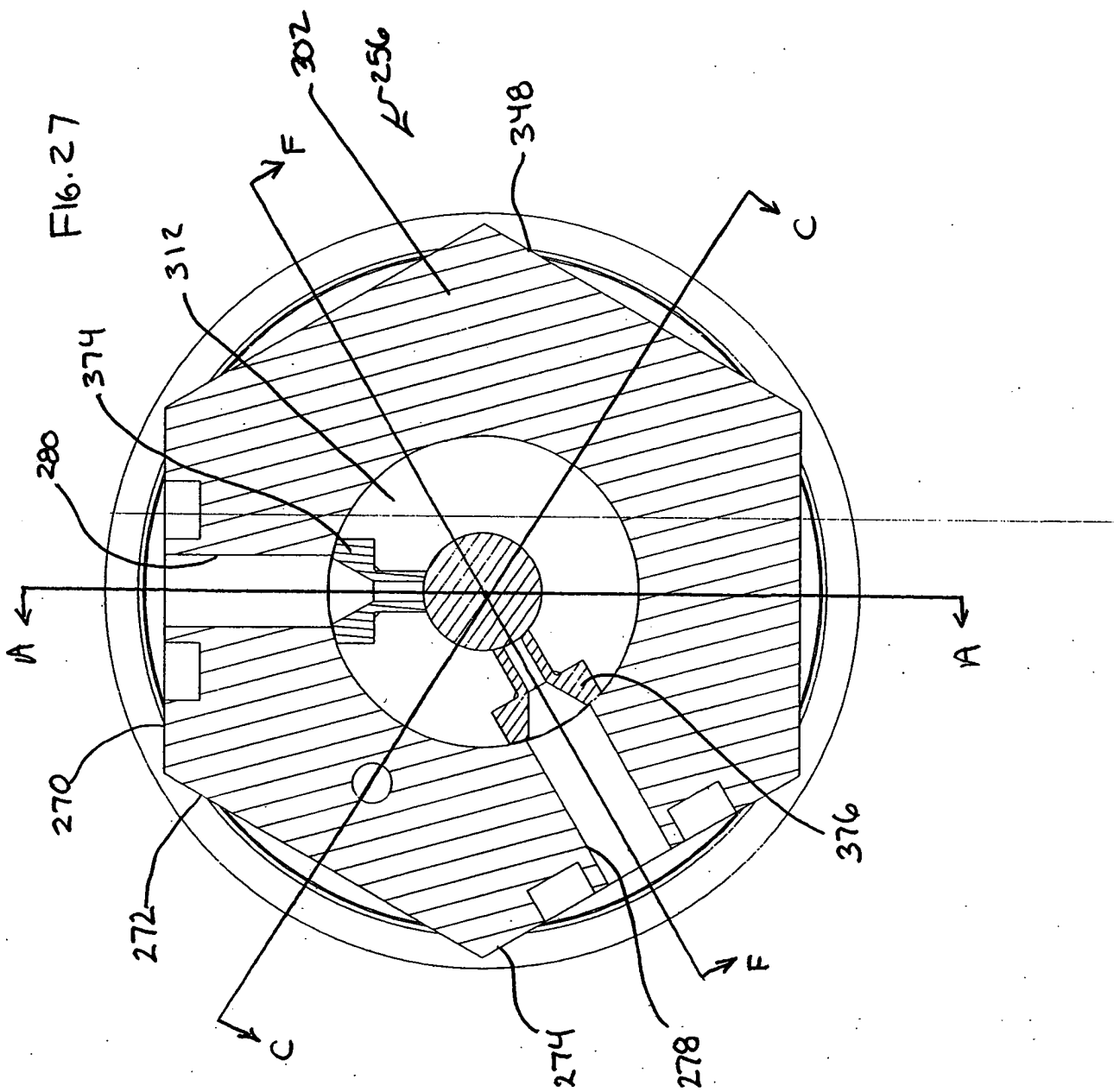
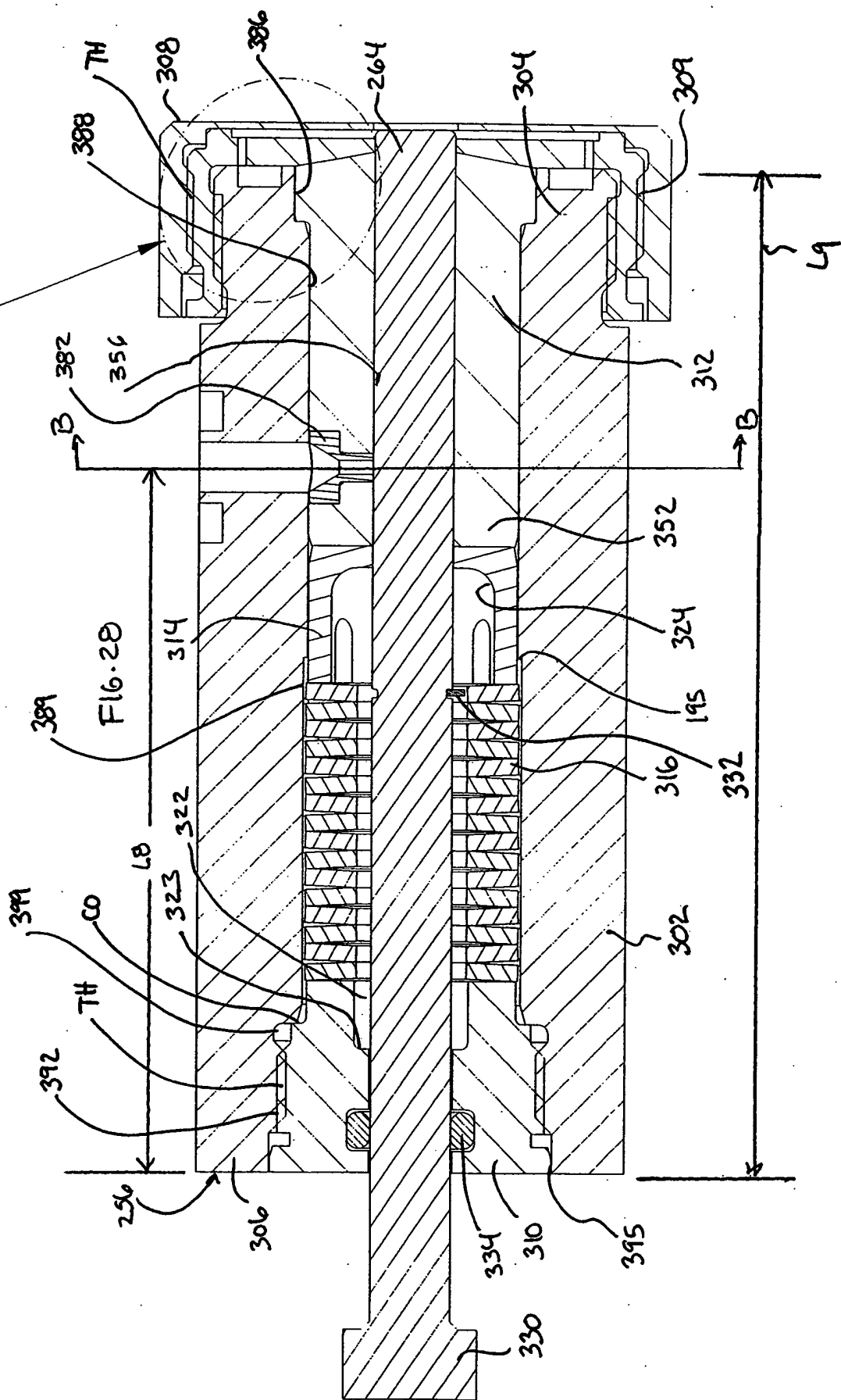
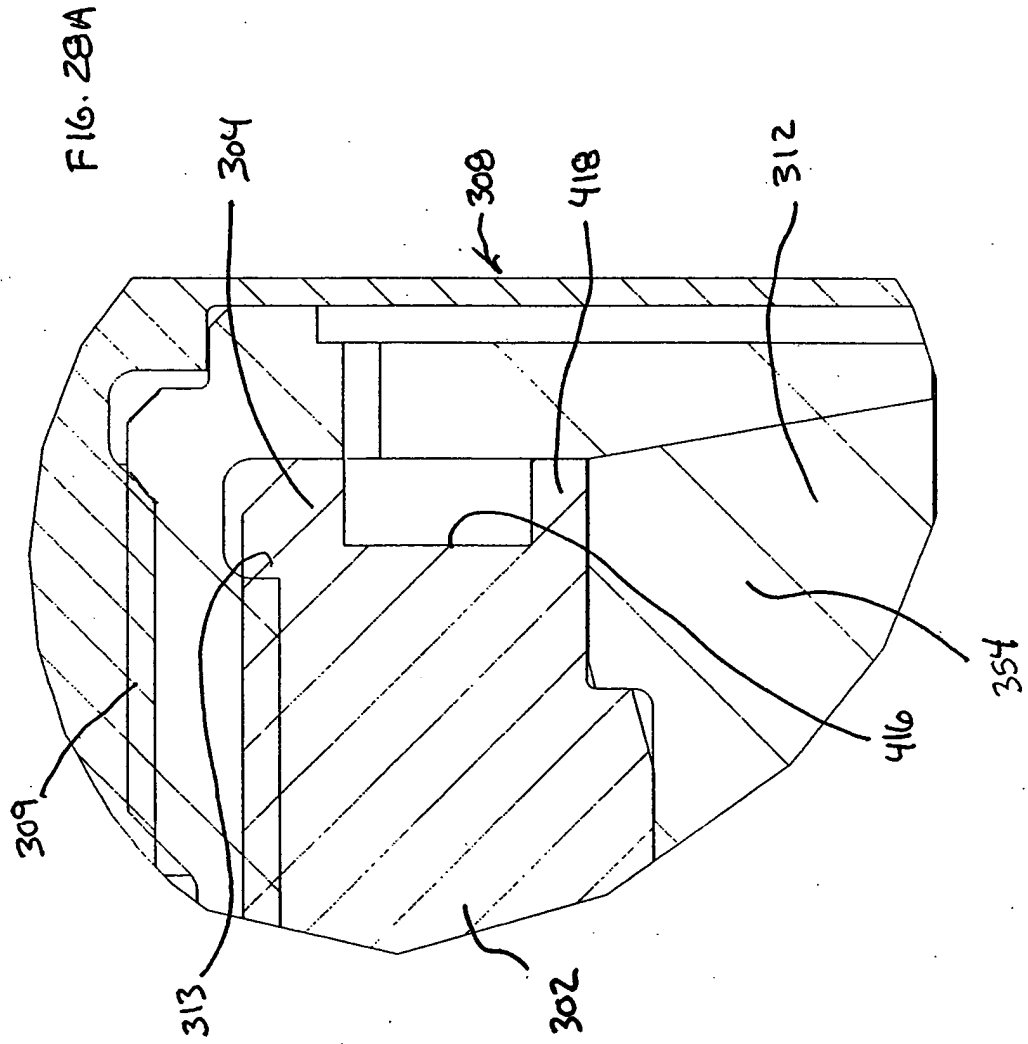


FIG. 26



SEE DETAIL 28A





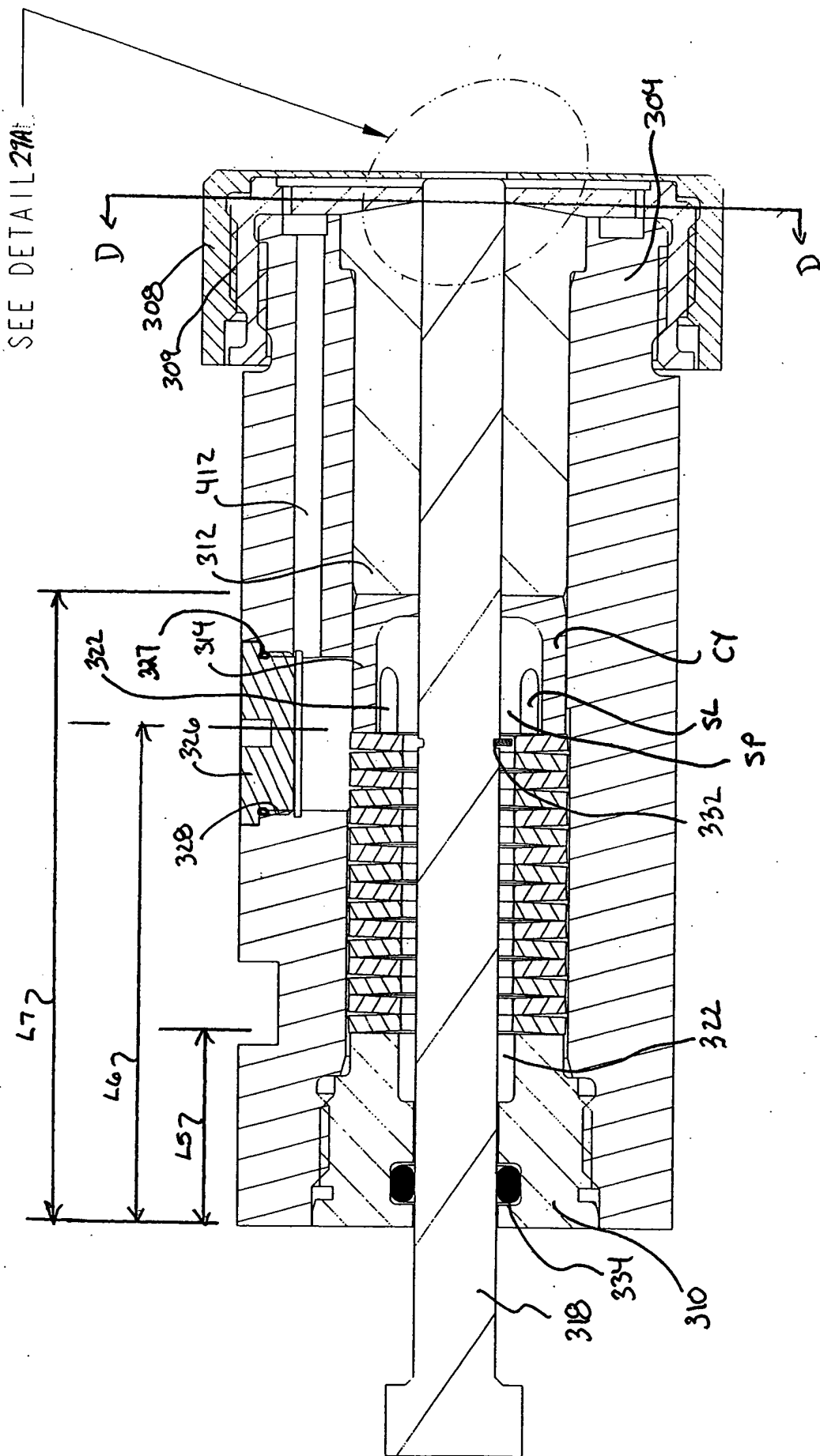


FIG. 29

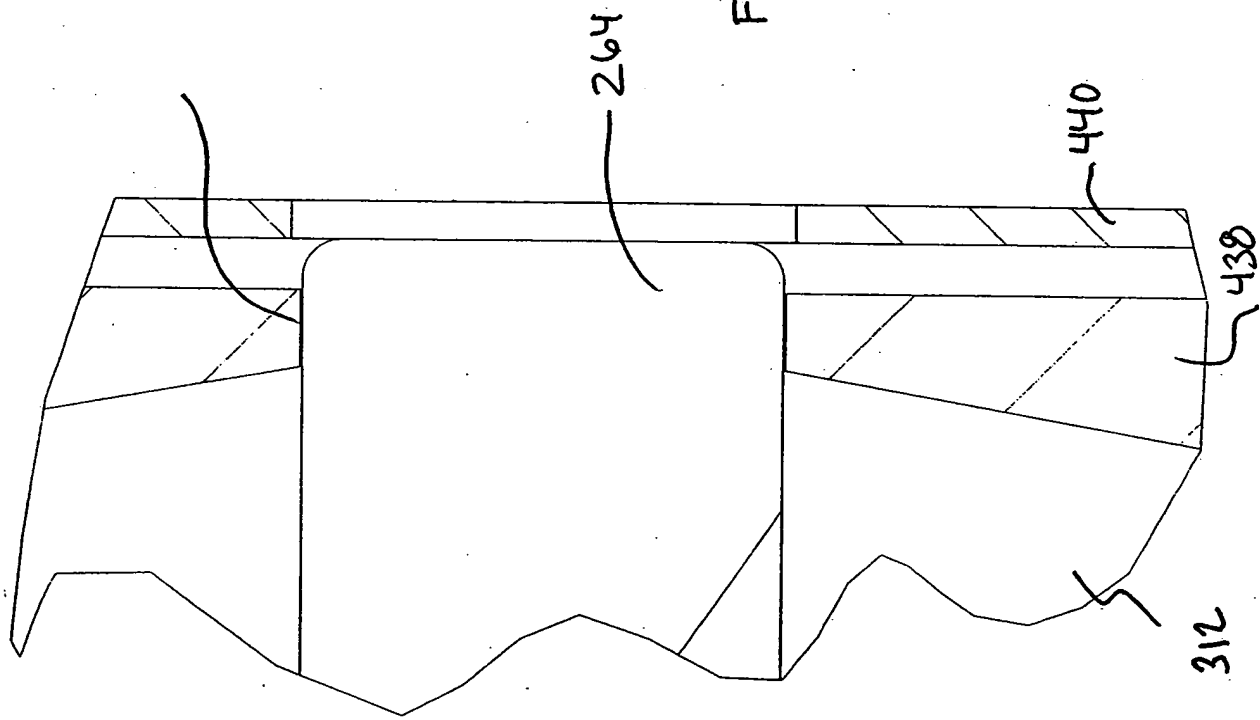
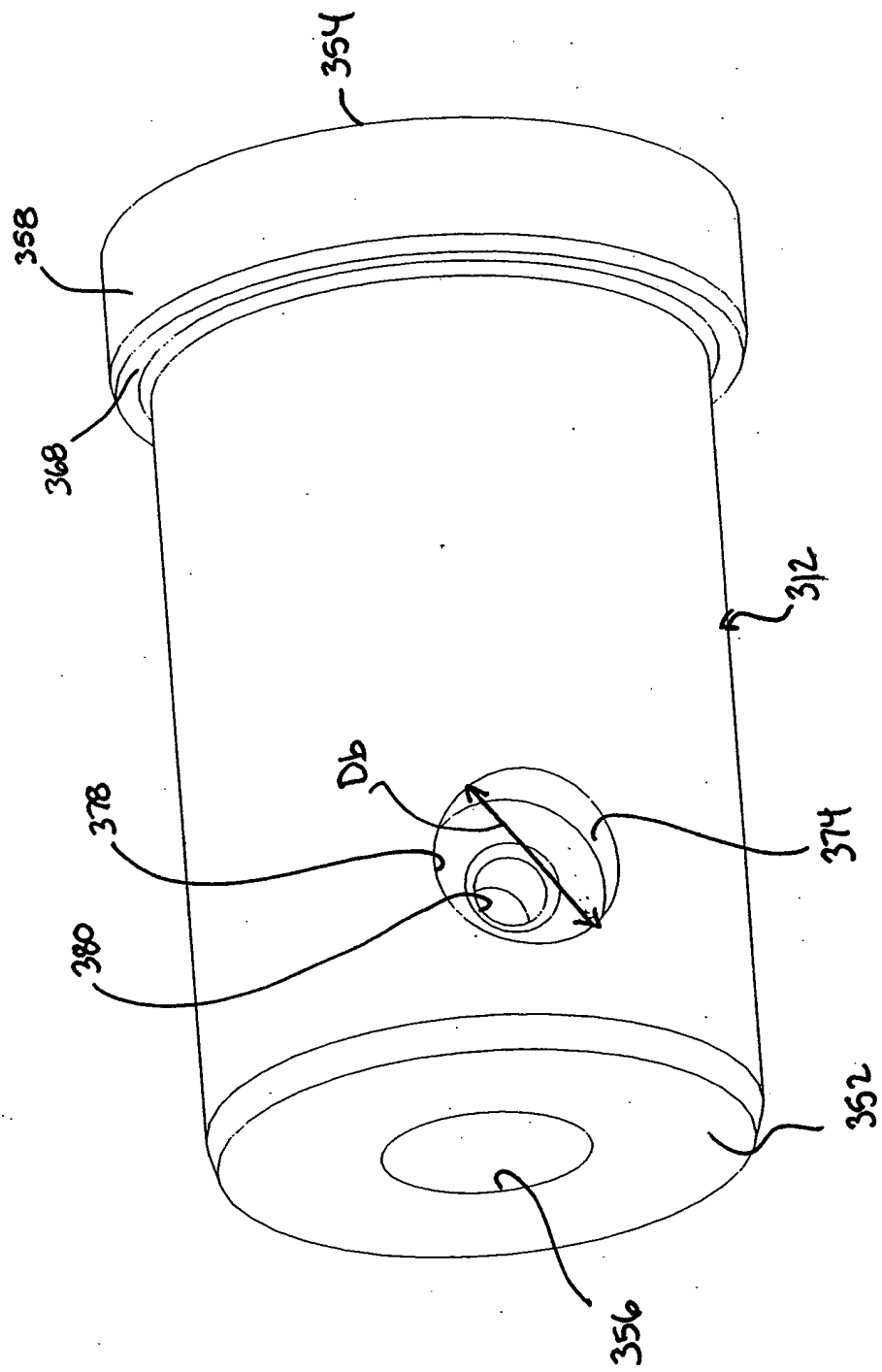
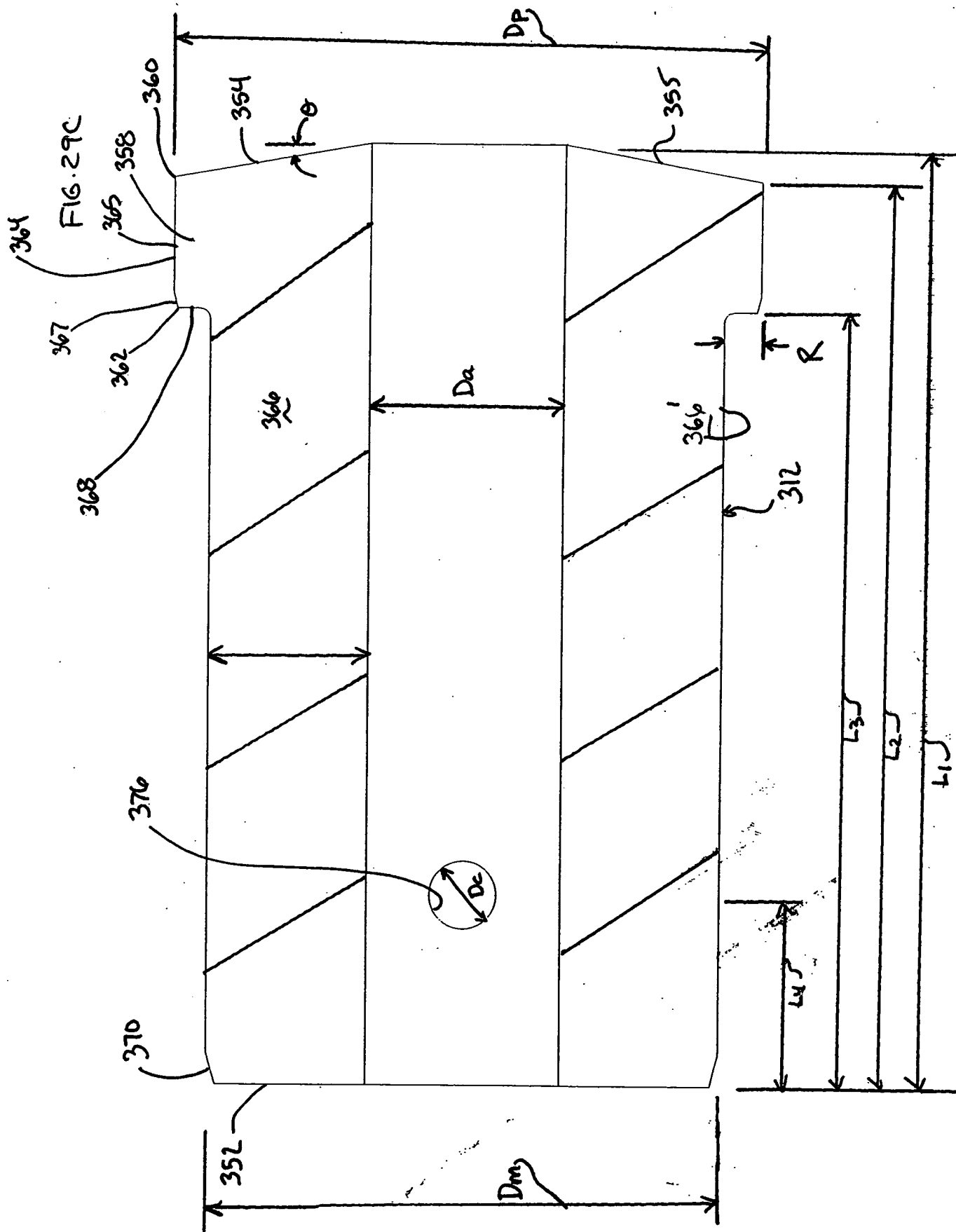


FIG. 29A

FIG. 29B







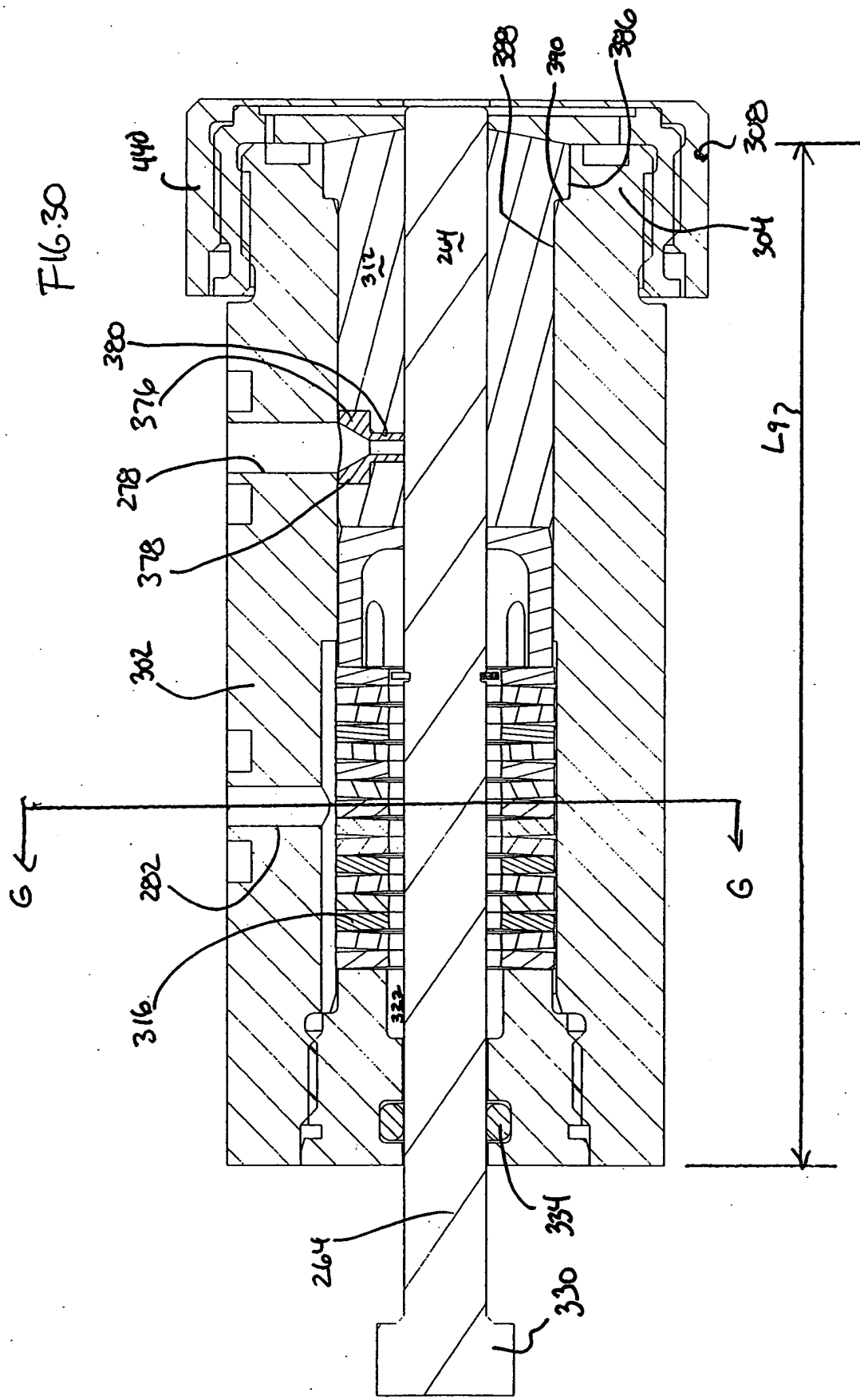
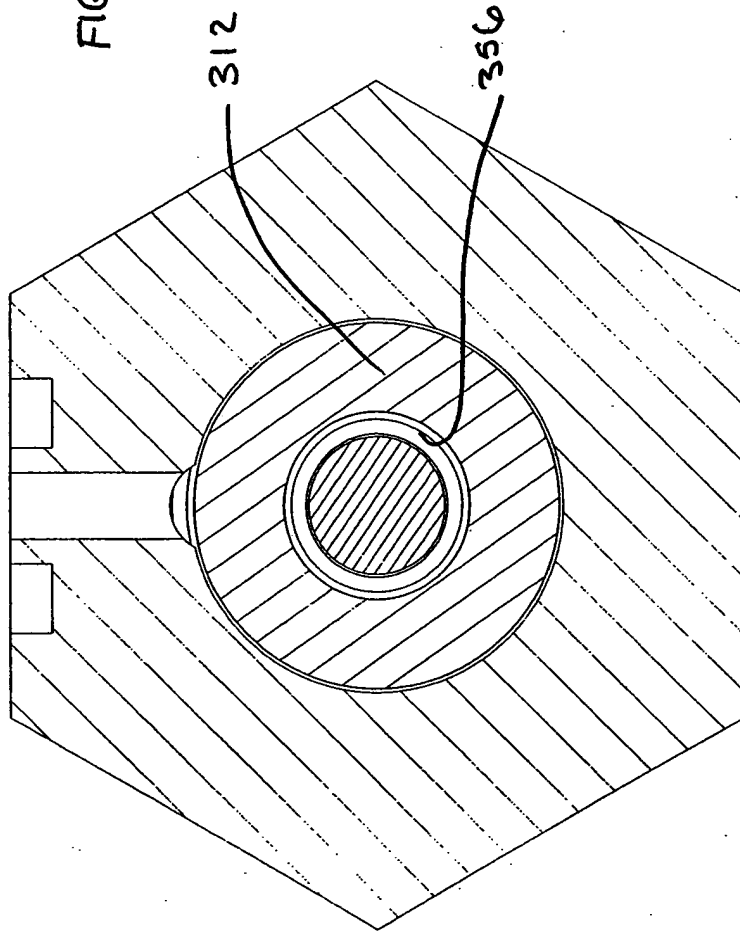


FIG. 30

FIG. 31



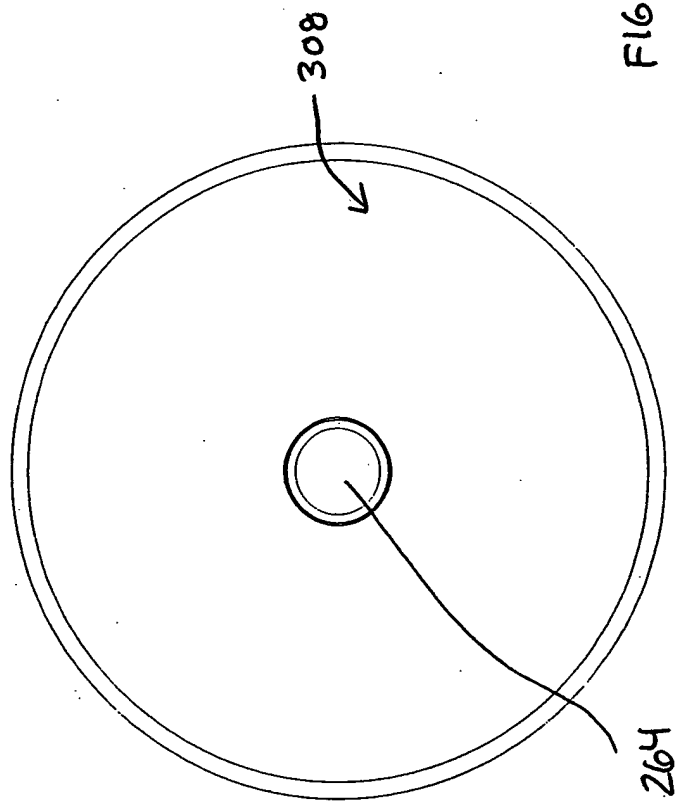


FIG. 32

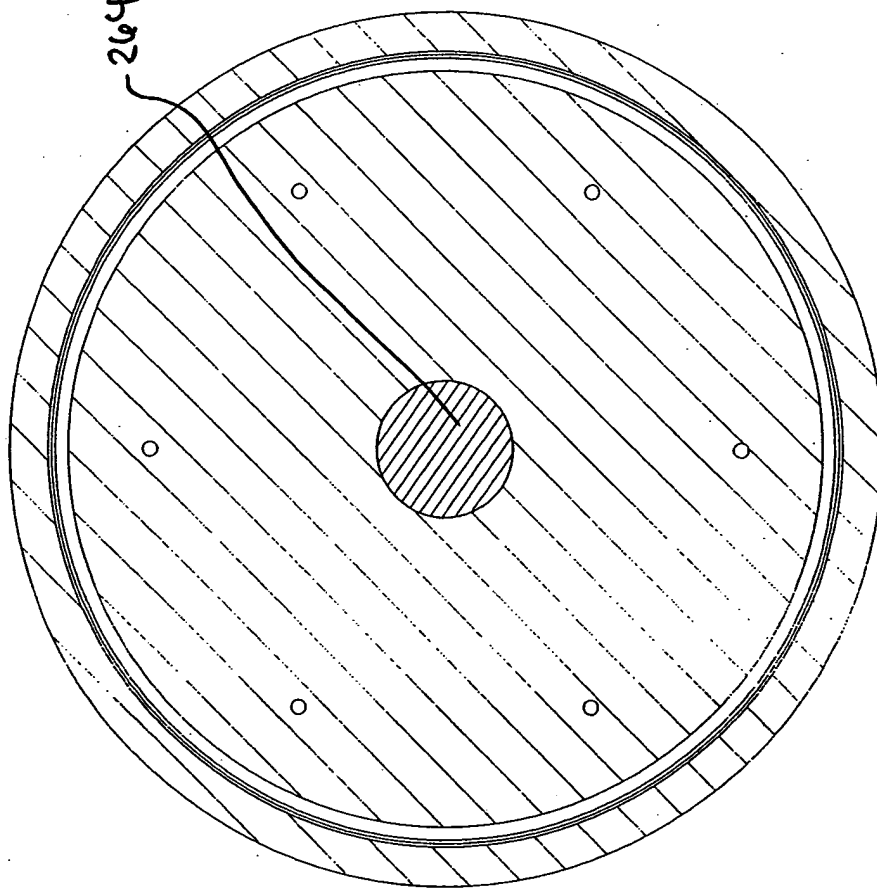
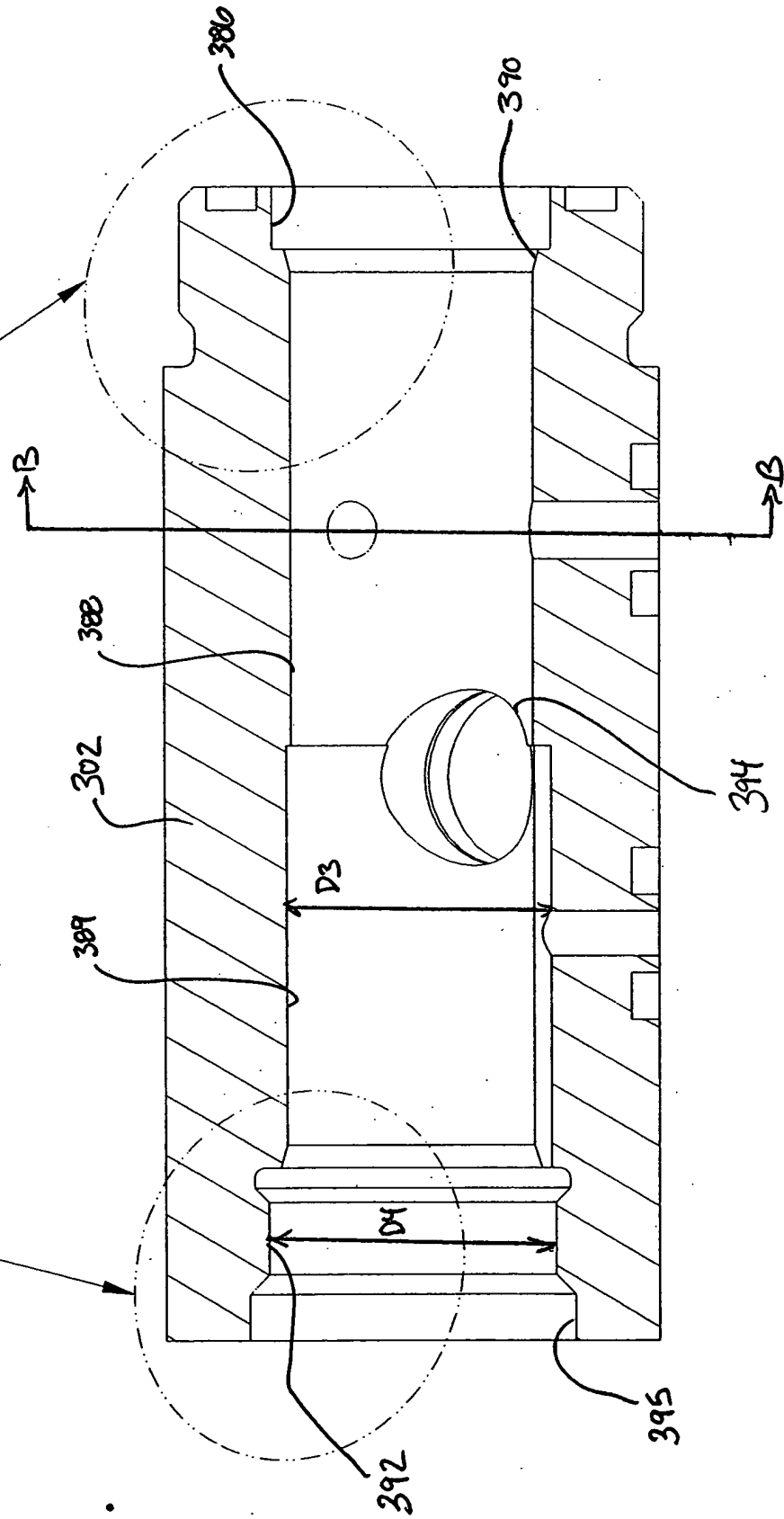


FIG. 33

FIG. 34A

FIG. 34B



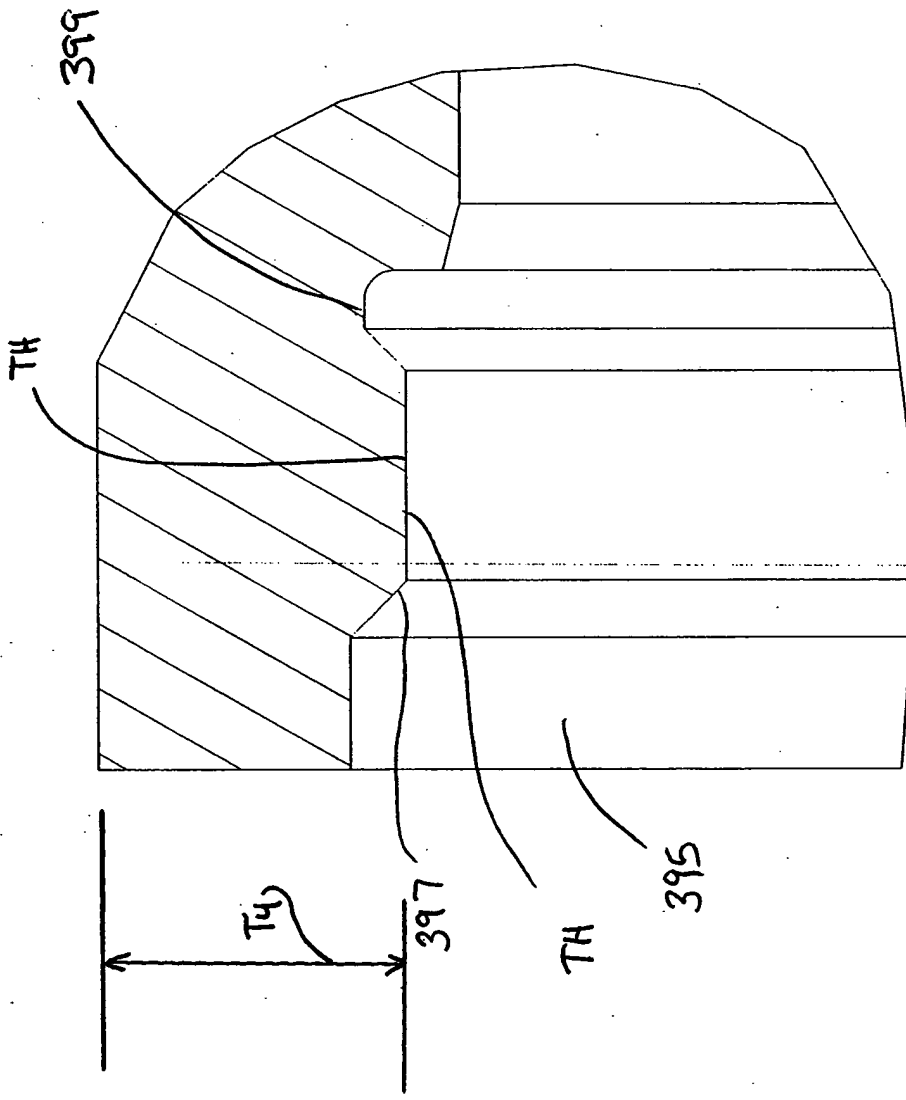


FIG. 34A

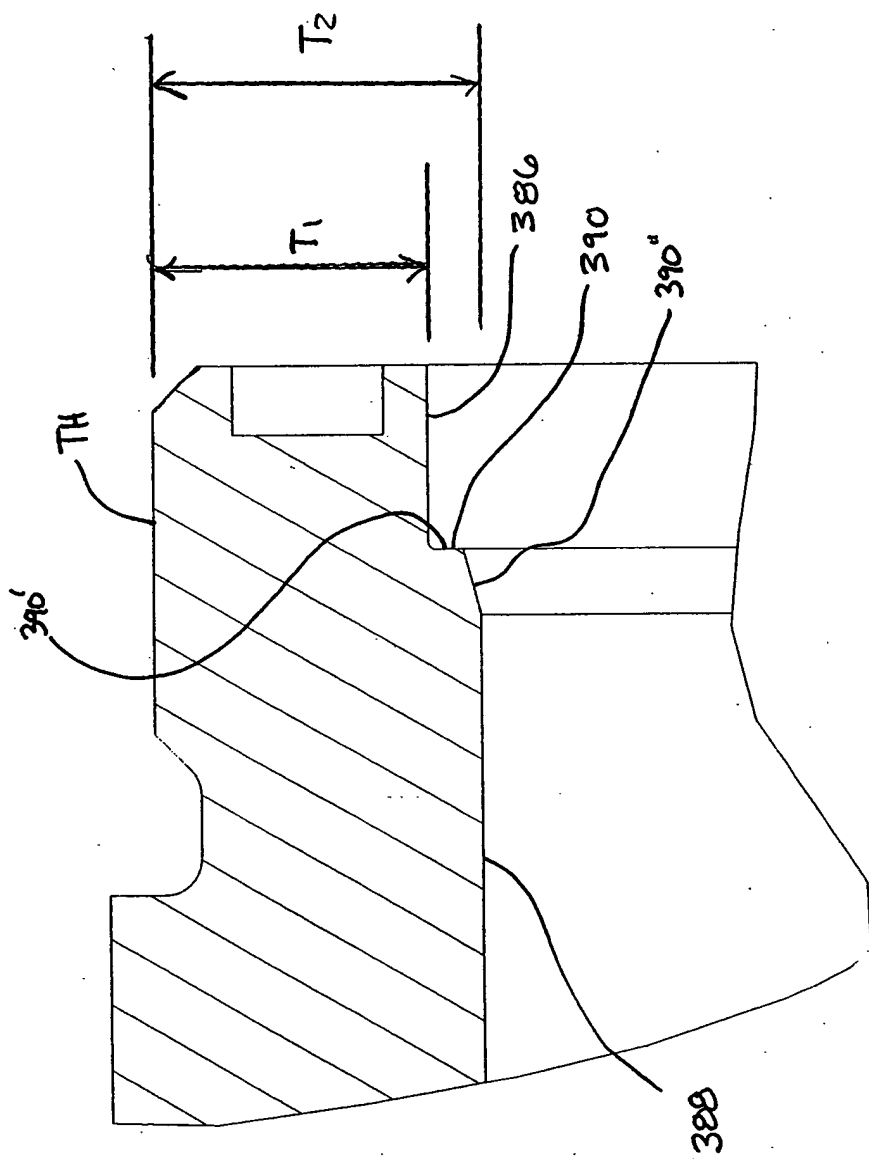


FIG. 34B

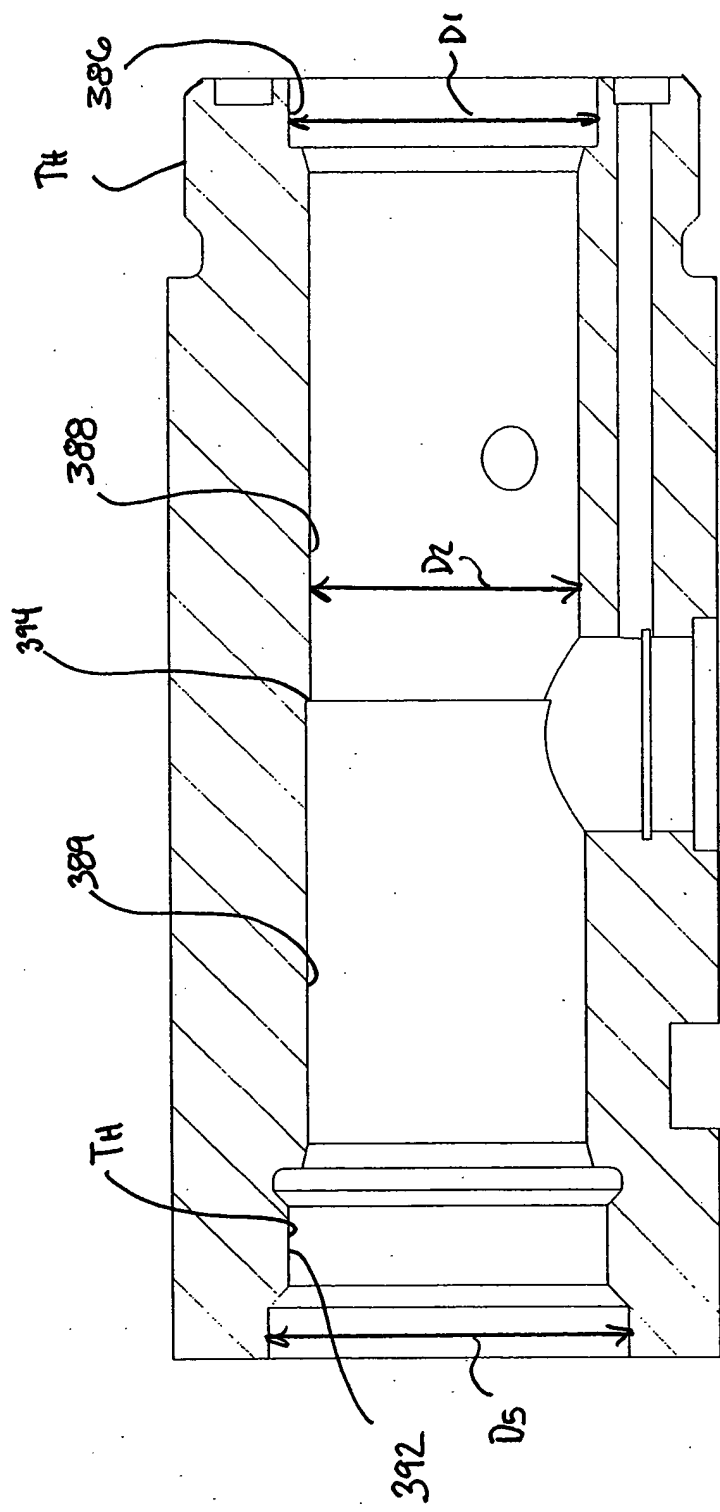


FIG. 35



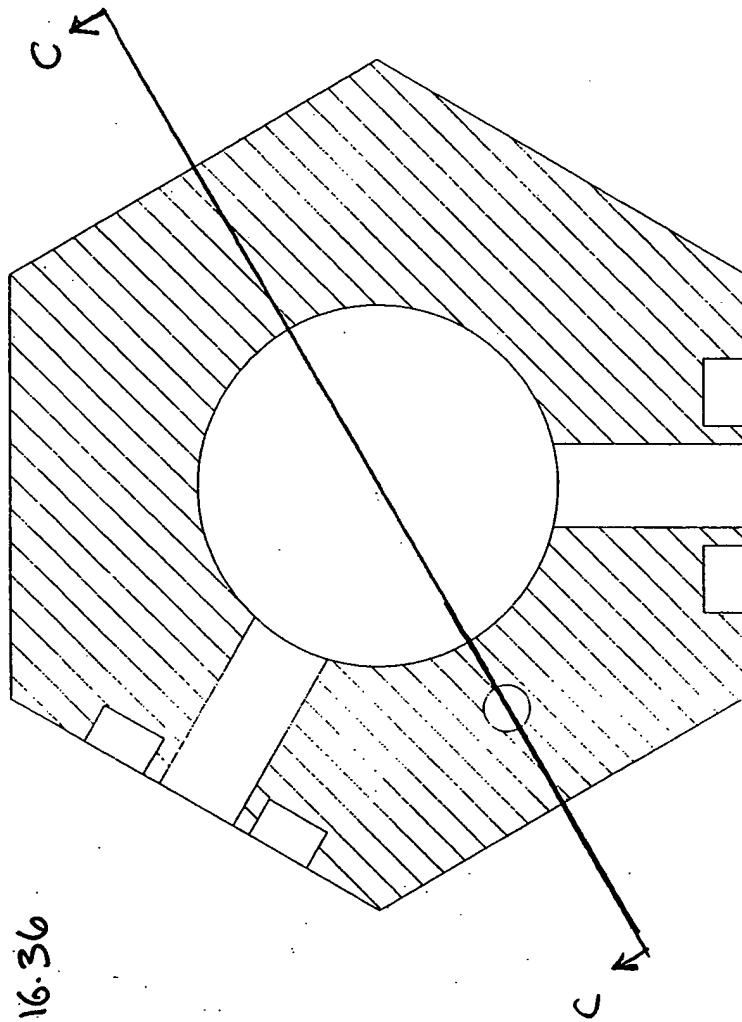
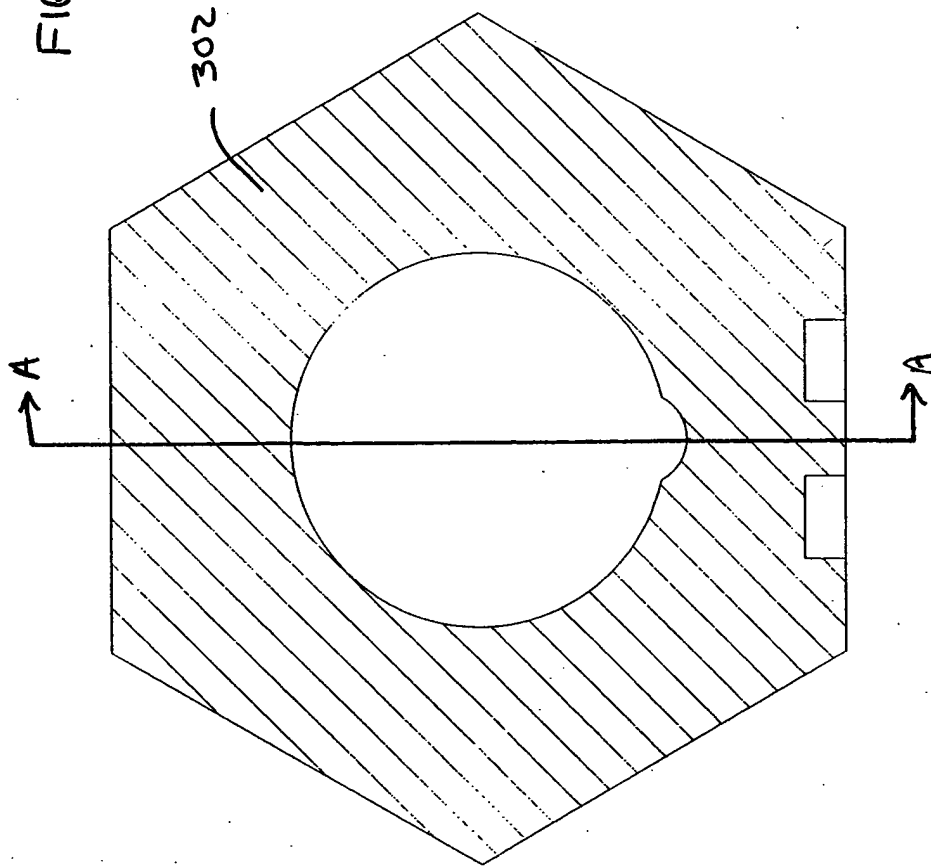


FIG. 36

FIG. 37



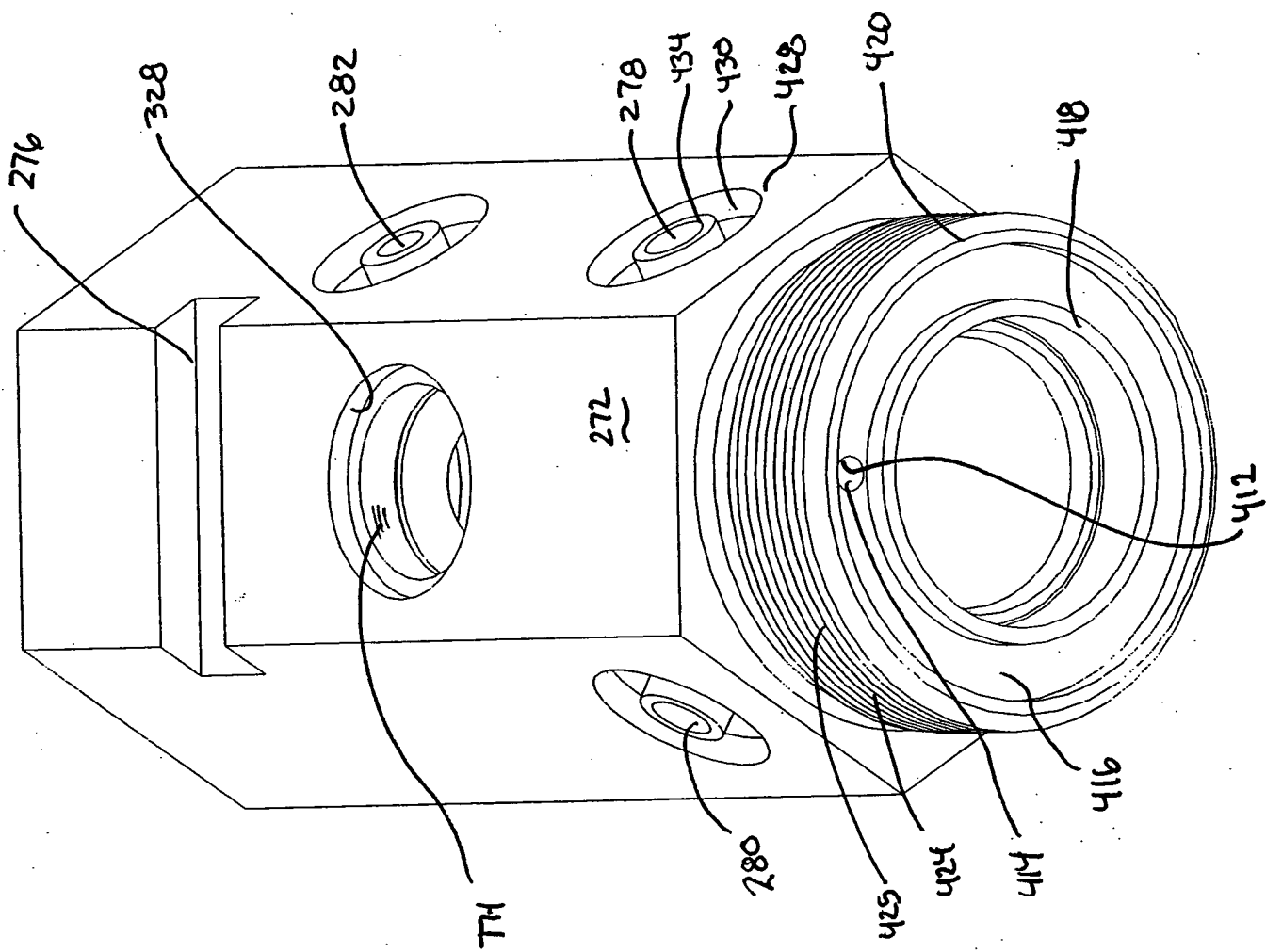
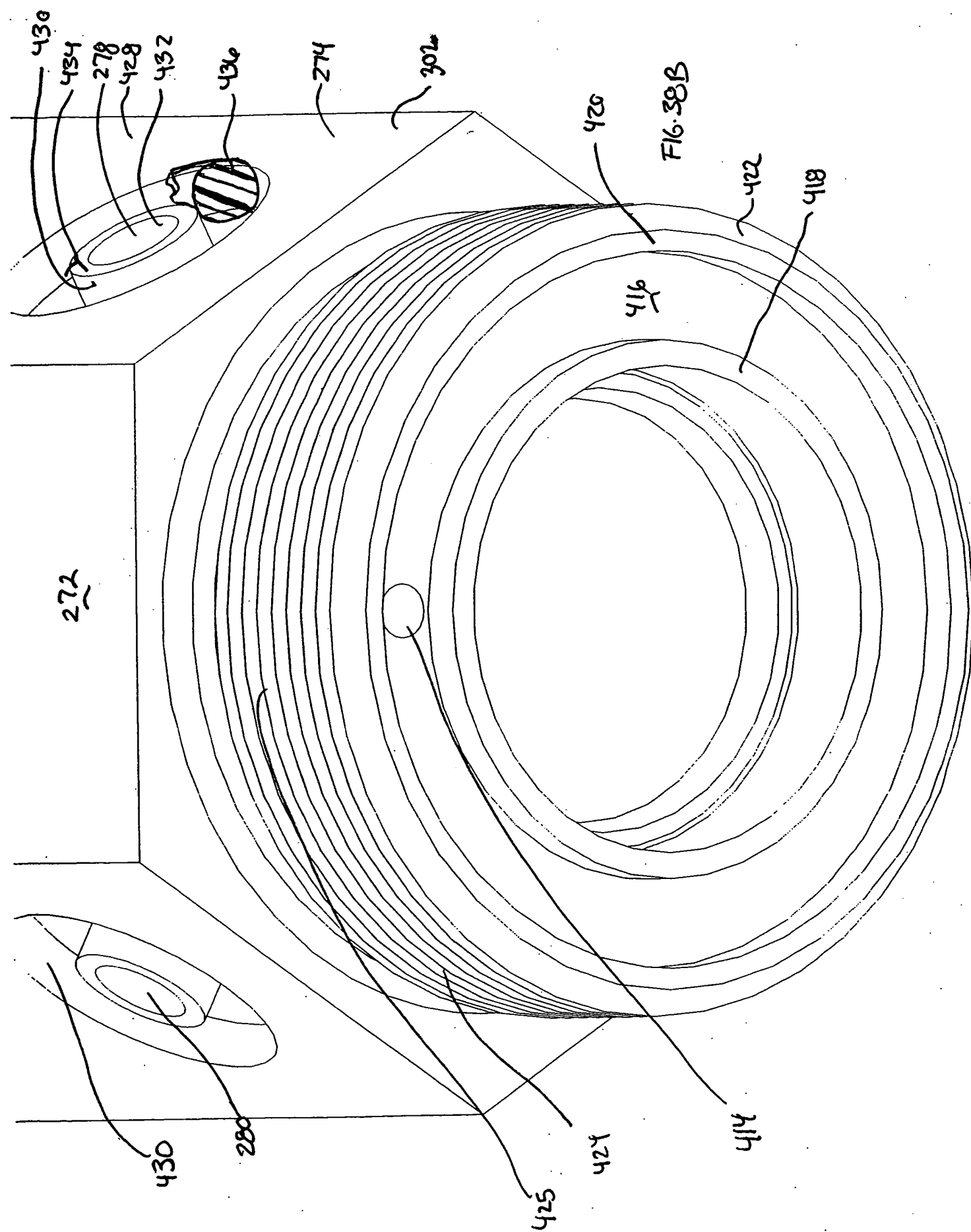


FIG. 381A



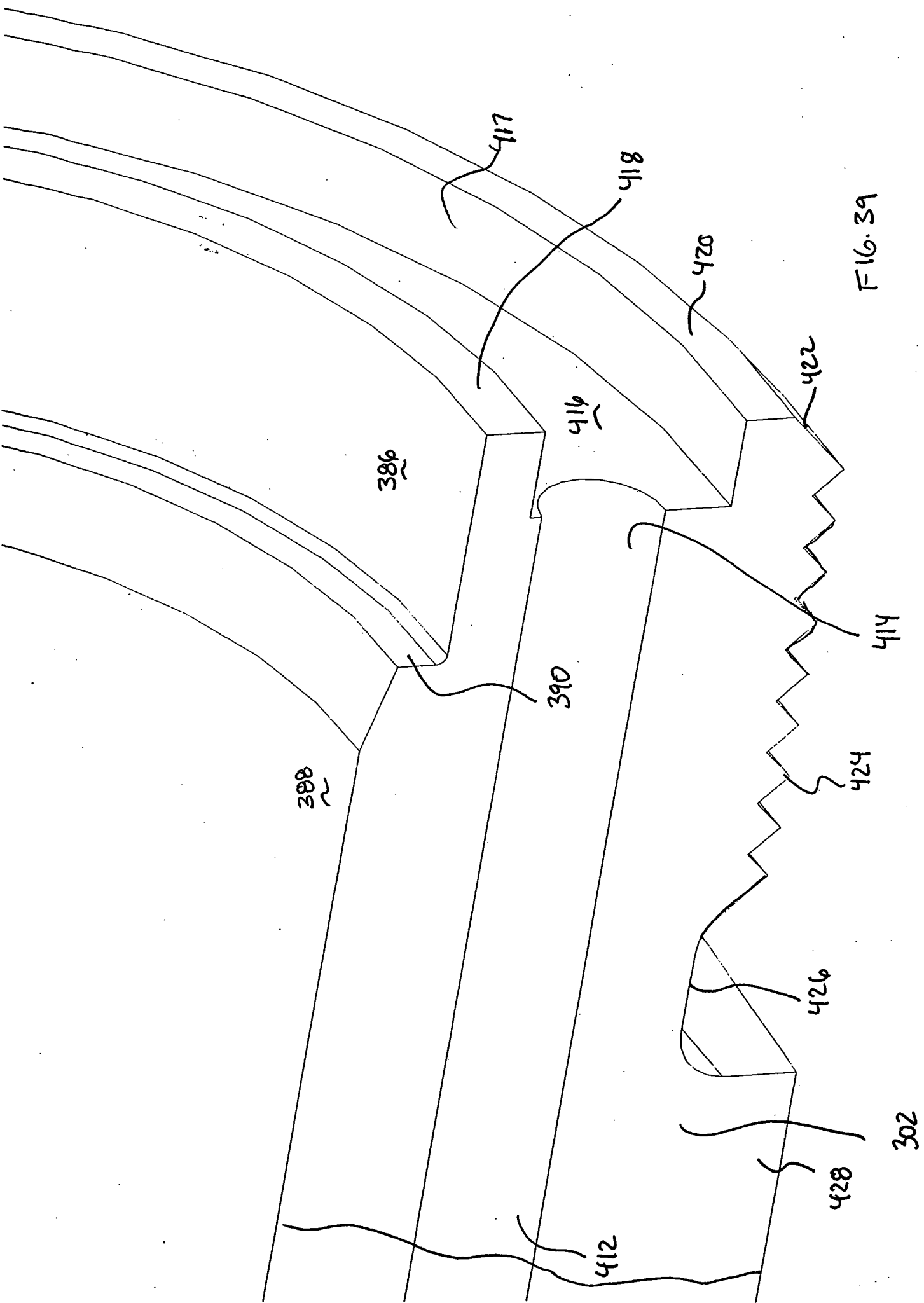


FIG. 39

FIG. 40

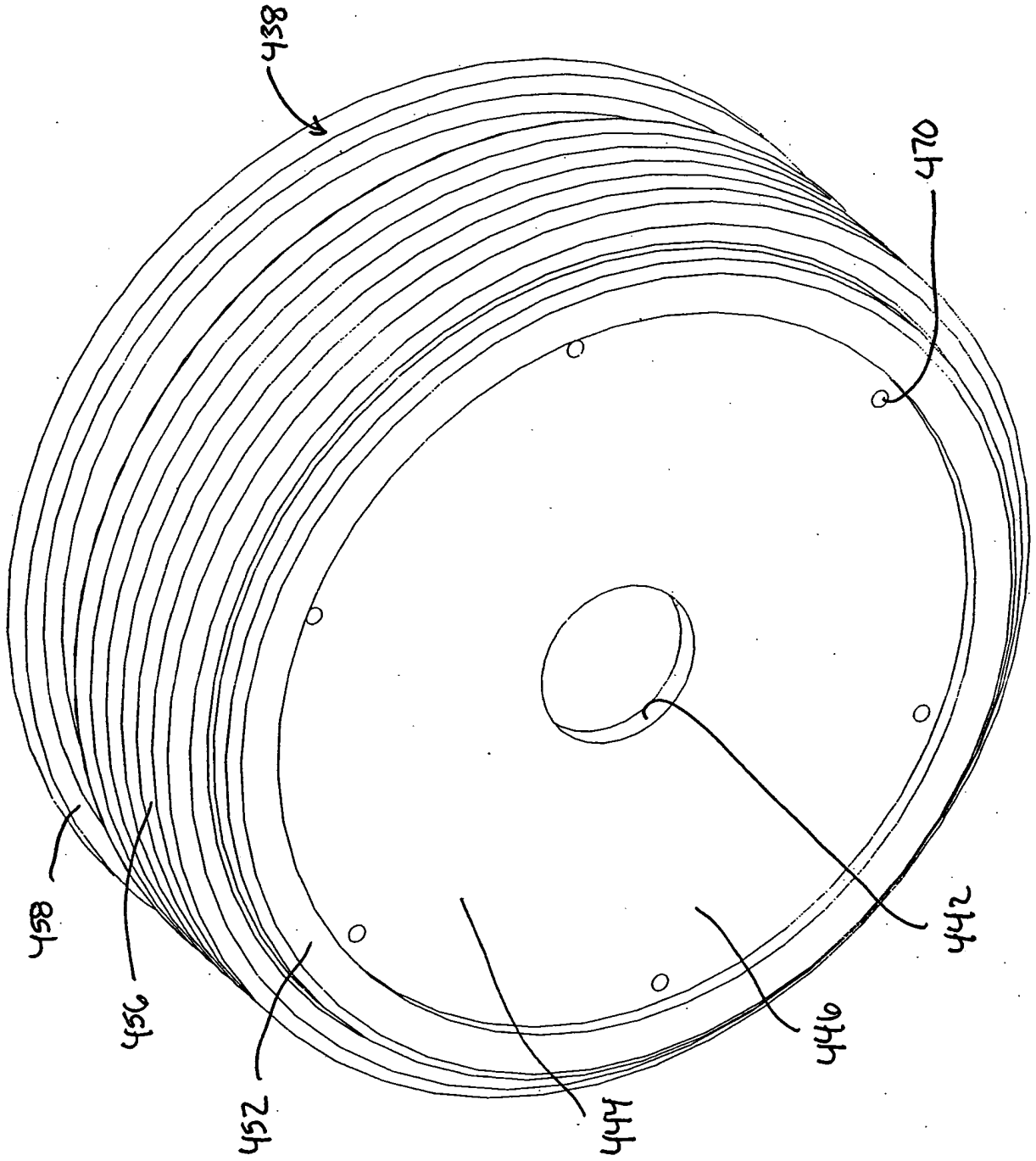
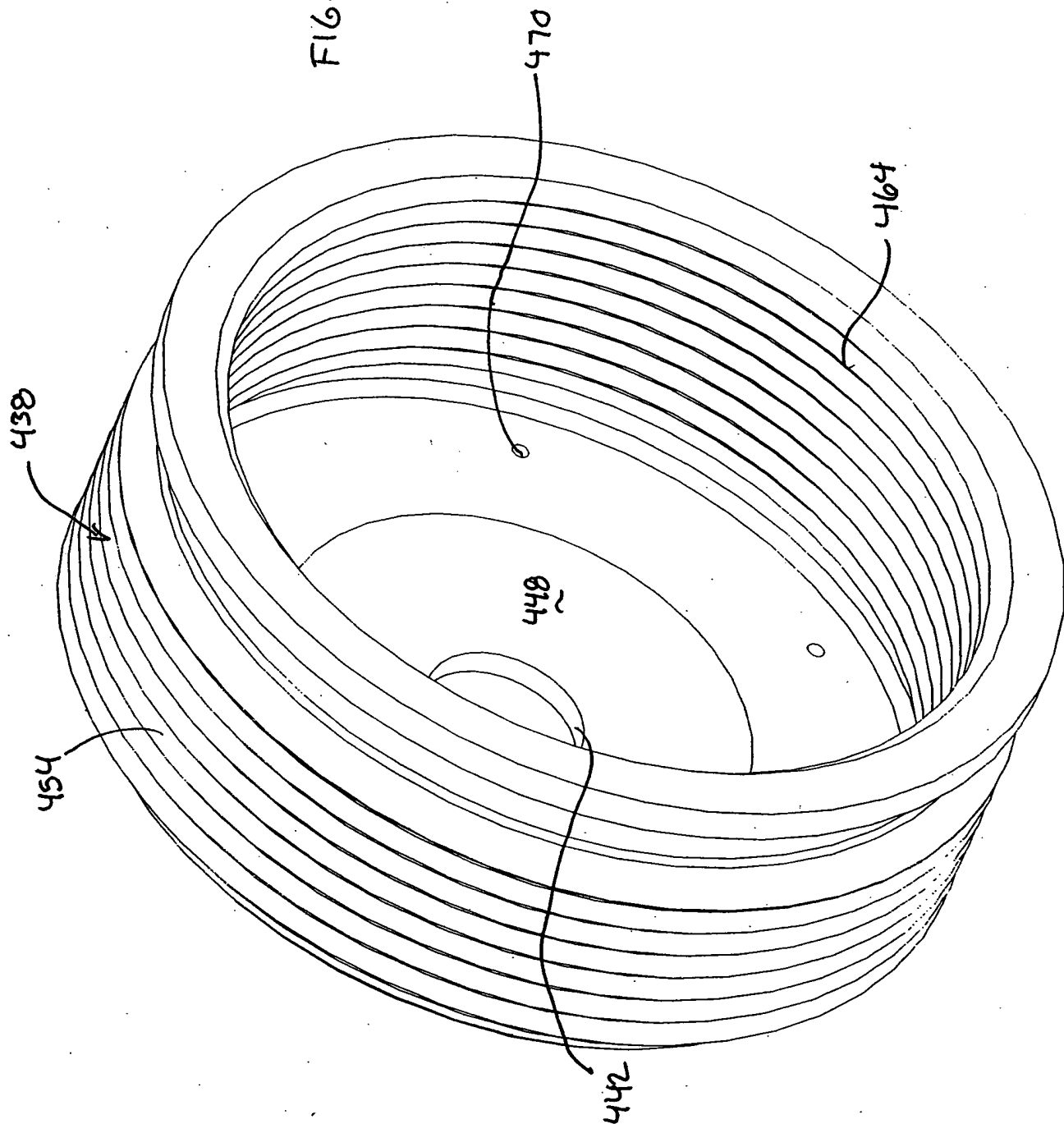
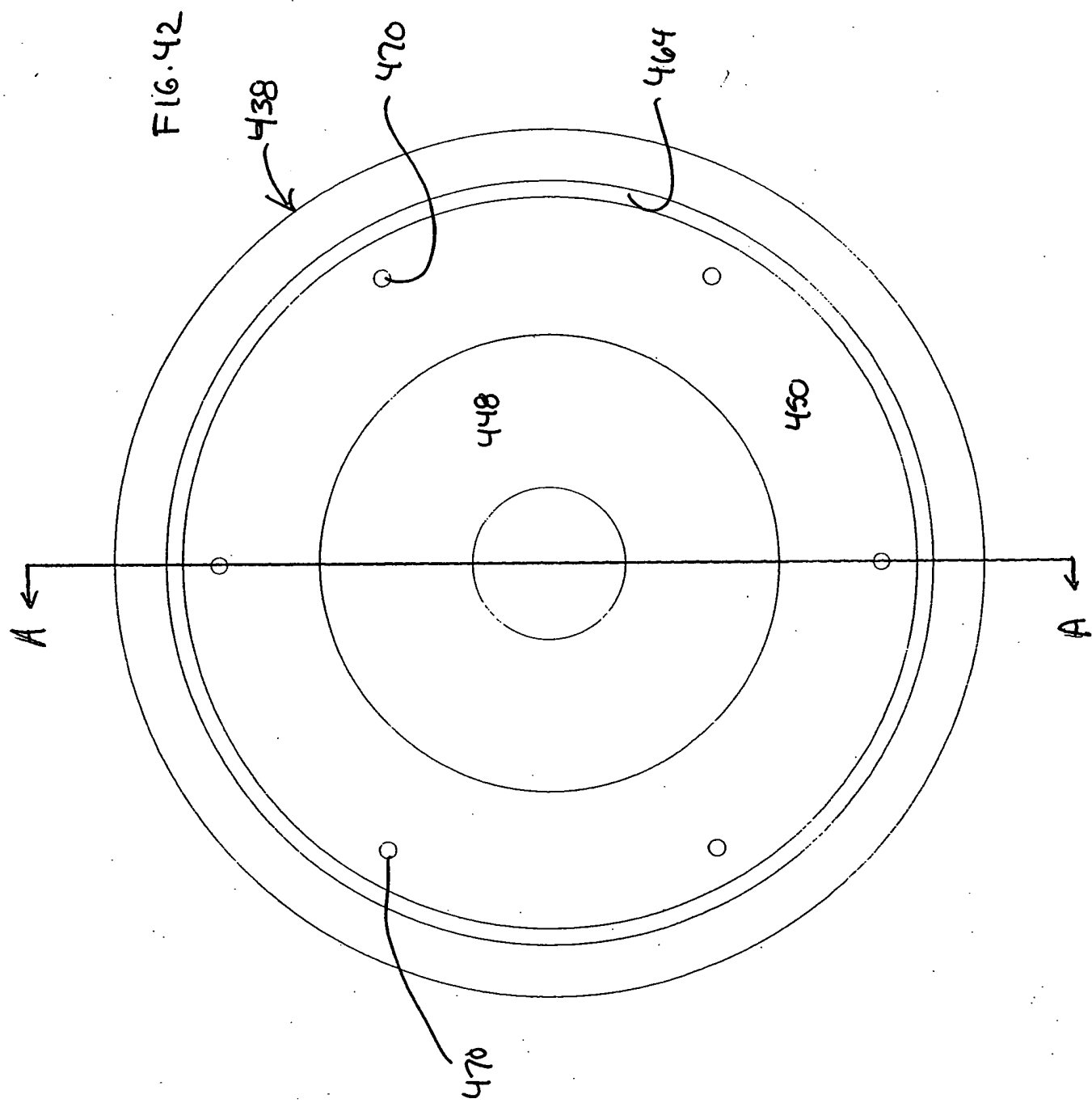


FIG. 41







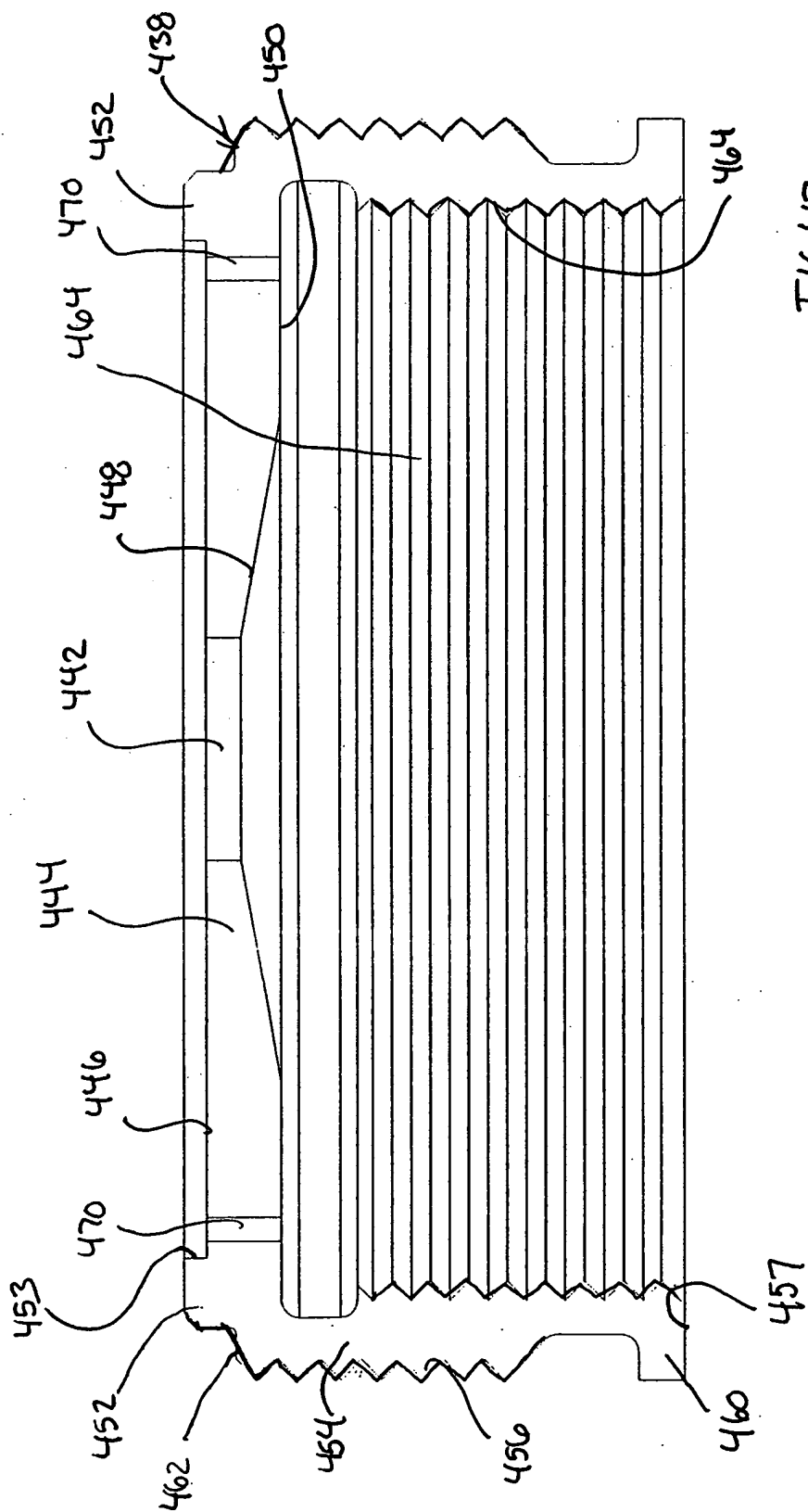
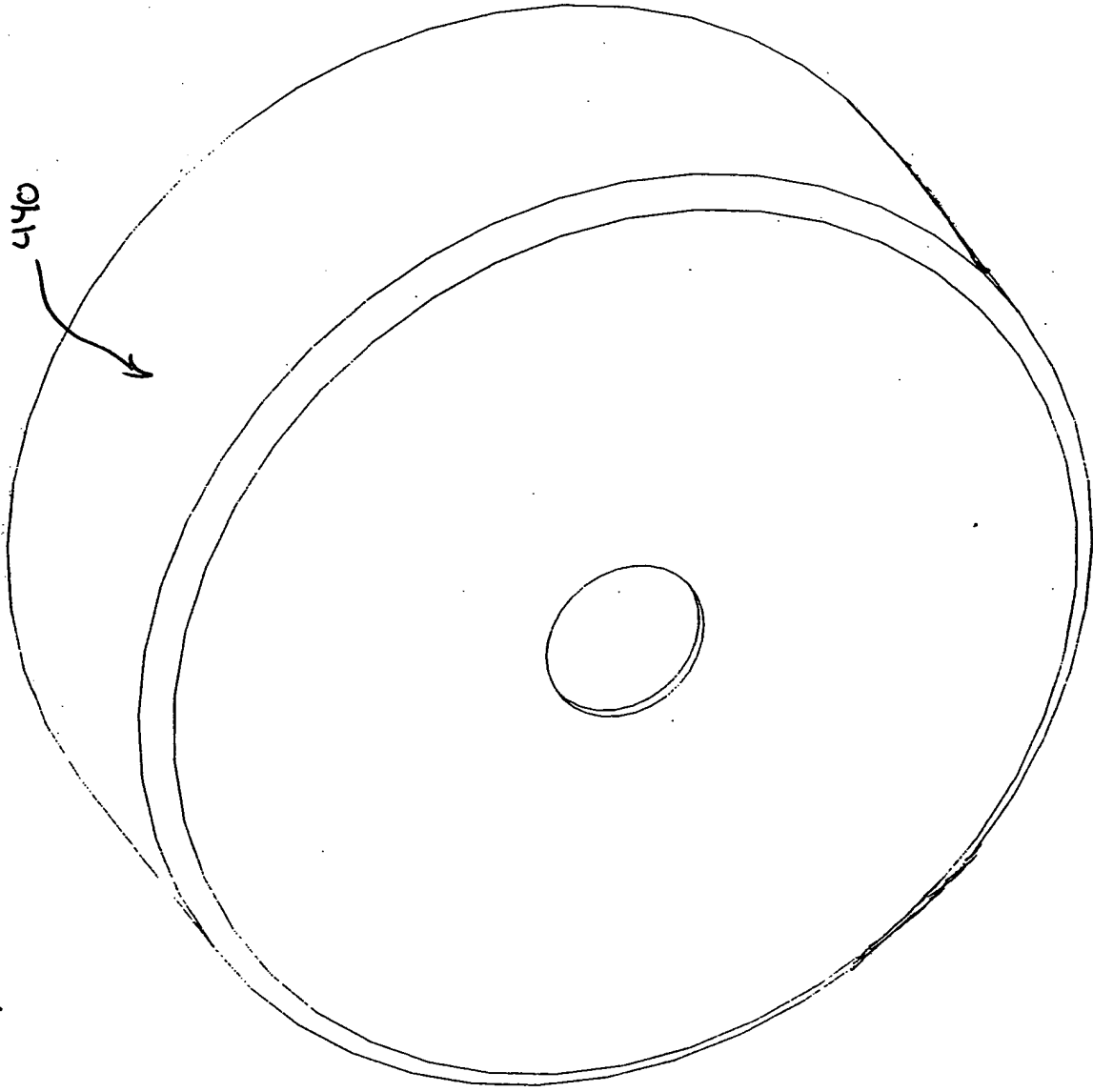


FIG. 43

FIG. 44



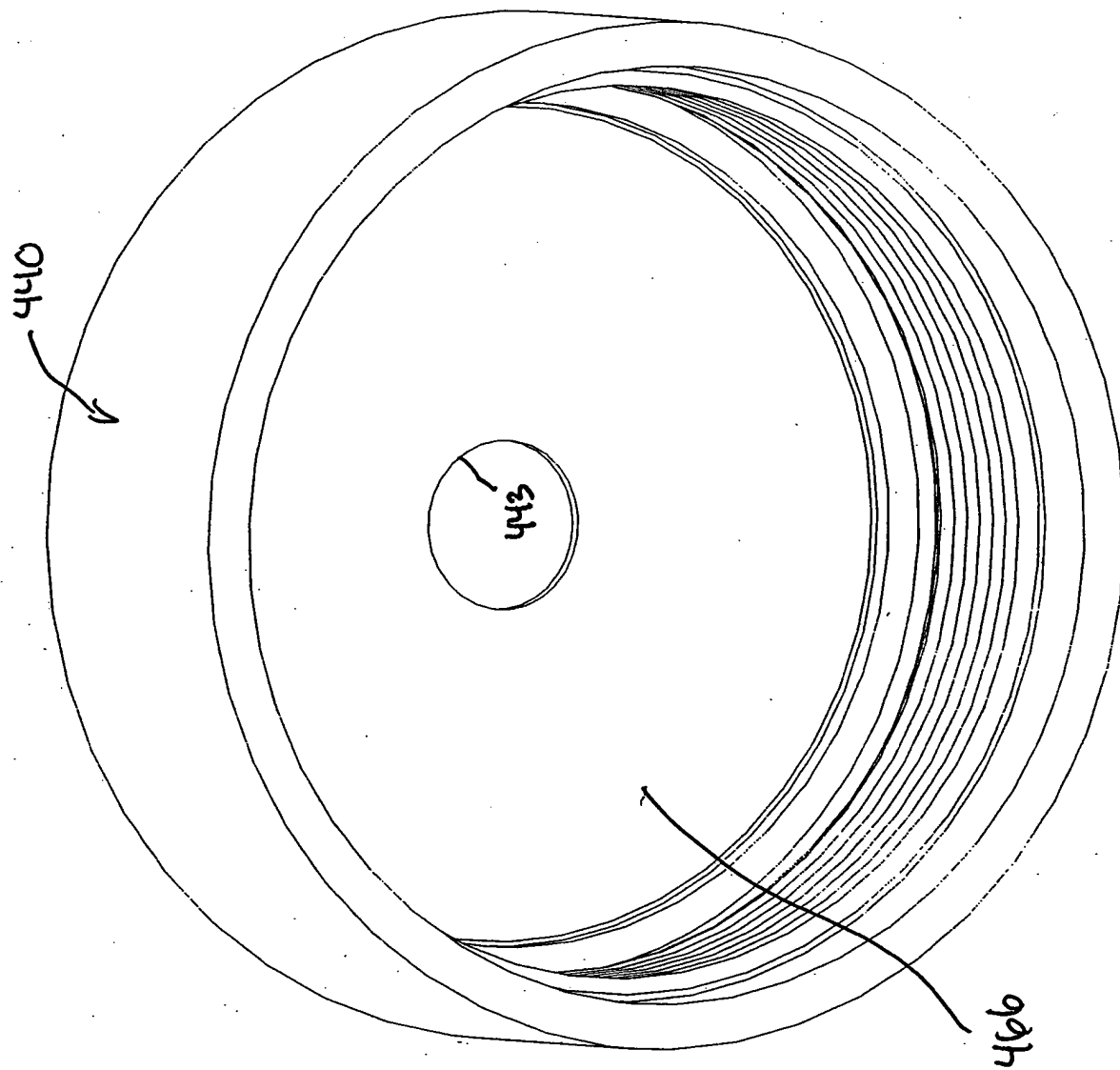
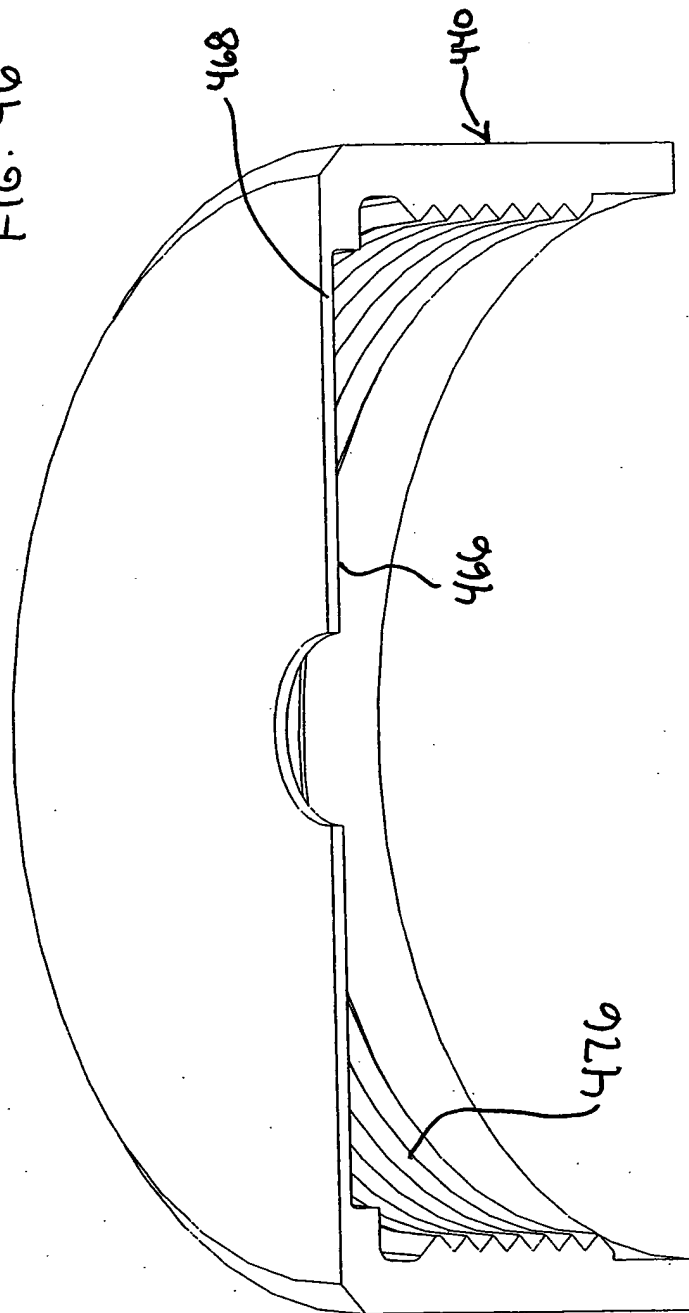


FIG. 45

FIG. 46



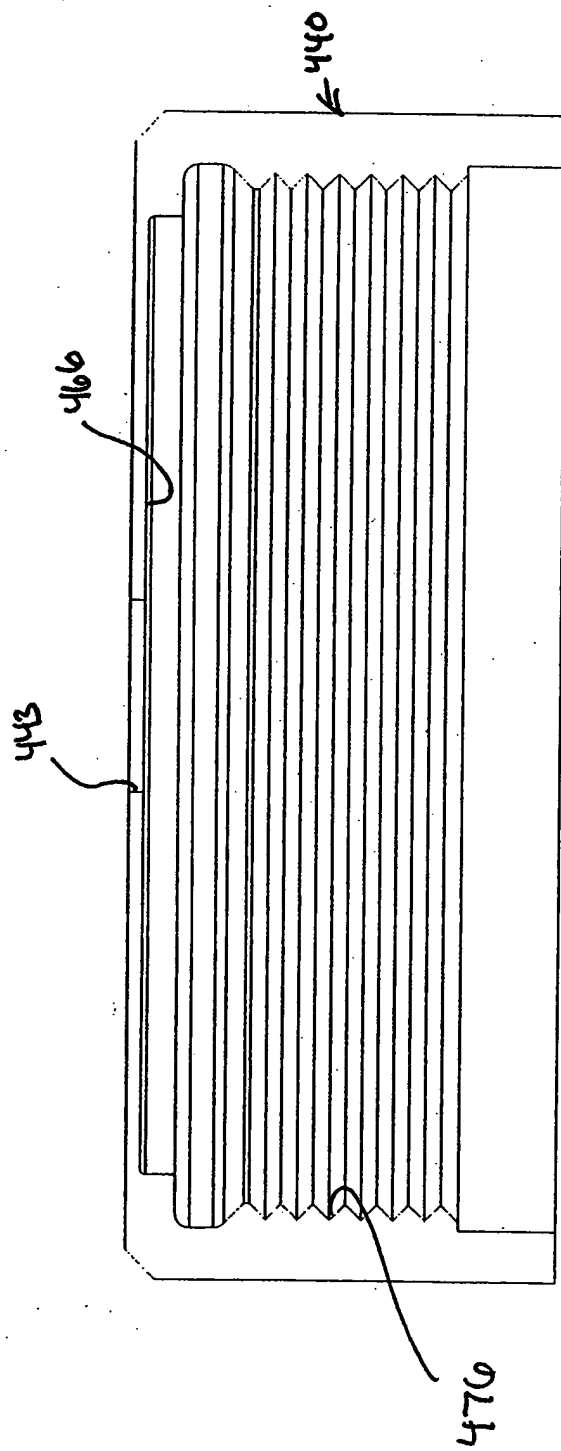
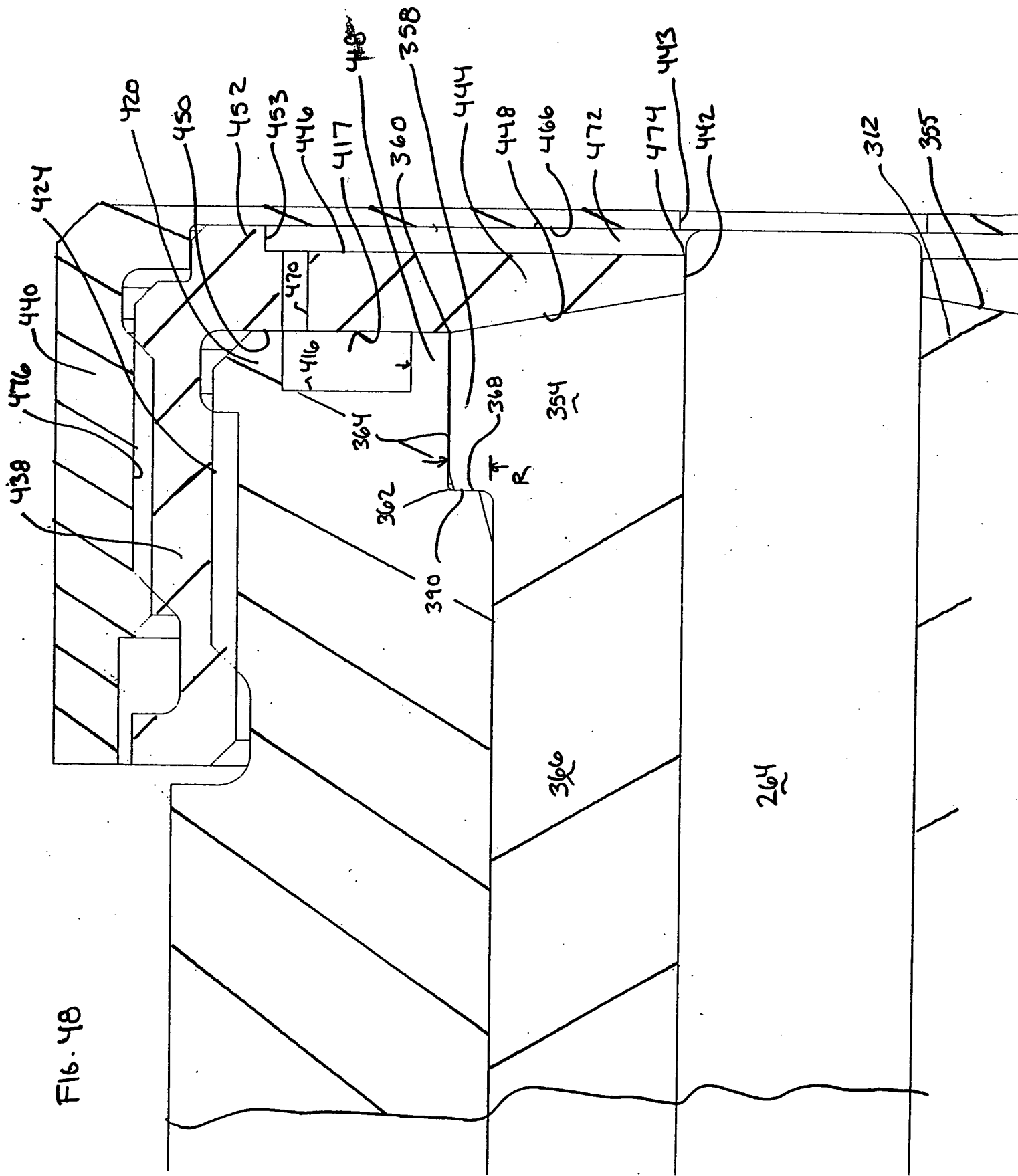
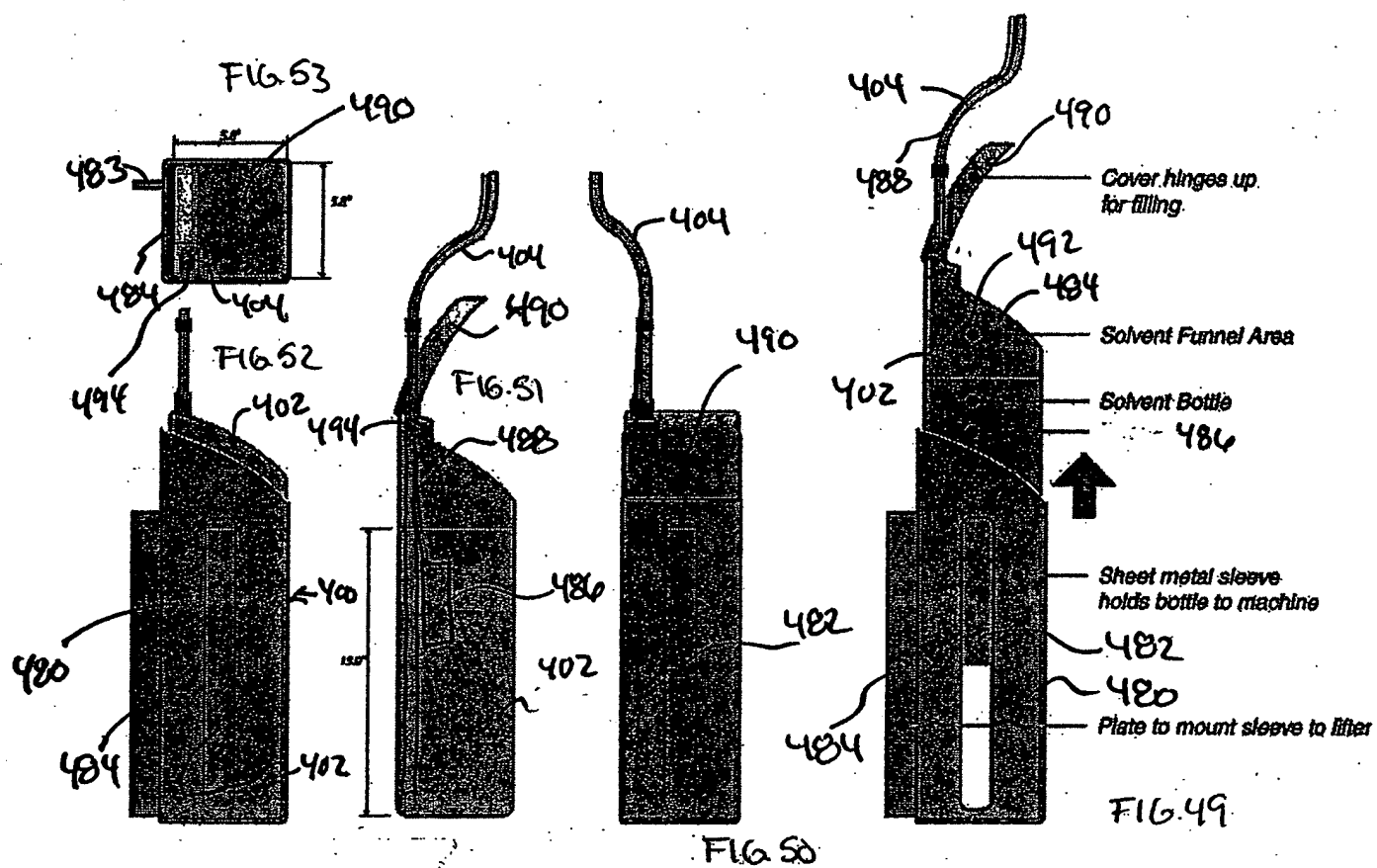


FIG. 47

FIG. 4B





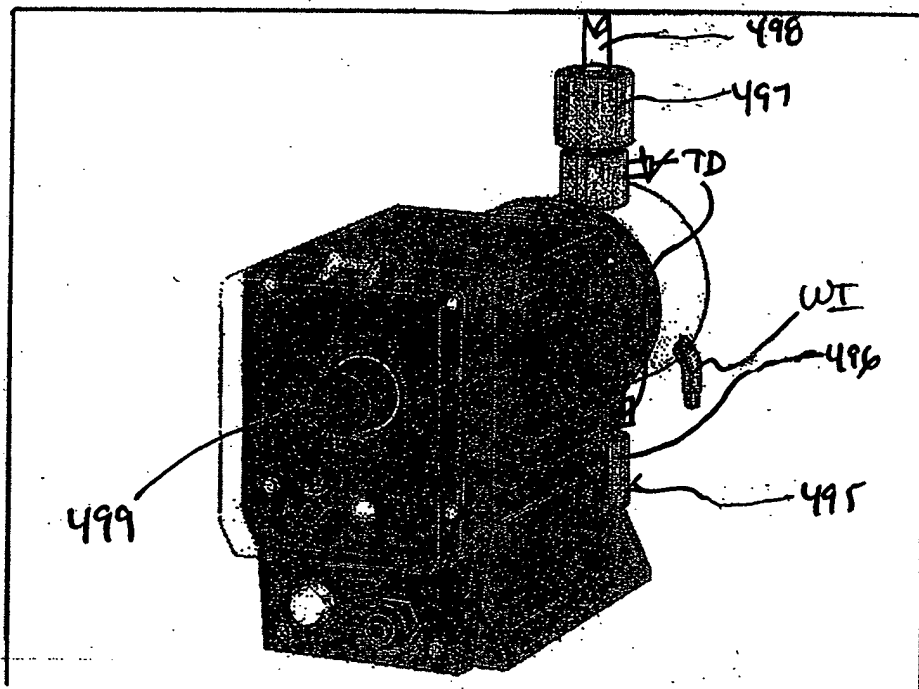
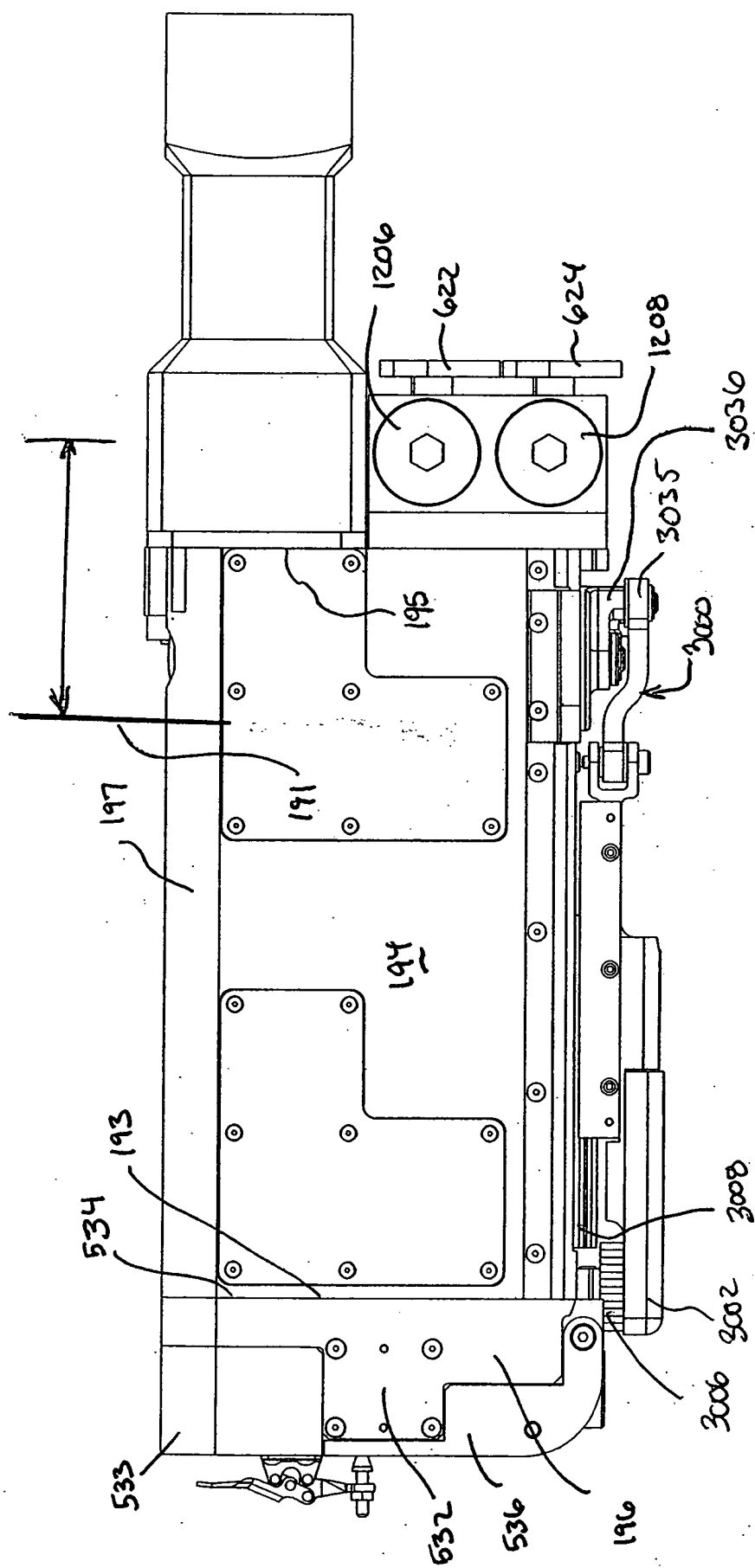


FIG. 54





File 55

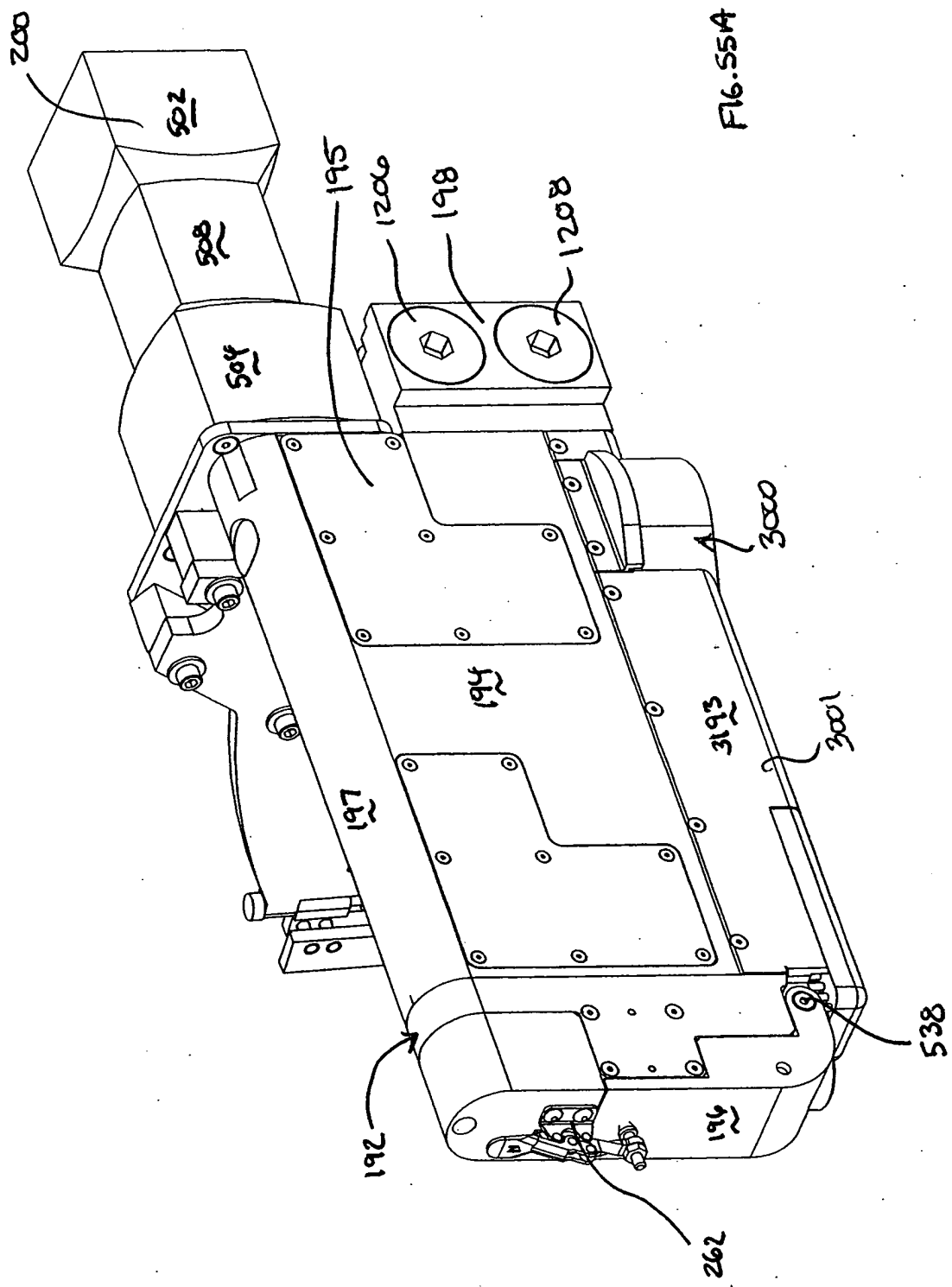
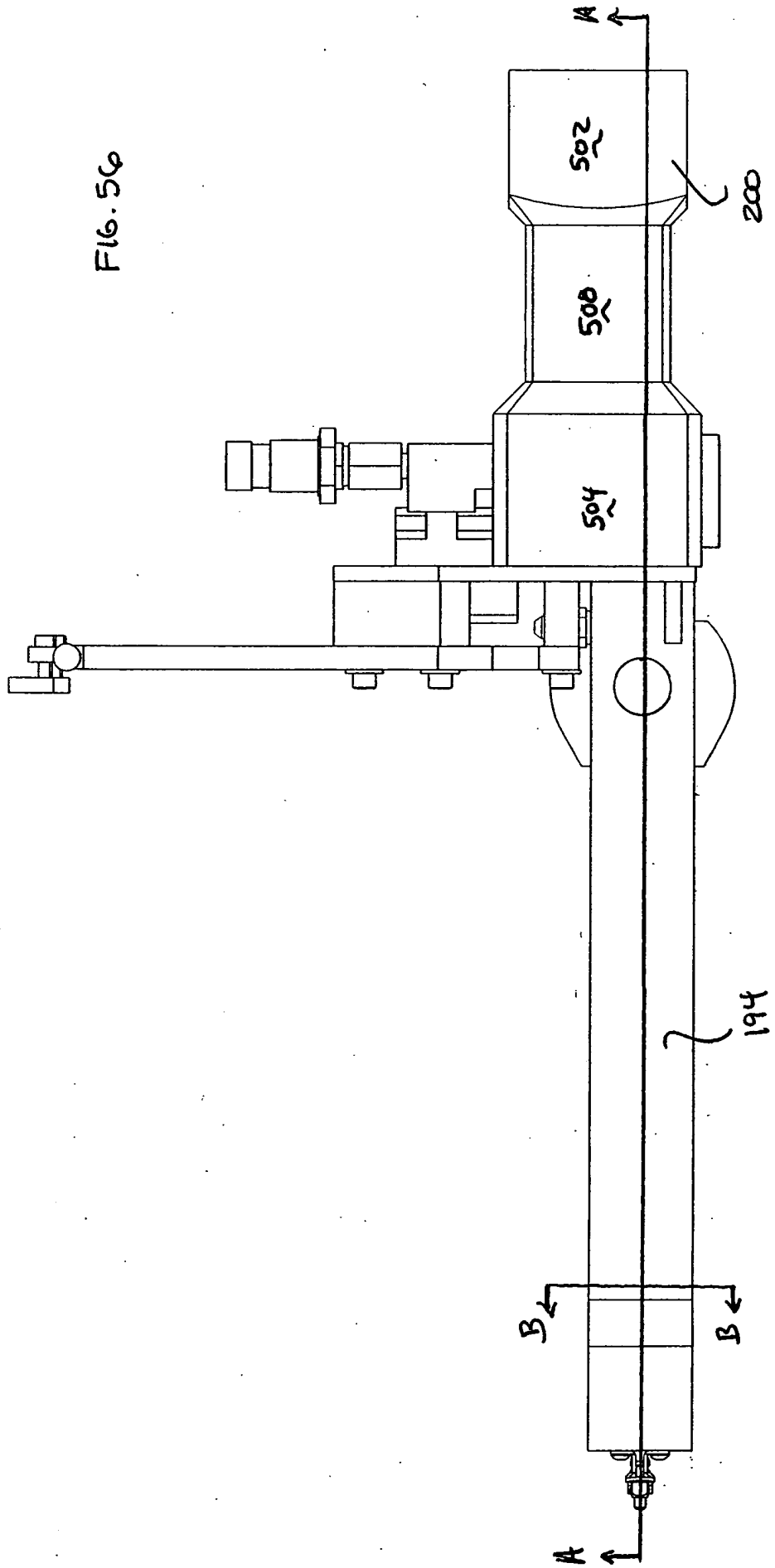


FIG. 55A

FIG. 5C



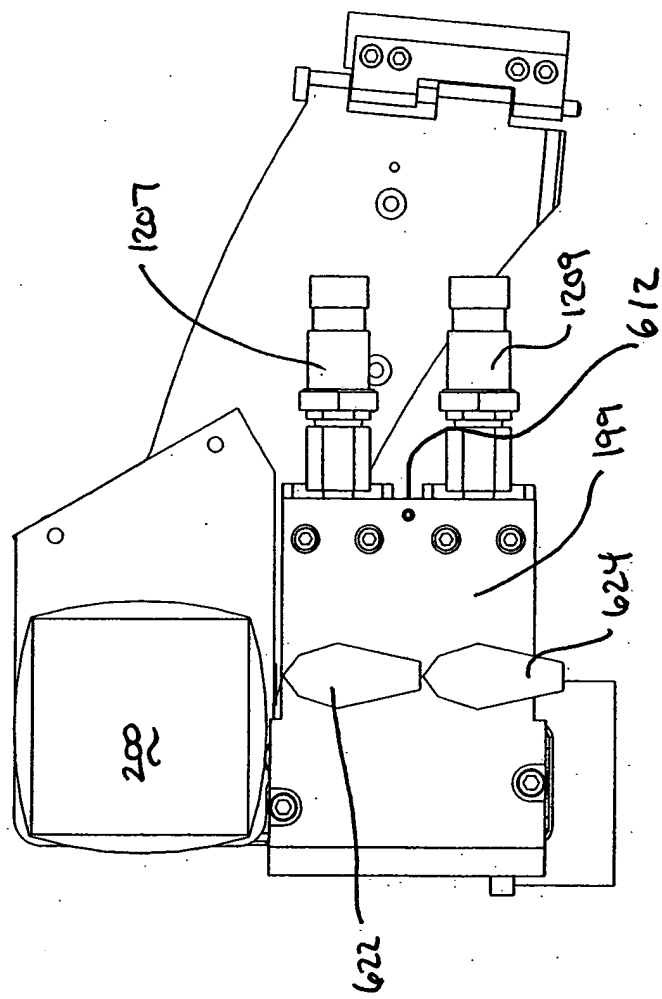


FIG. 57

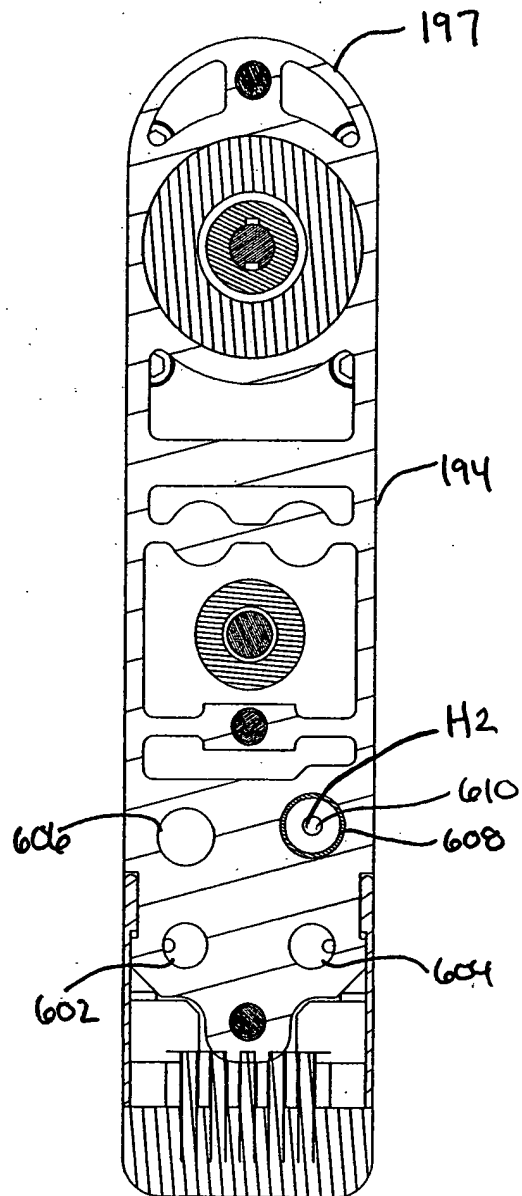


FIG. 58

FIG. 59

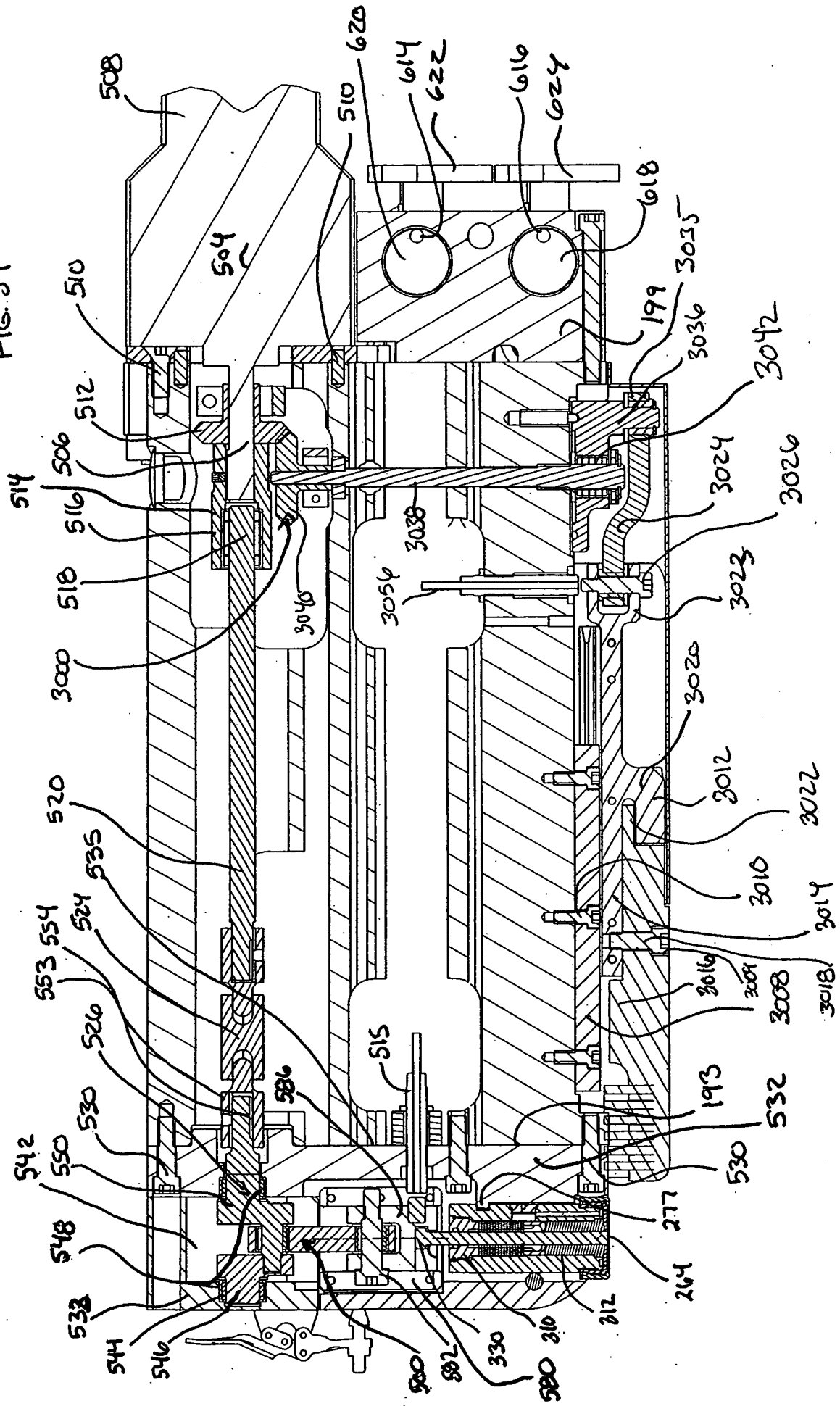


FIG. 60

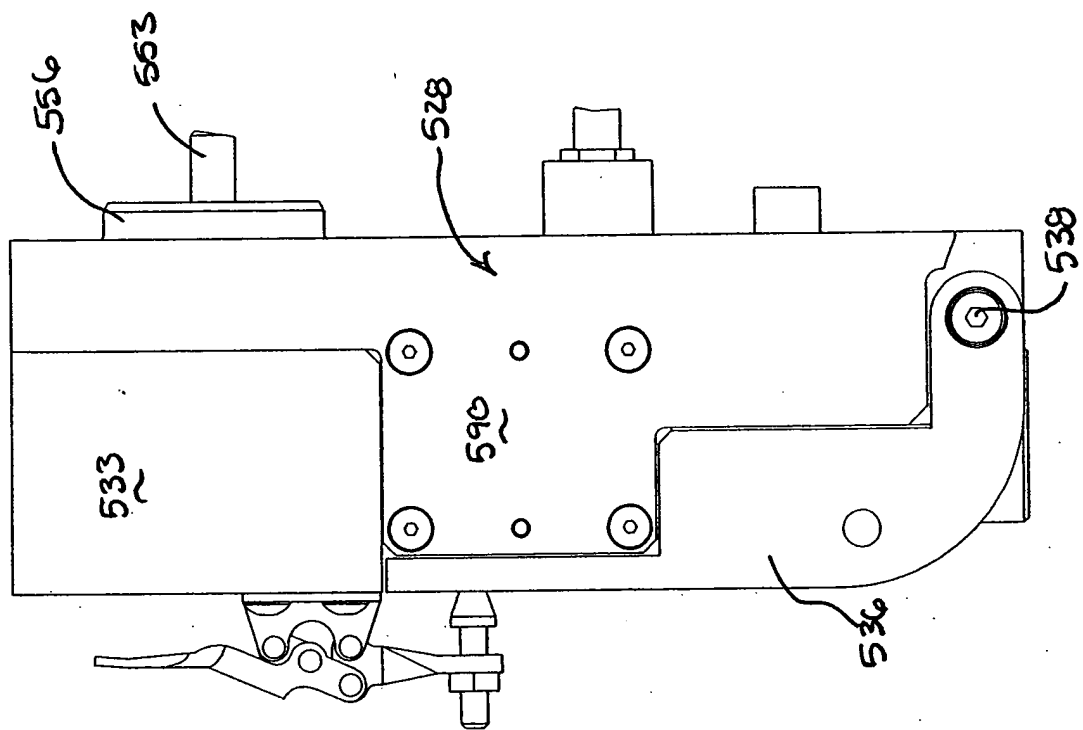


FIG. 61

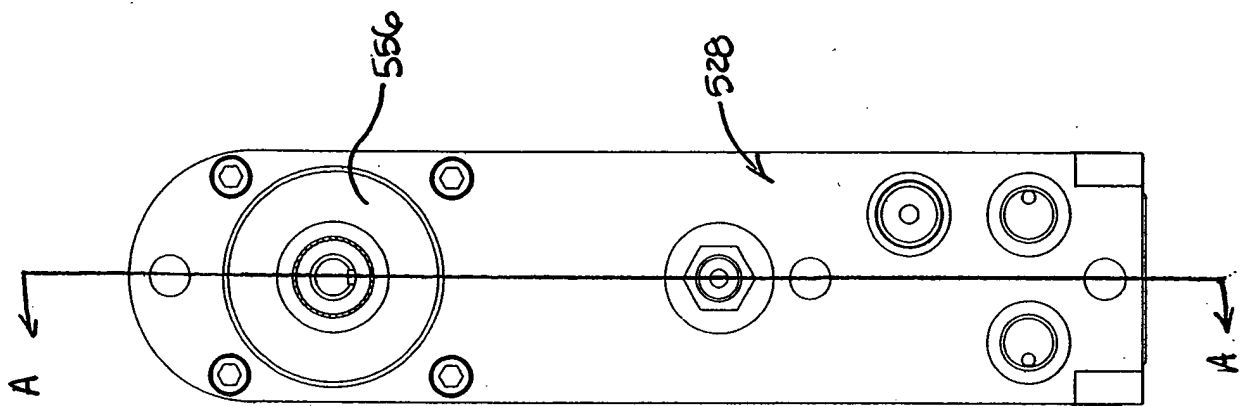
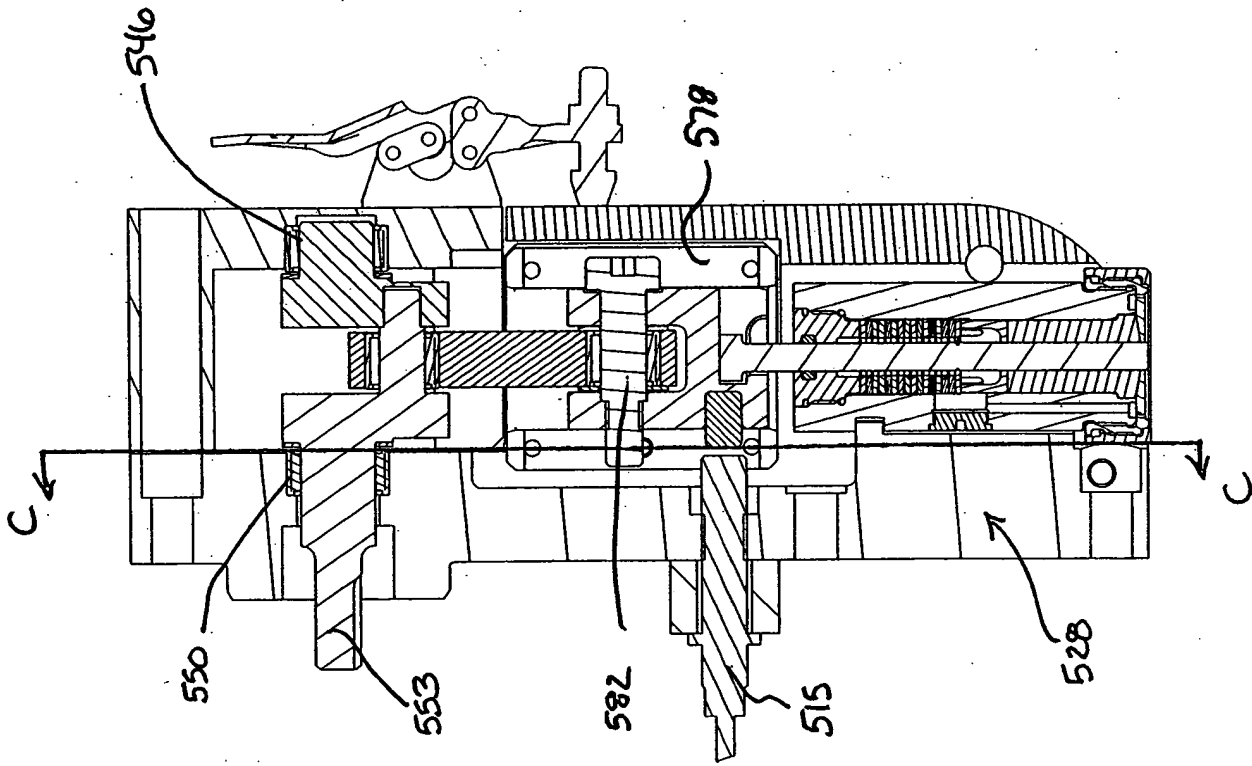




FIG. 62



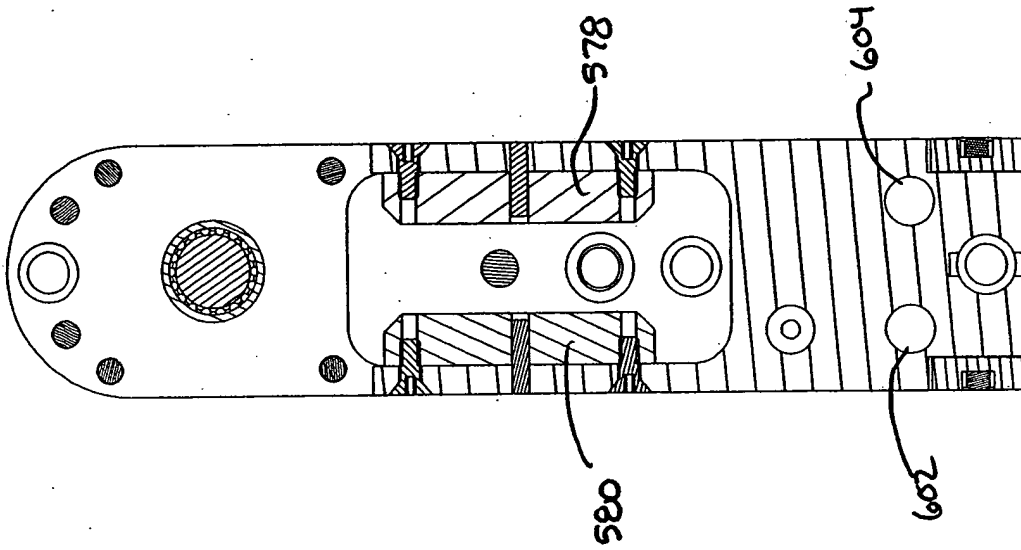


FIG. 63

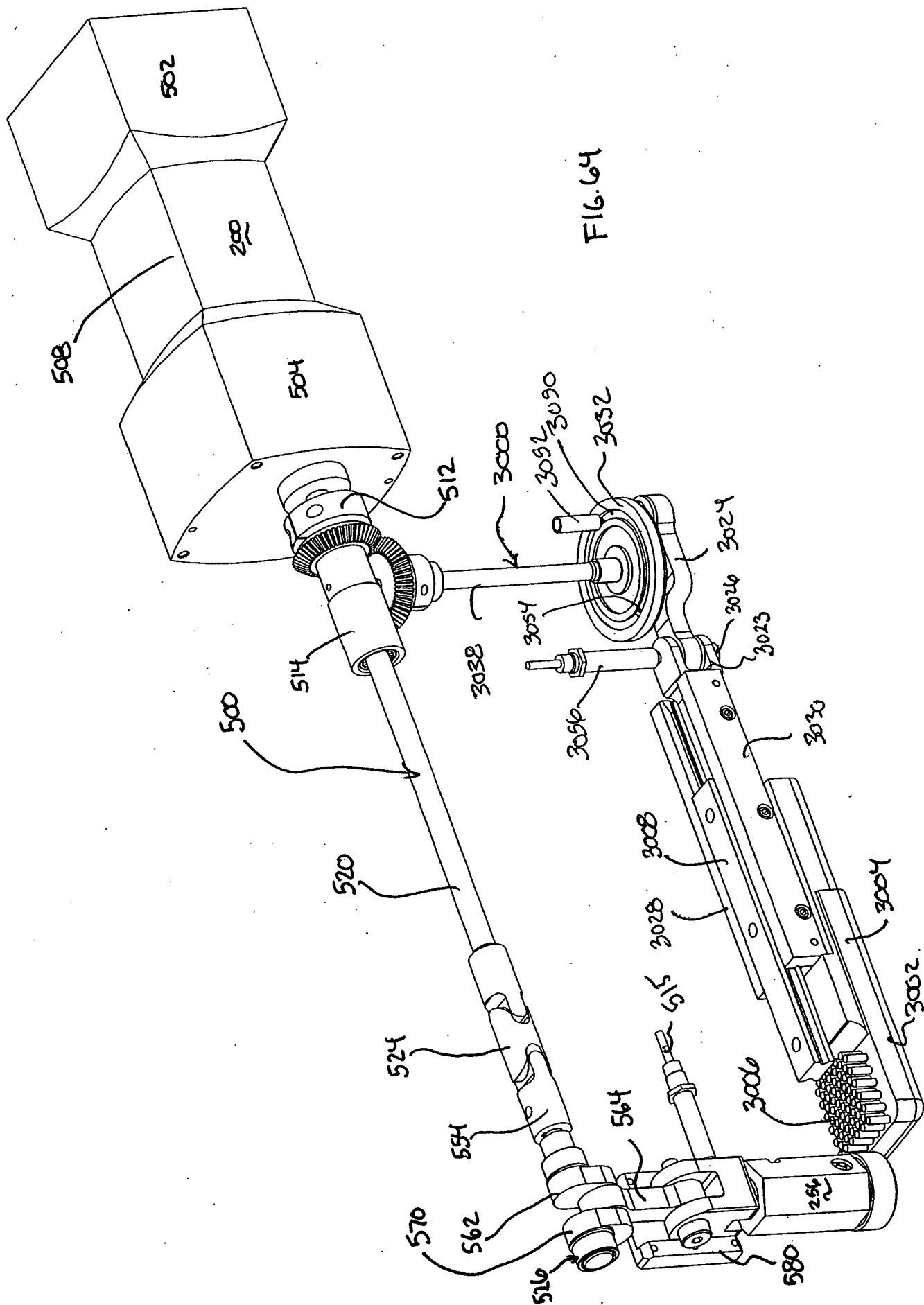
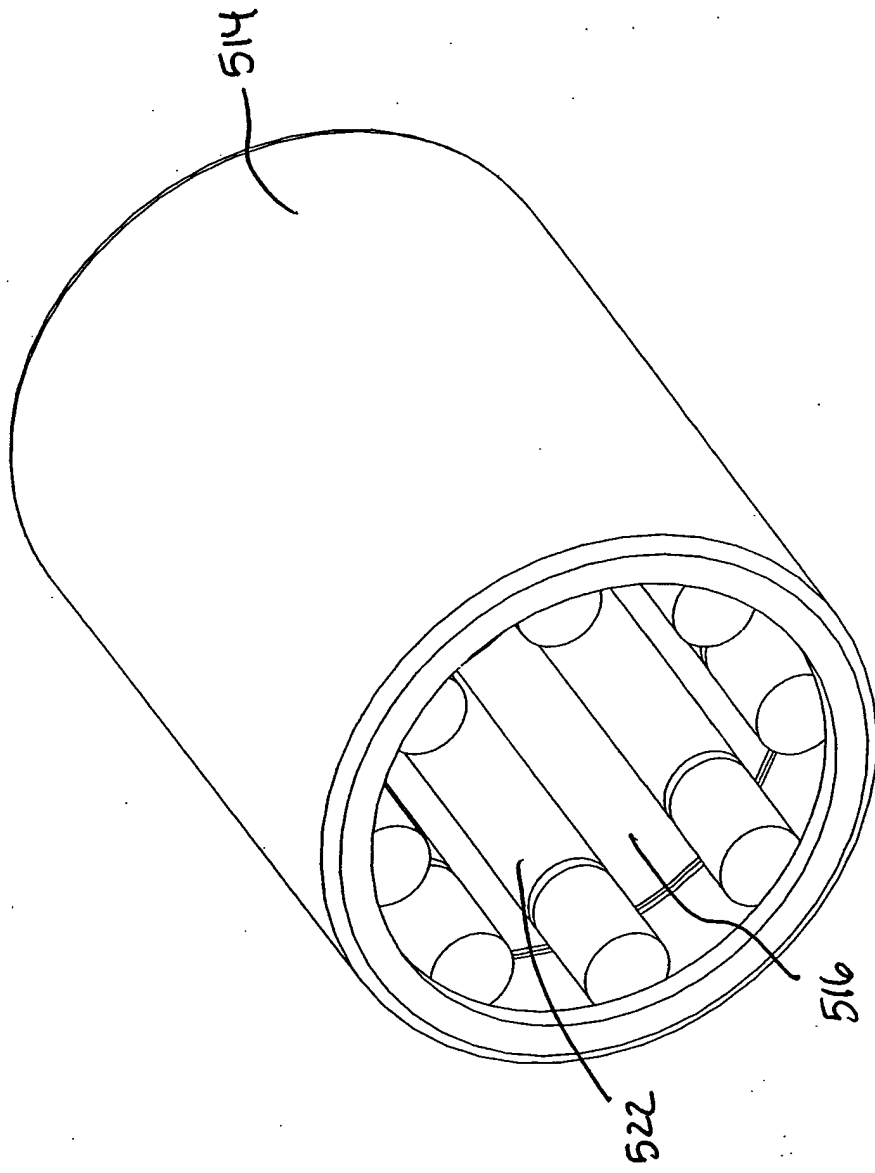


FIG. 64

FIG. 65



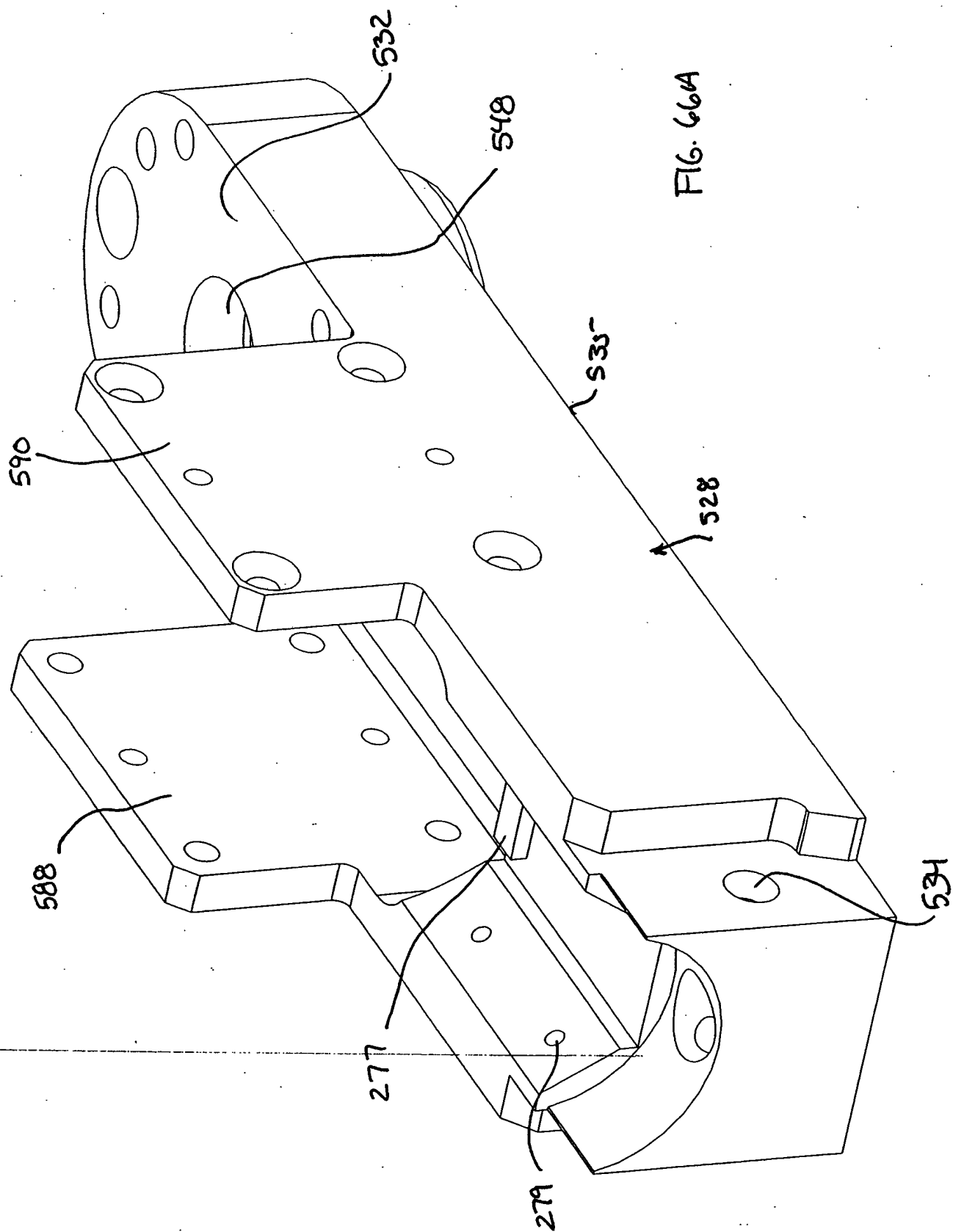
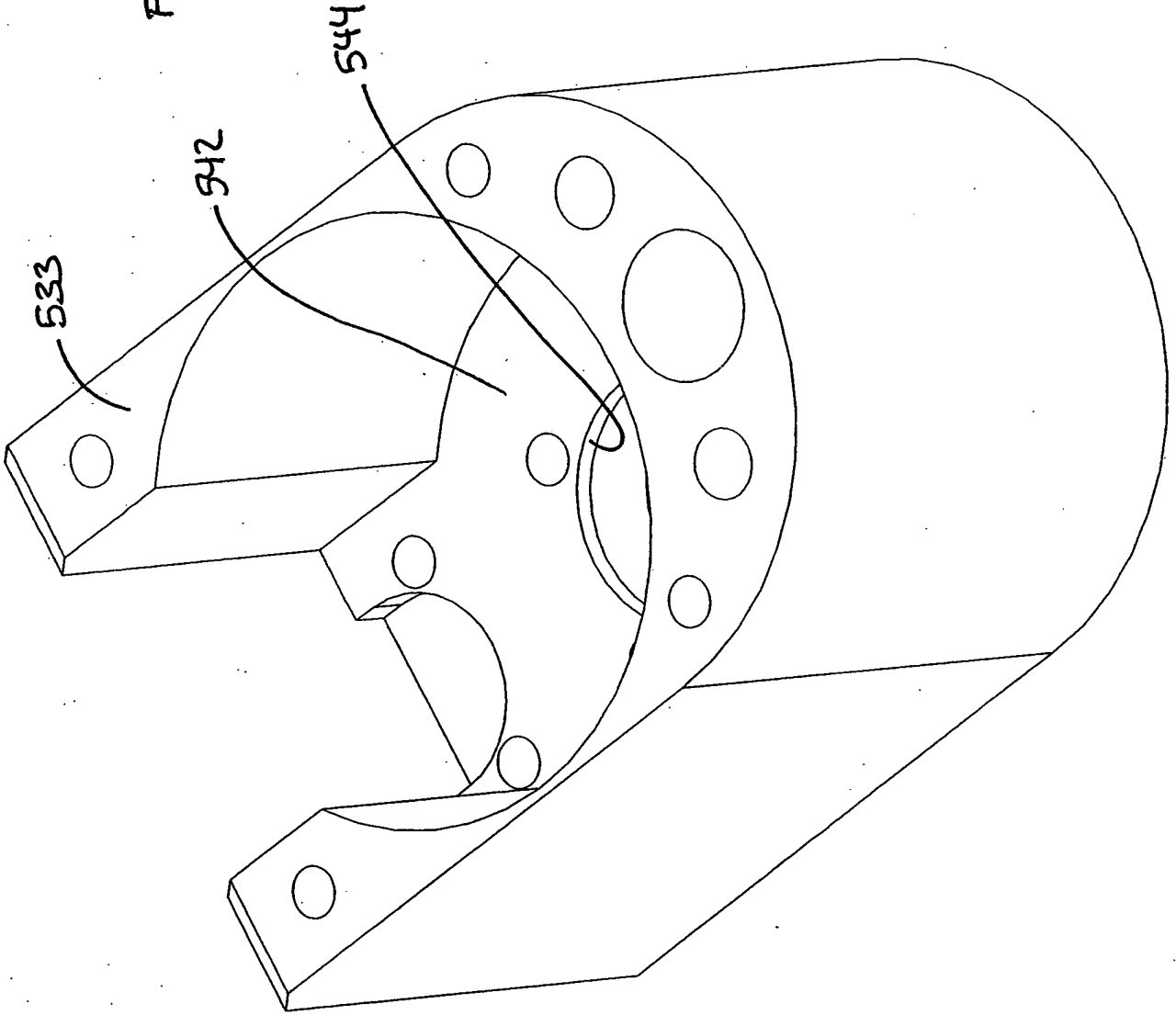


FIG. 66A

FIG. 66B



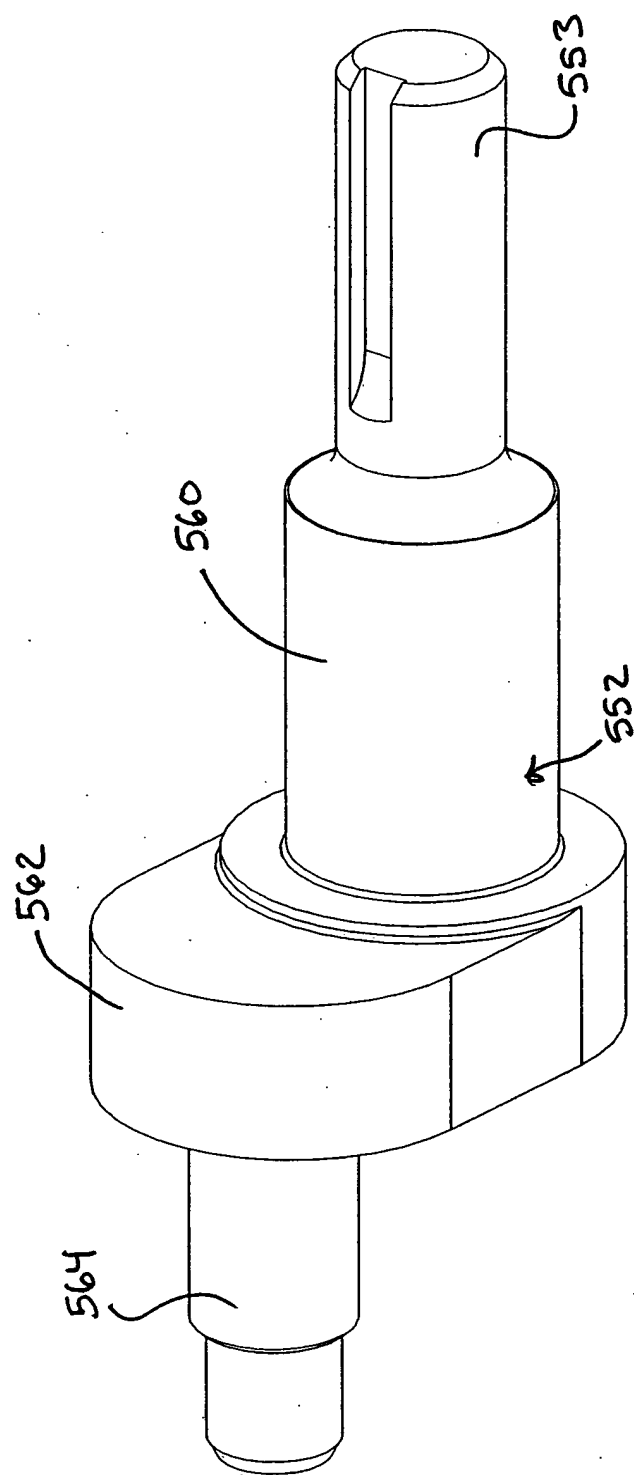
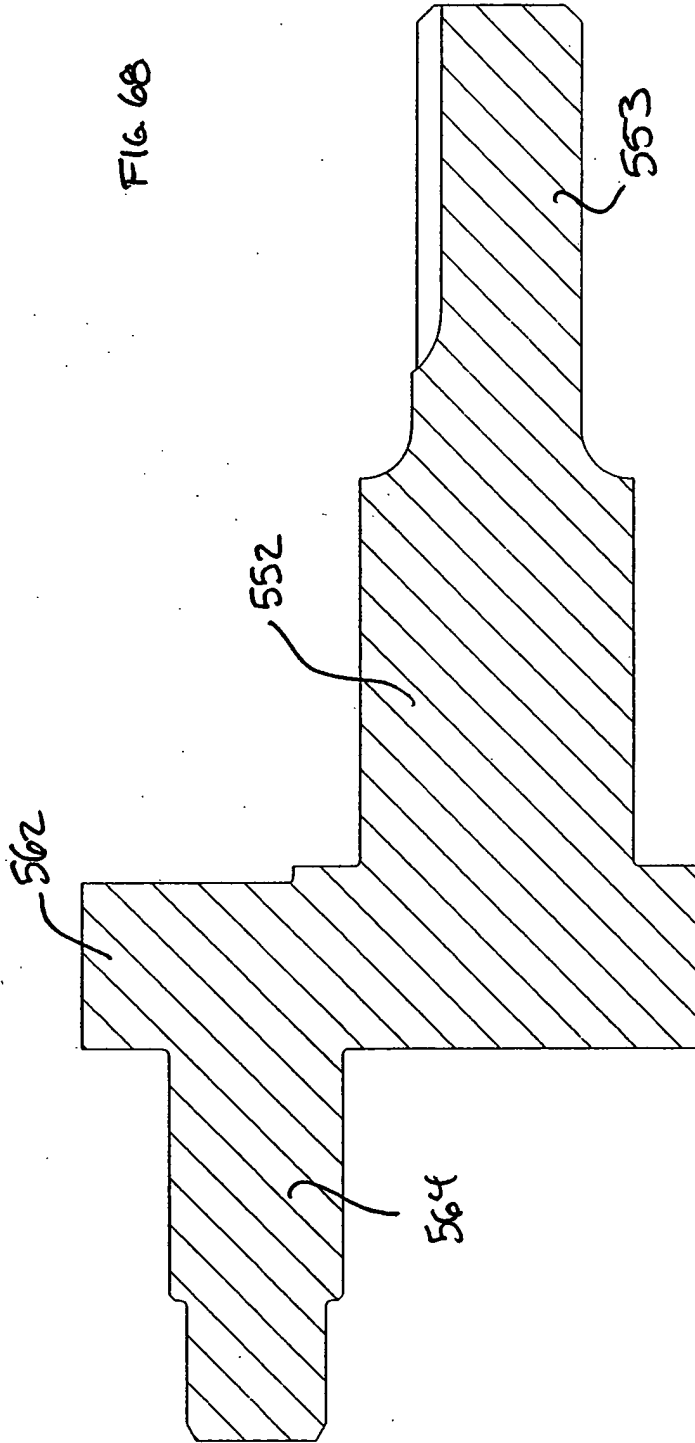


FIG. 67

FIG. 68





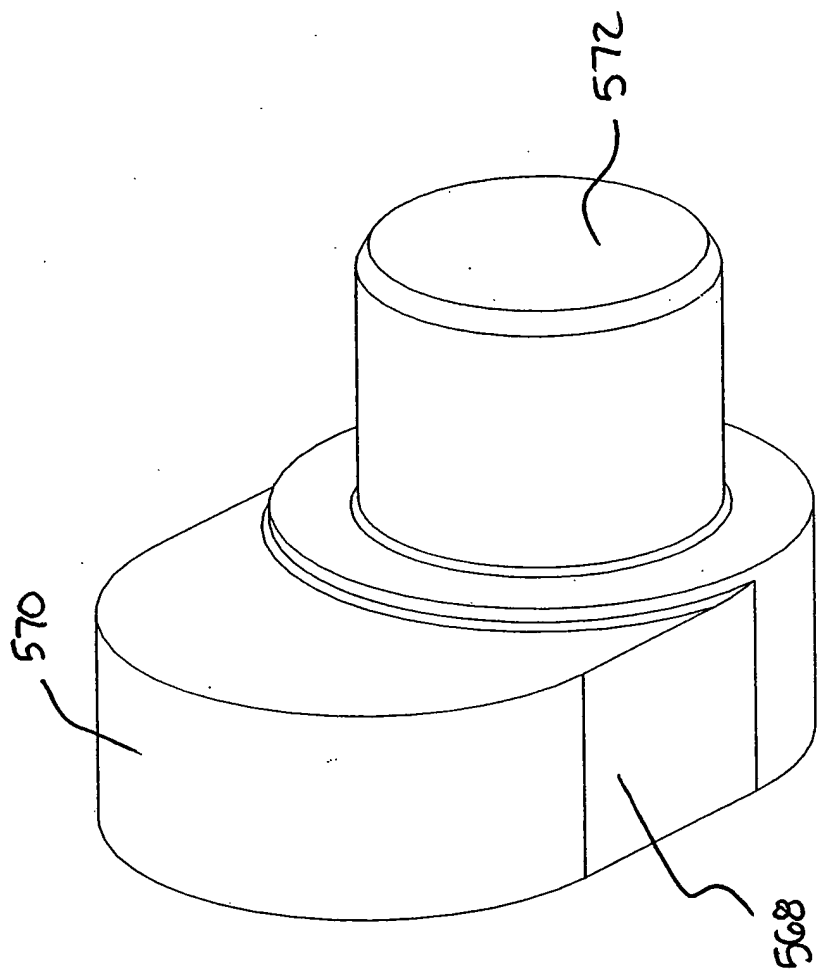


FIG. 69

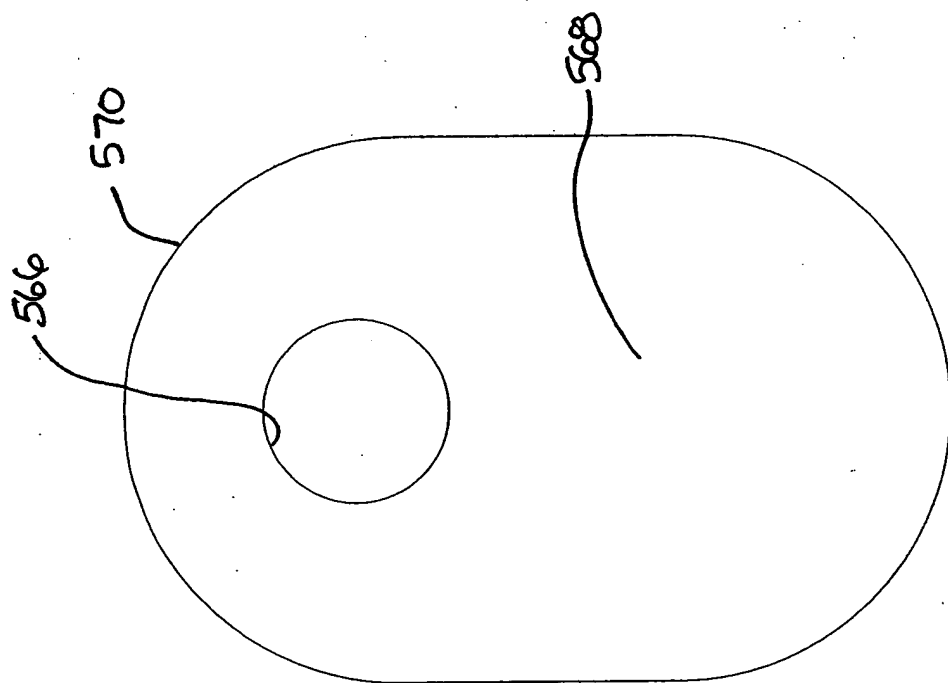


FIG. 70

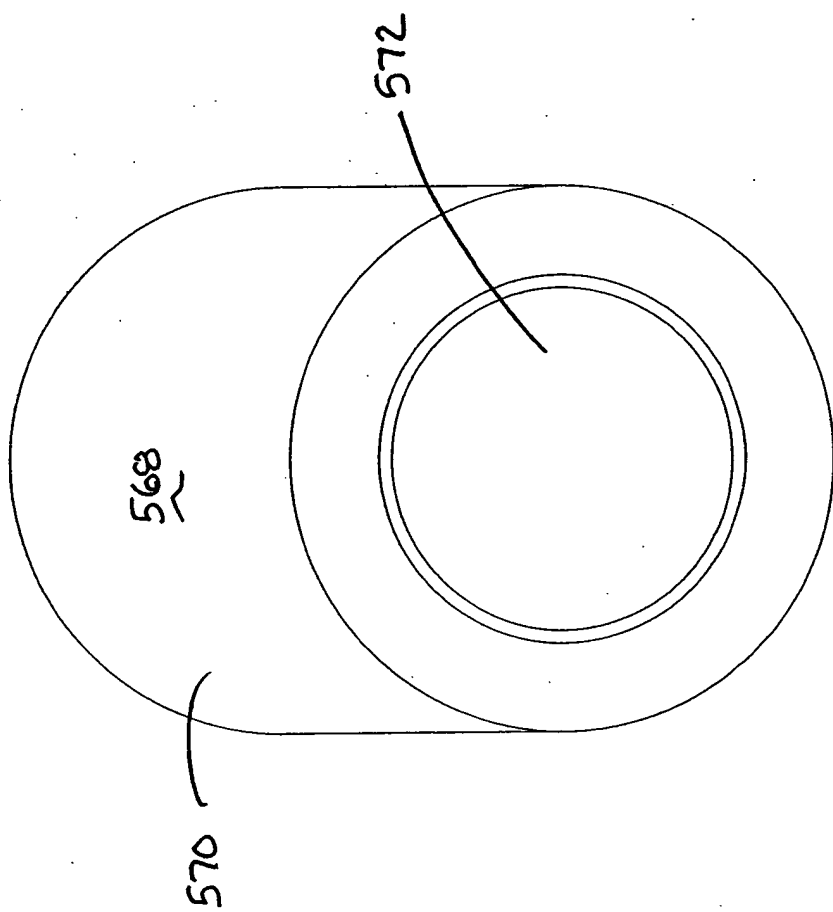


FIG. 71

FIG. 72

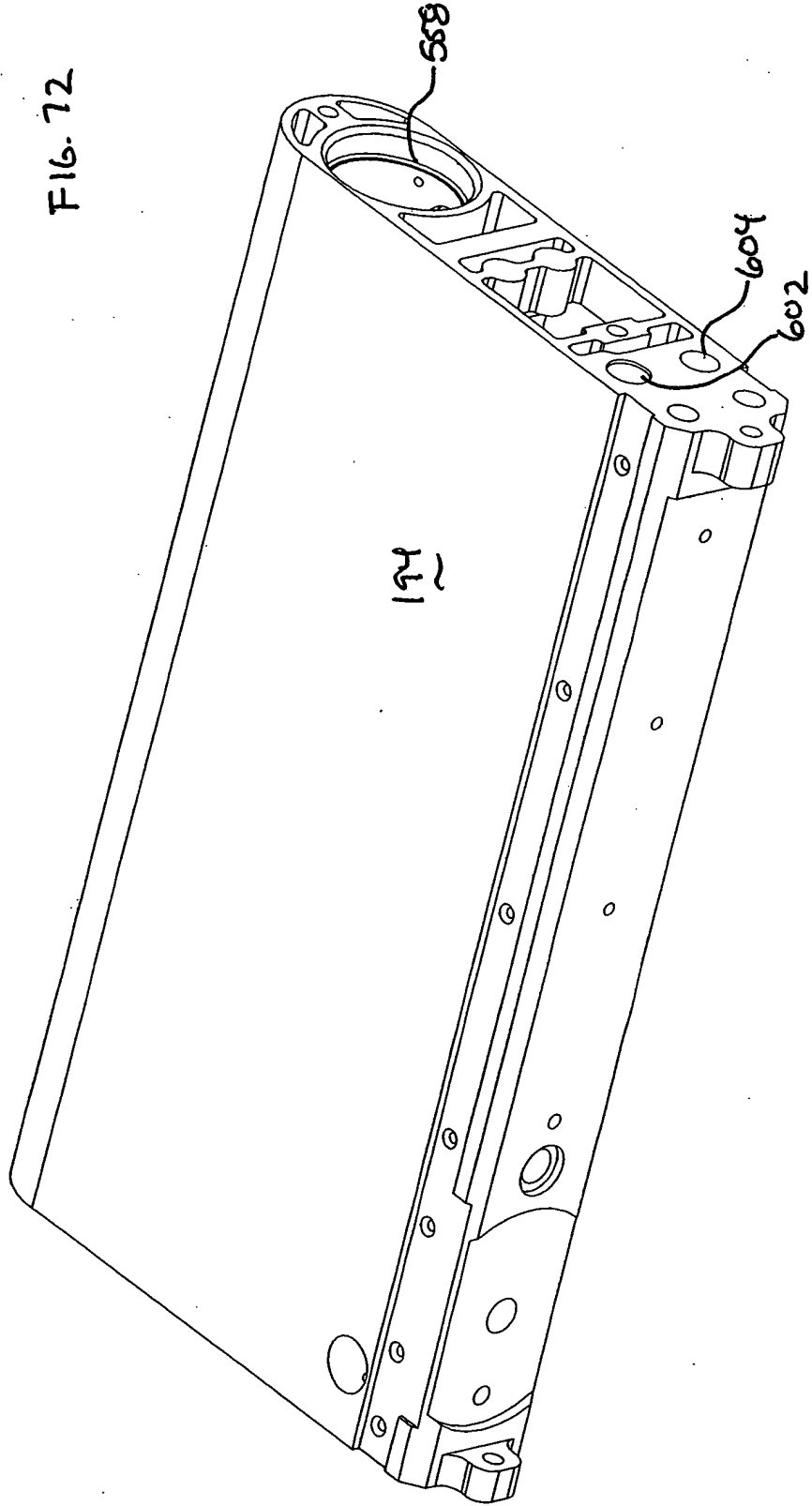
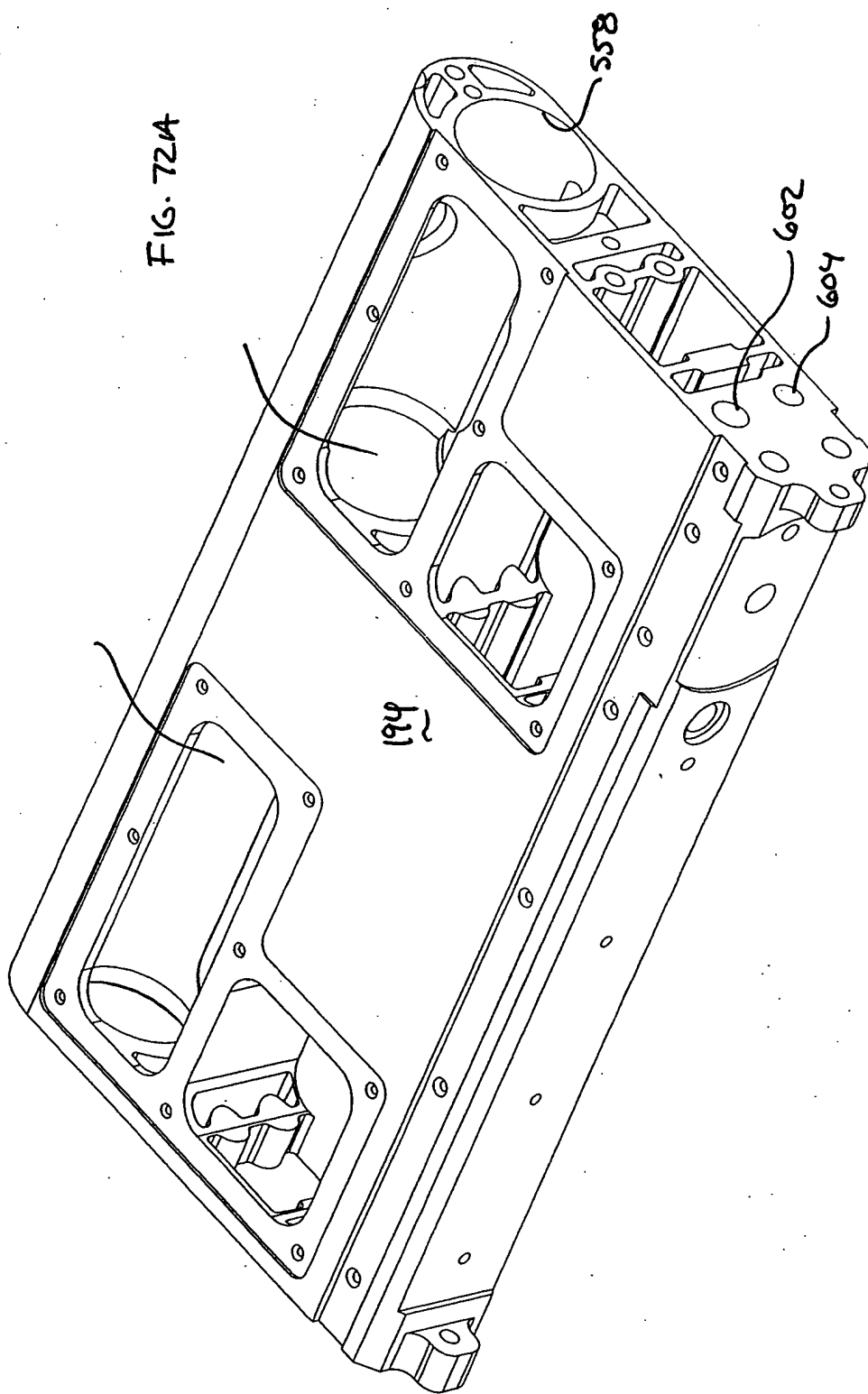


FIG. 72A



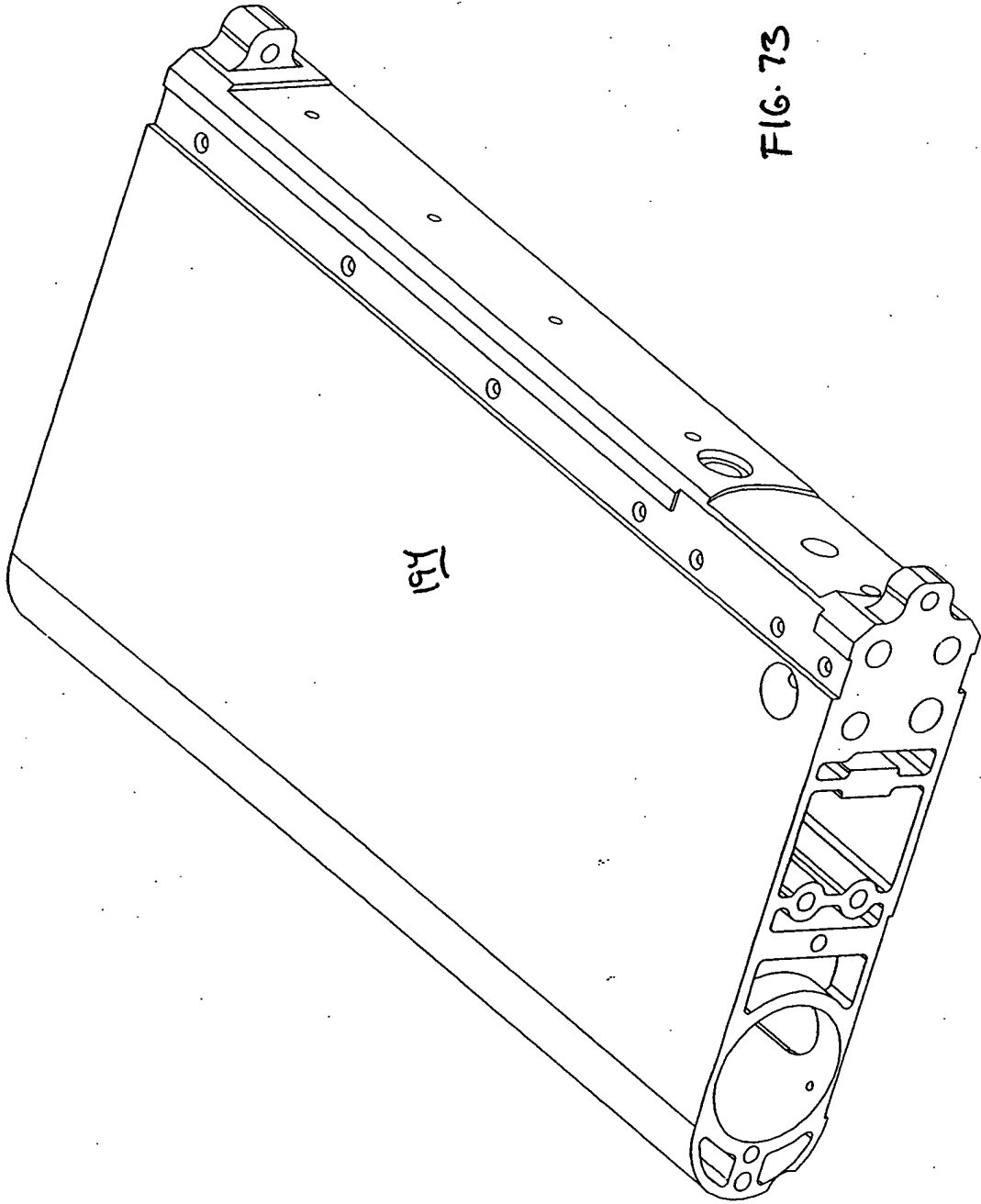
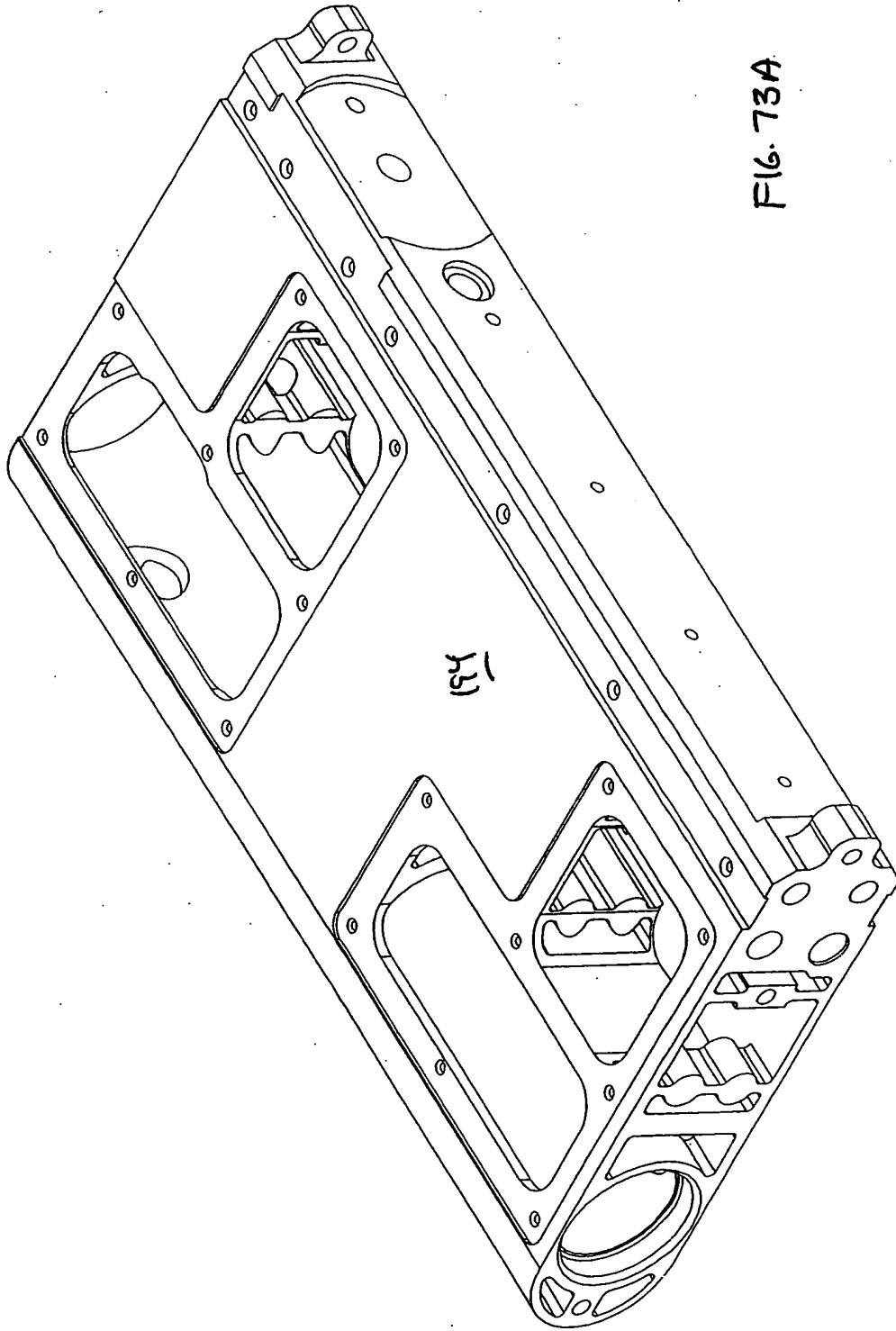


FIG. 73



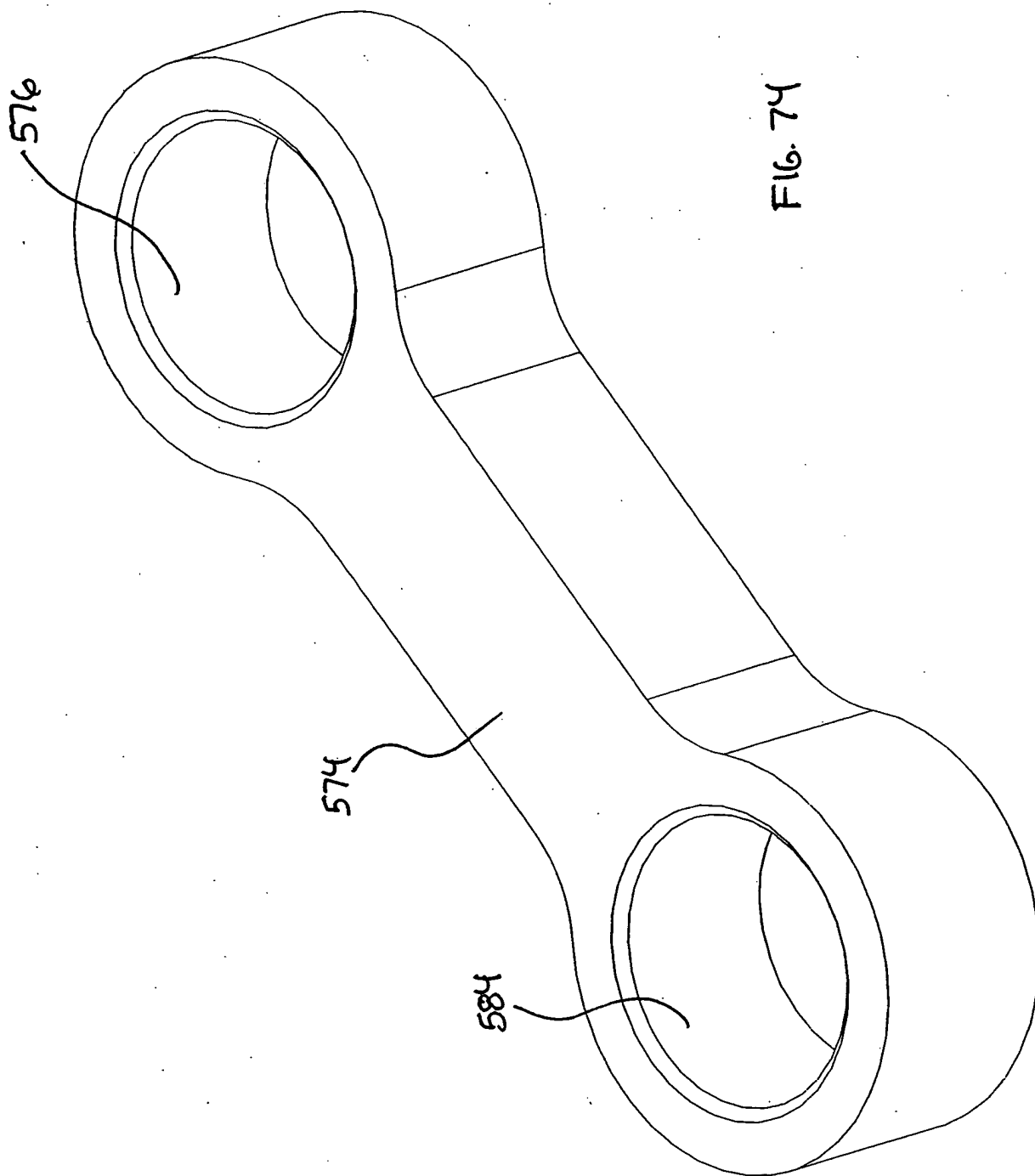
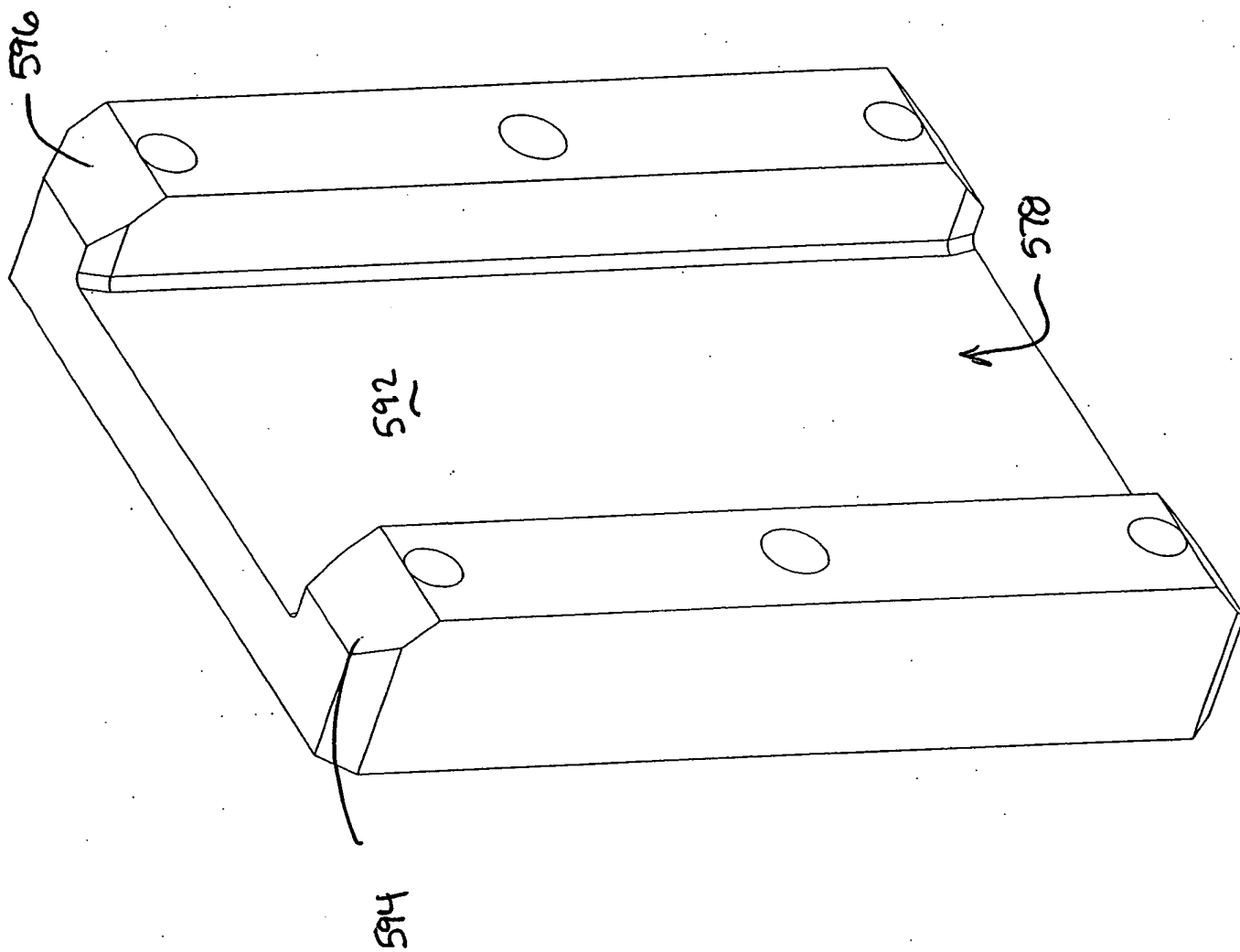


FIG. 74



FIG 75



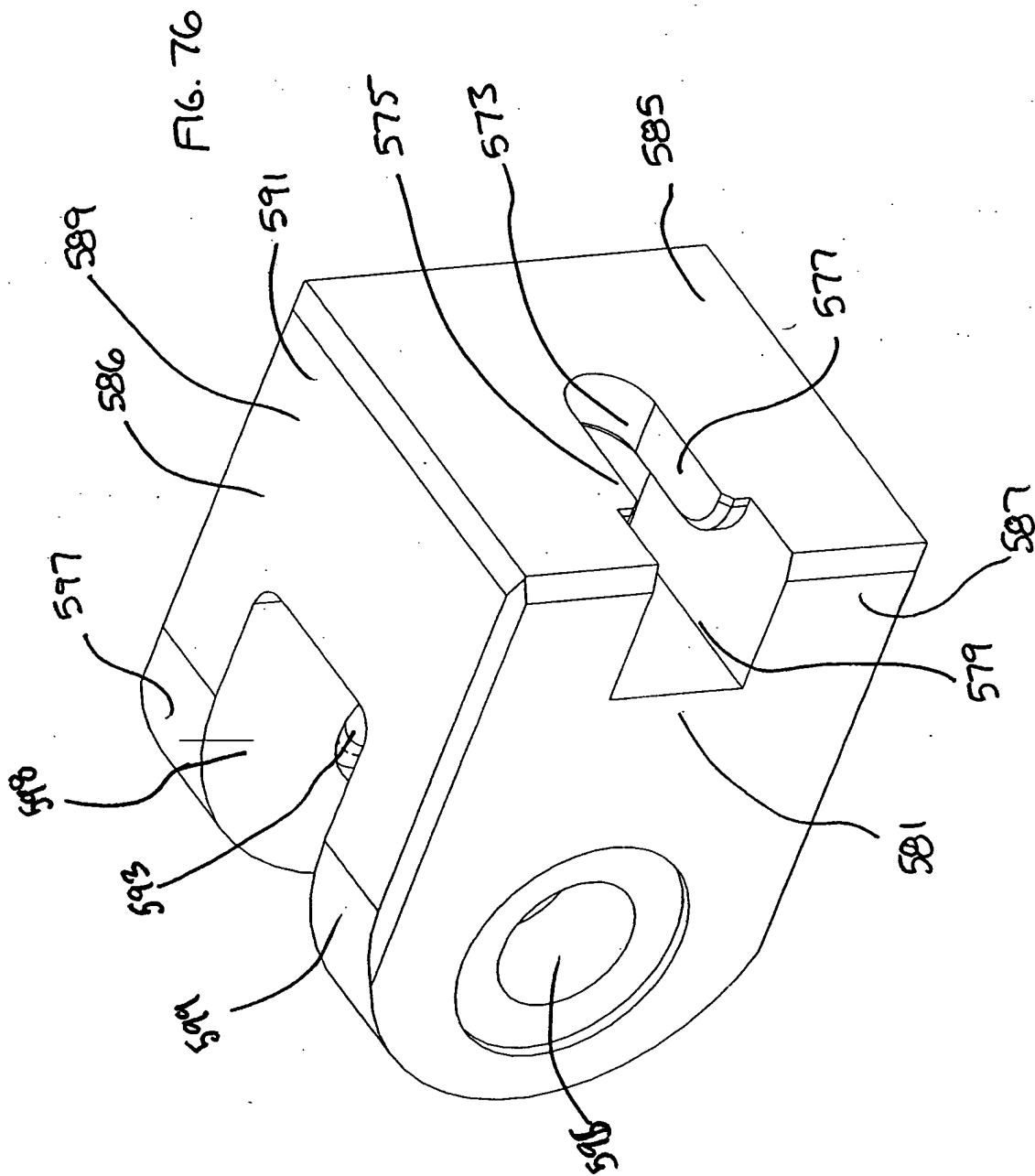




FIG. 77A

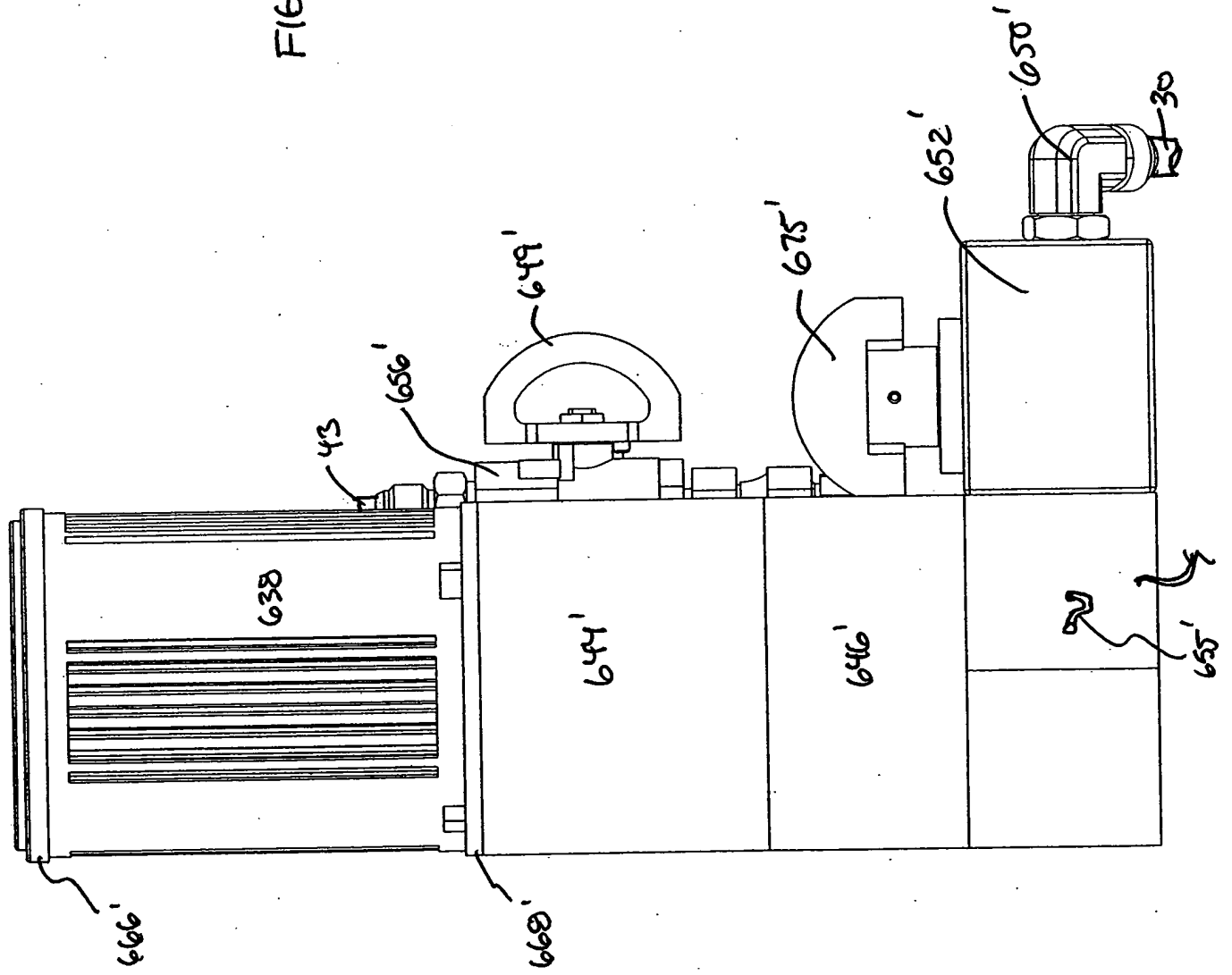




FIG. 79

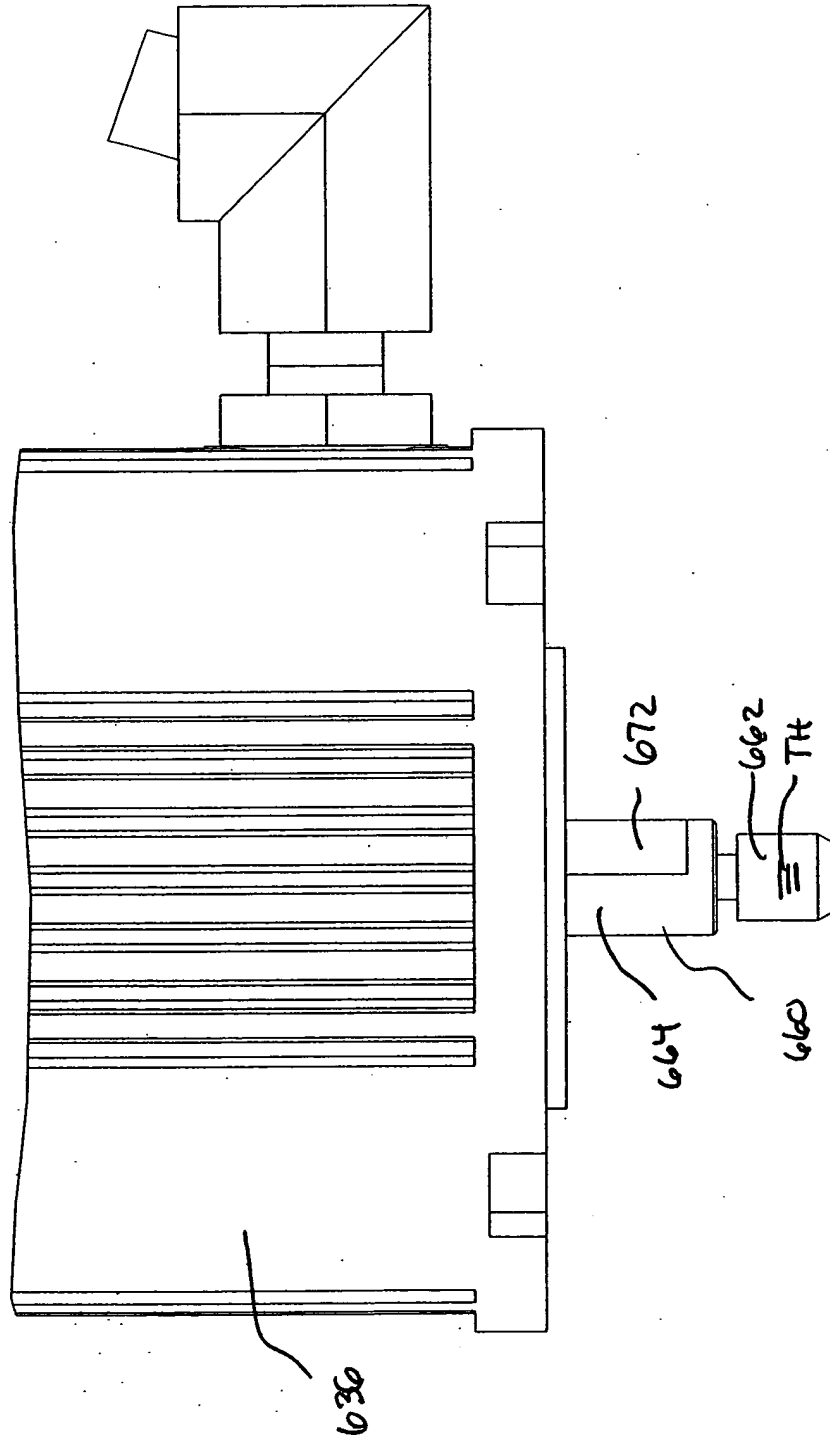
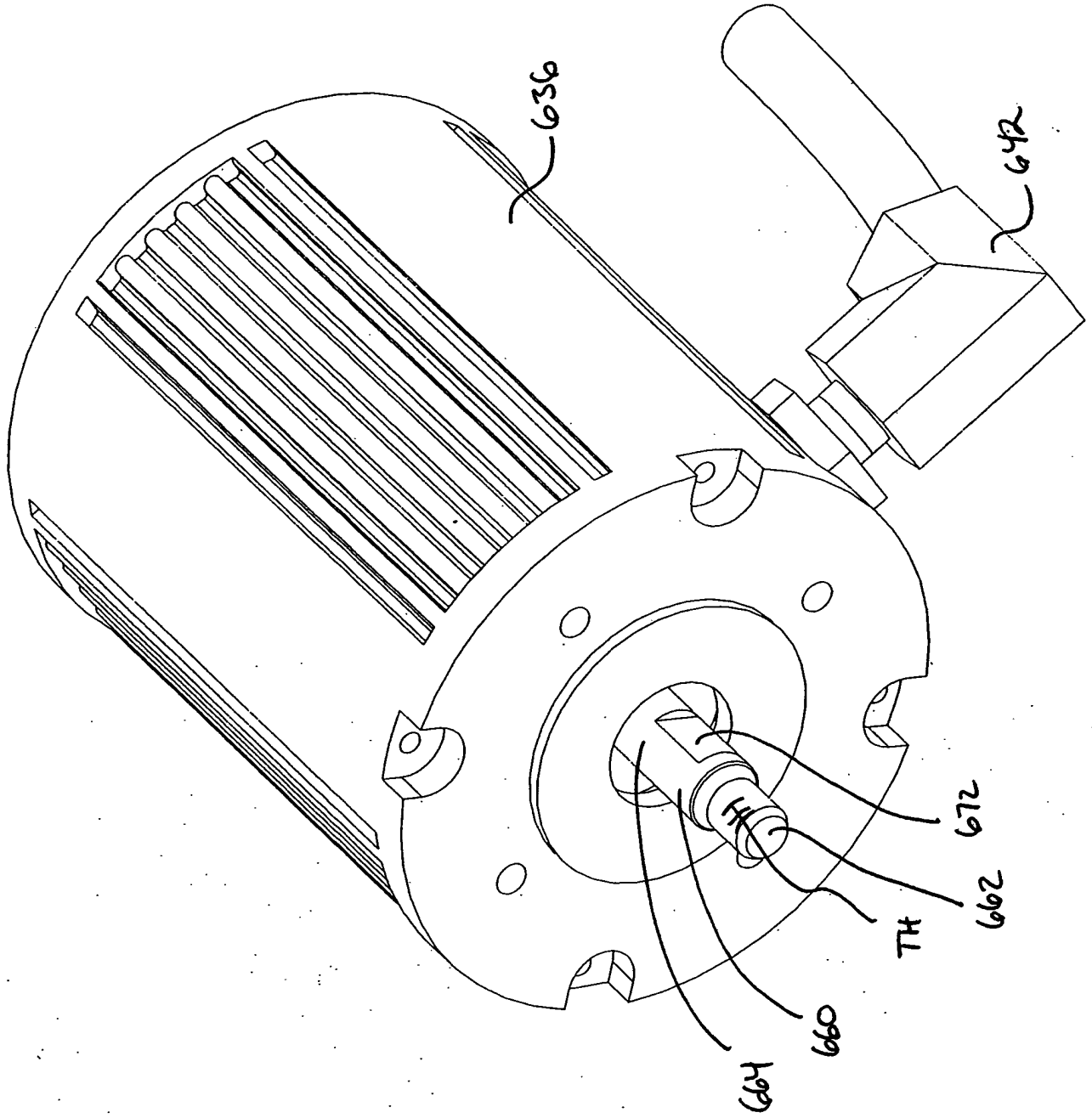


FIG. 80



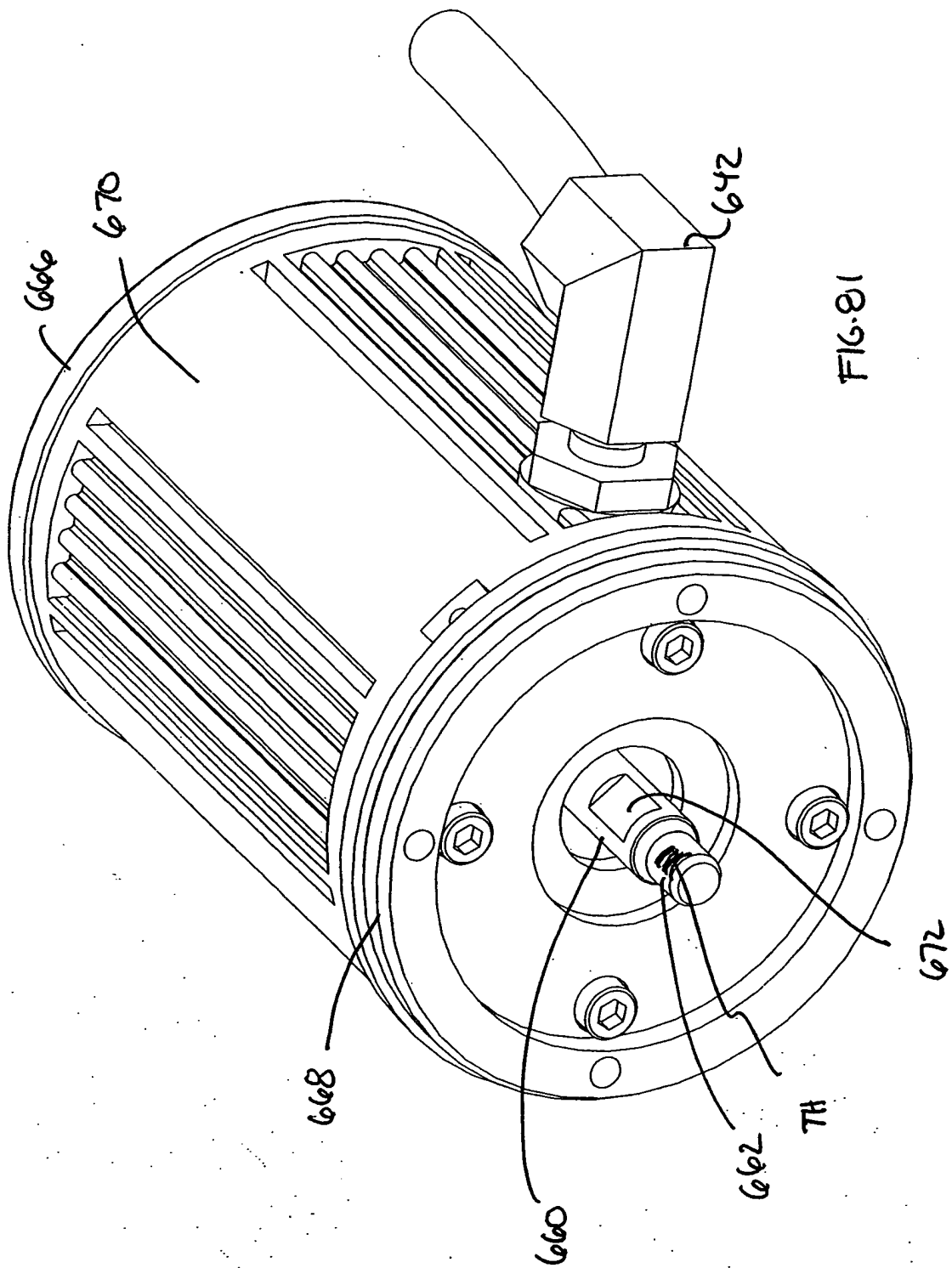


FIG. 81



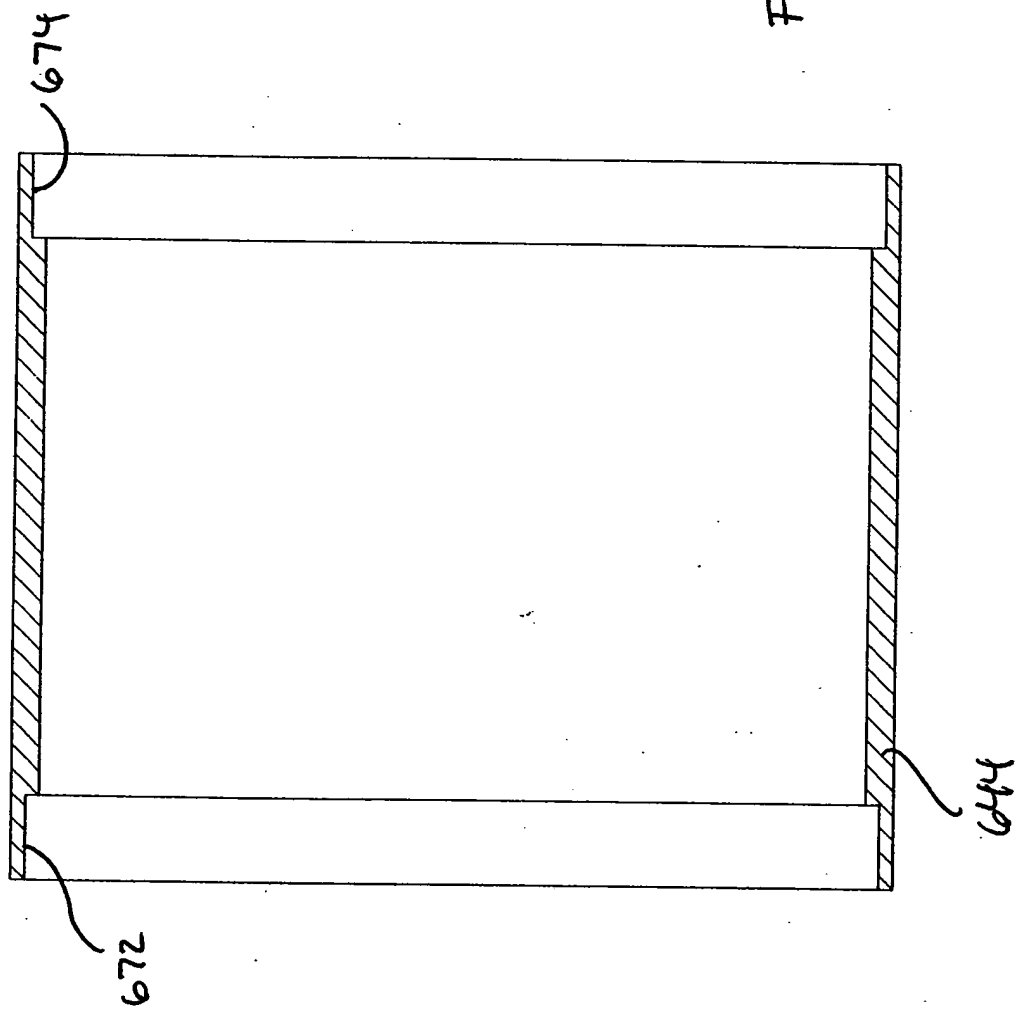


FIG. 82



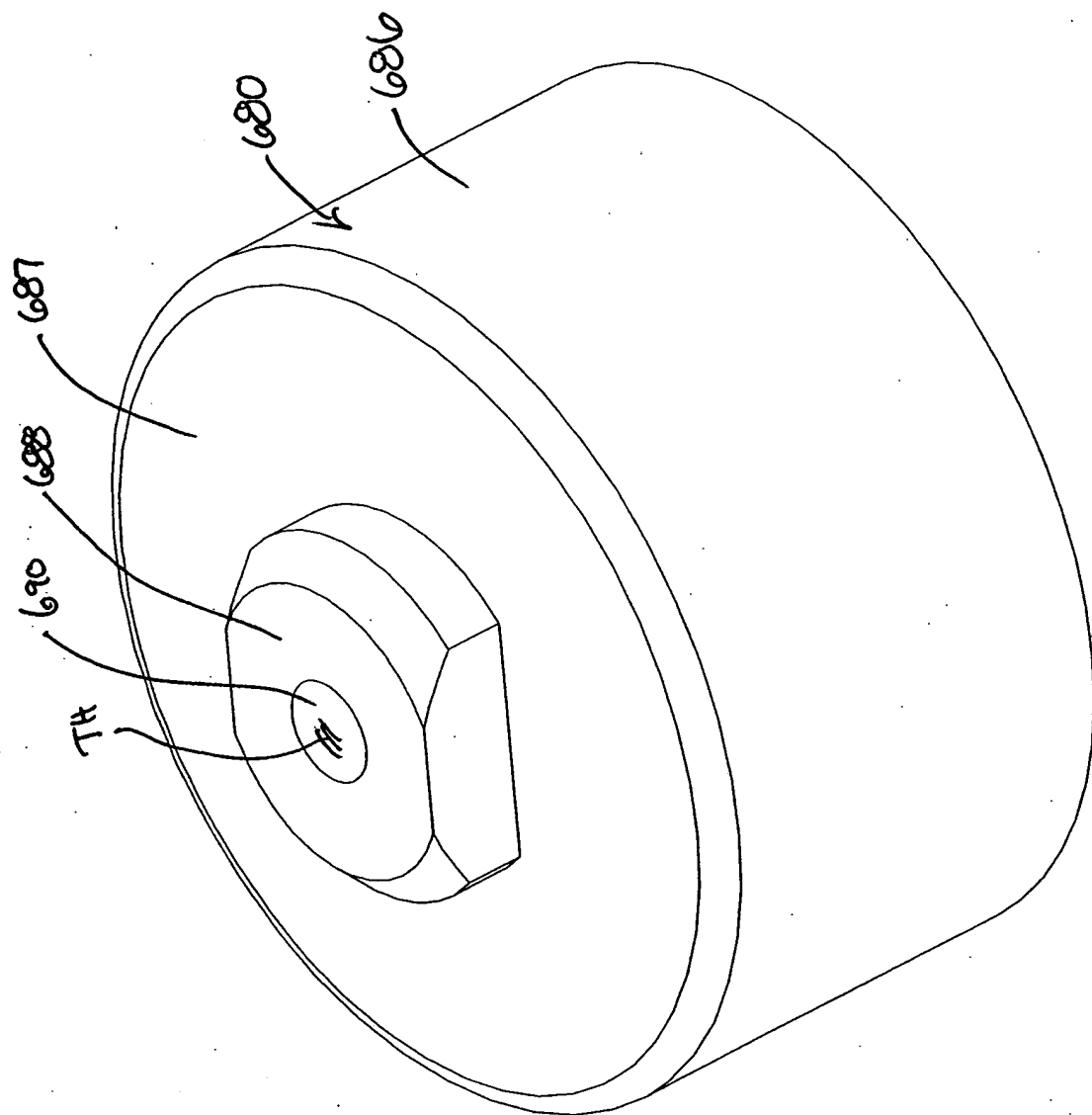


FIG. 84

FIG. 85

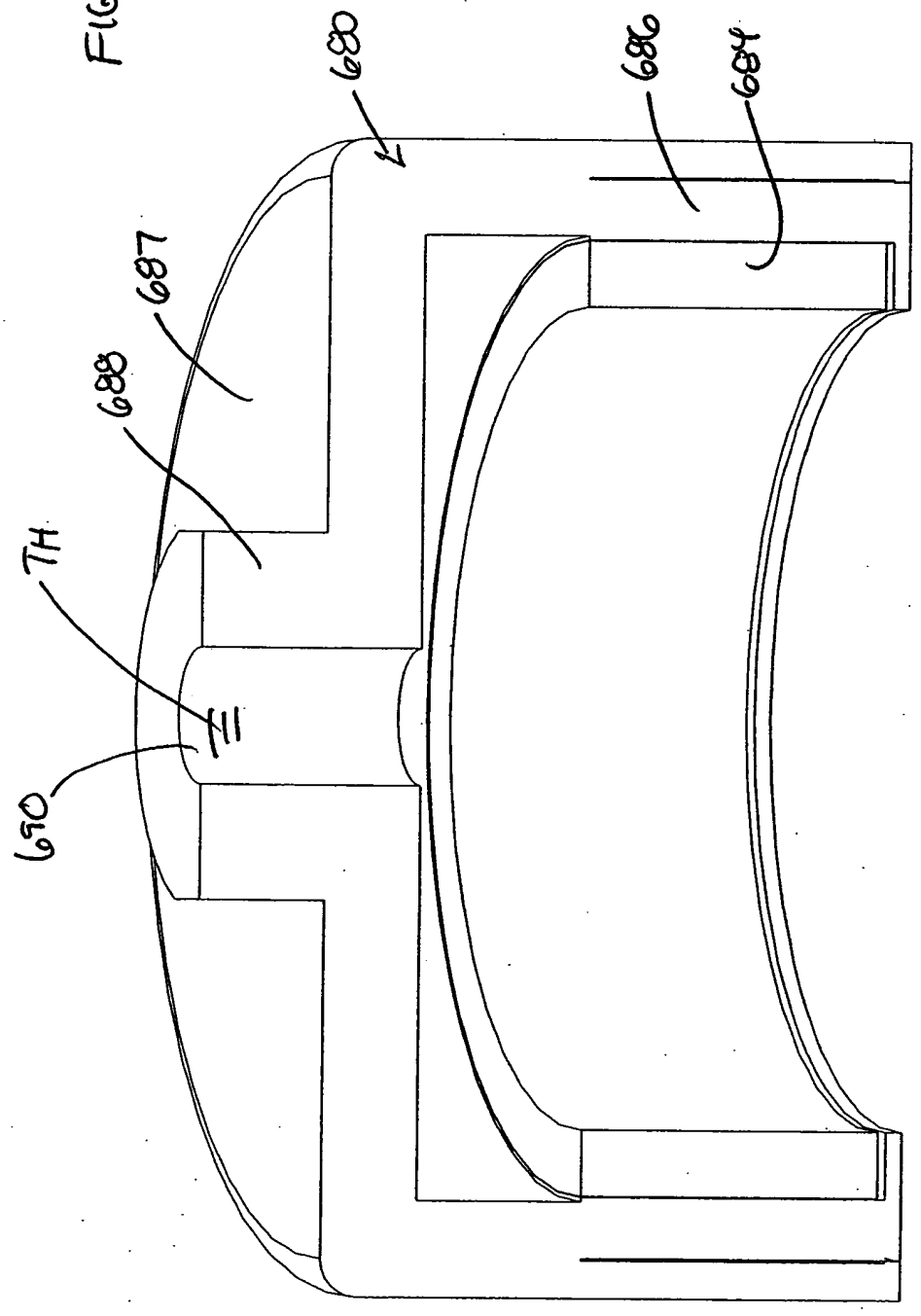


FIG. 86

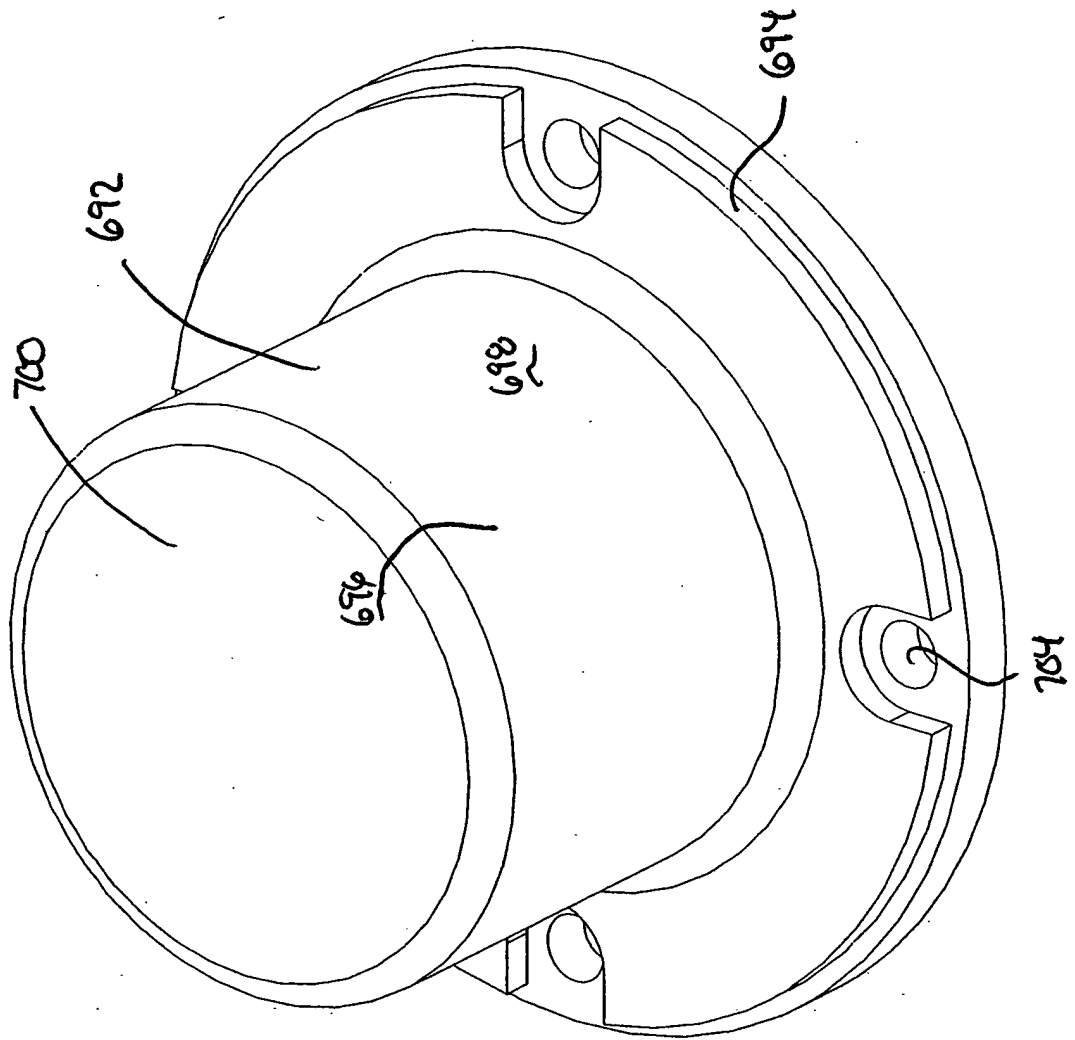
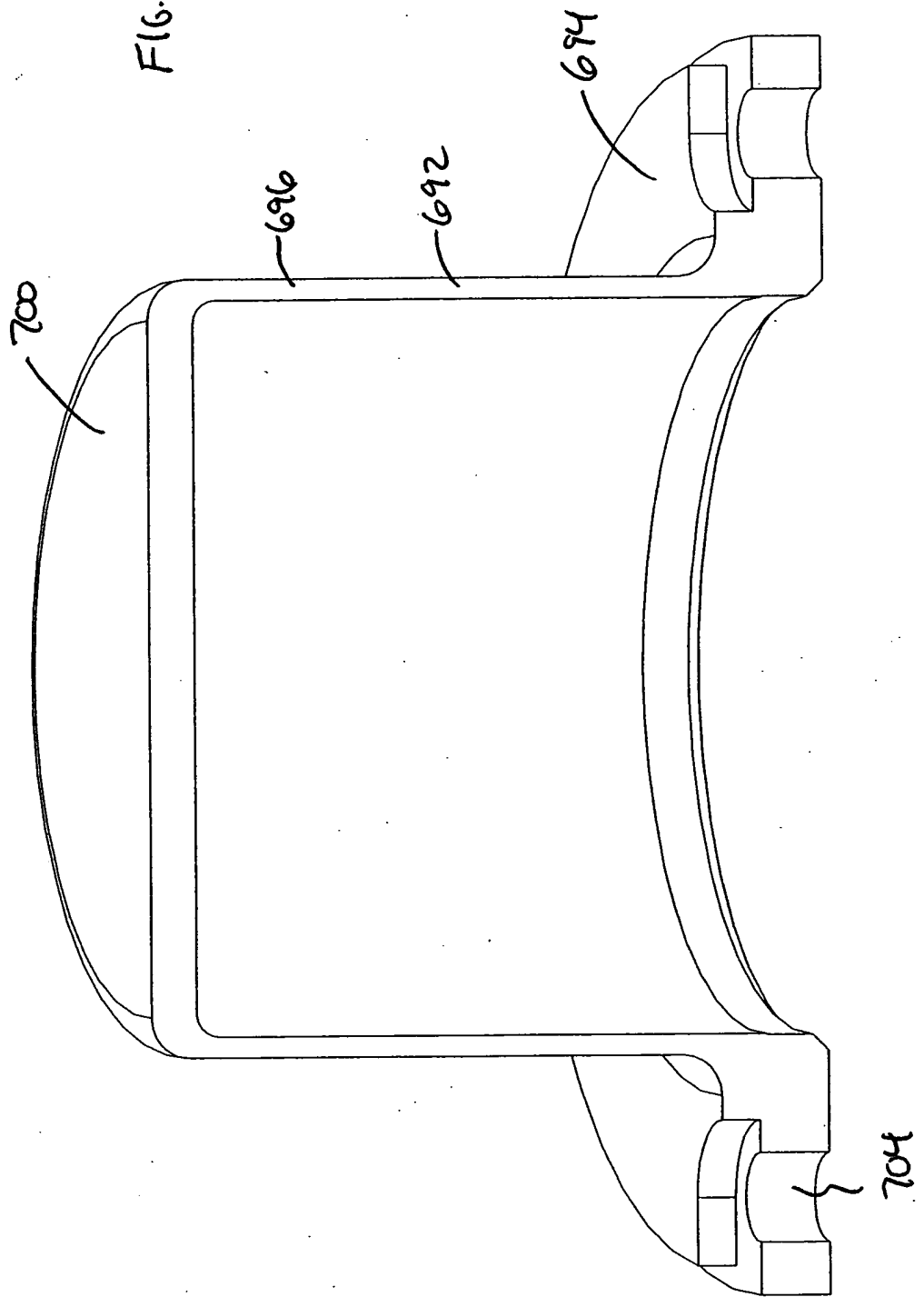


FIG. 87



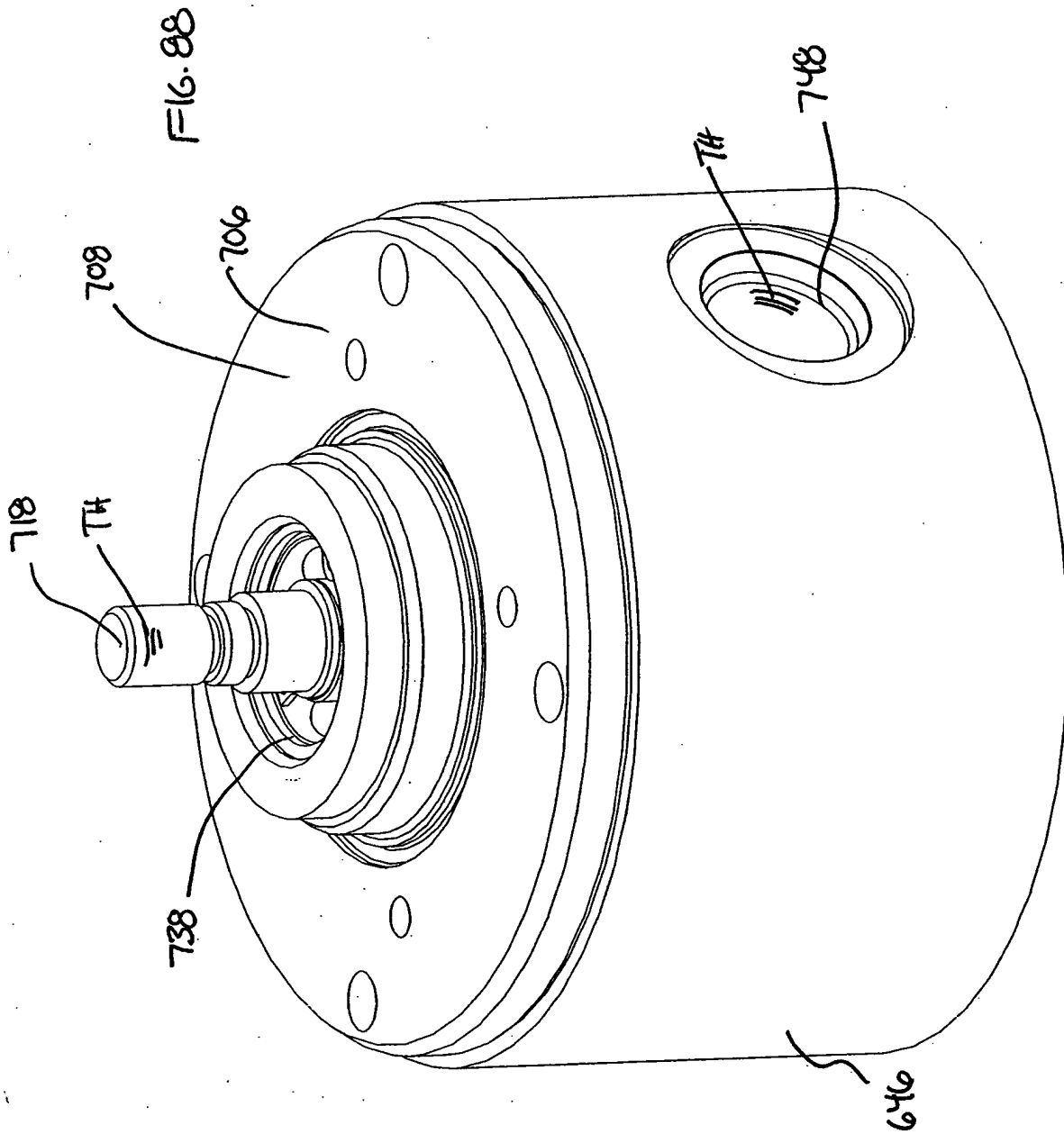
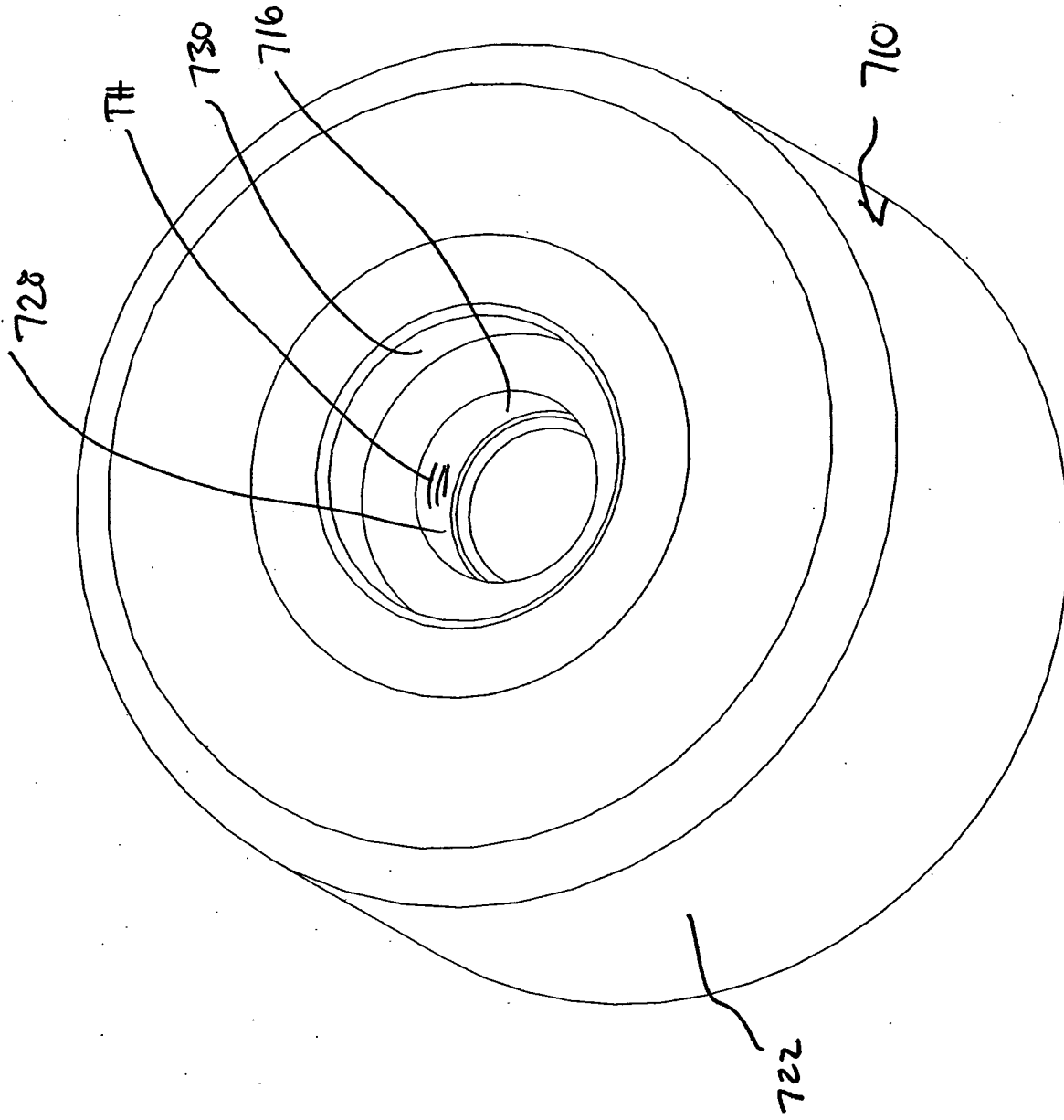


FIG. 89A





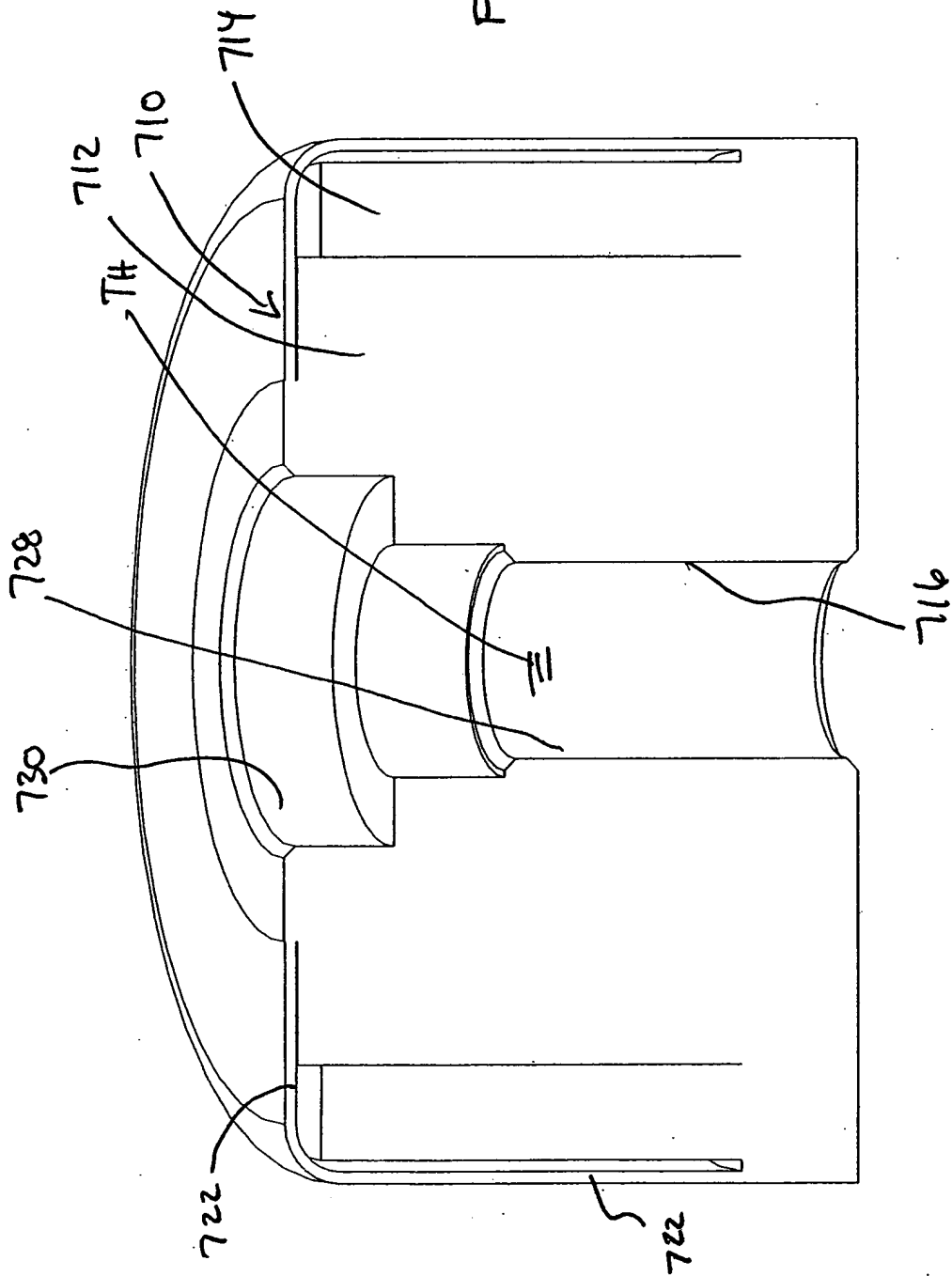
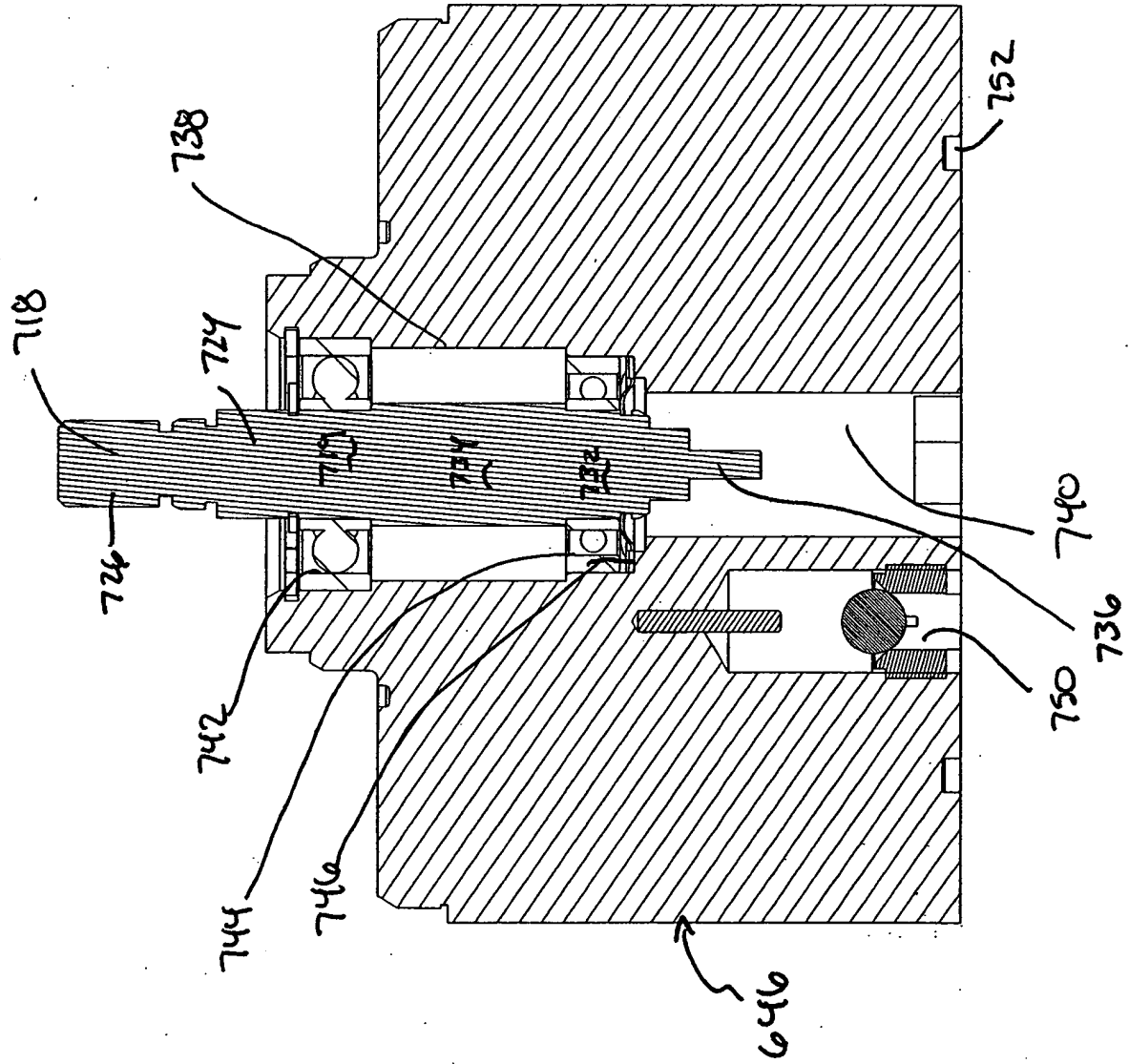


FIG 91B

FIG. 90



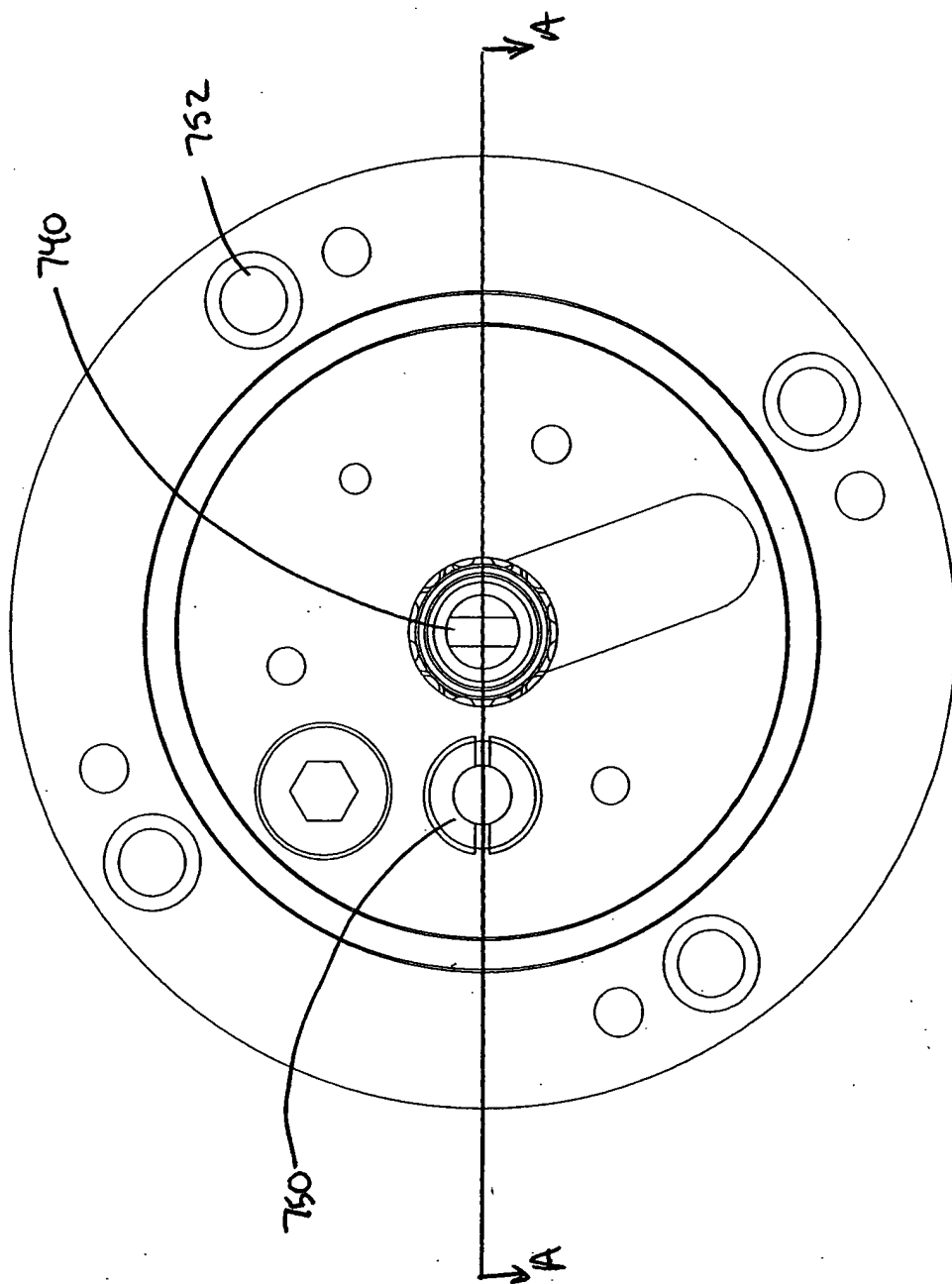
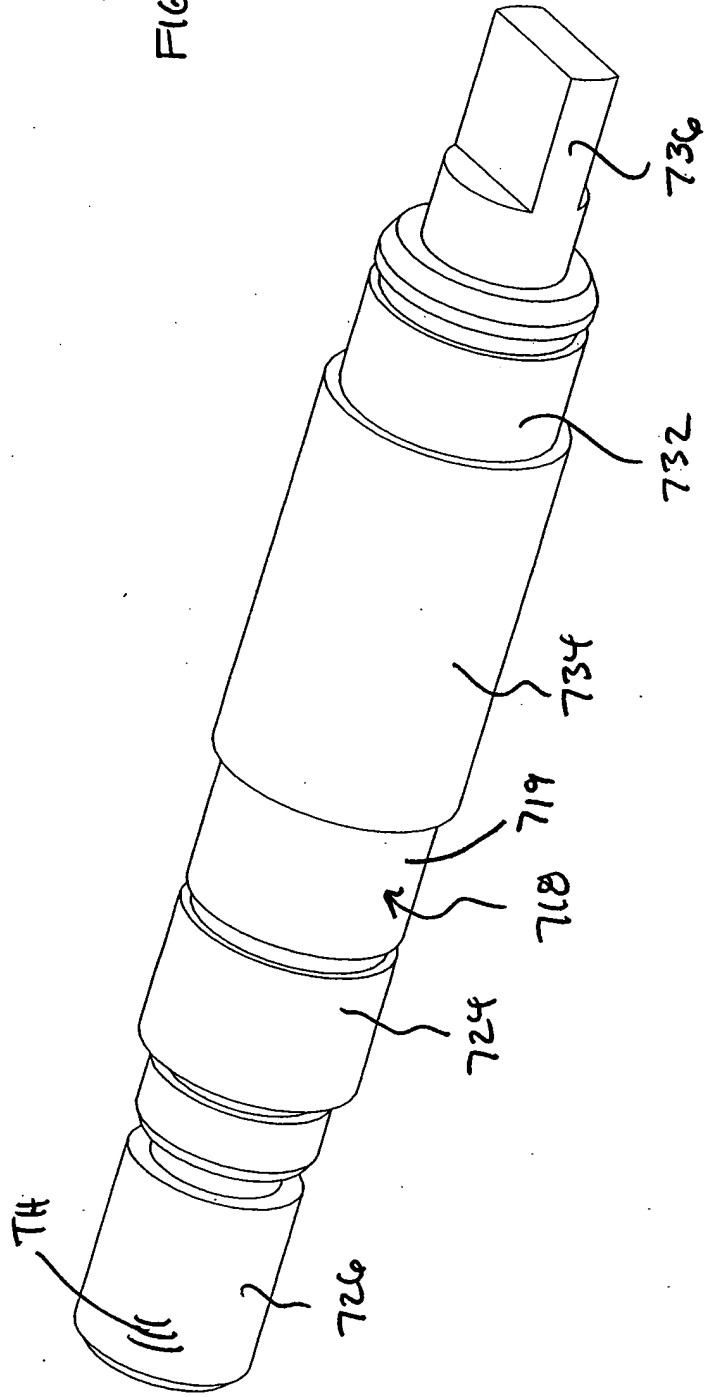


FIG. 91

FIG. 92



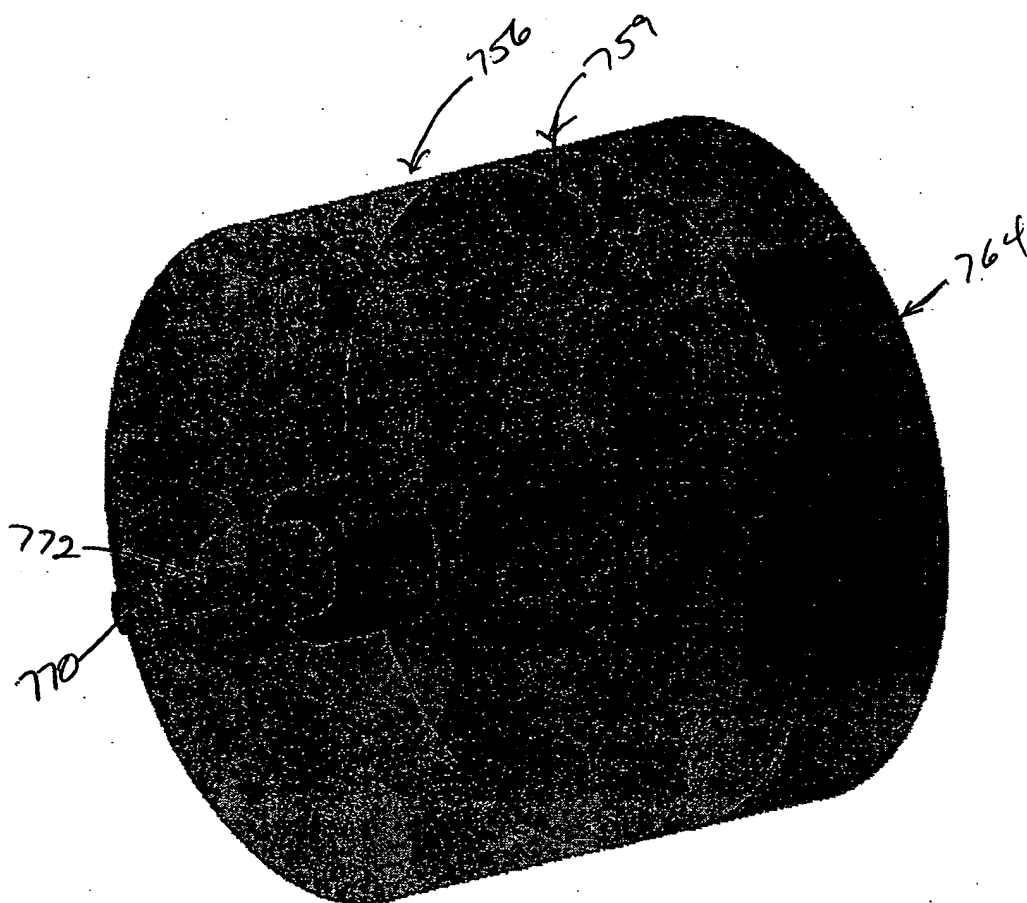


FIG. 93

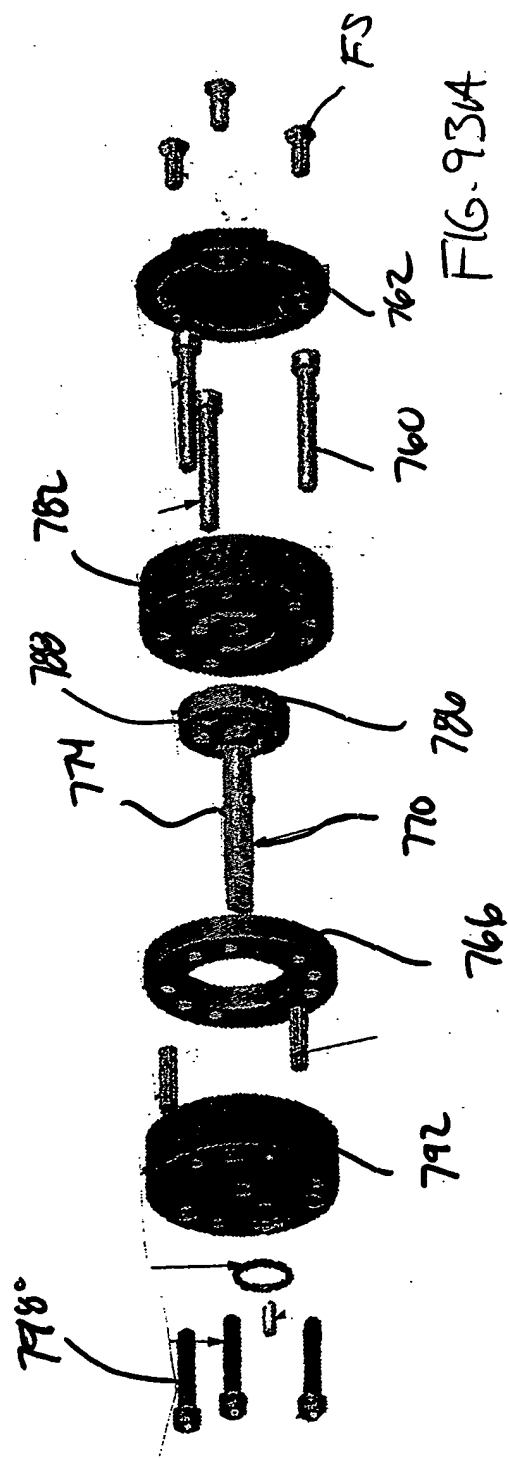


FIG. 93A

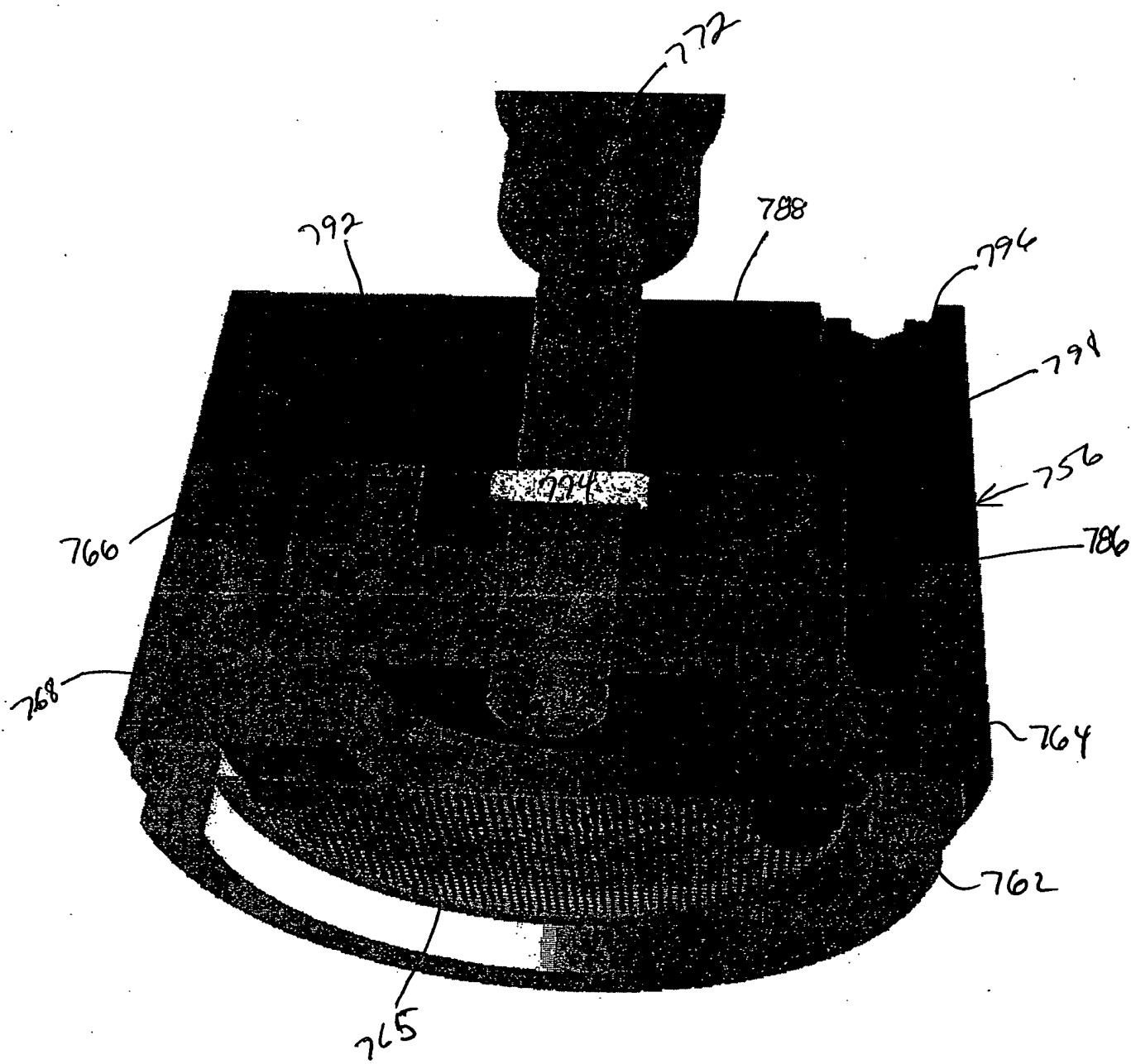


FIG. 94

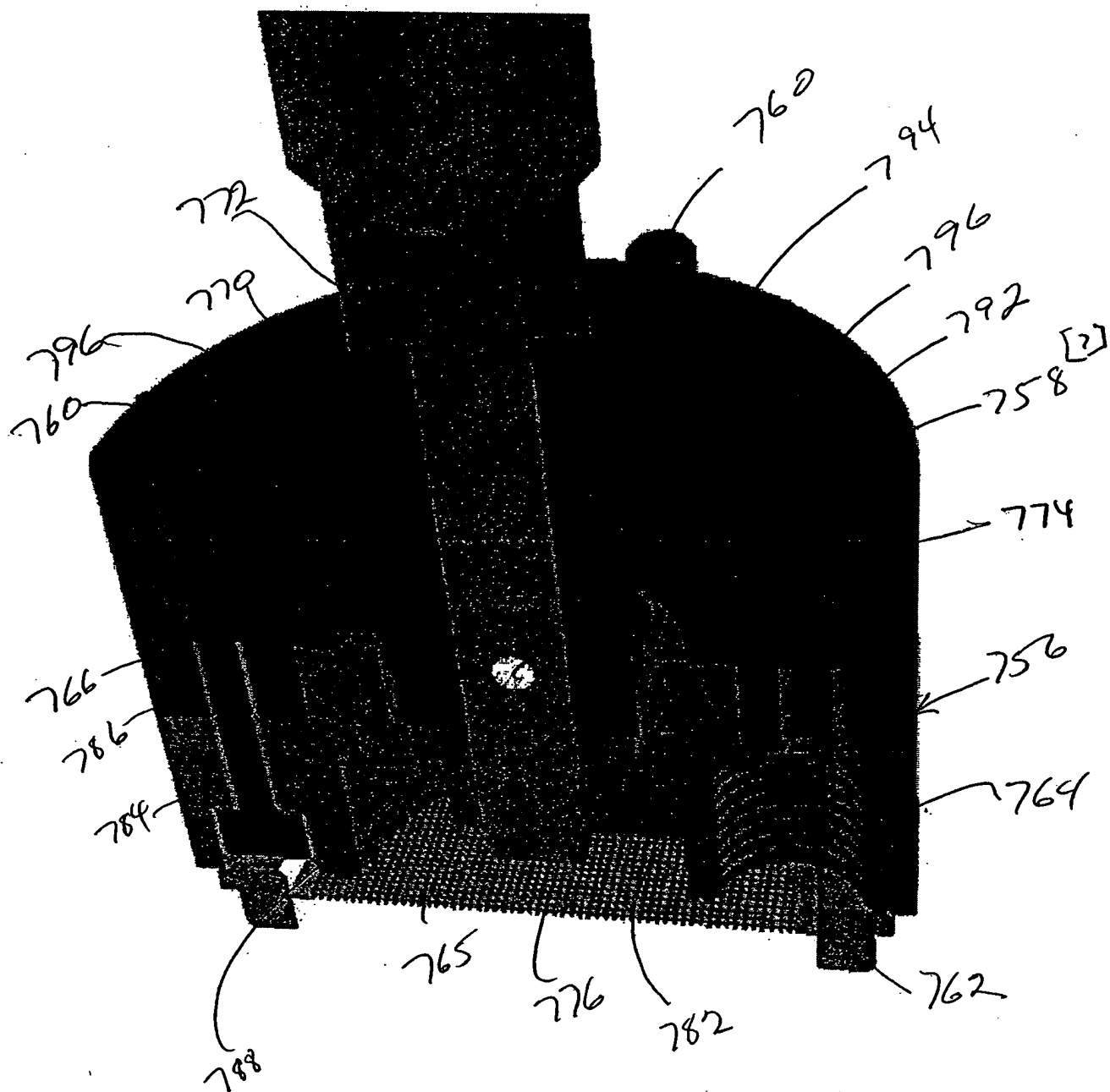
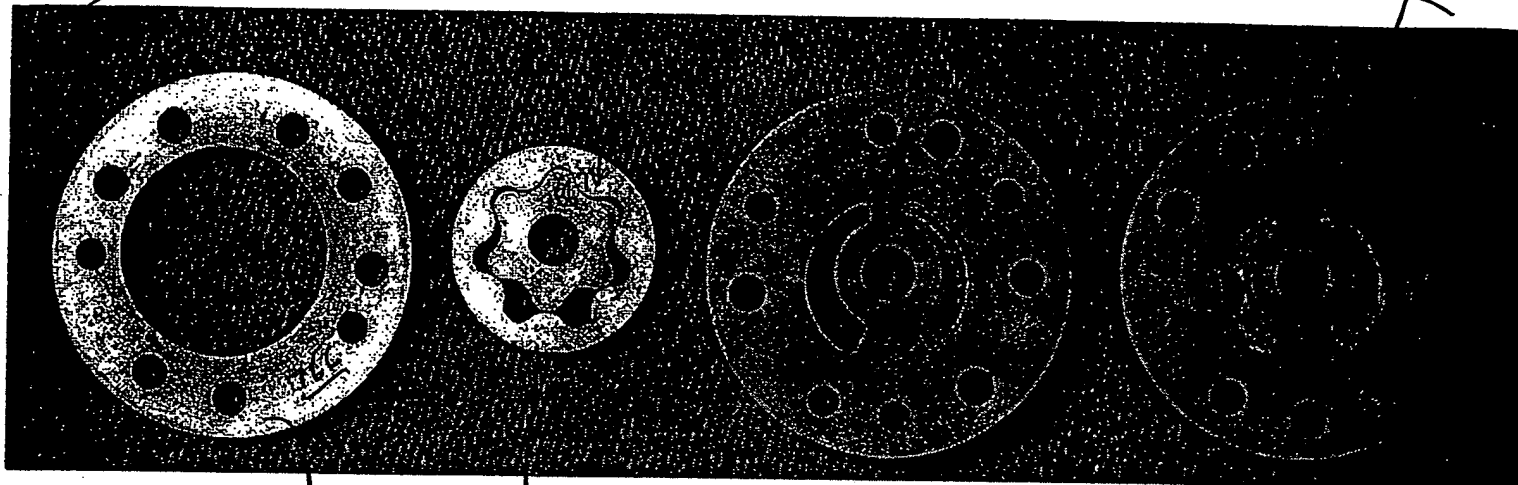


FIG. 95



FIG. 96

294



766

768

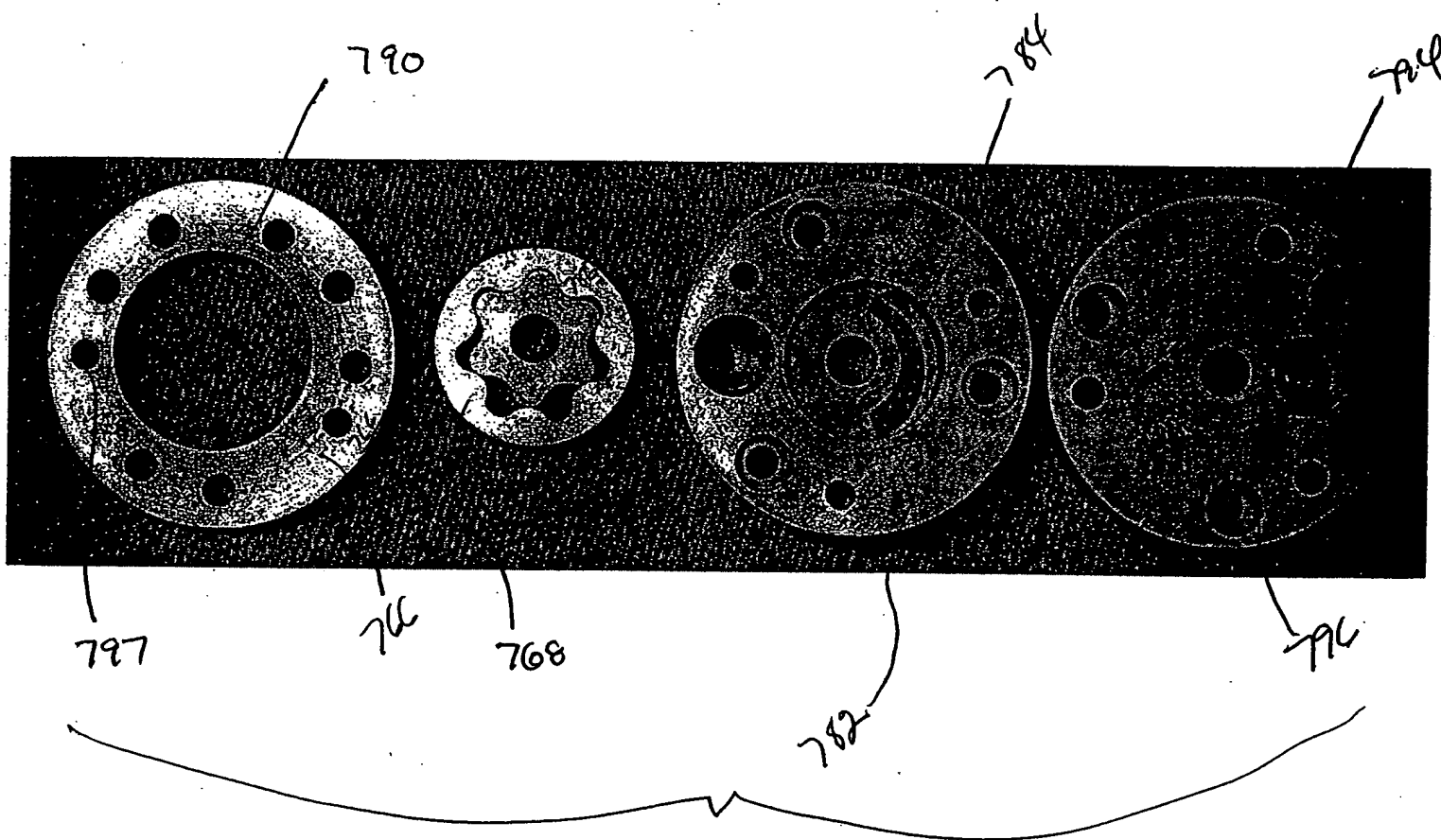


FIG. 97

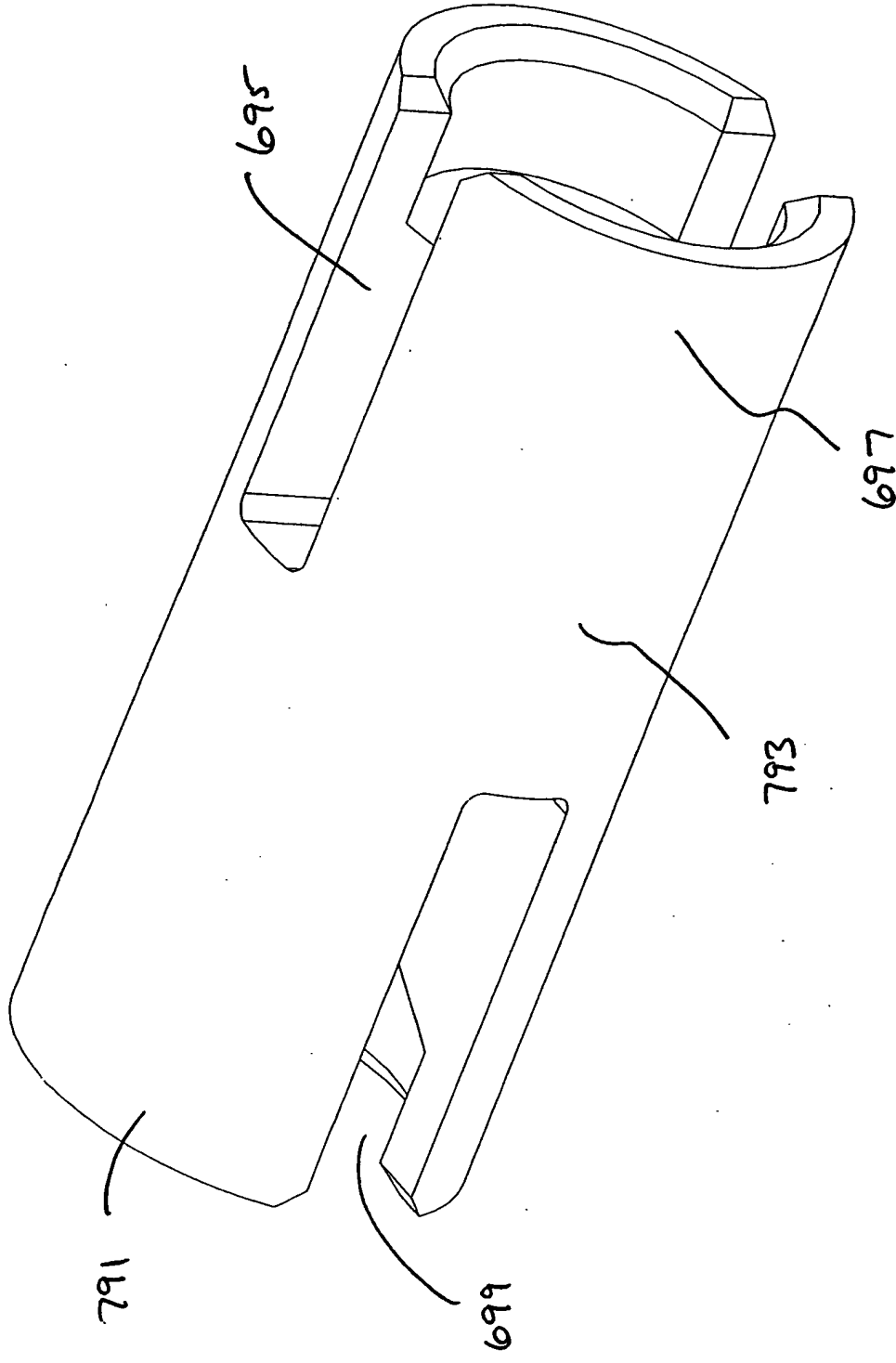


FIG. 78

FIG. 99

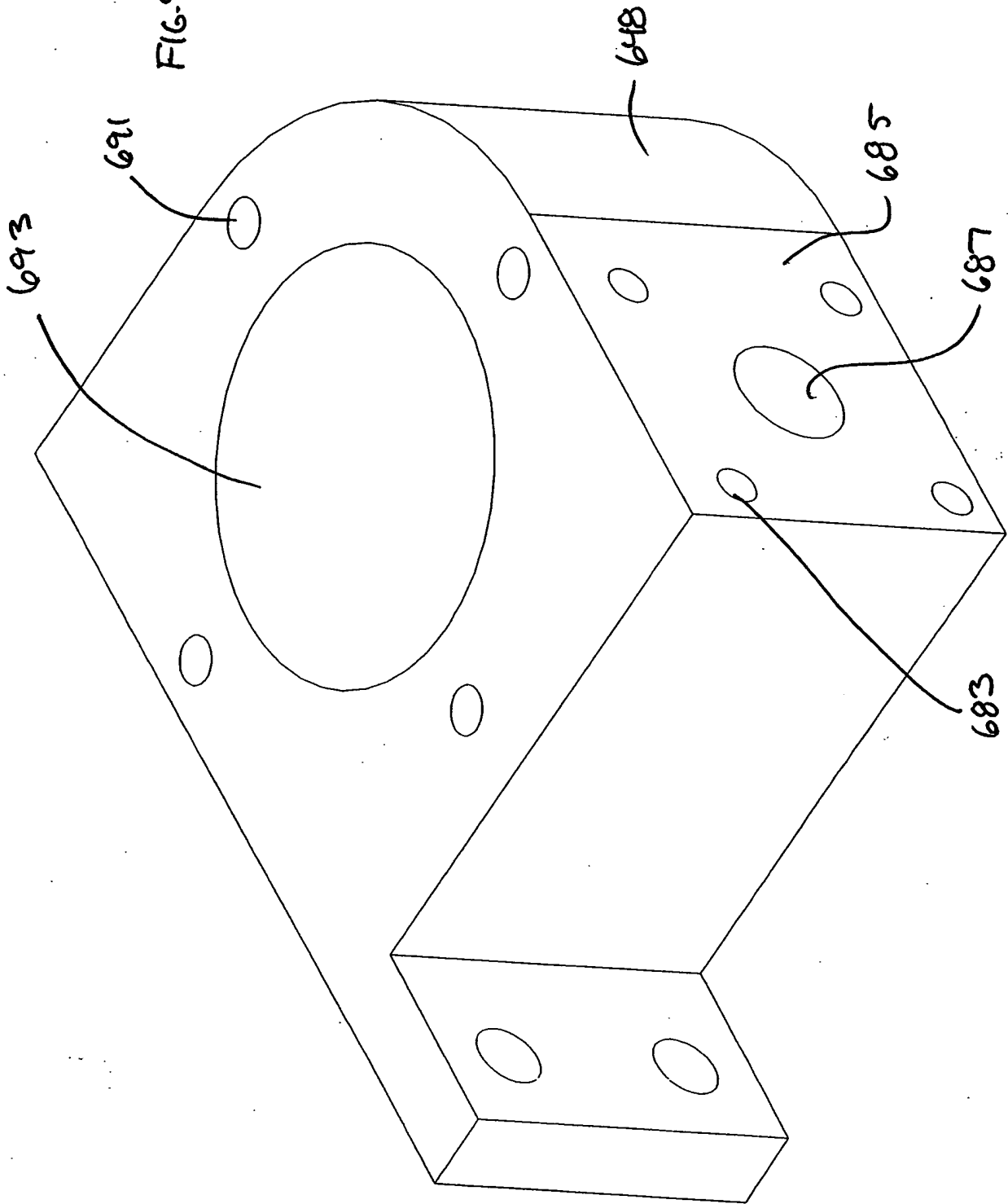
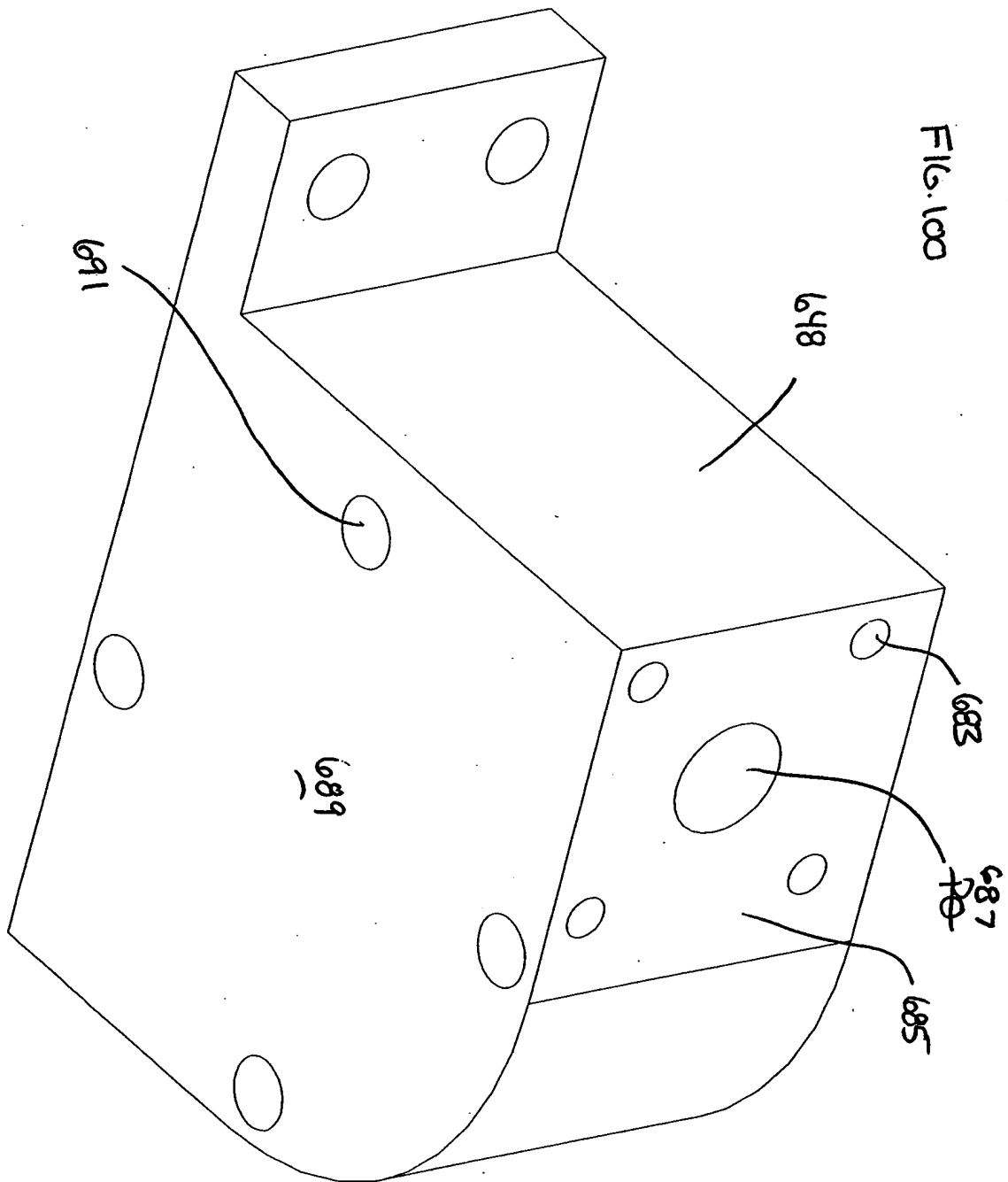
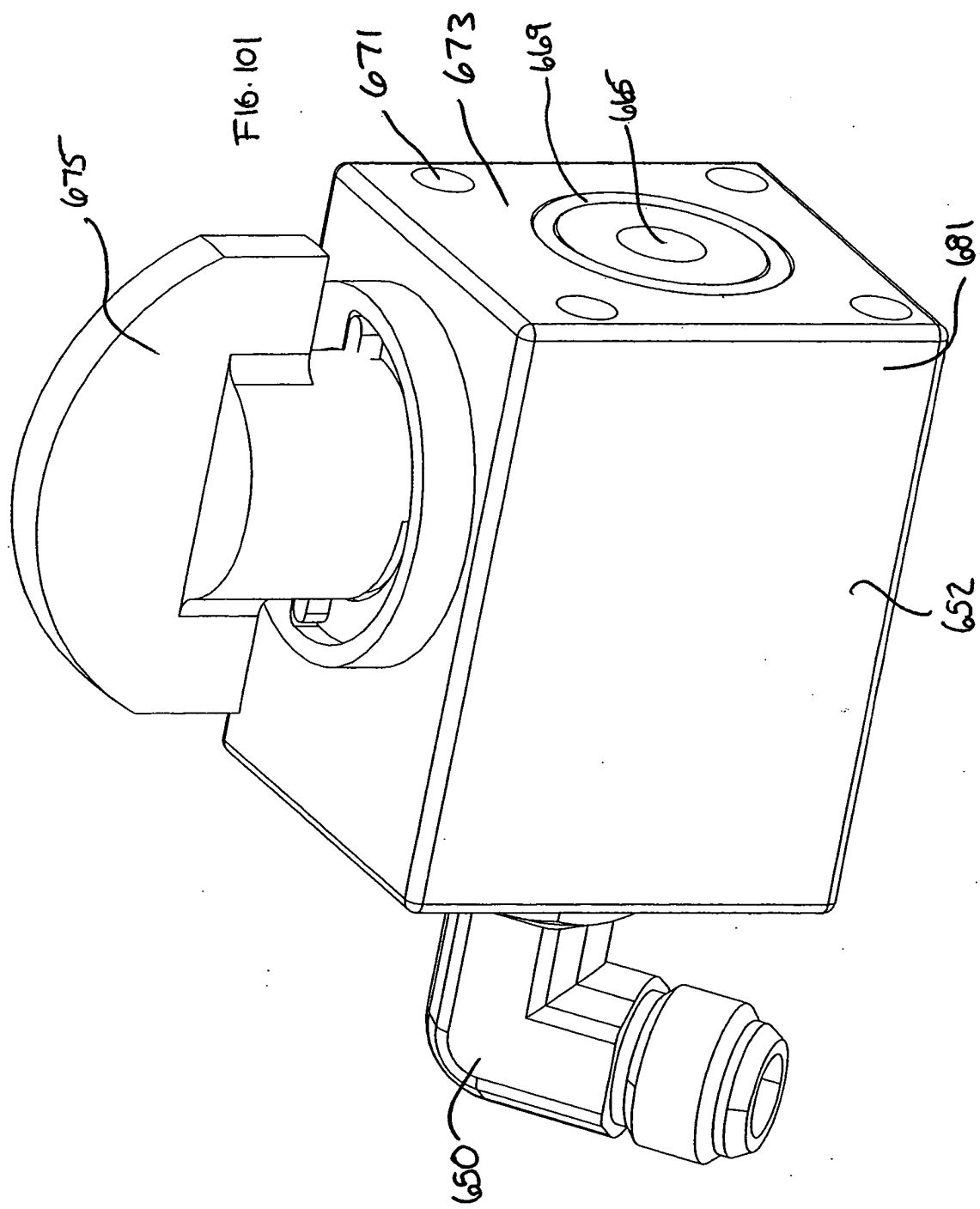


FIG. 100





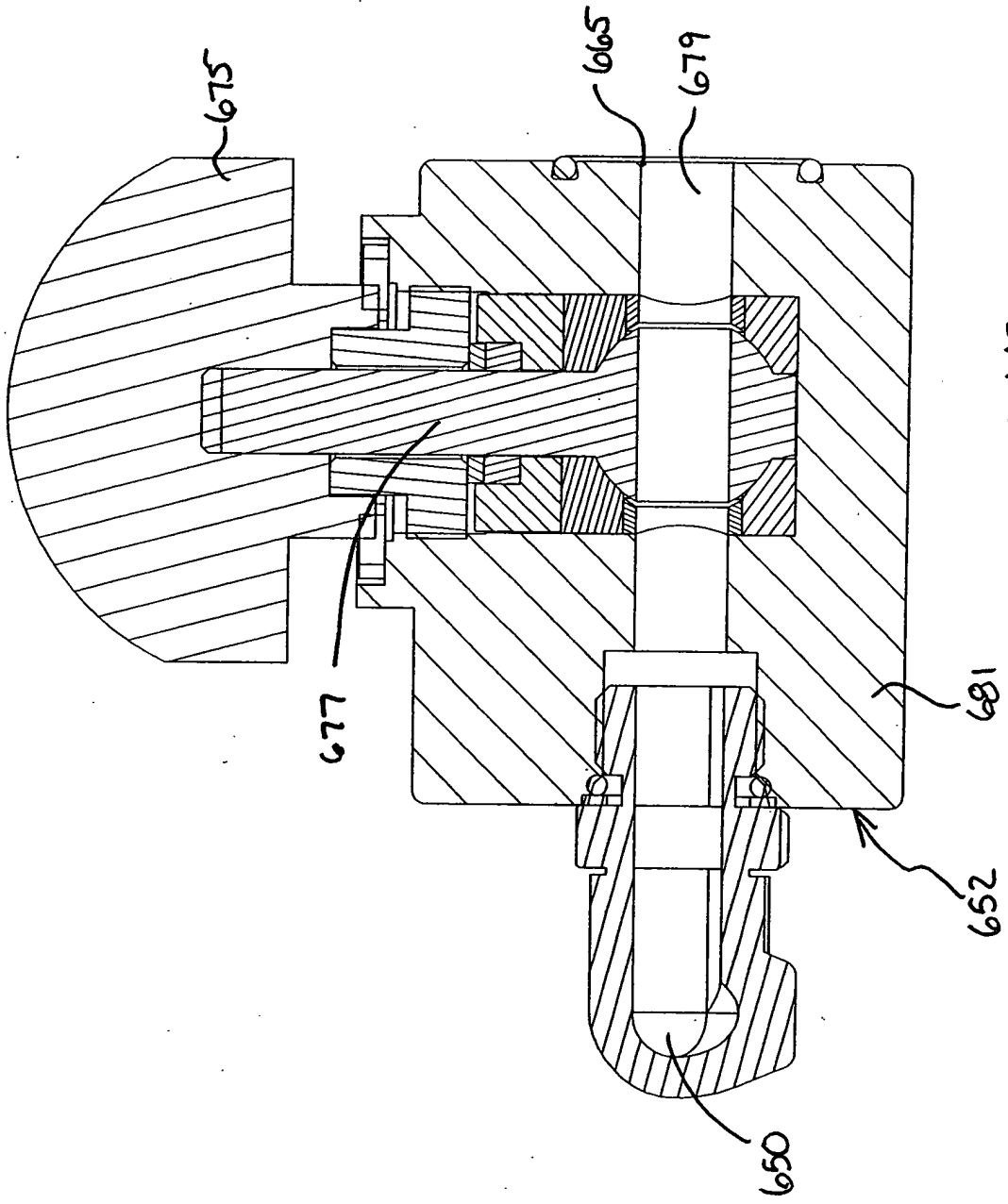
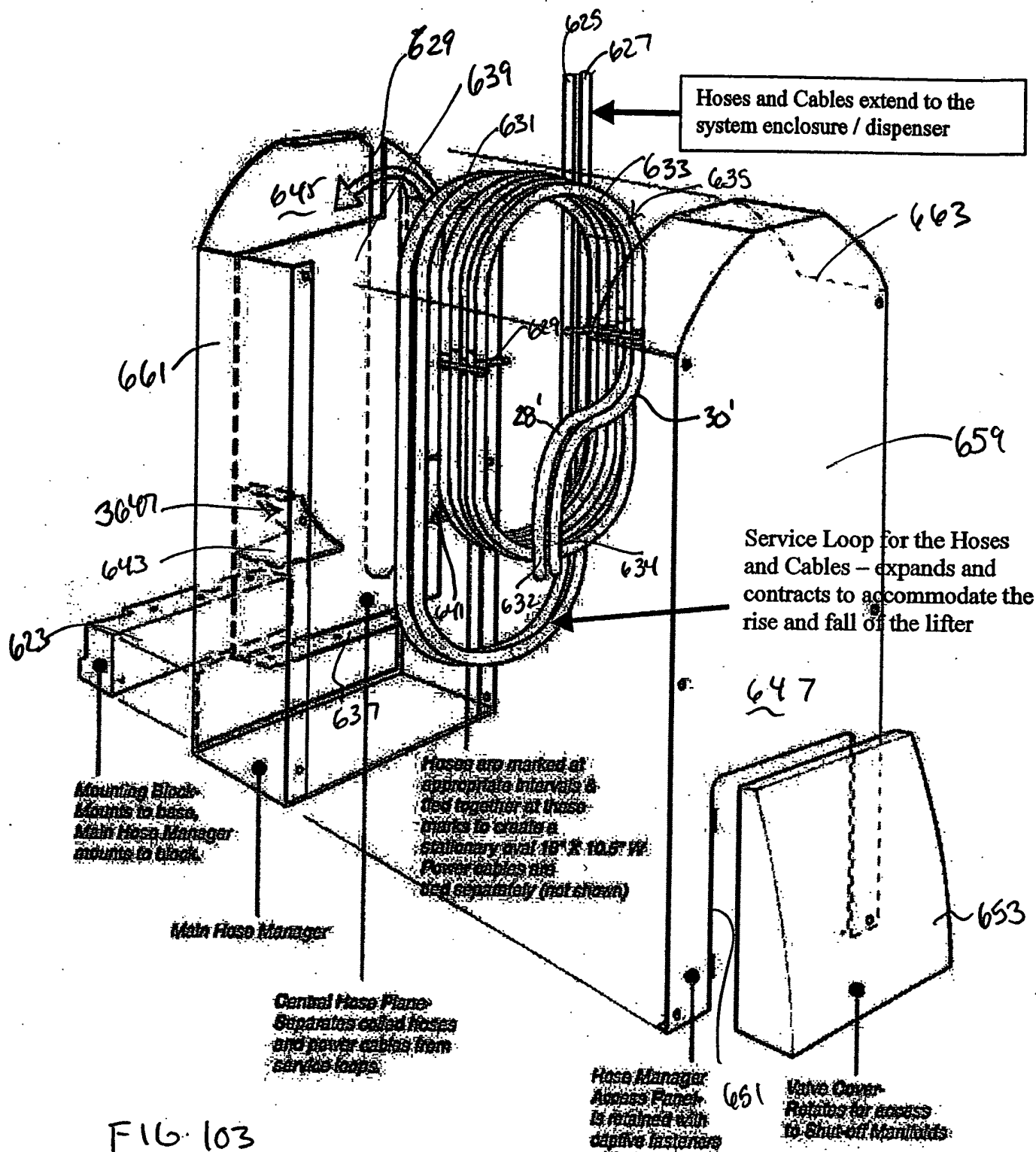


FIG. 102





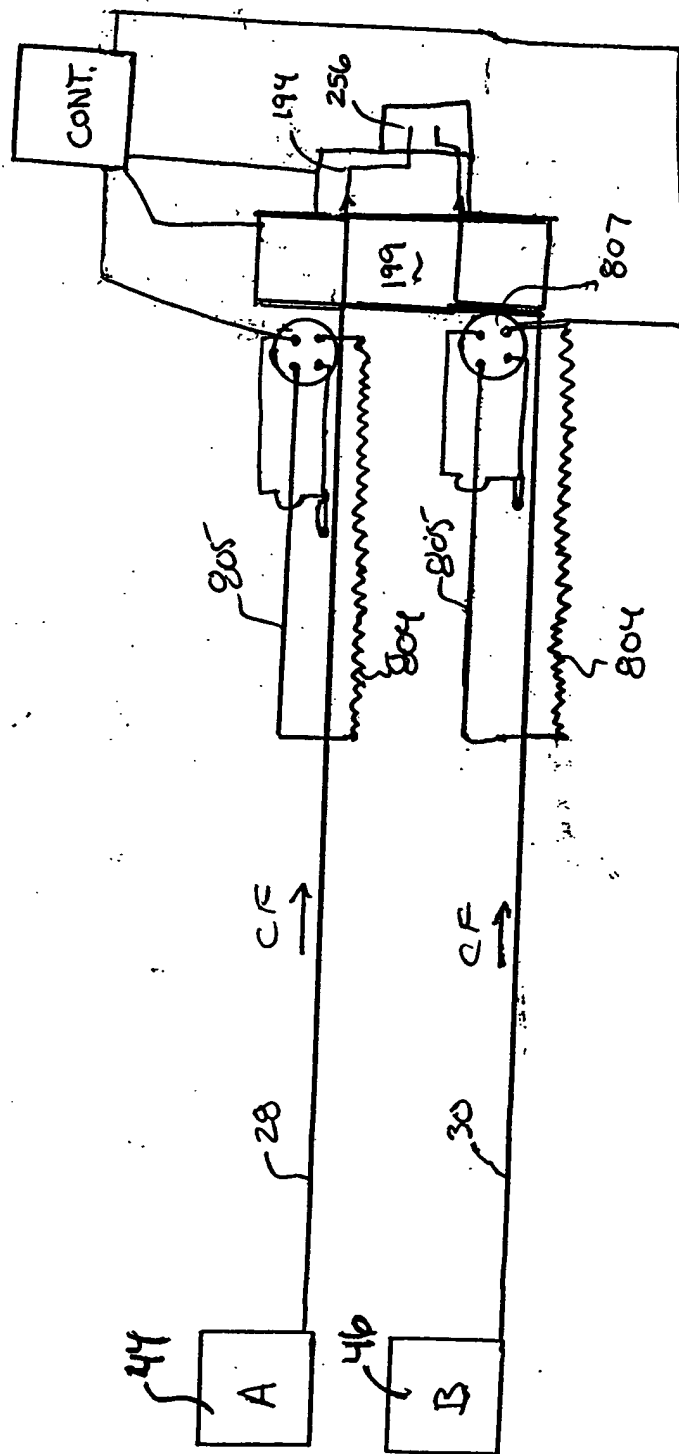


FIG. 104

501.105

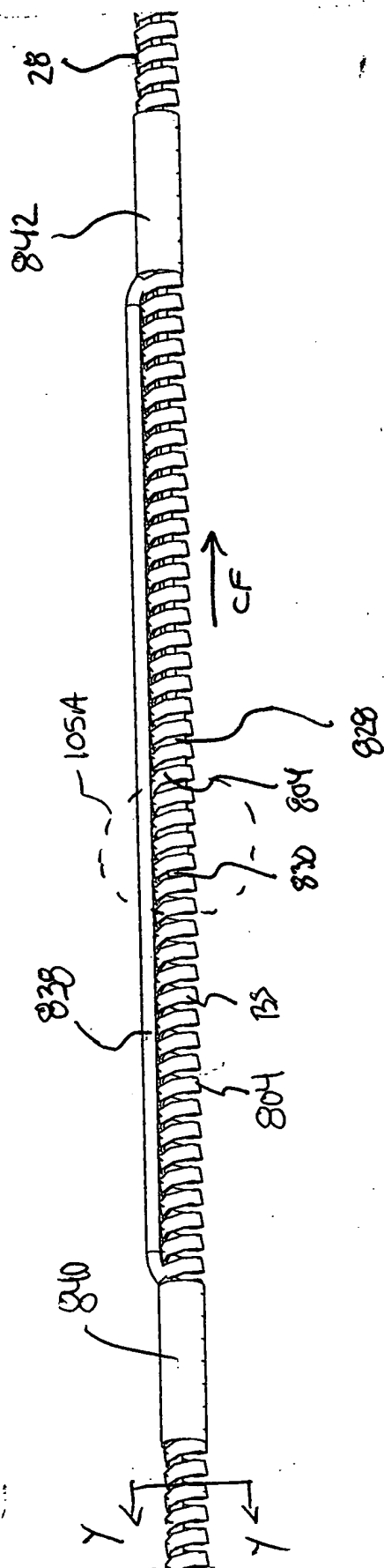


FIG. 105A

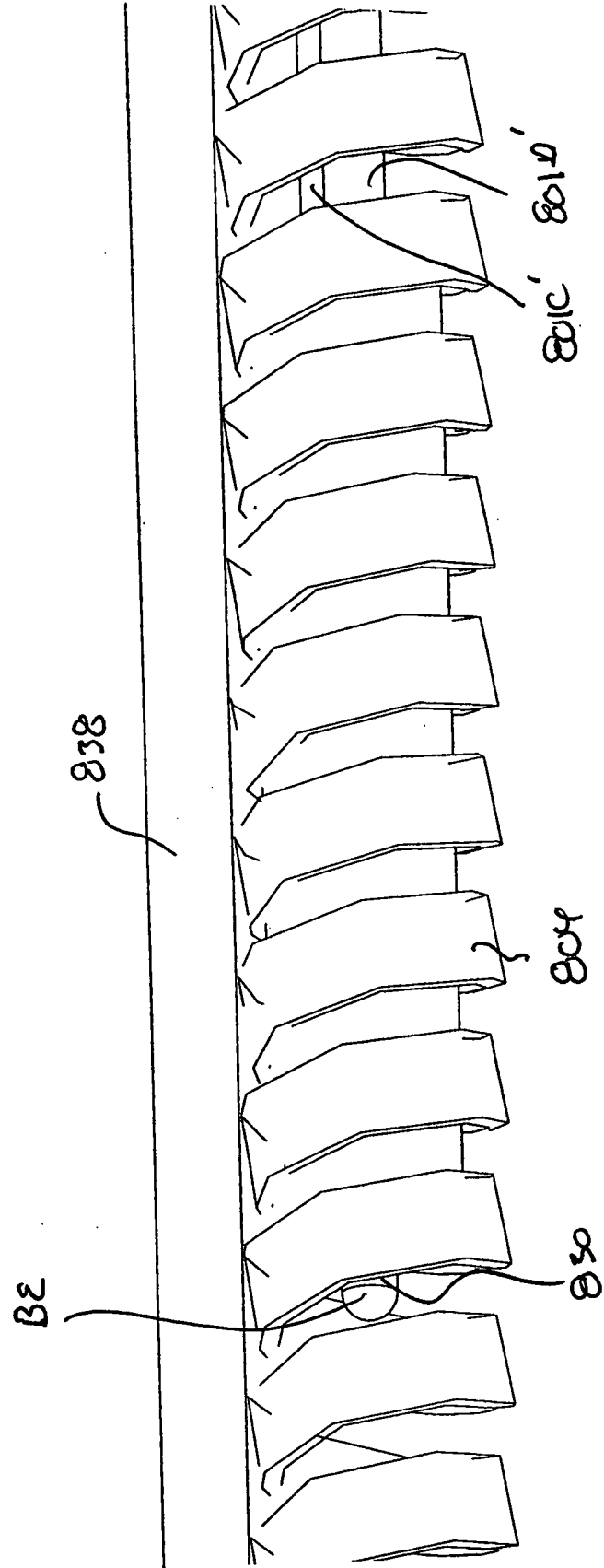
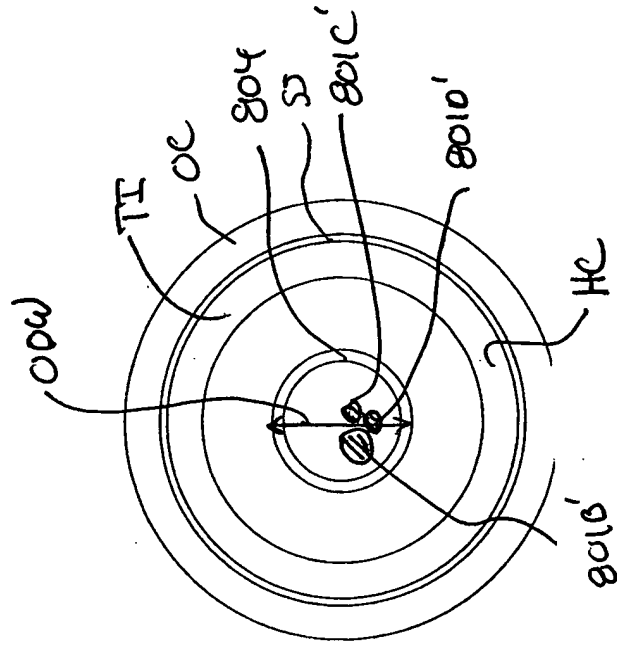


FIG. 106



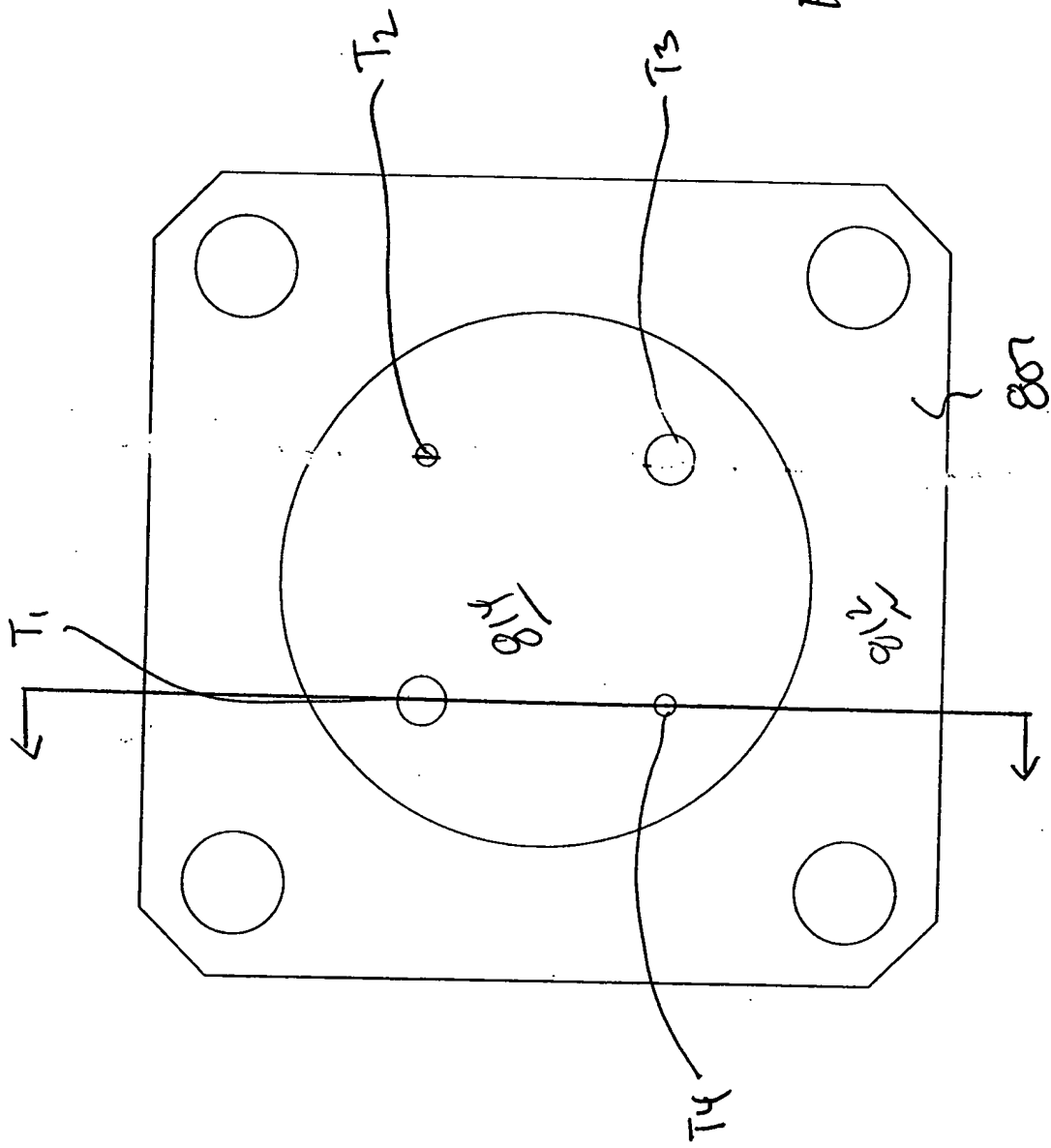


FIG. 107

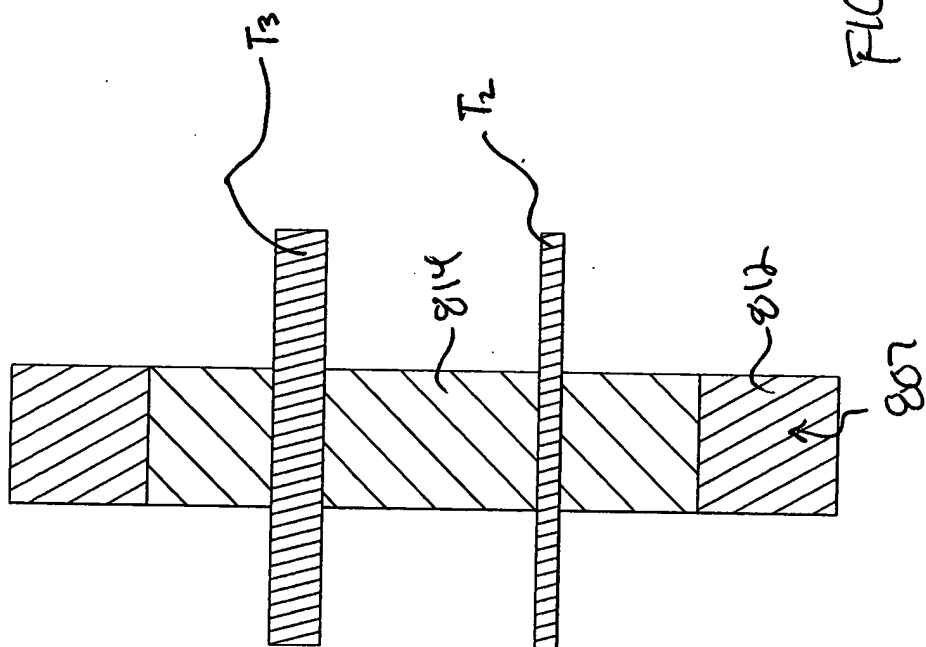


FIG. 108

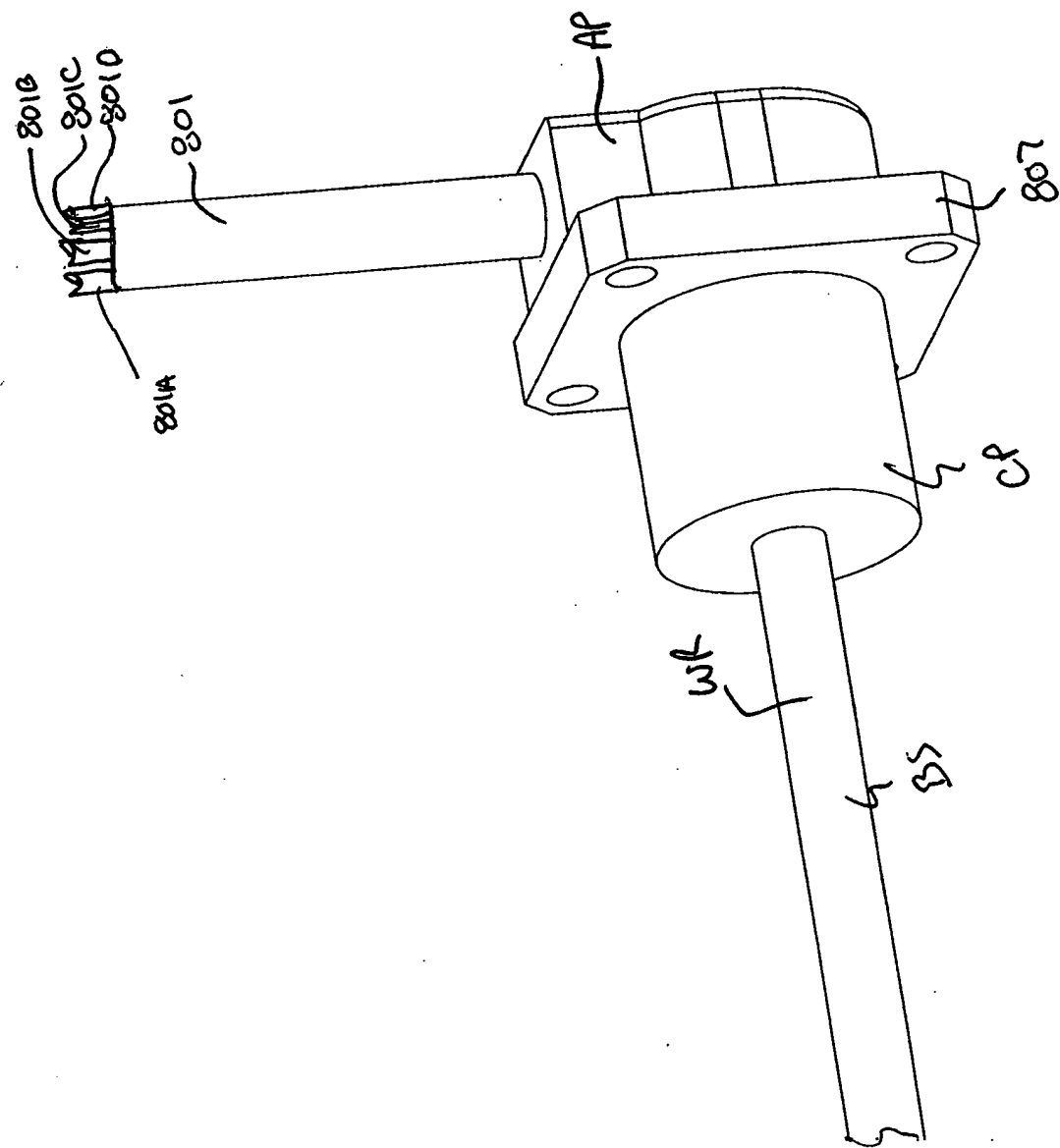


FIG. 109

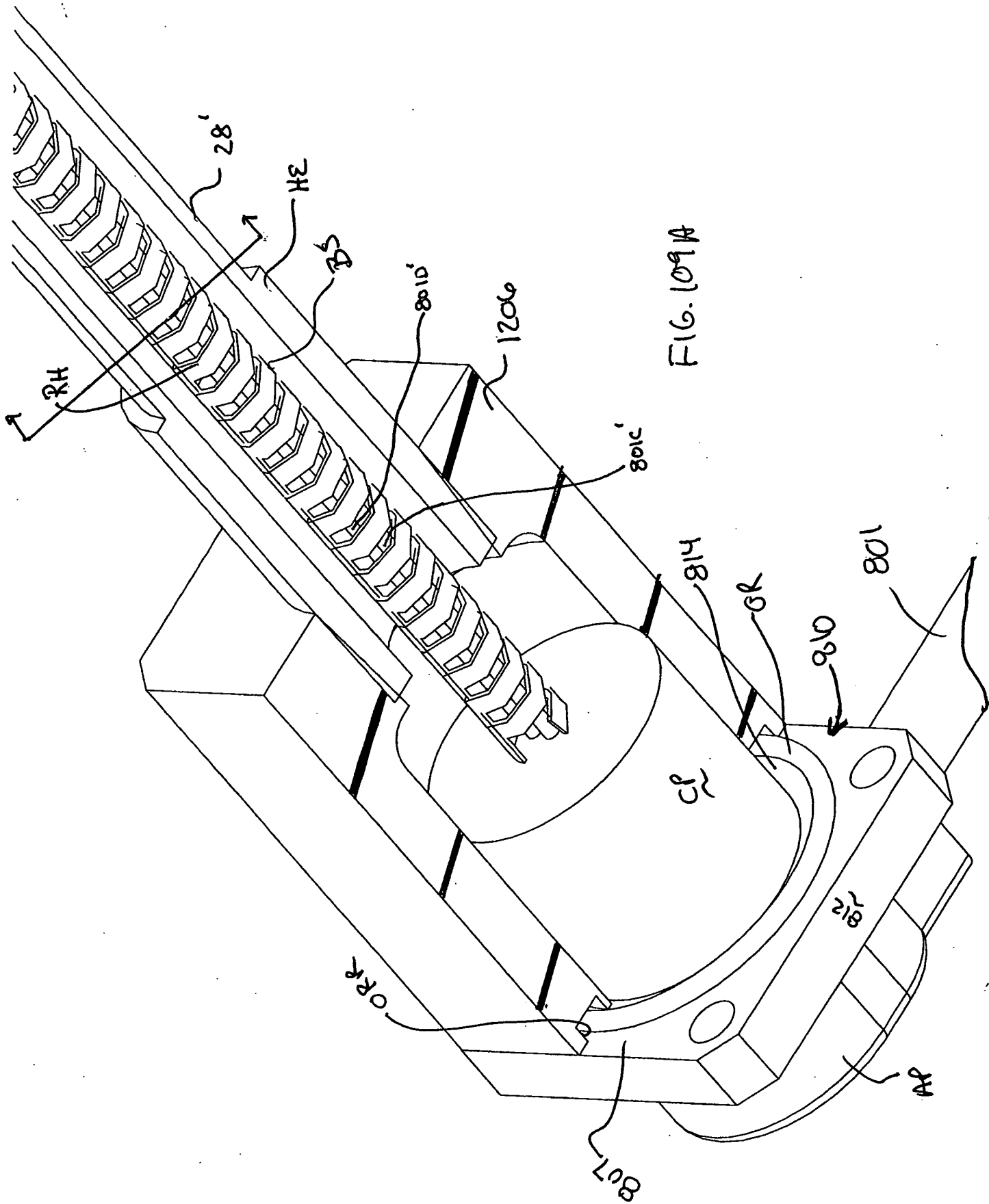
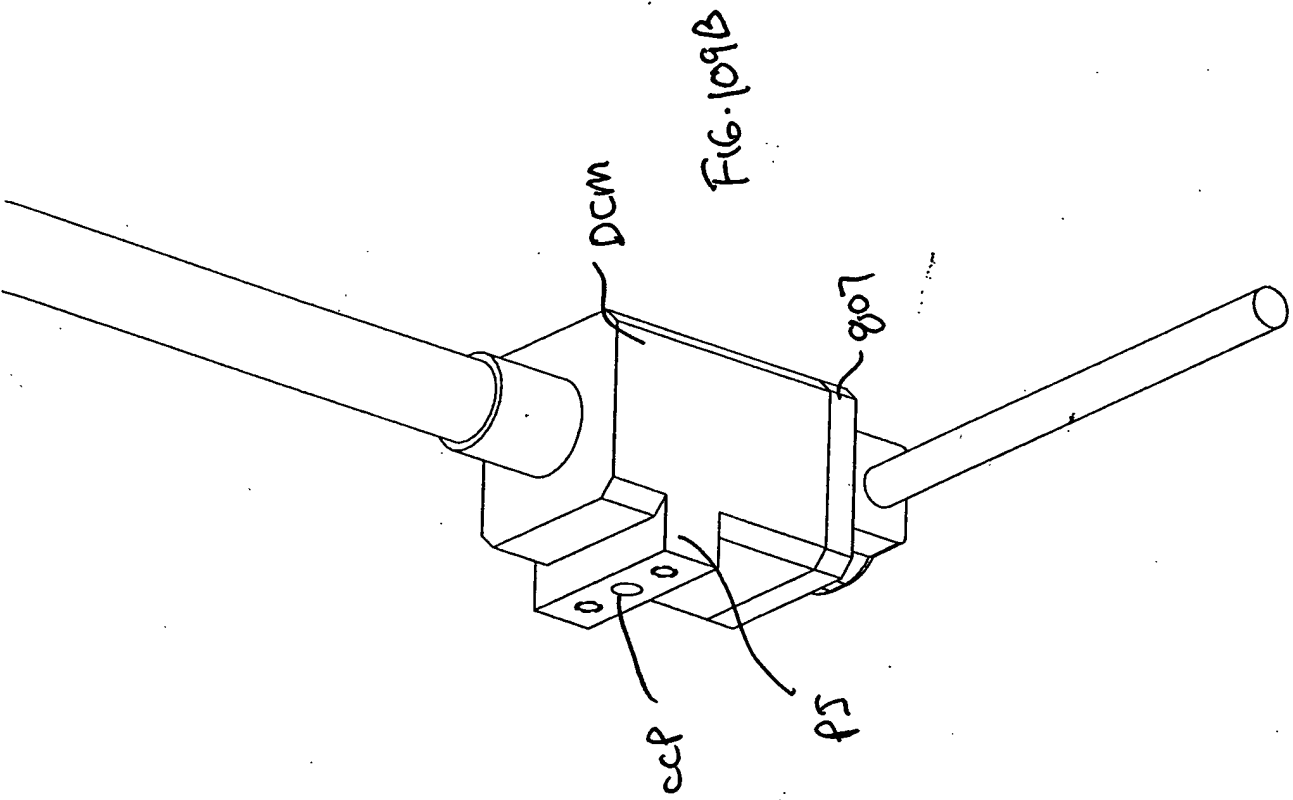
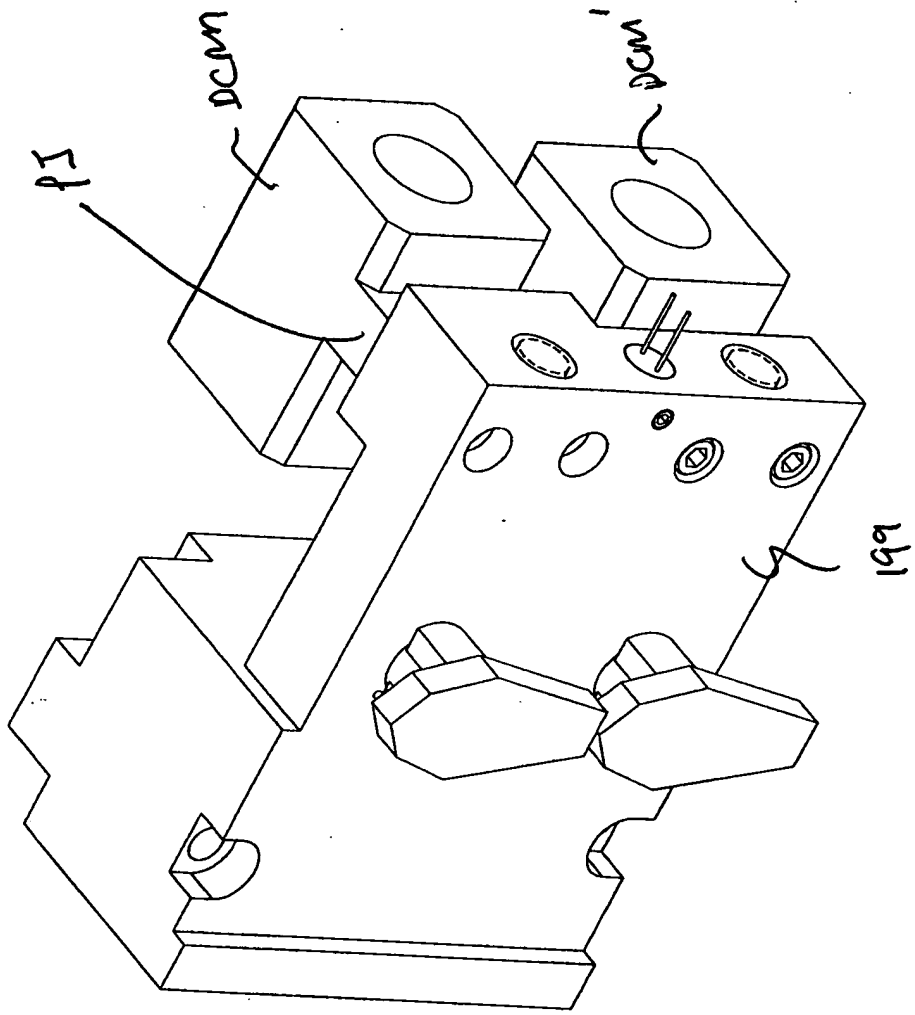


FIG. 109A







109C

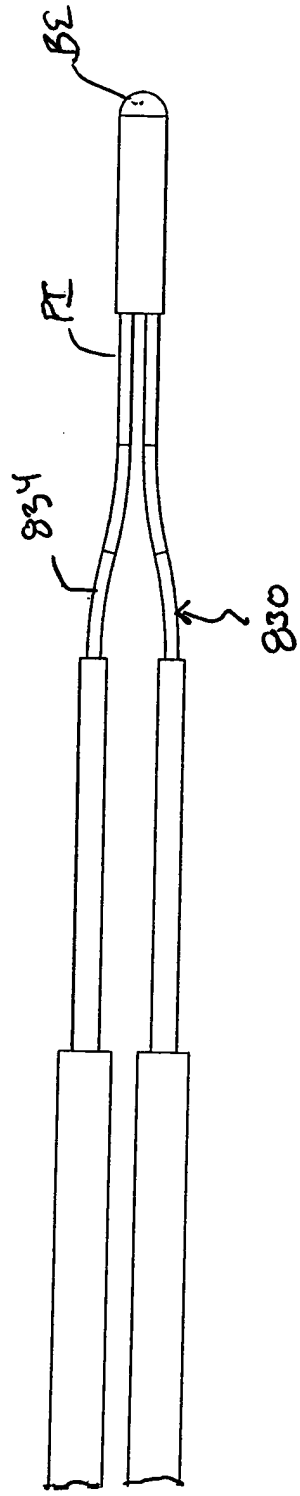


FIG. 110

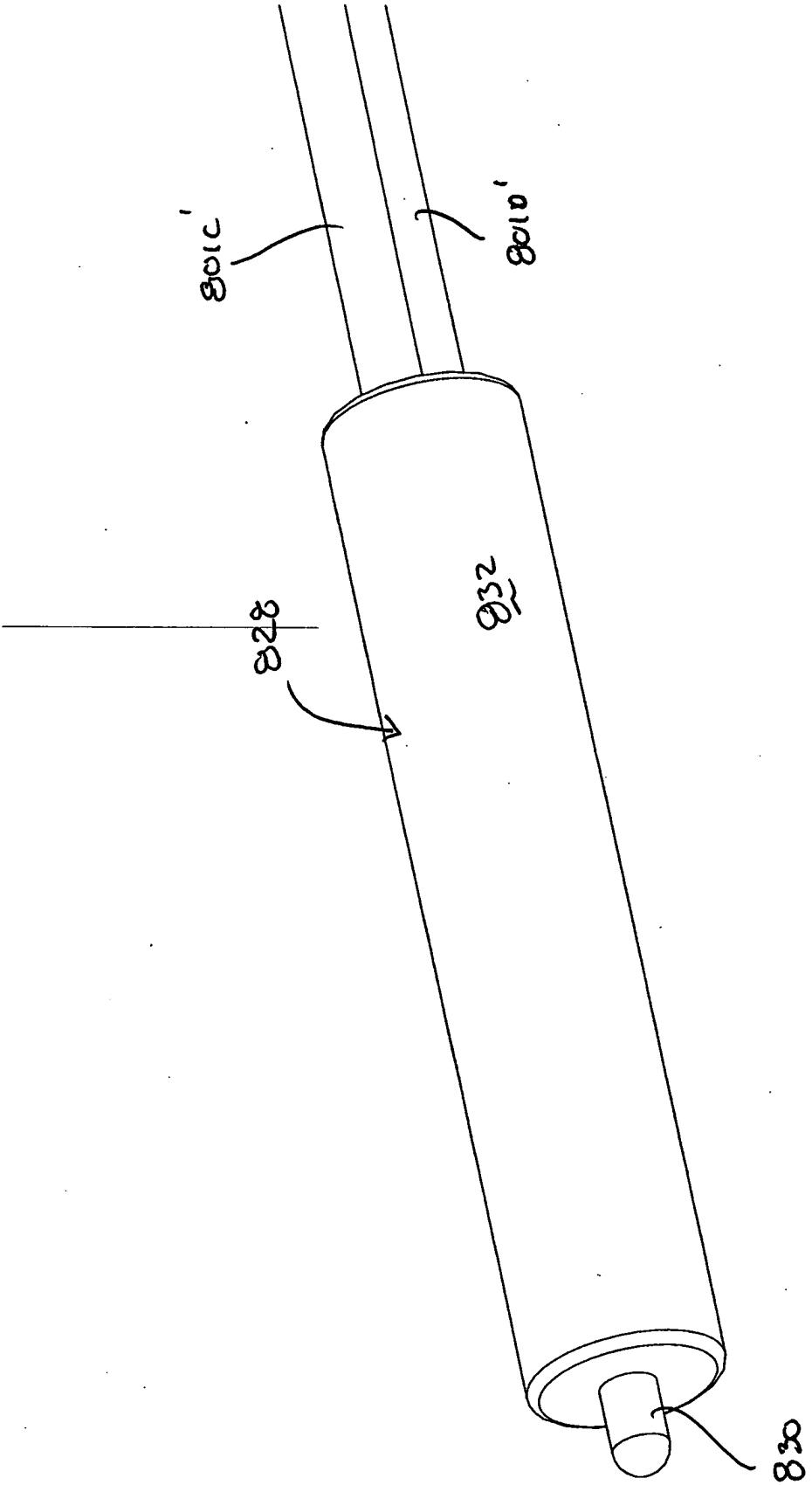


FIG. 110A

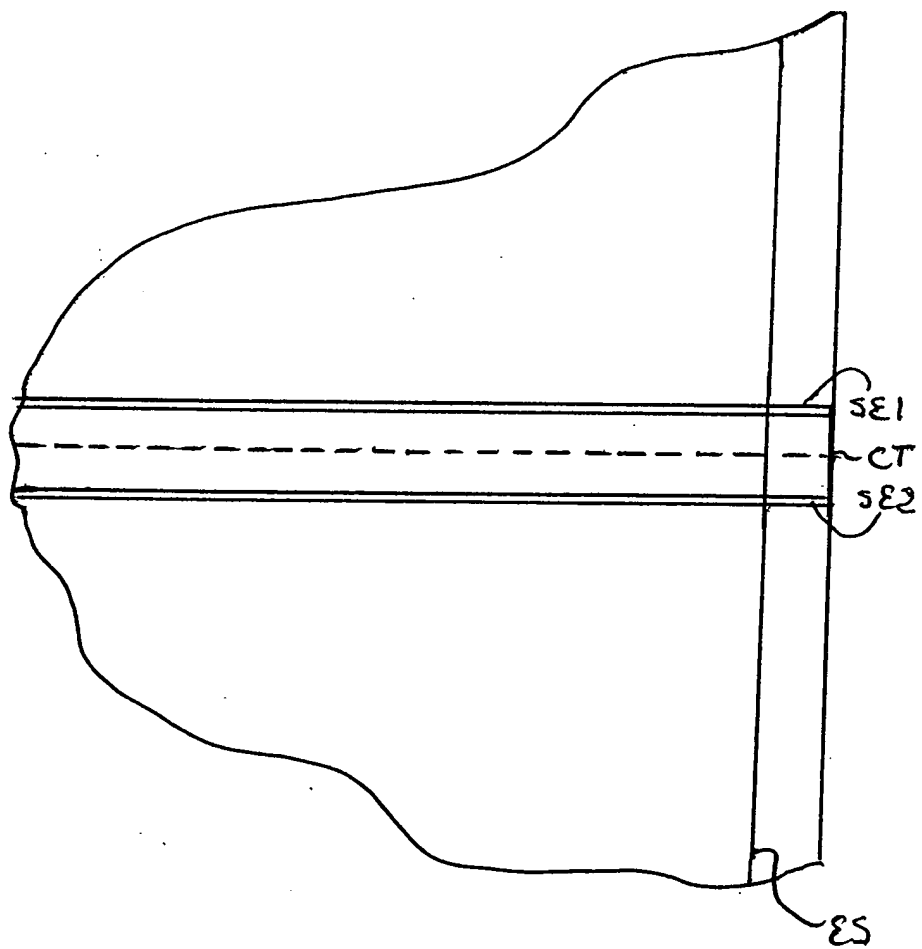


FIG. III

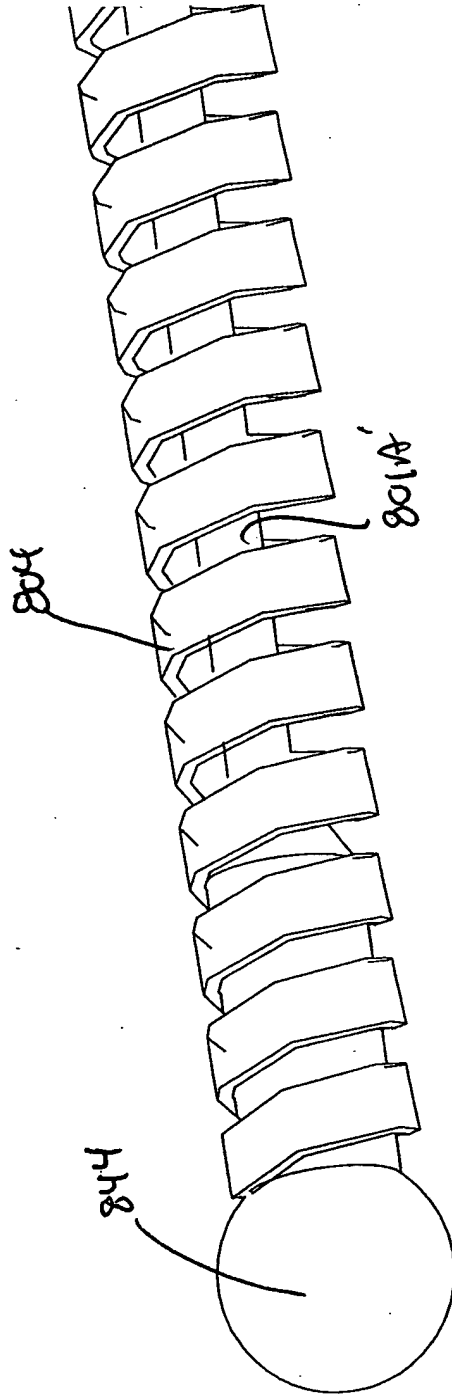


FIG. 112

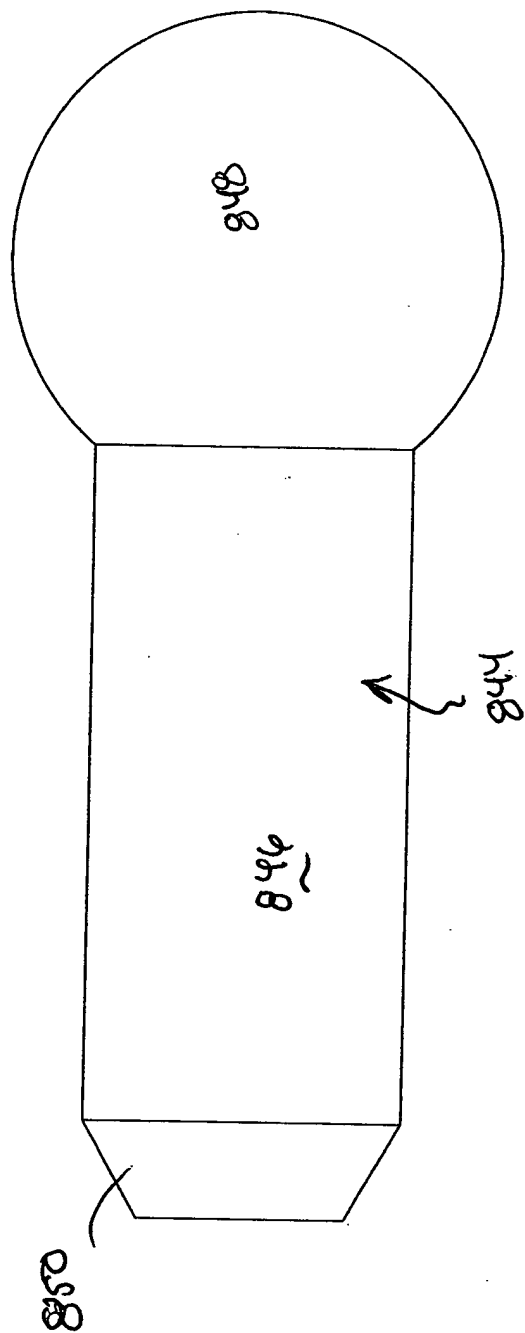


FIG. 113

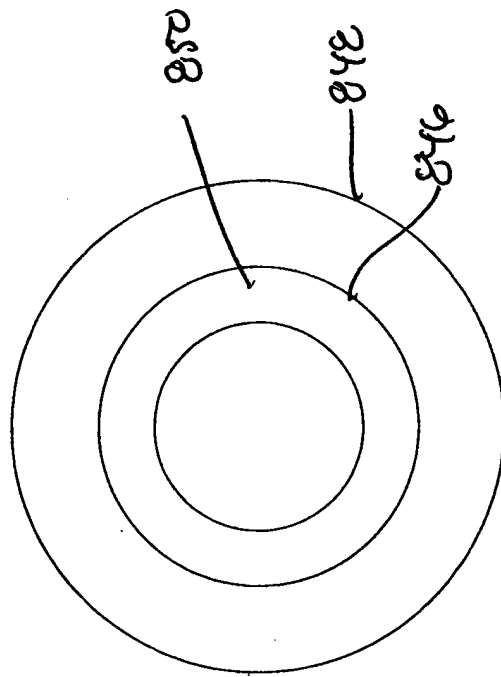


FIG. 113A



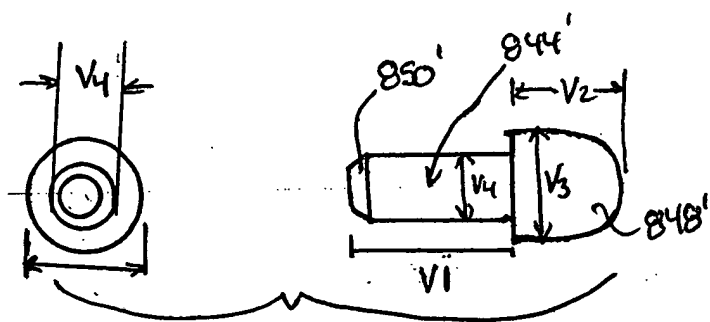


FIG 114

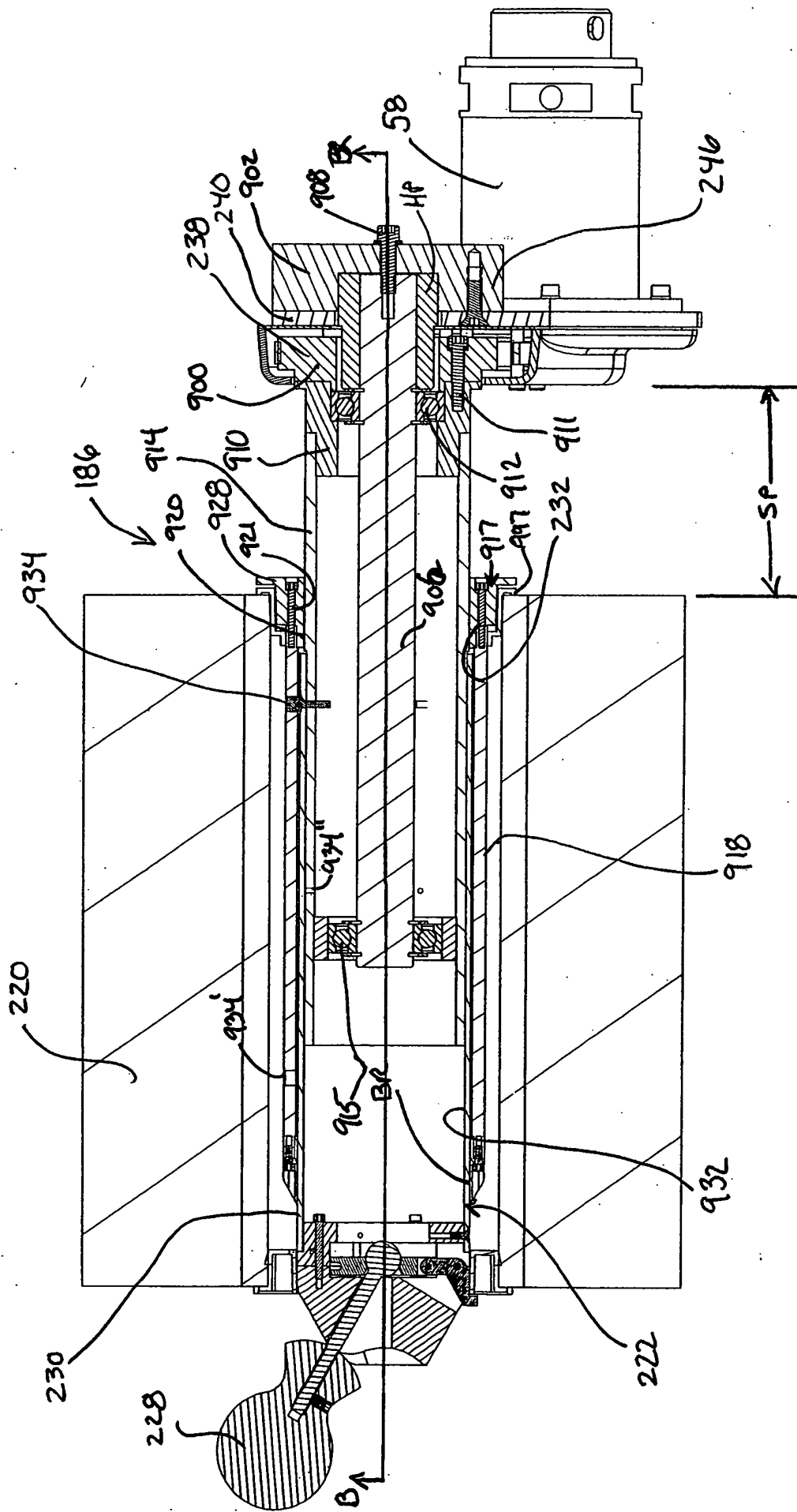
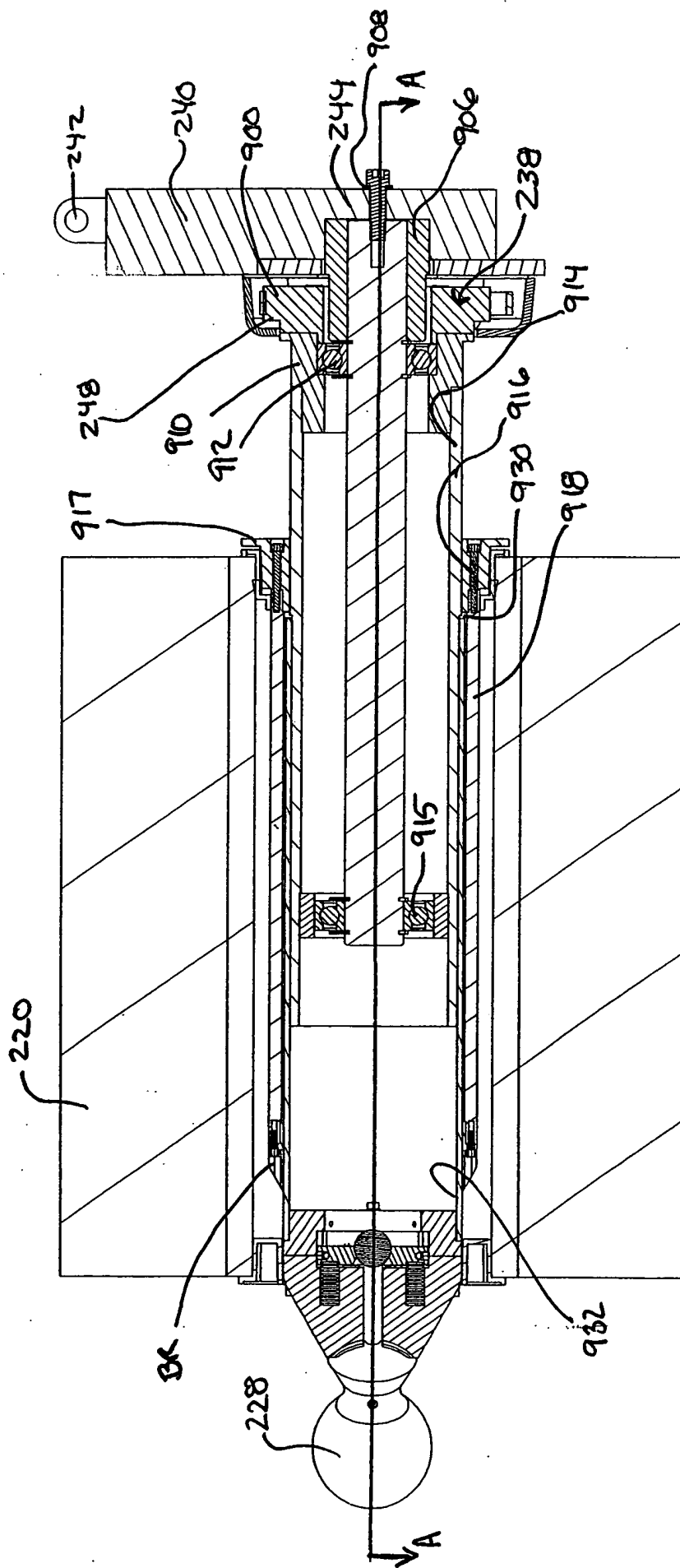
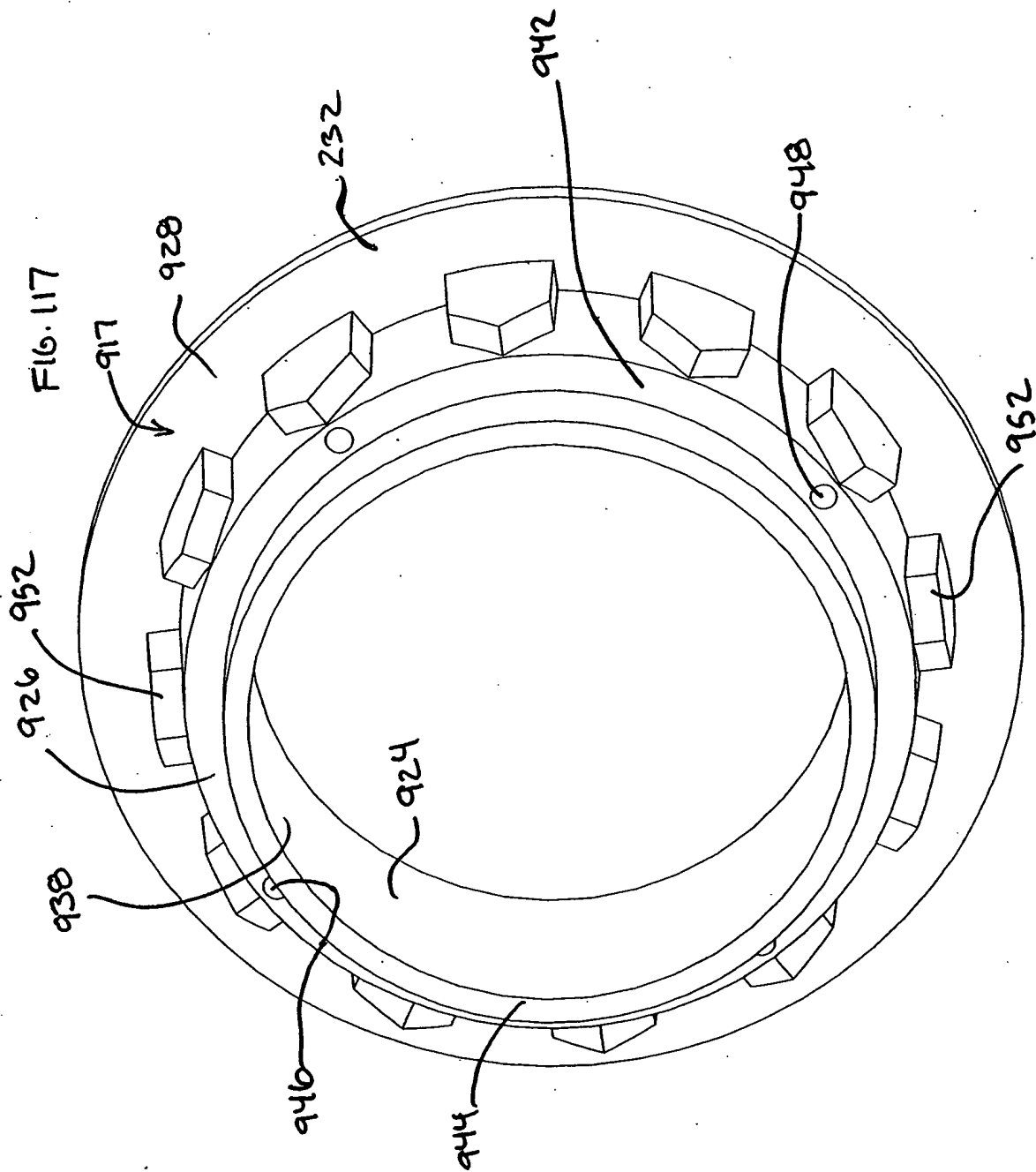
[illegible]

FIG. 11b





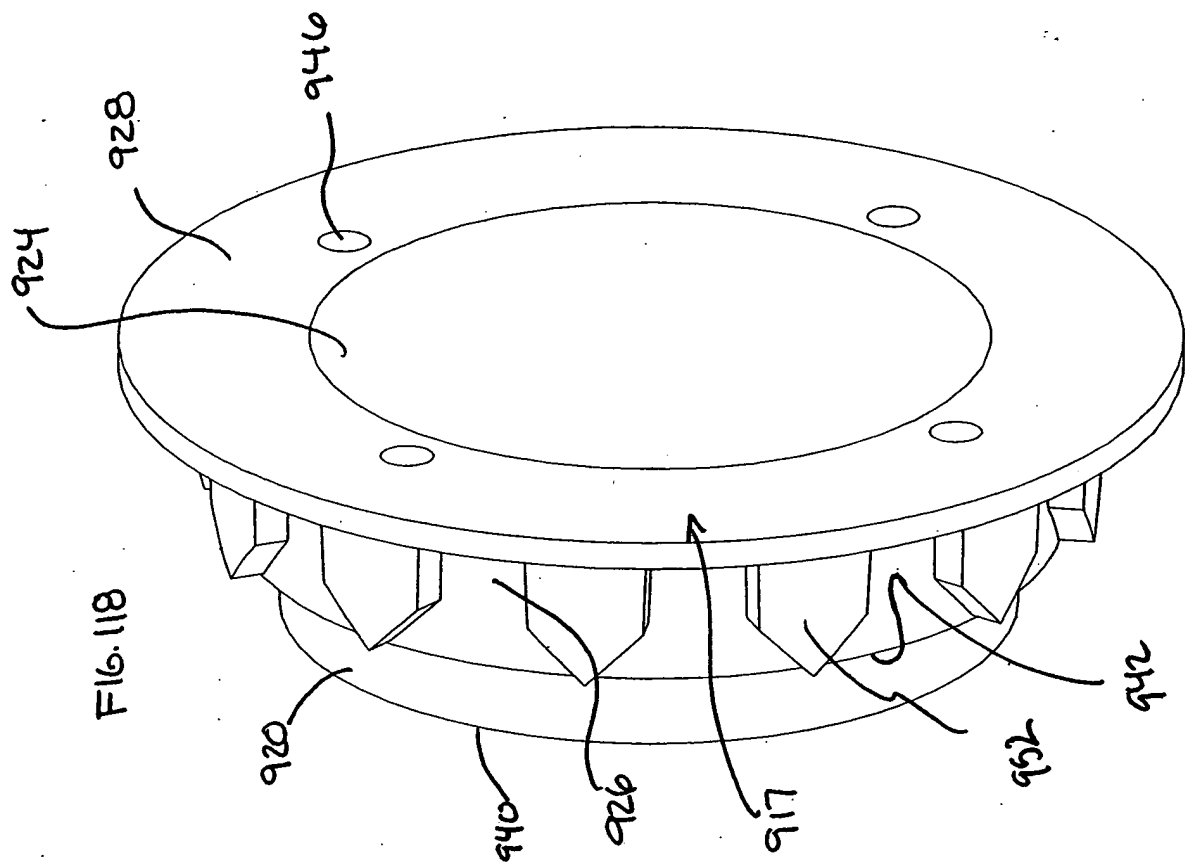
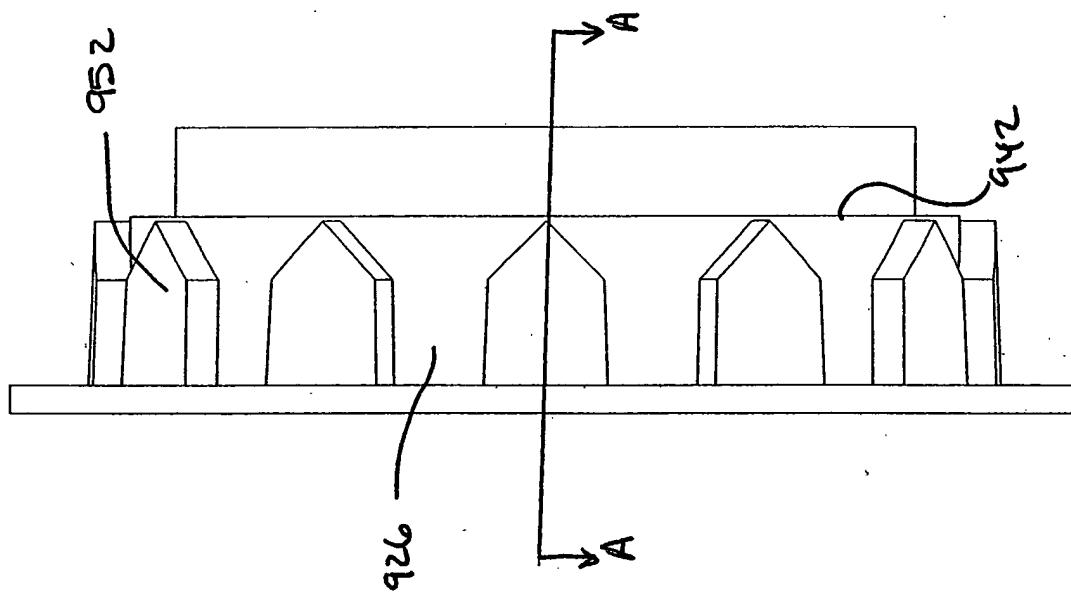


FIG. 118

FIG. 119



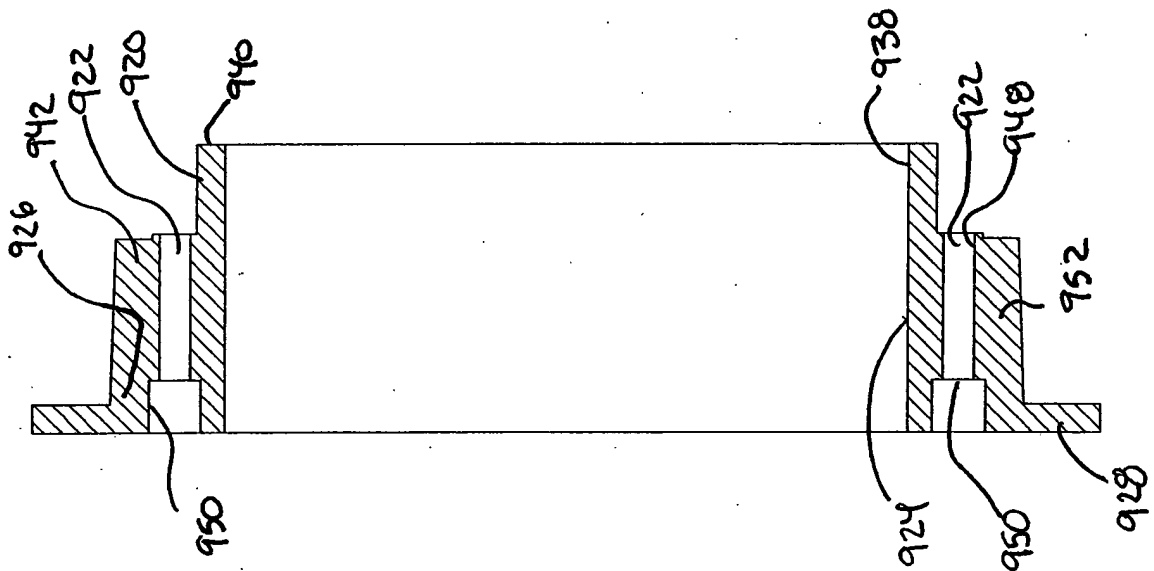
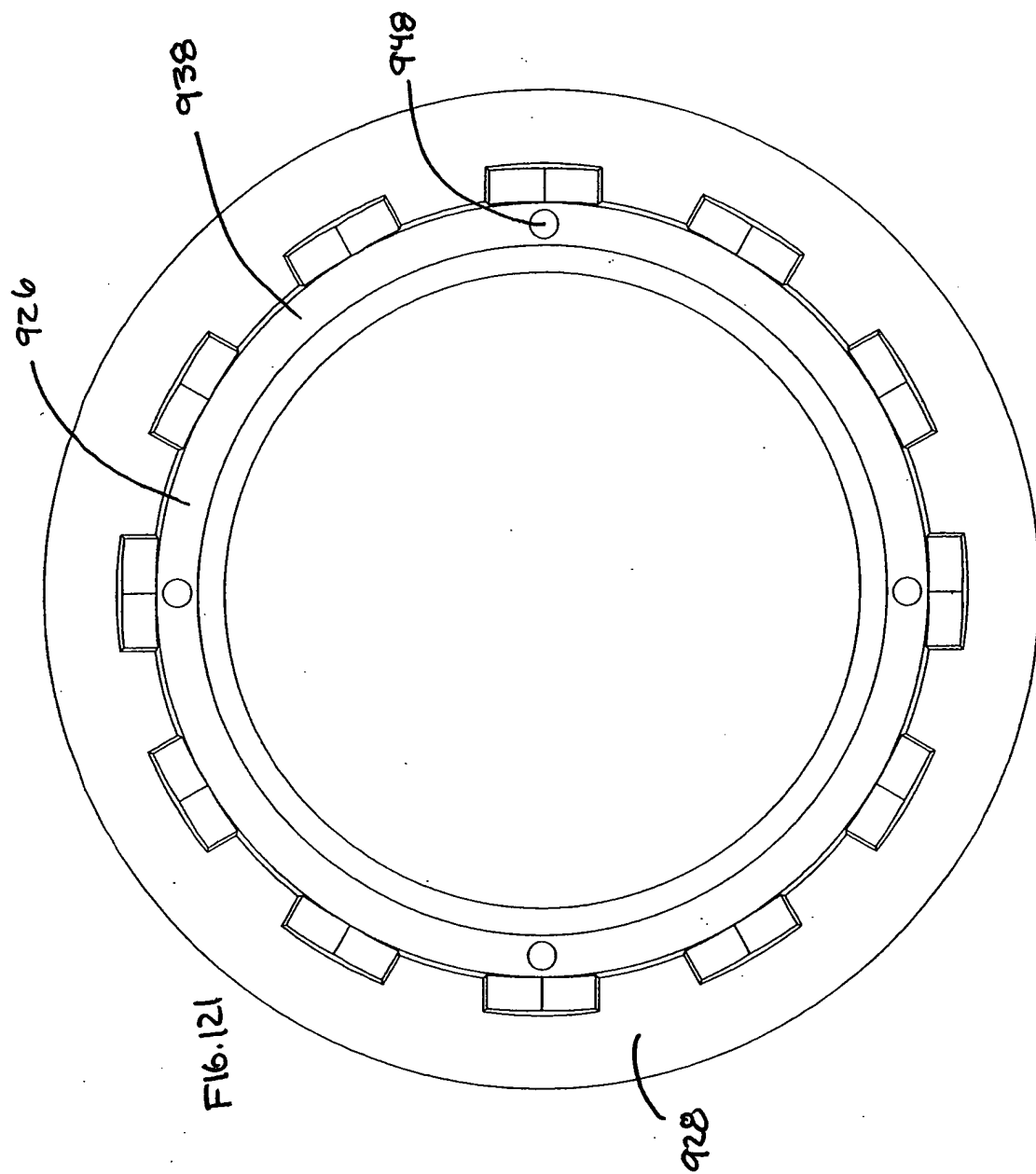


FIG. 120





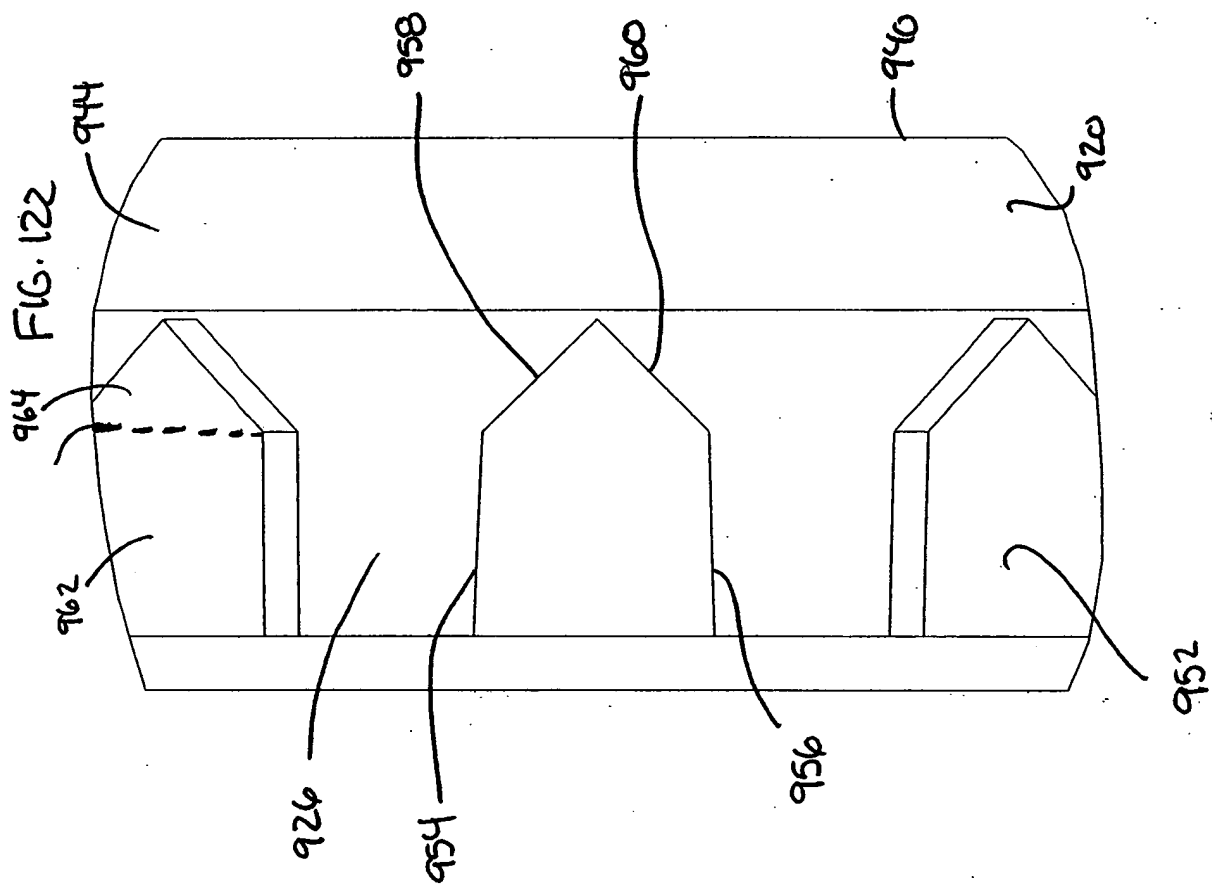
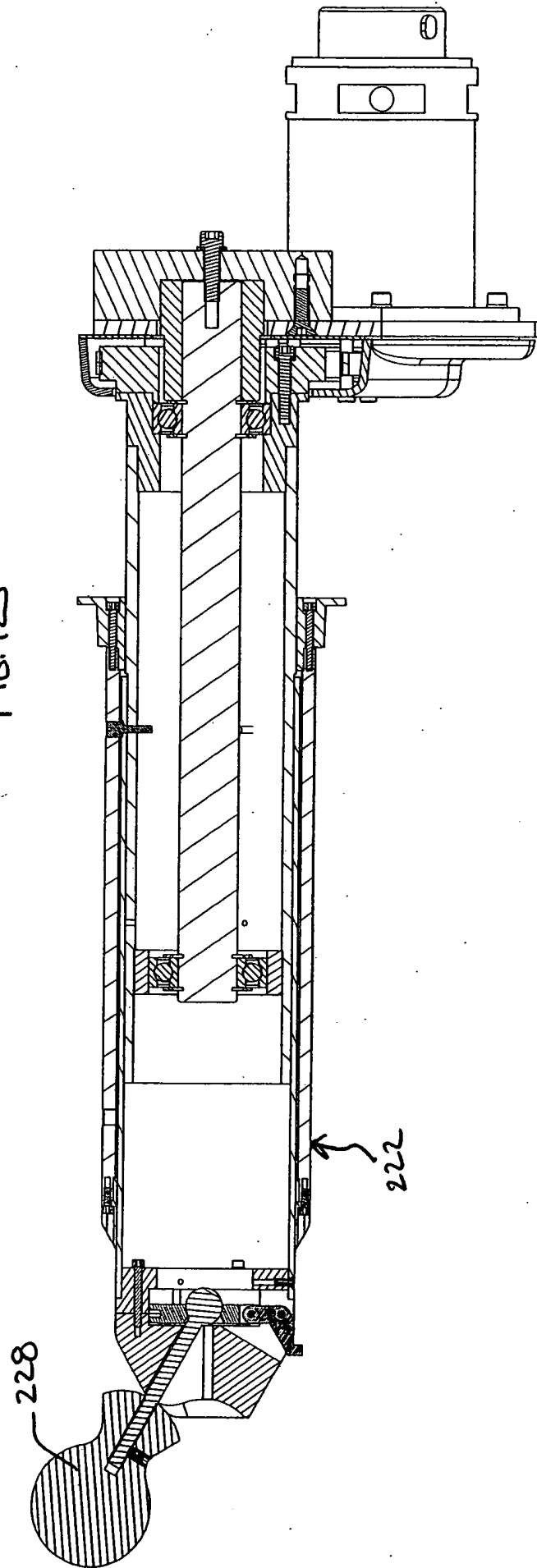


FIG. 123



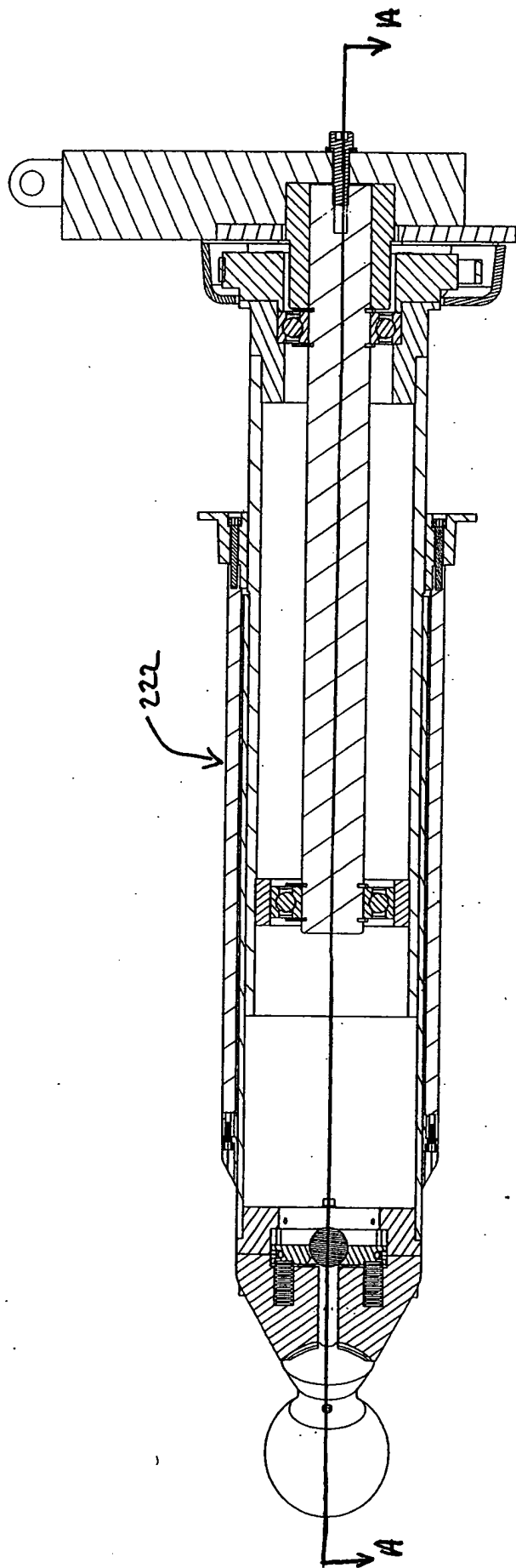


FIG. 124

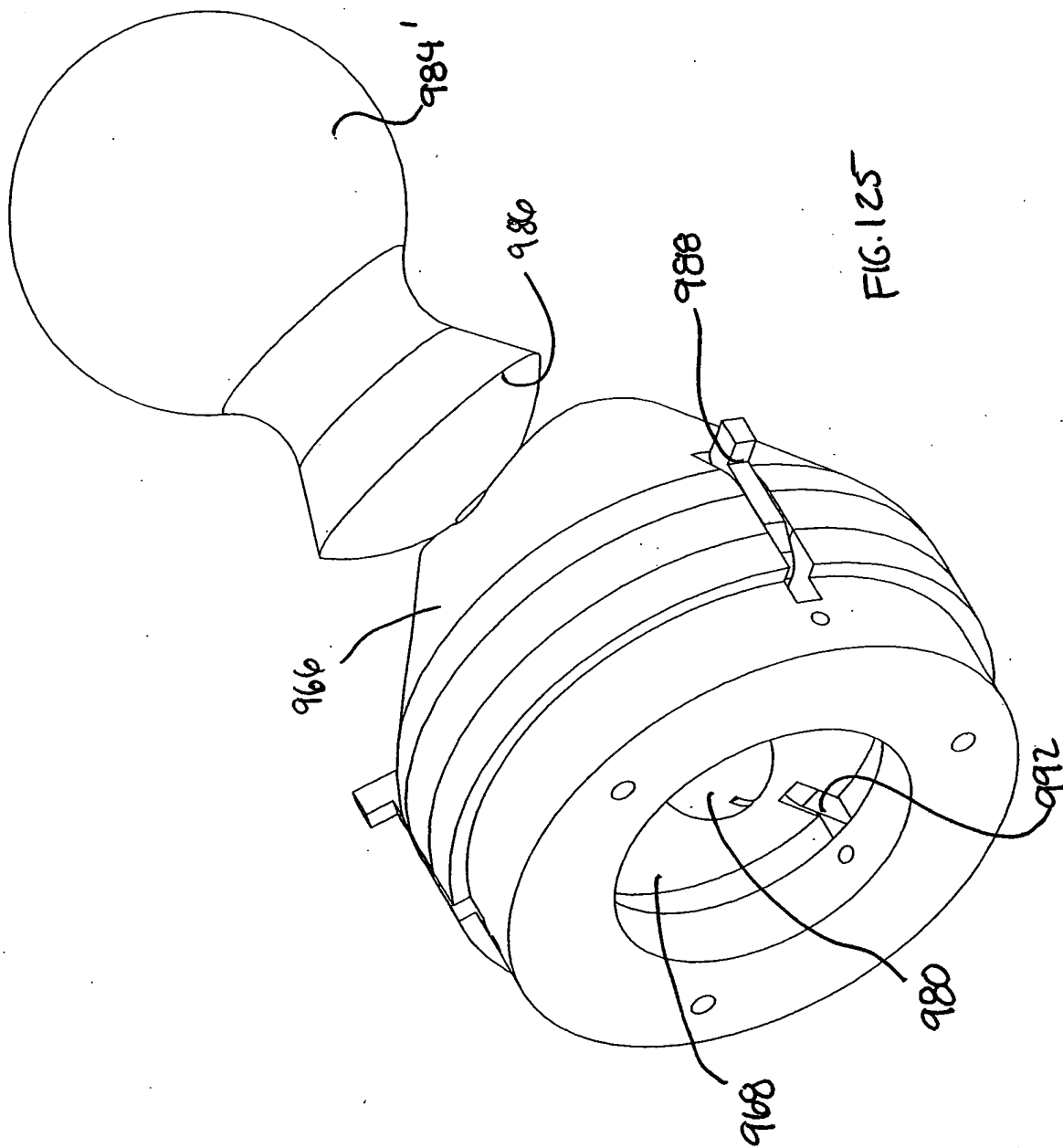


FIG. 125

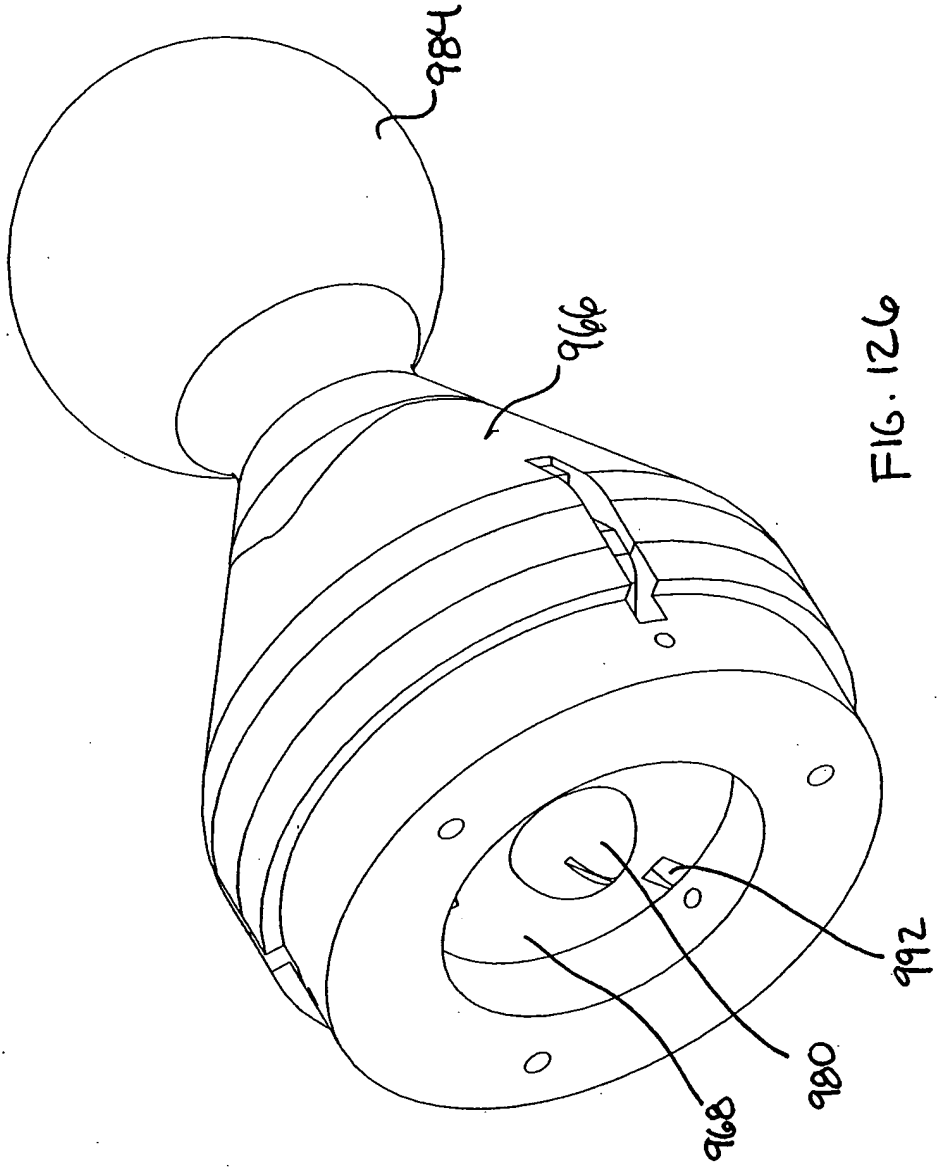


FIG. 126

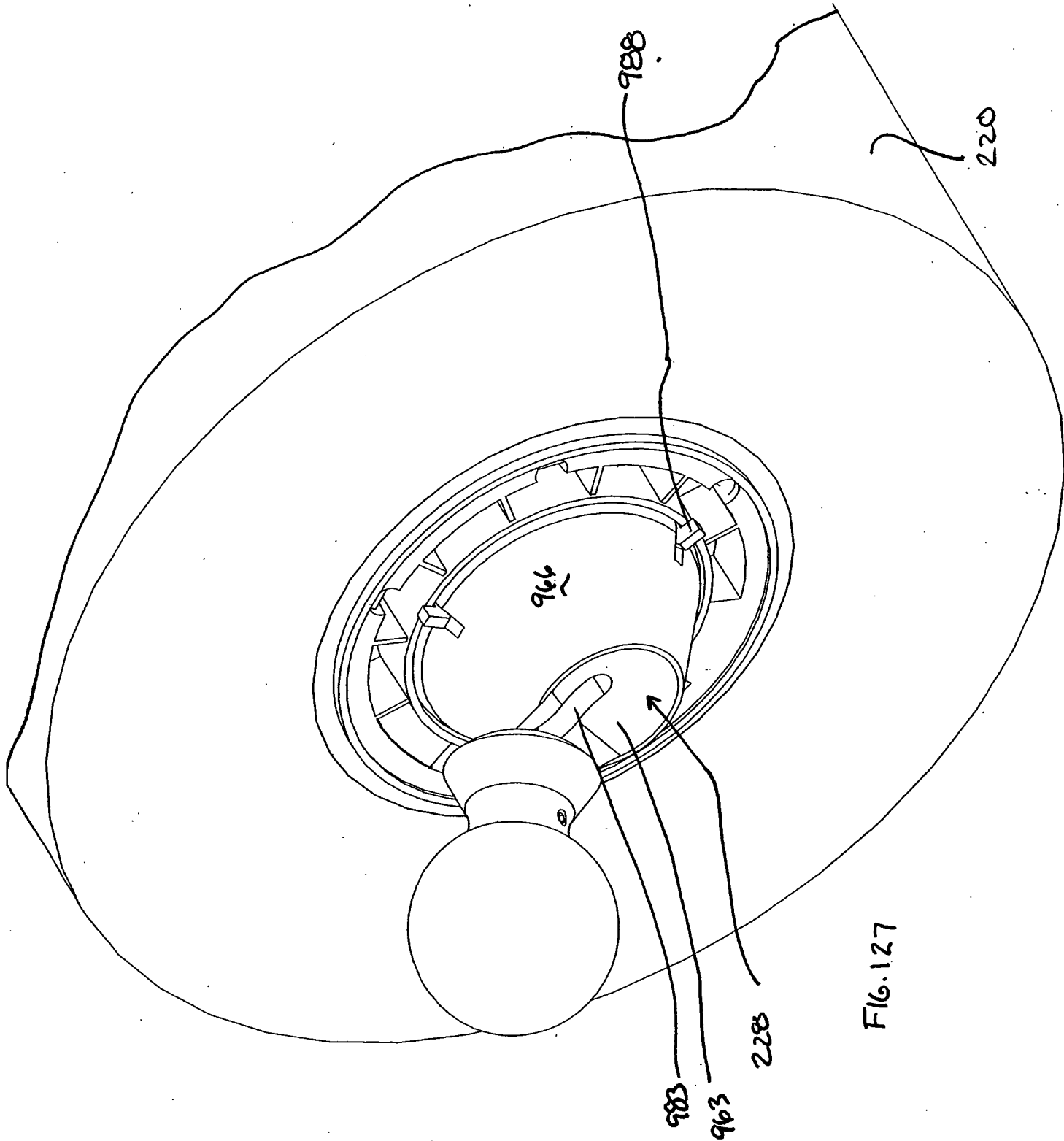
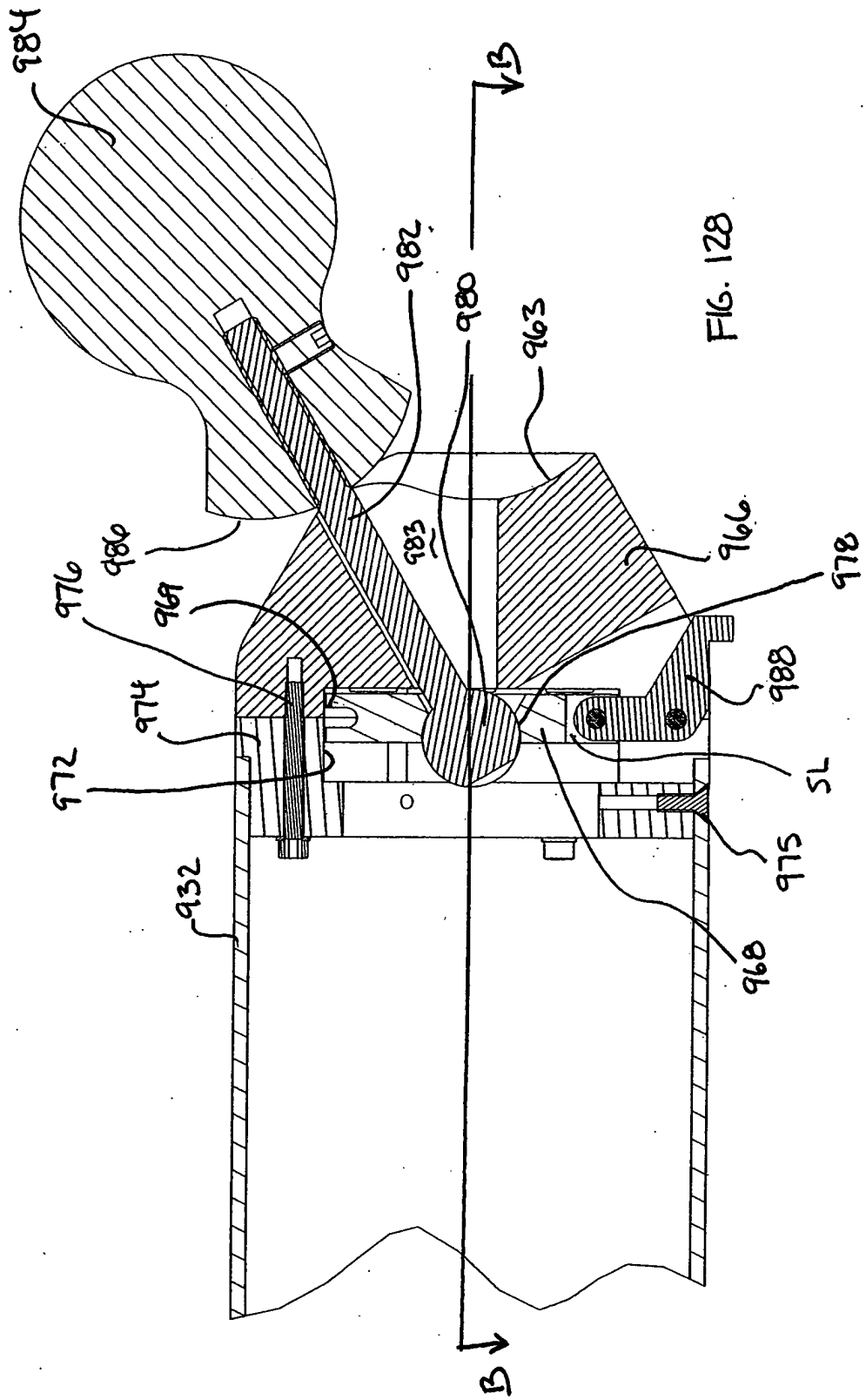


FIG. 127



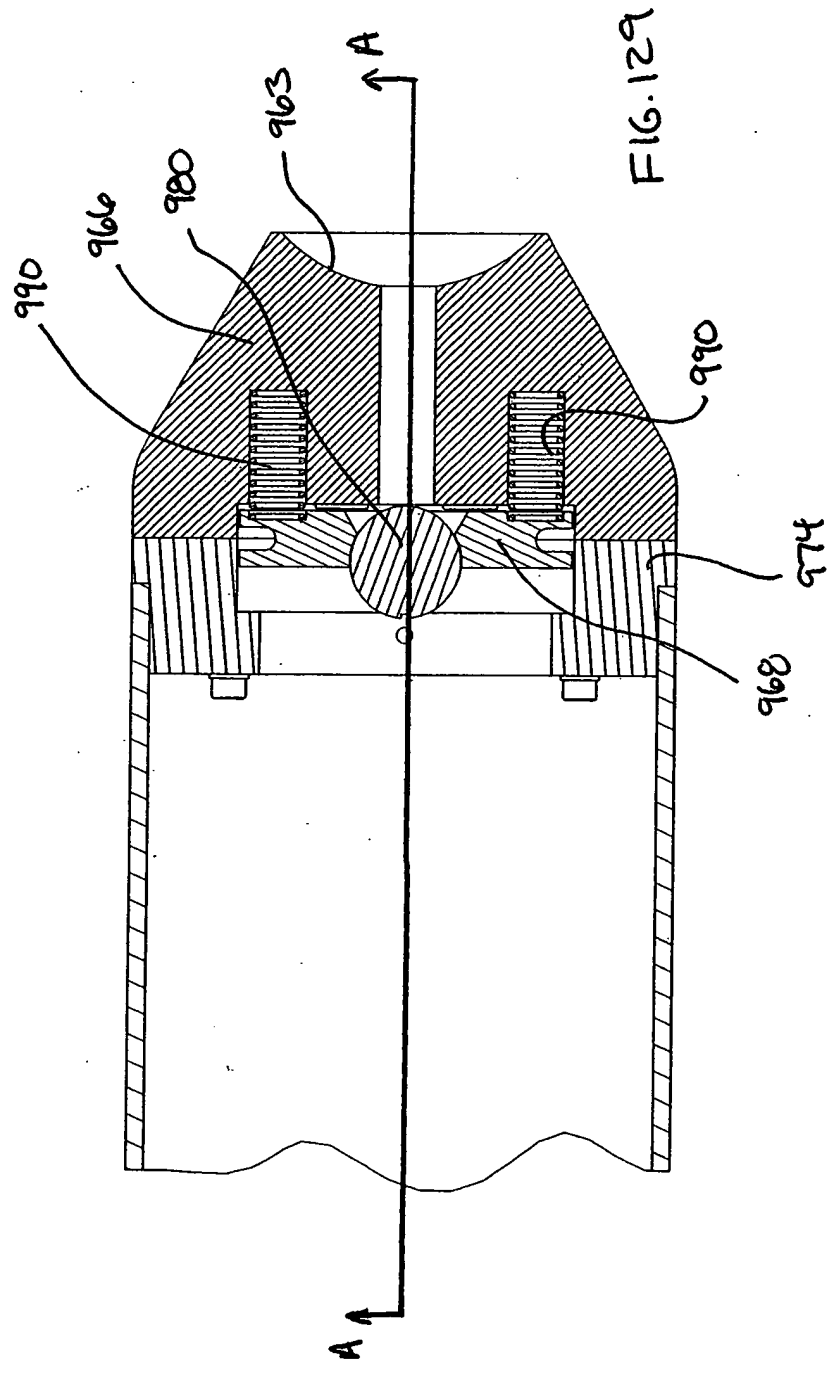


FIG. 129



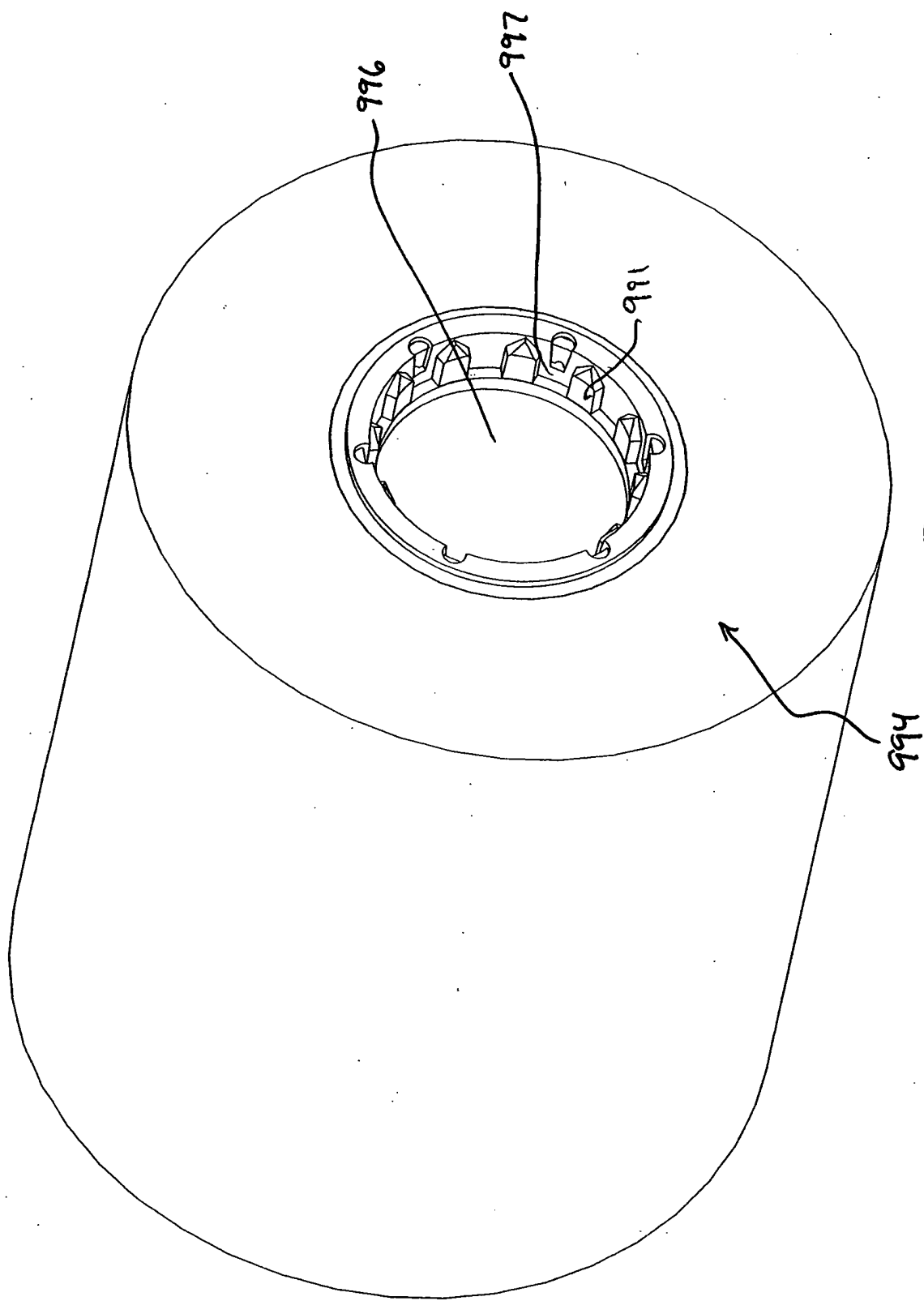
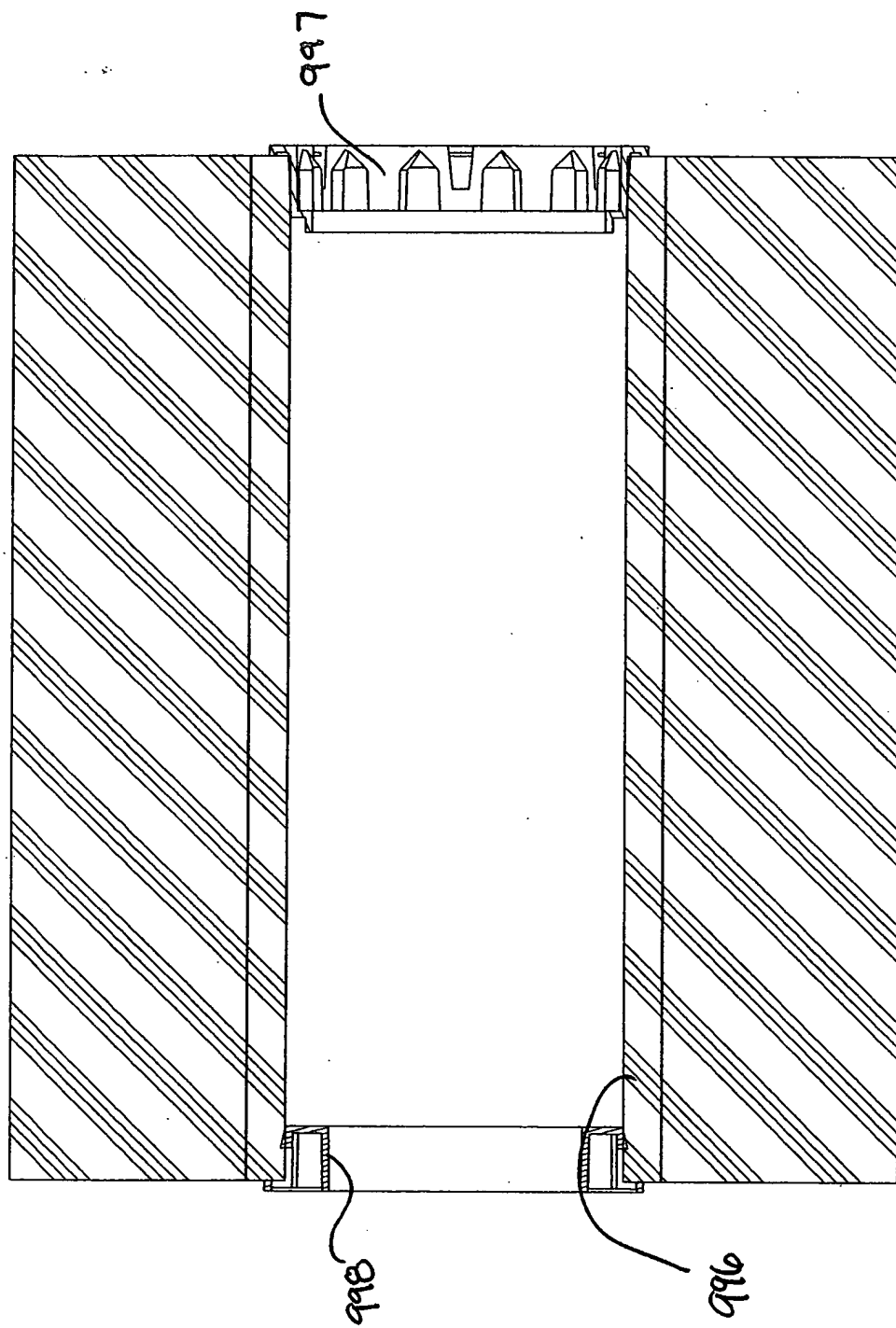
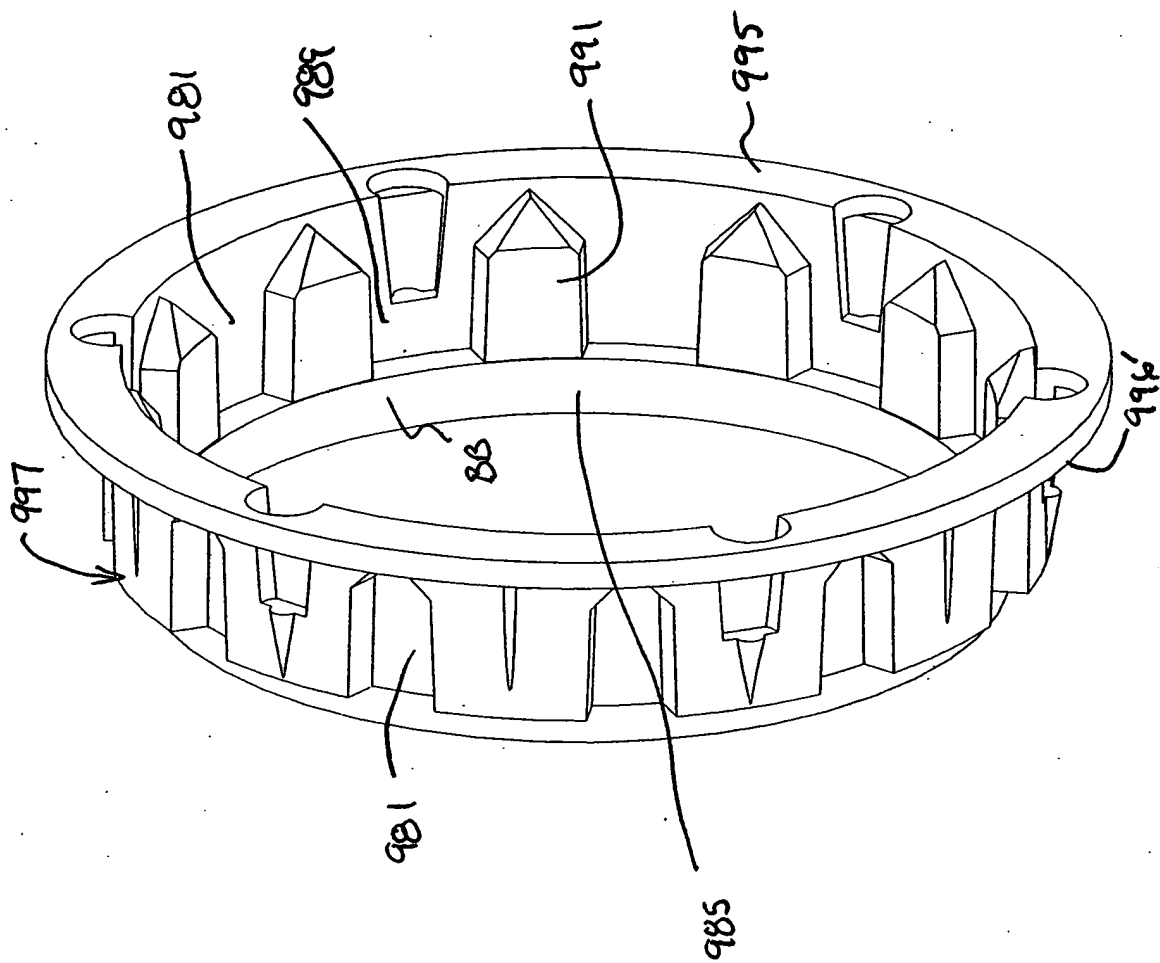


FIG. 130

FIG. 13



FL6.132



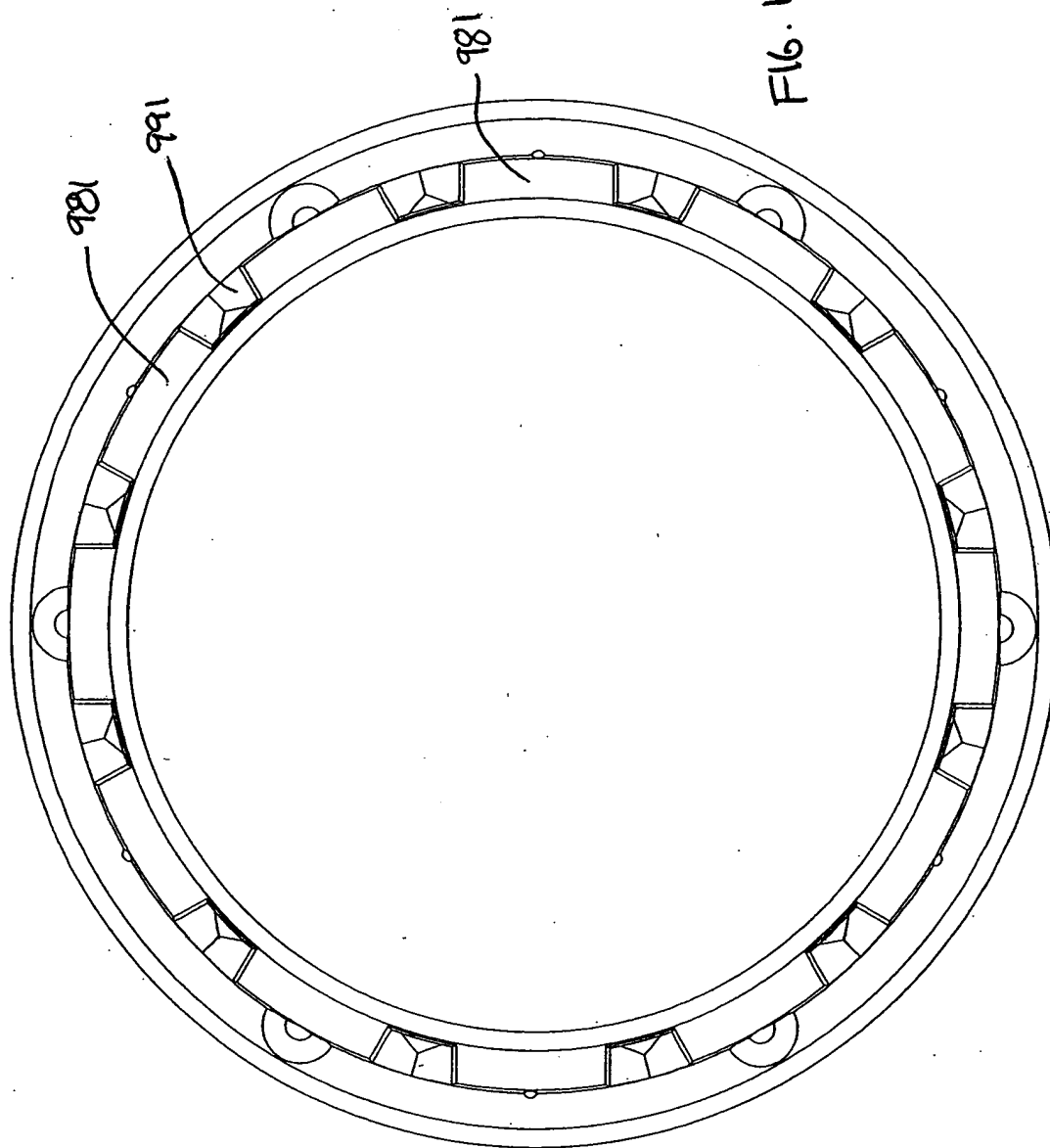
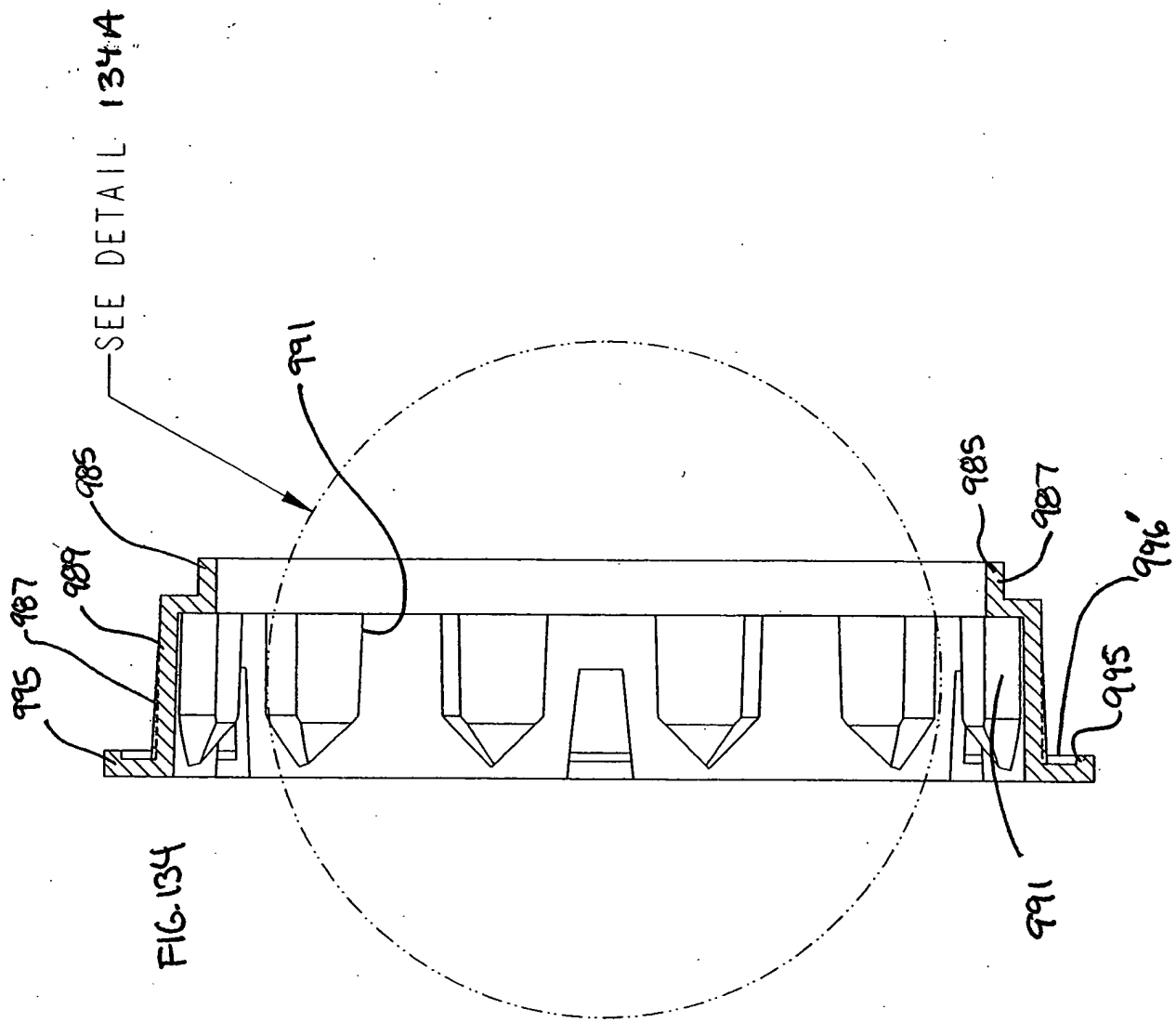


FIG. 133



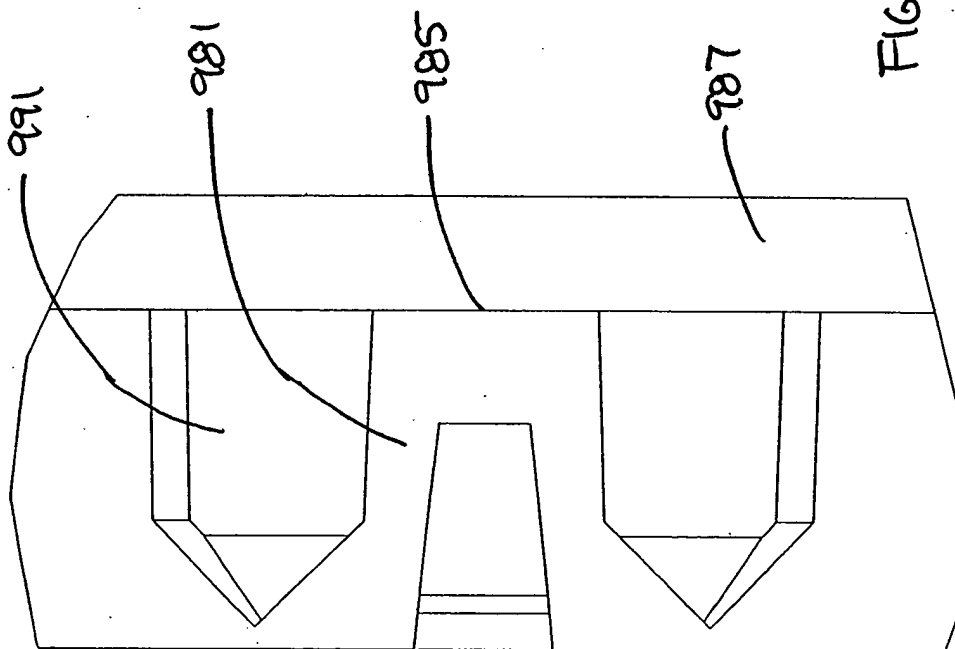
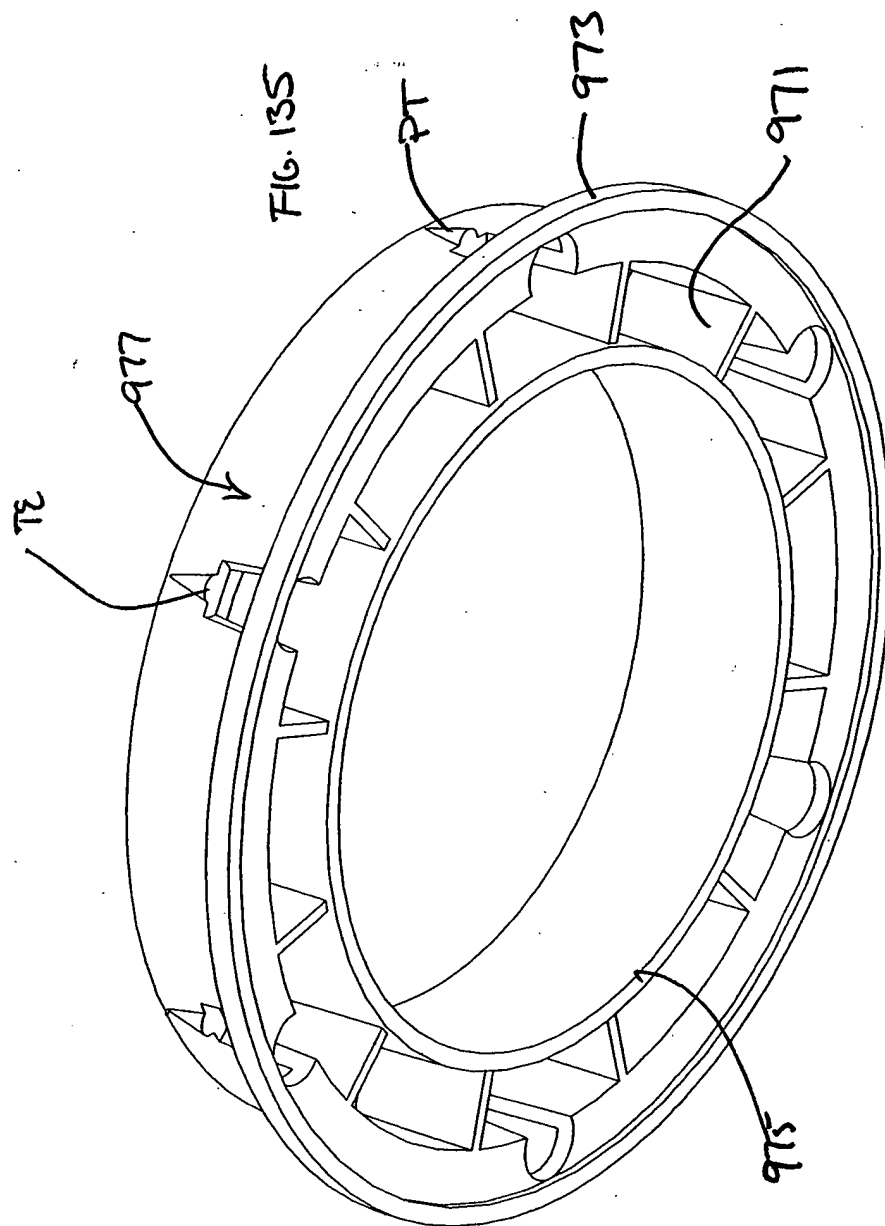


FIG. 134A



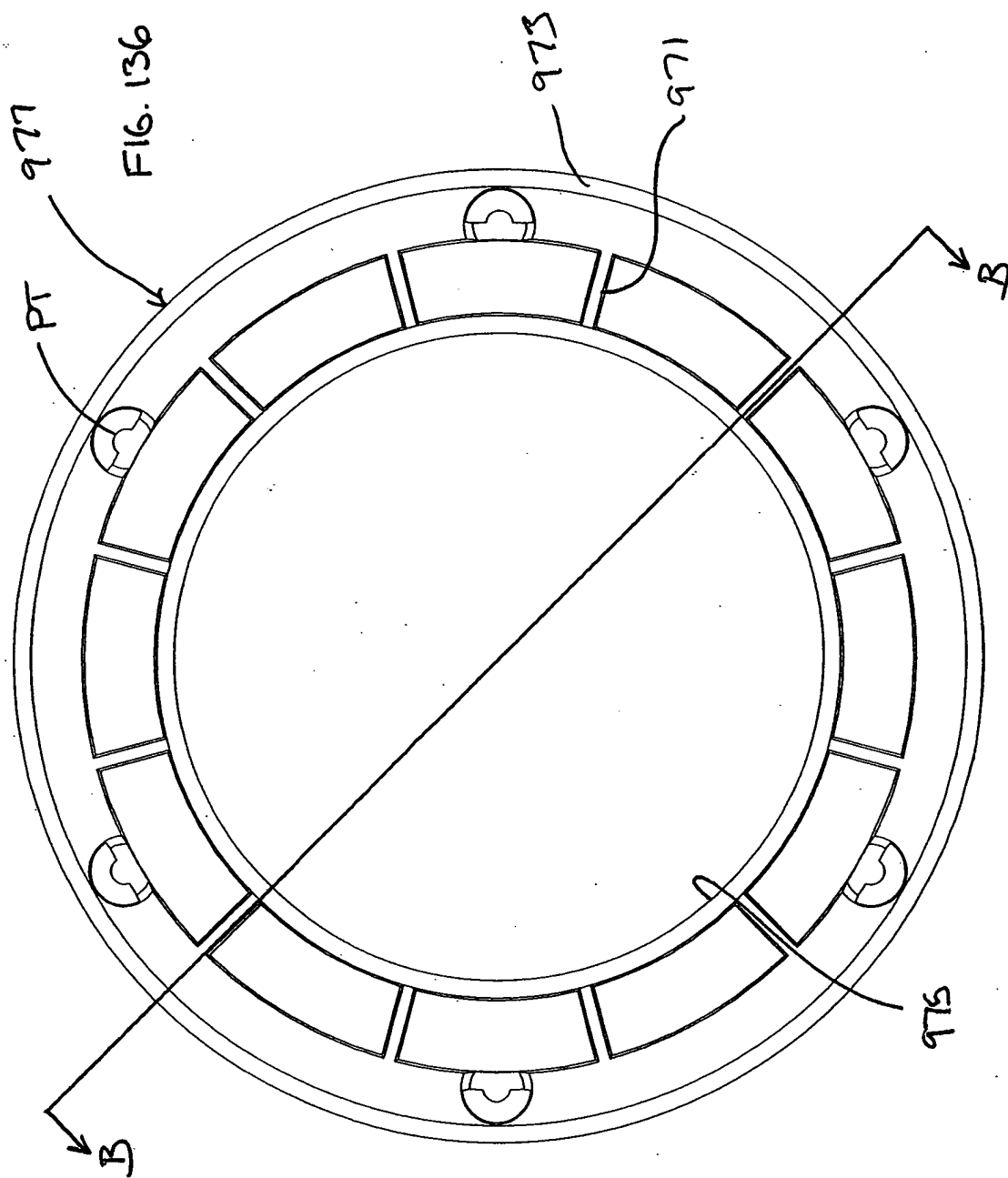
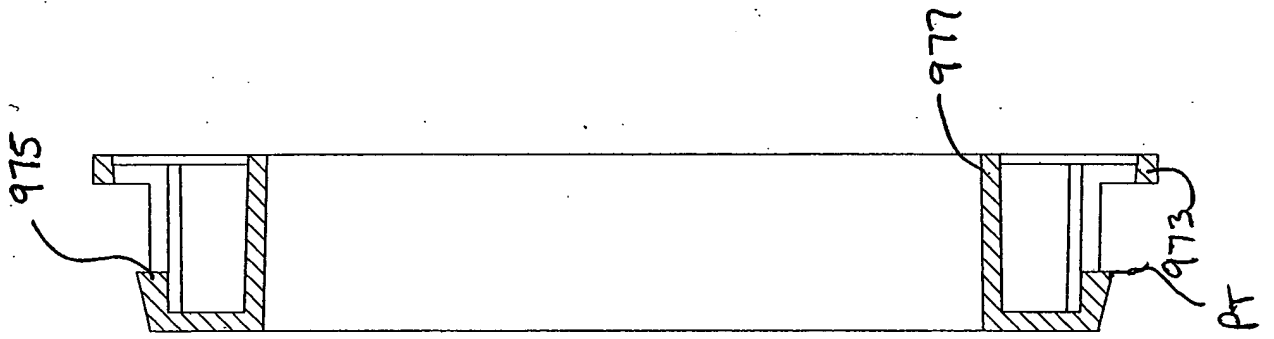




FIG. 137



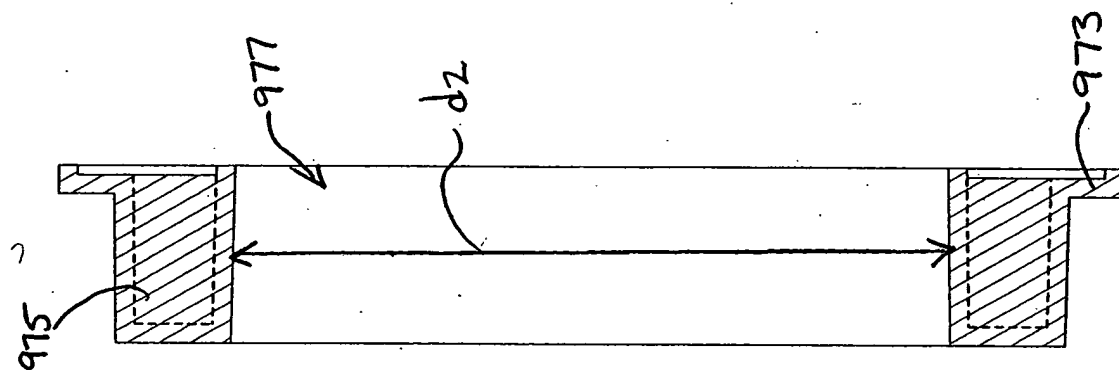
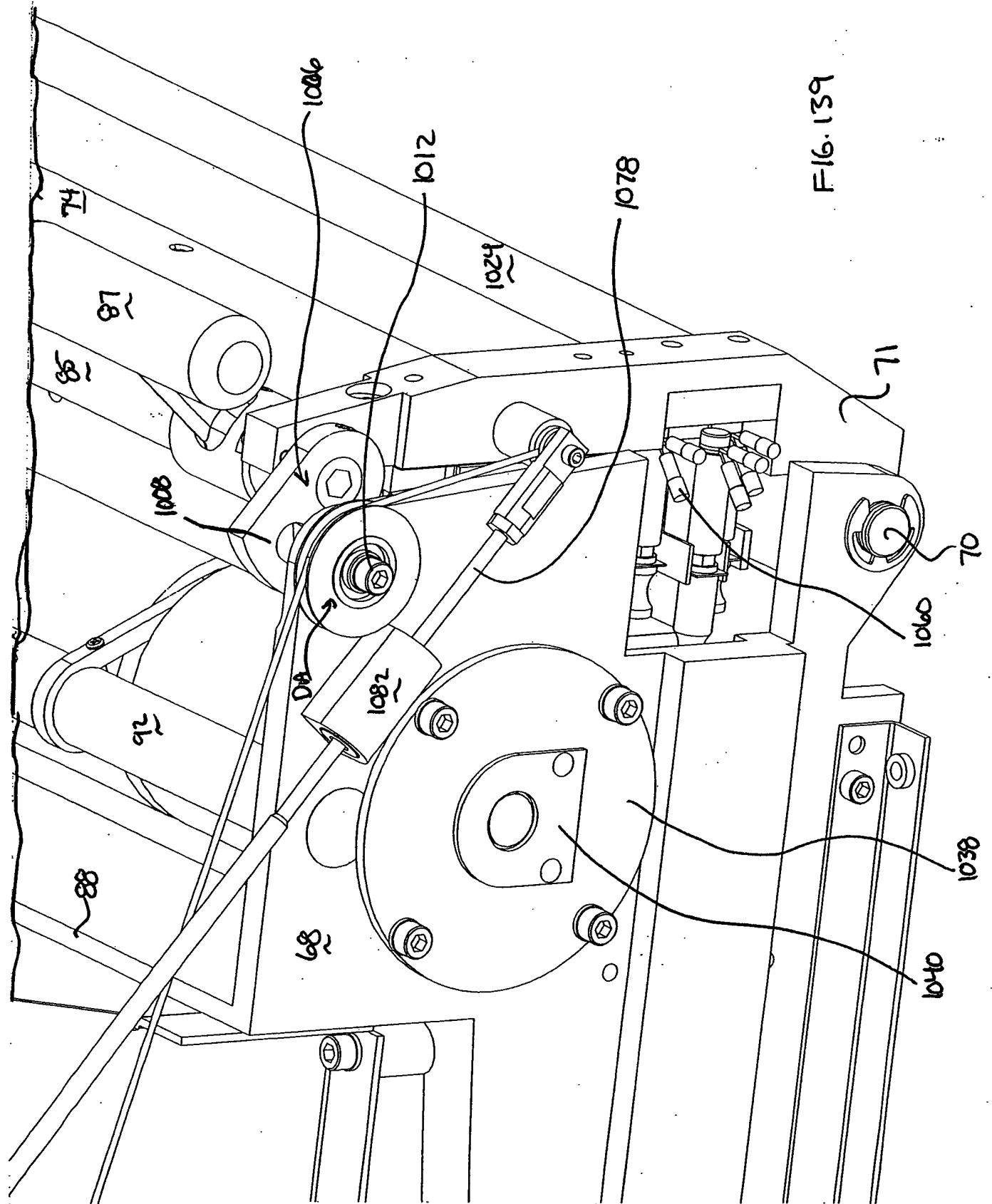
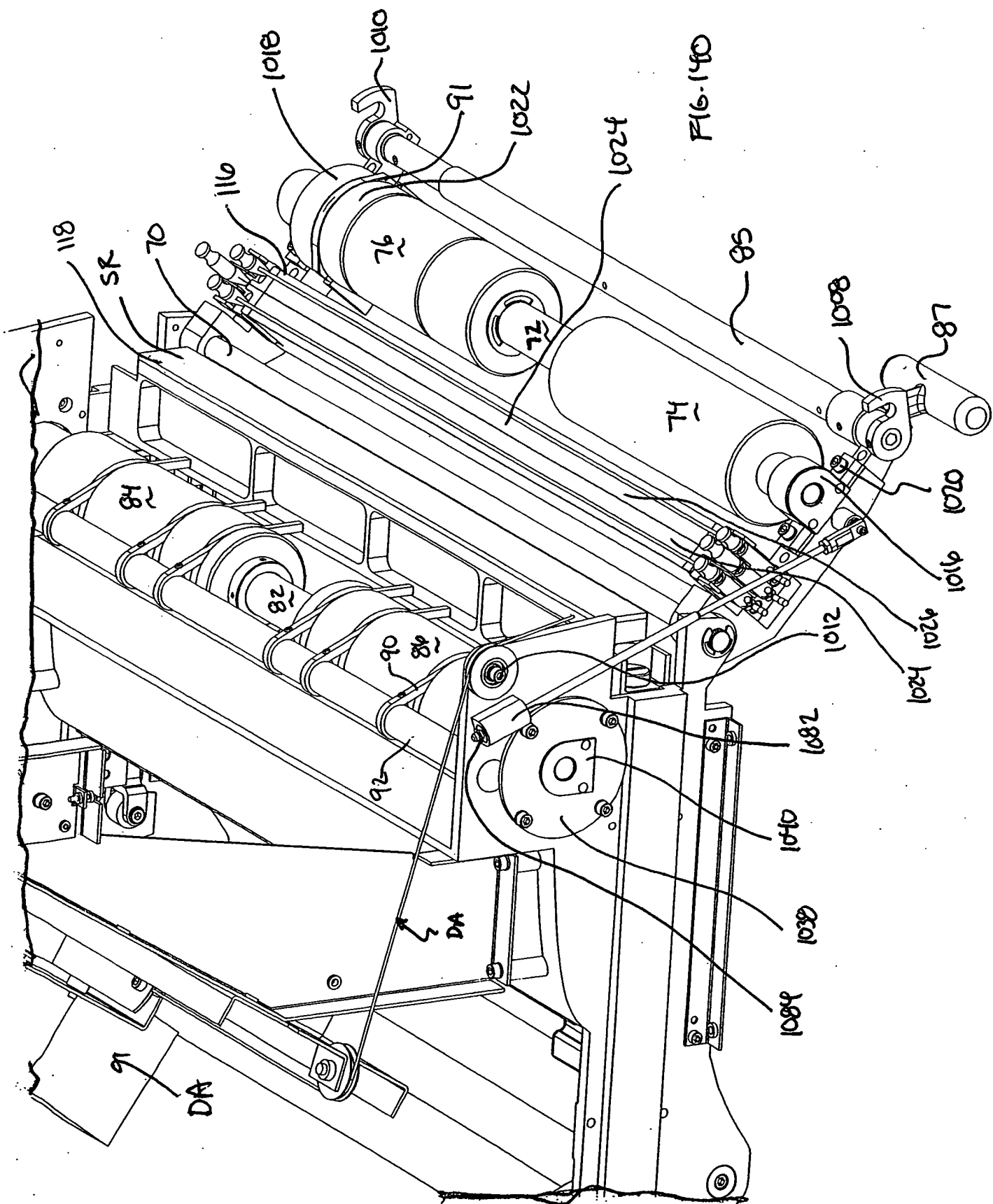


FIG. 138





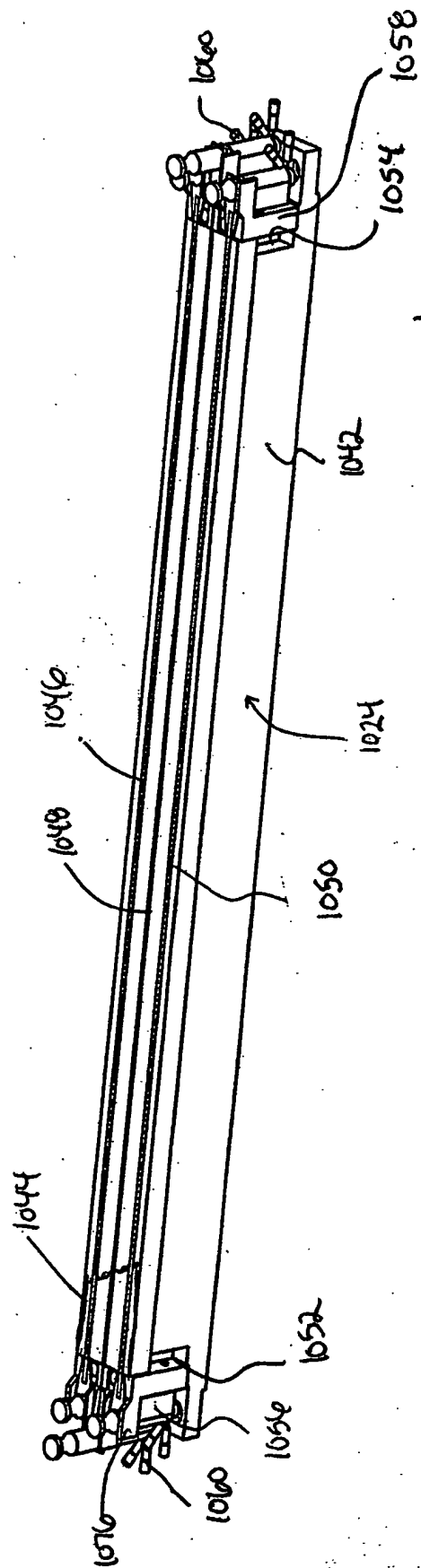


FIG. 141

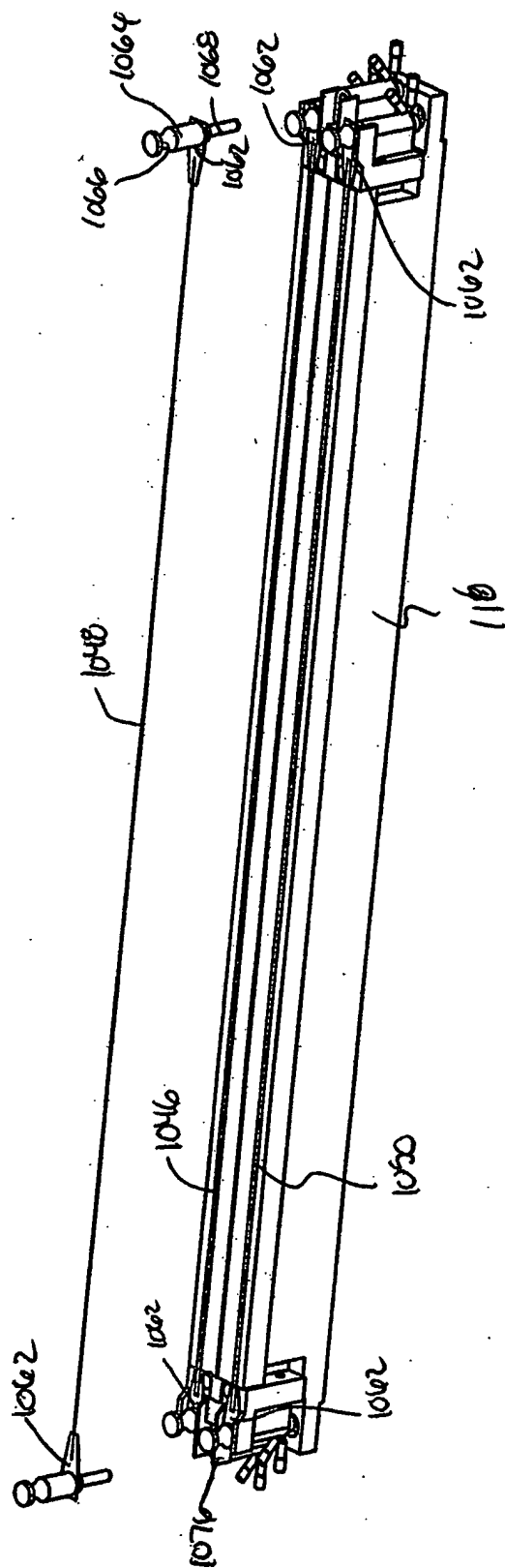
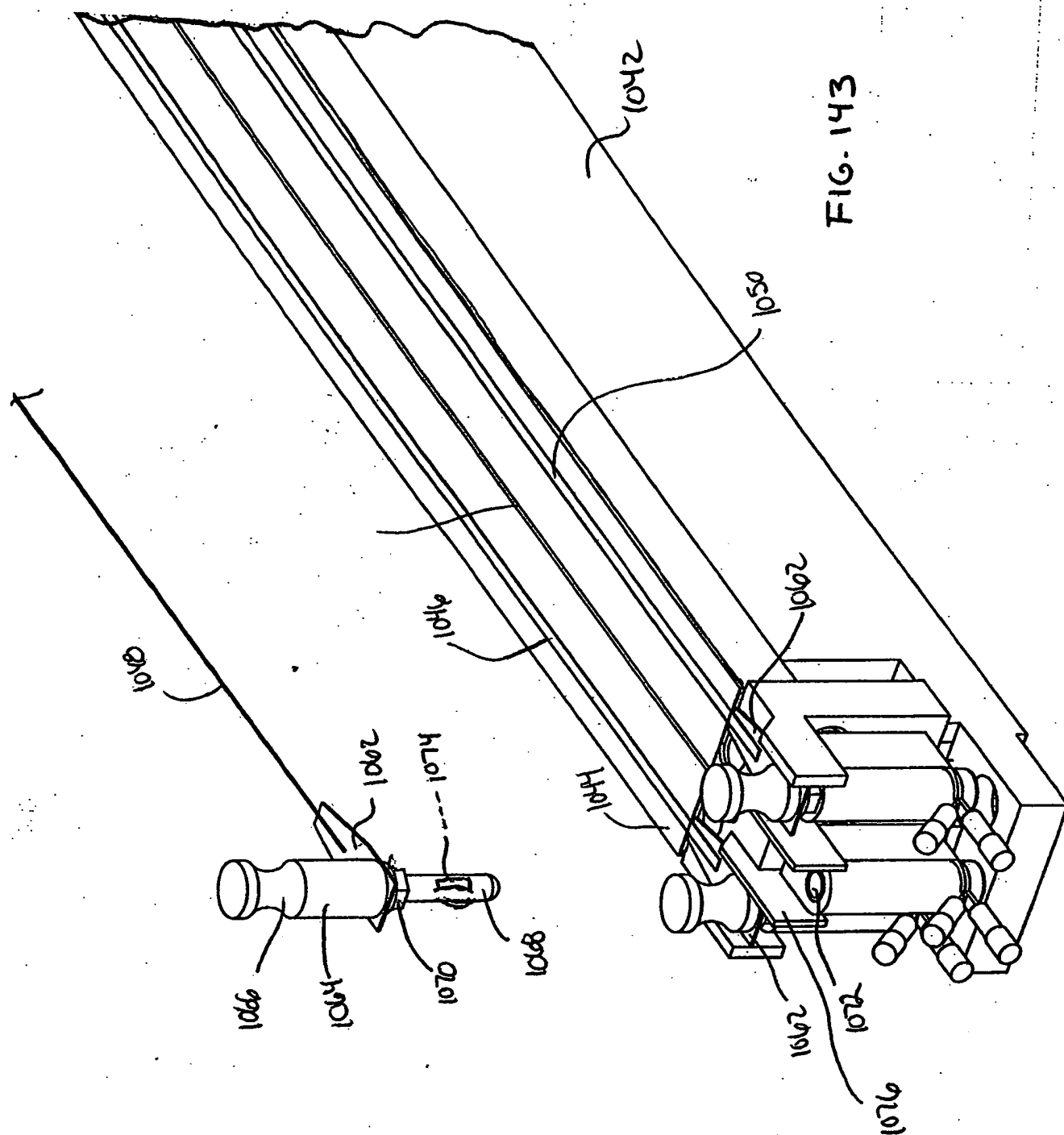


Fig 142



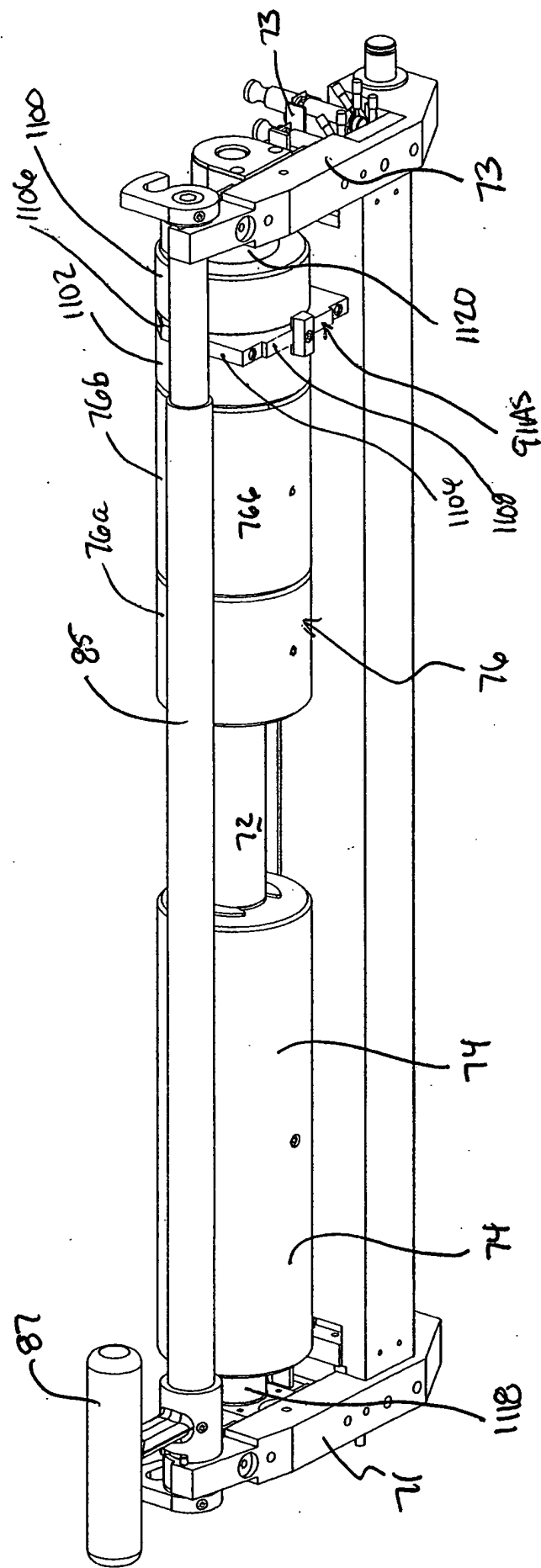


FIG. 144



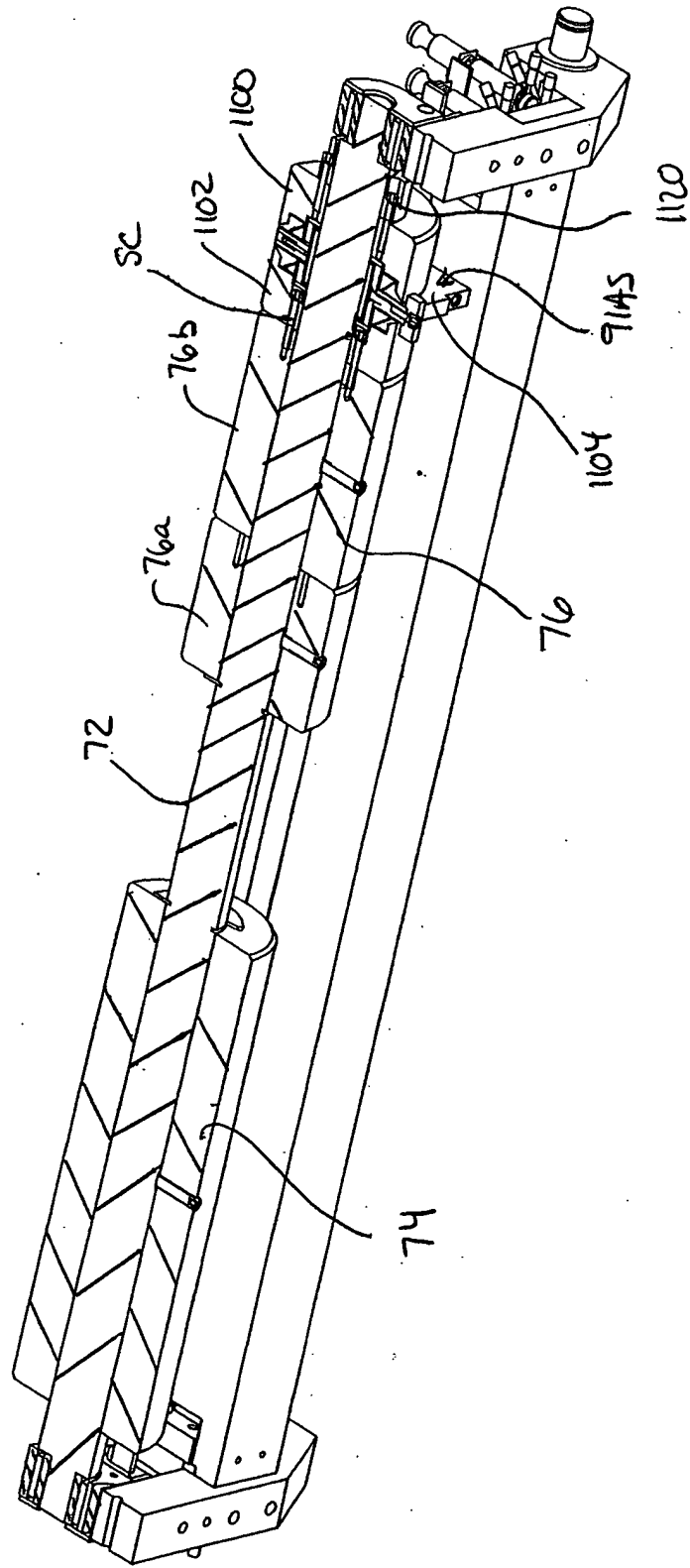


FIG. 145

FIG. 14C

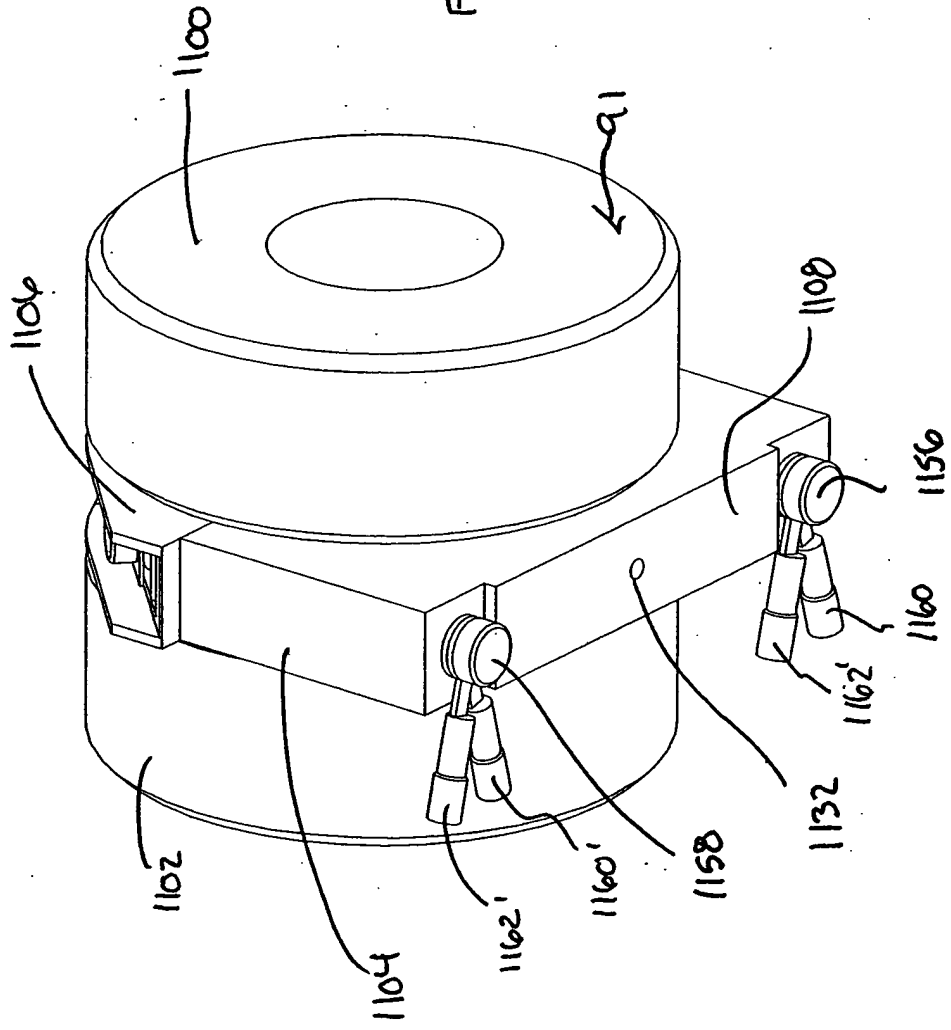


FIG. 146A

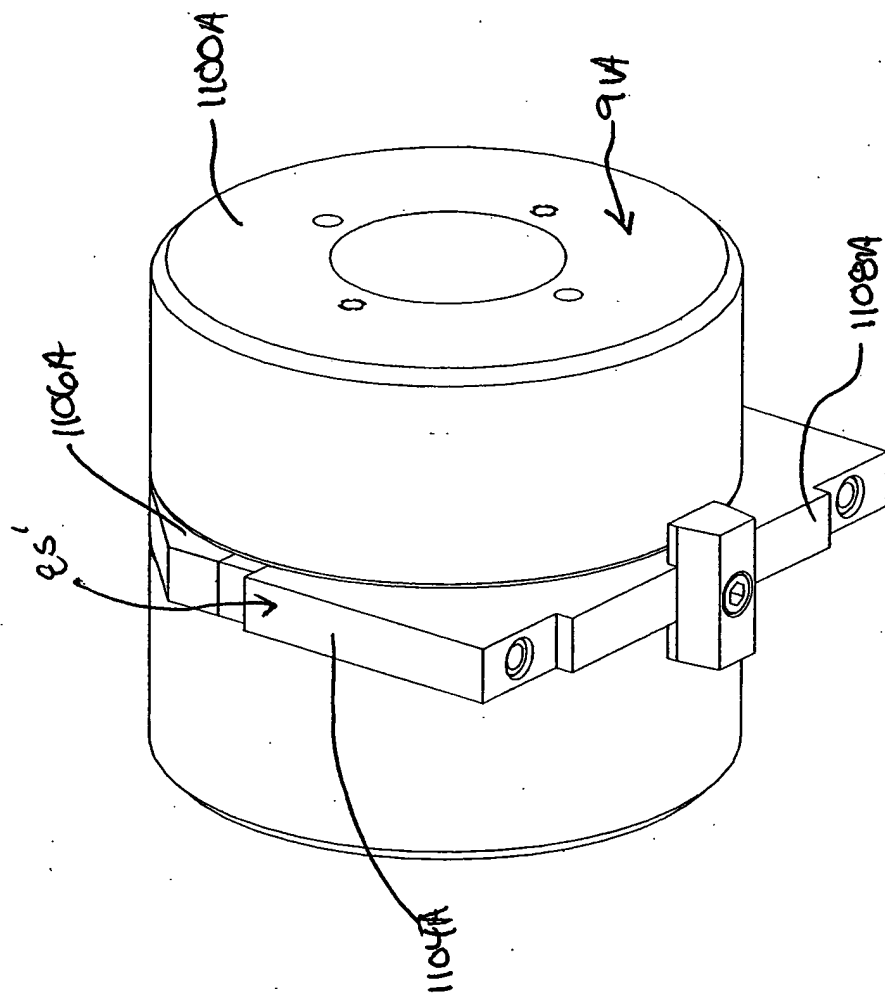
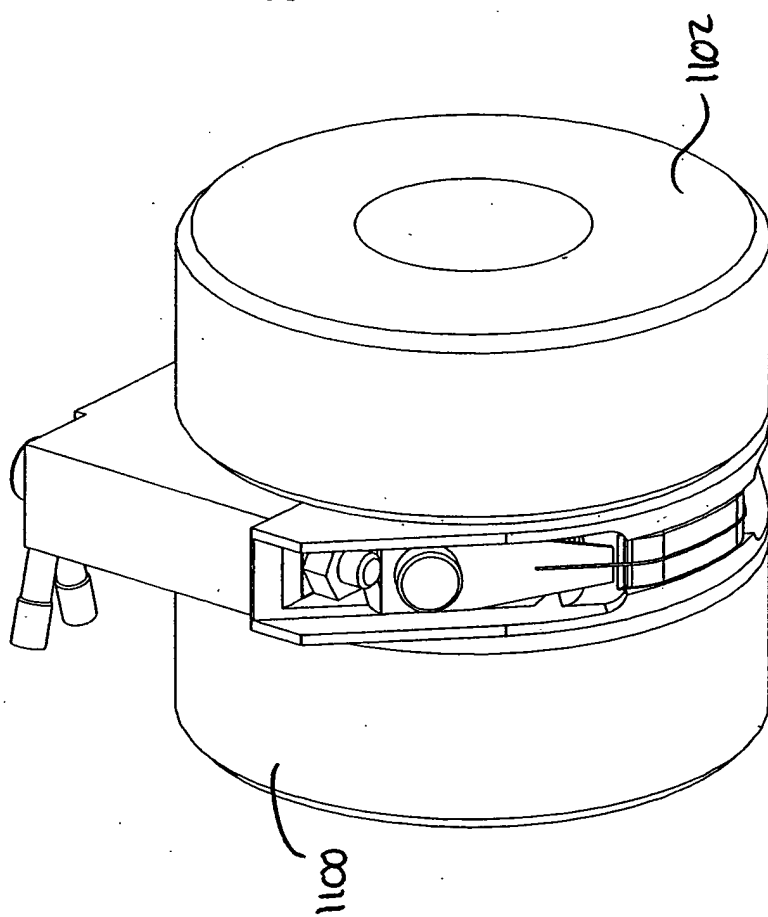
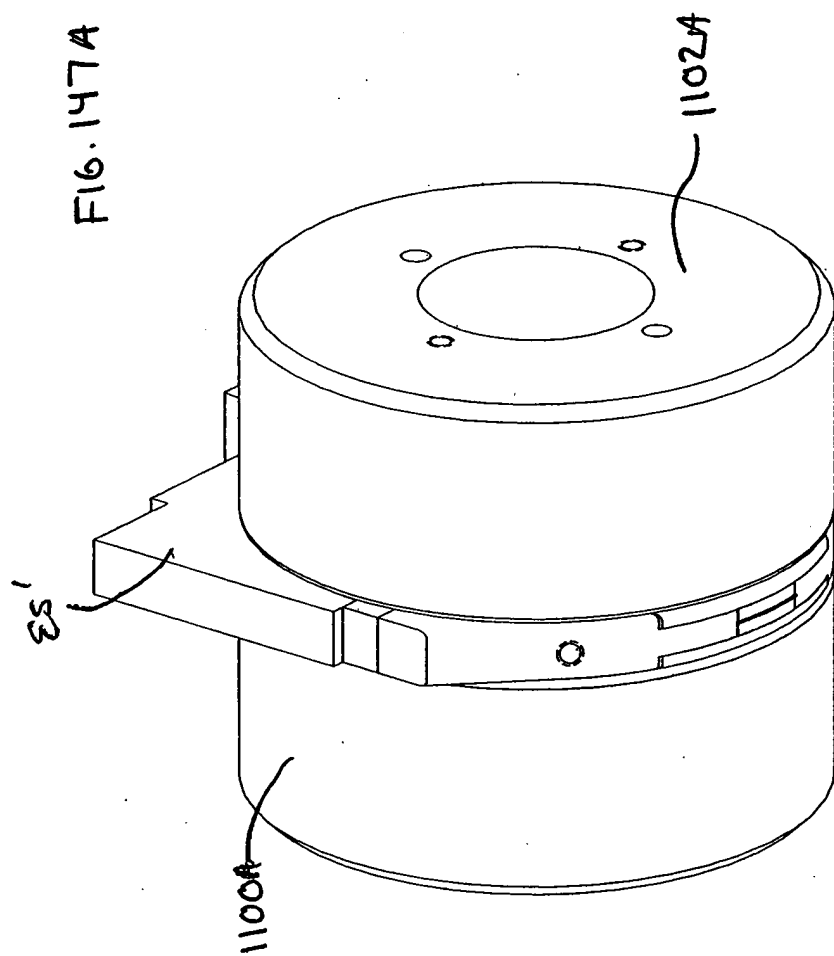
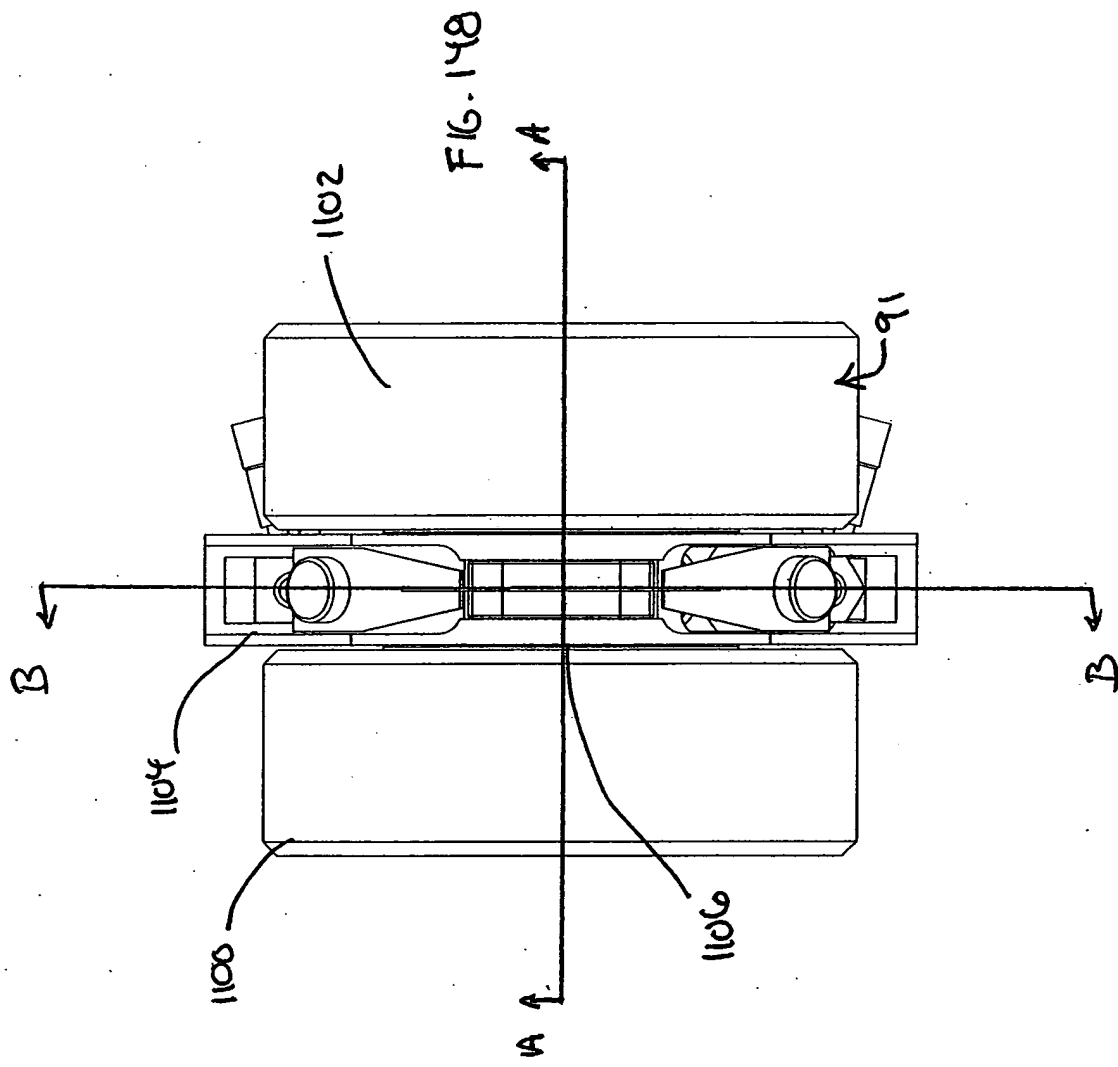


FIG. 147









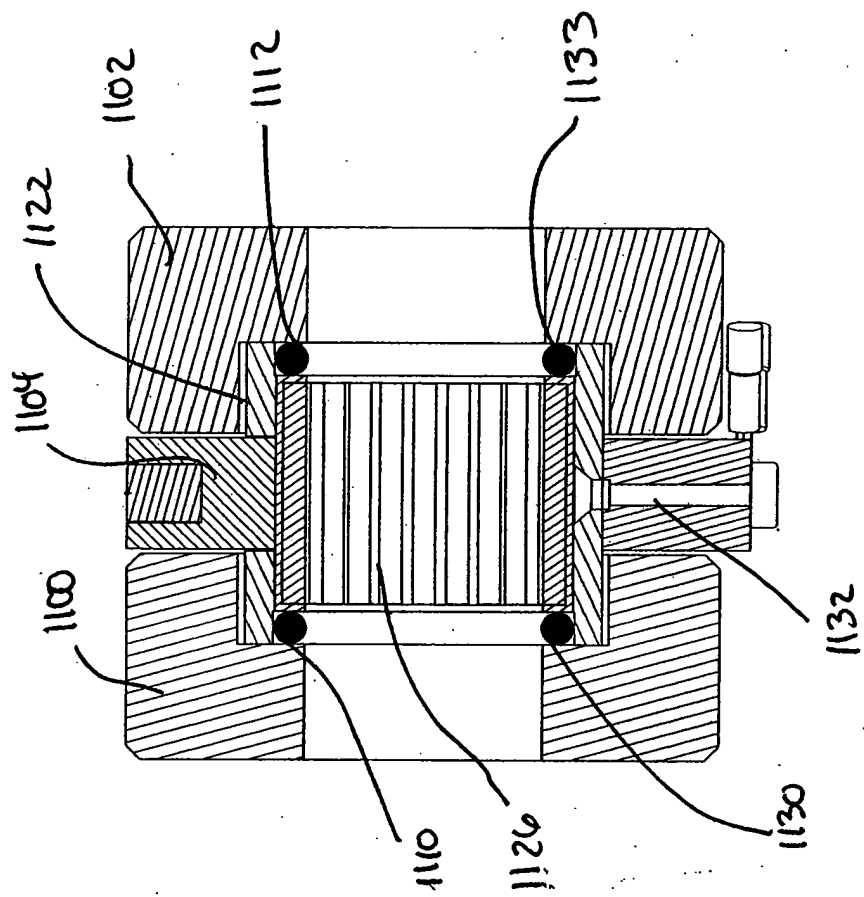
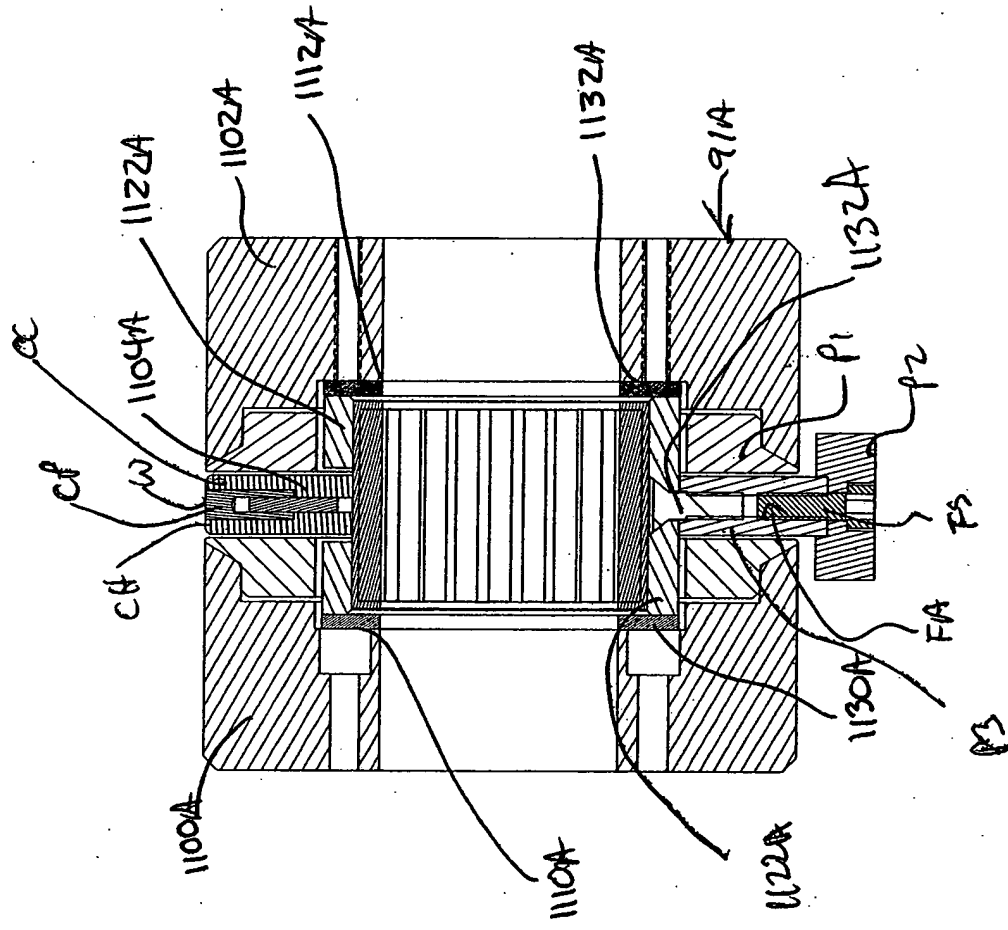


FIG. 149



FIG. 149A



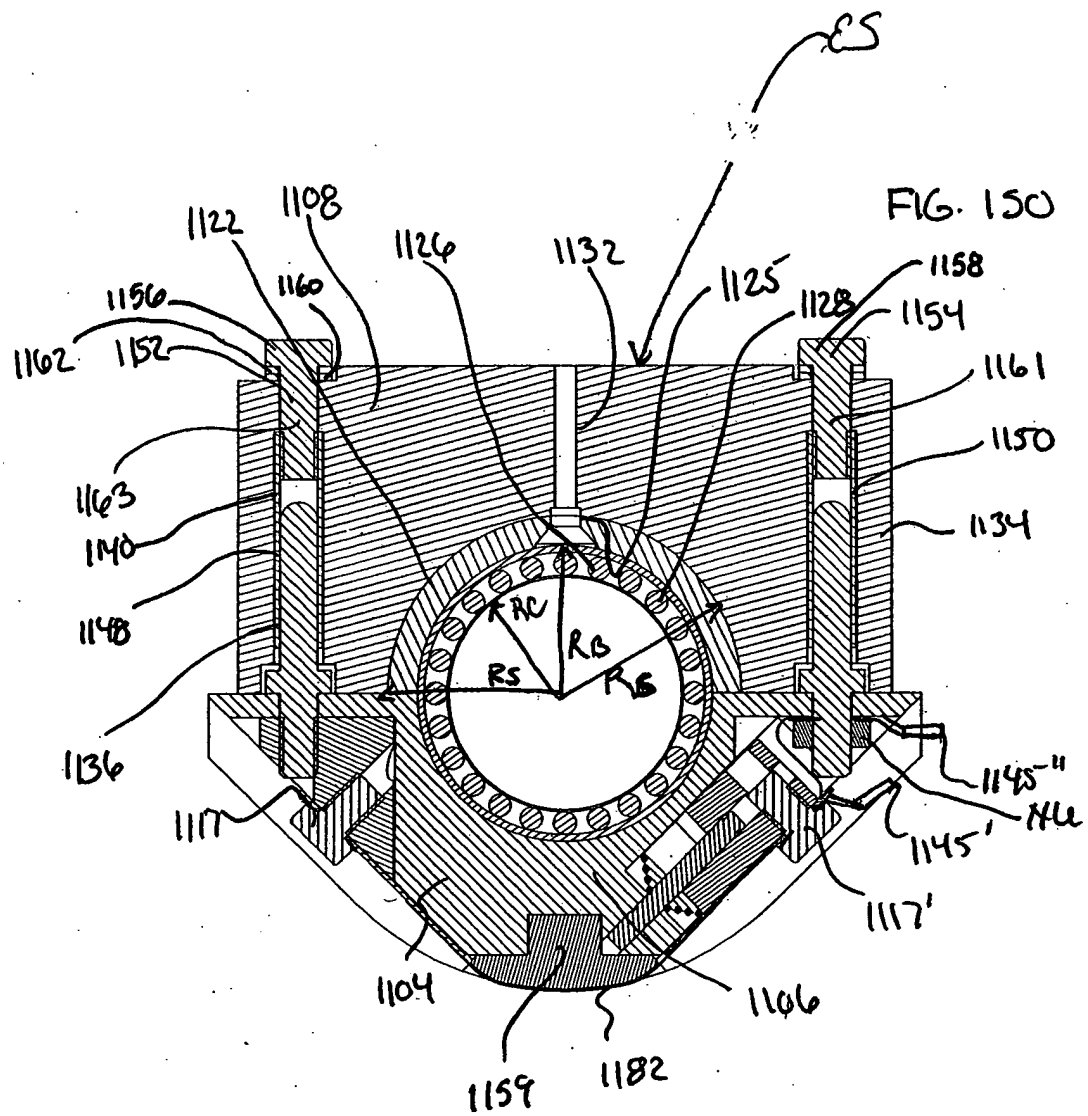
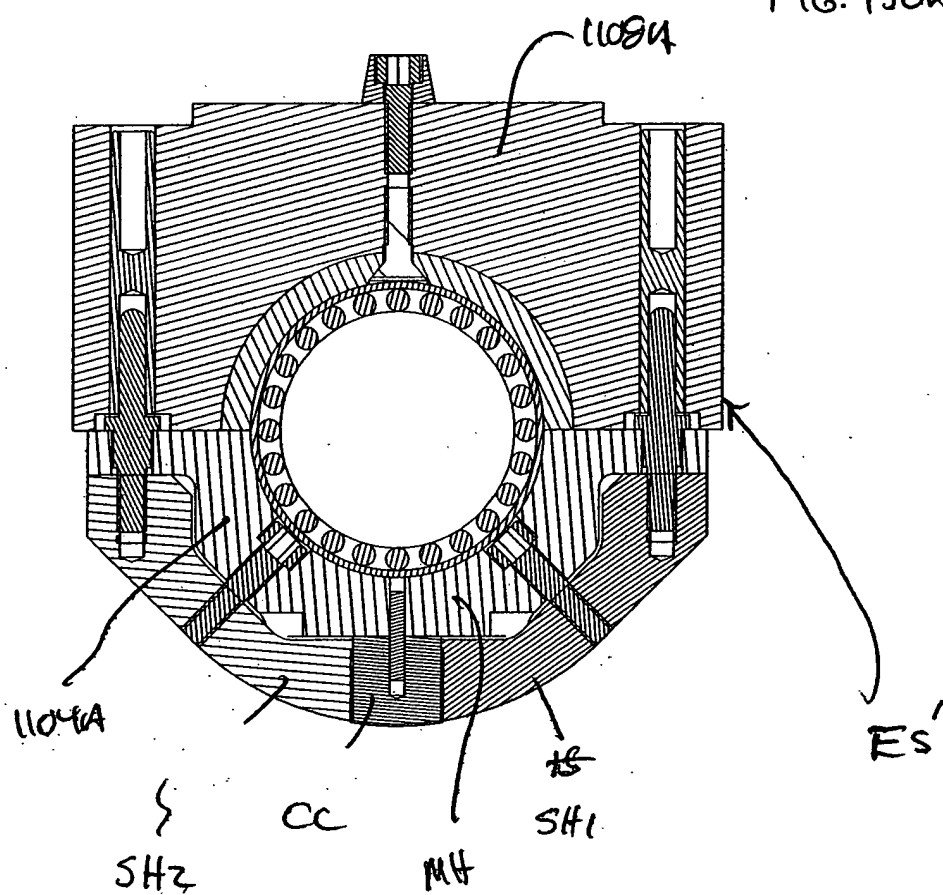


FIG. 1504



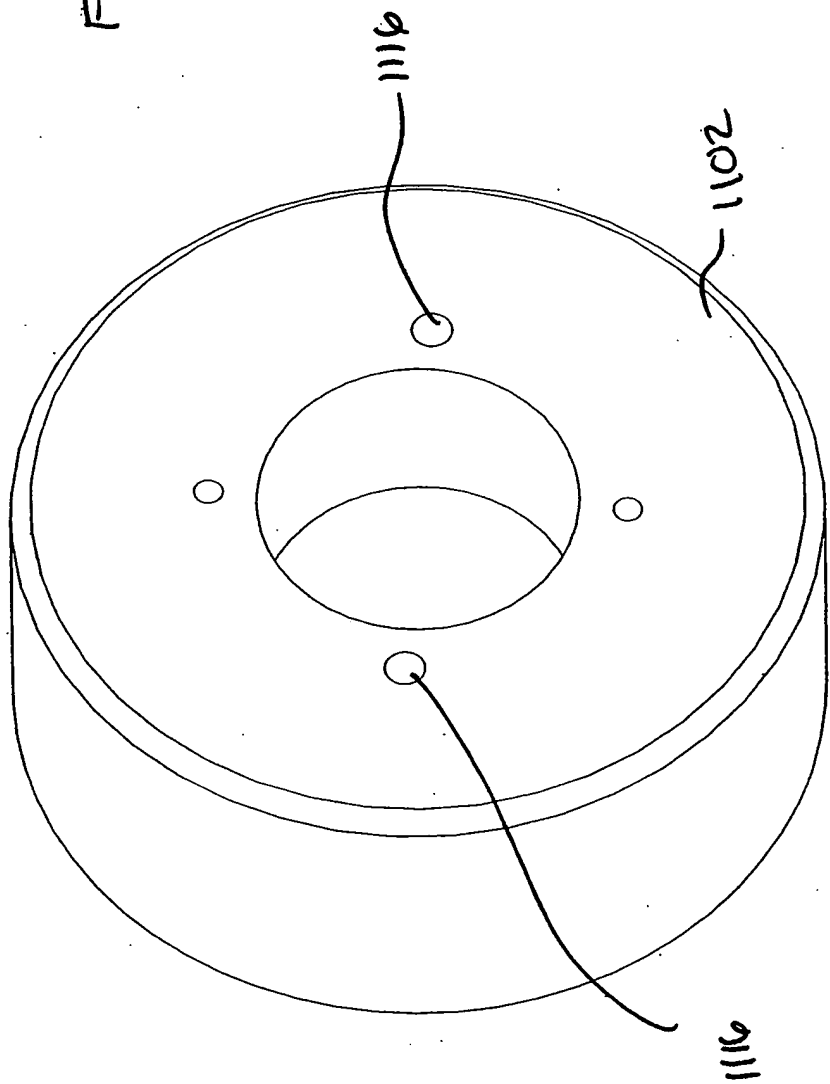


FIG. 151

FIG. 151A

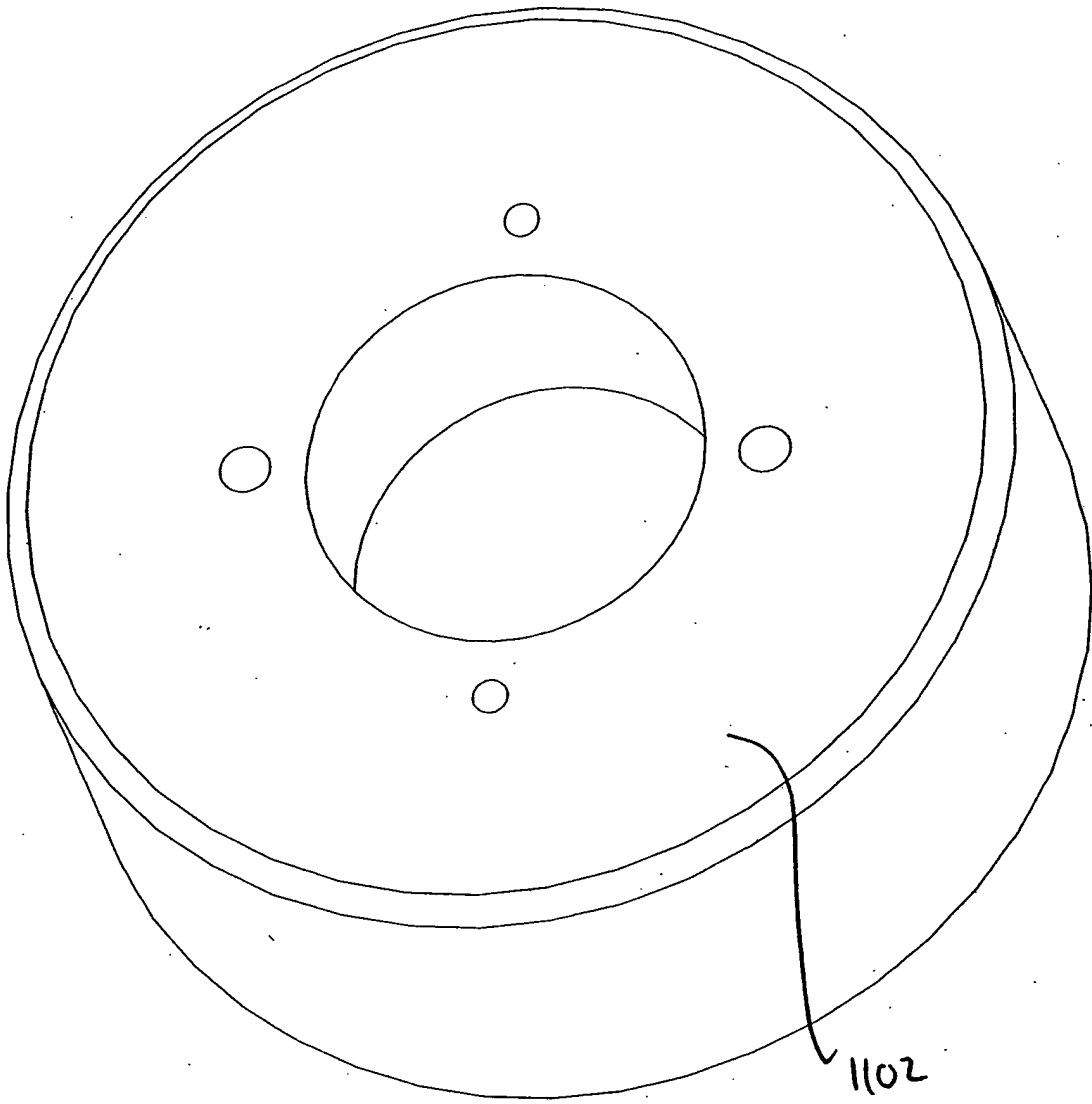


FIG. 152

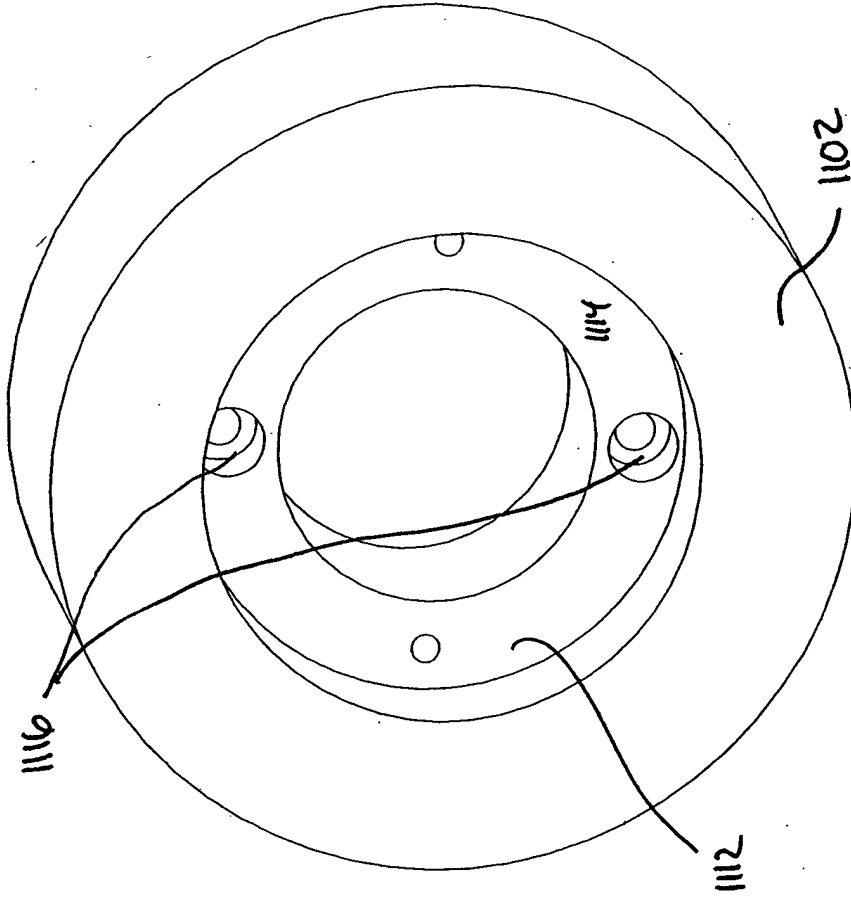


FIG. 152A

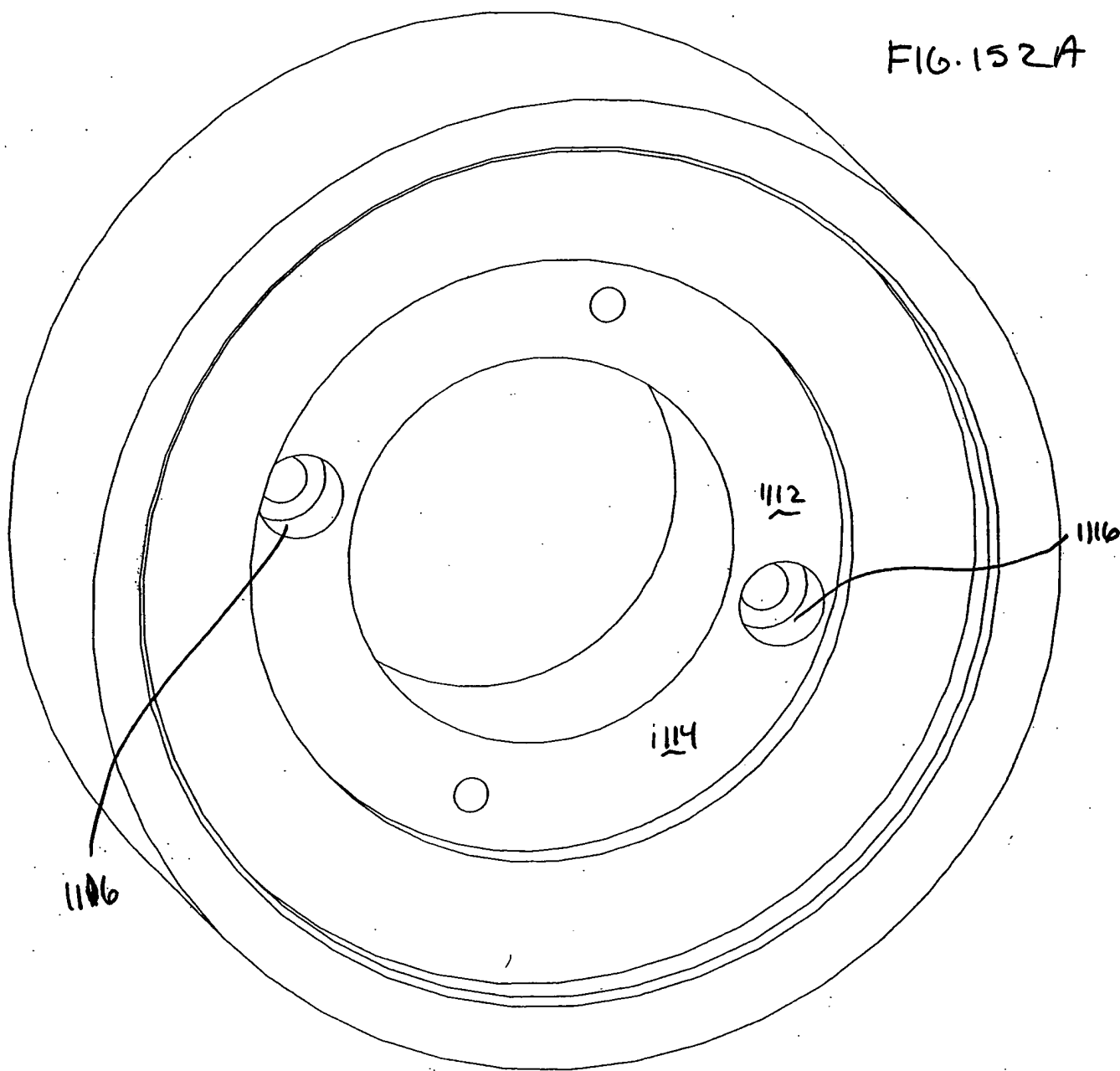


FIG. 153

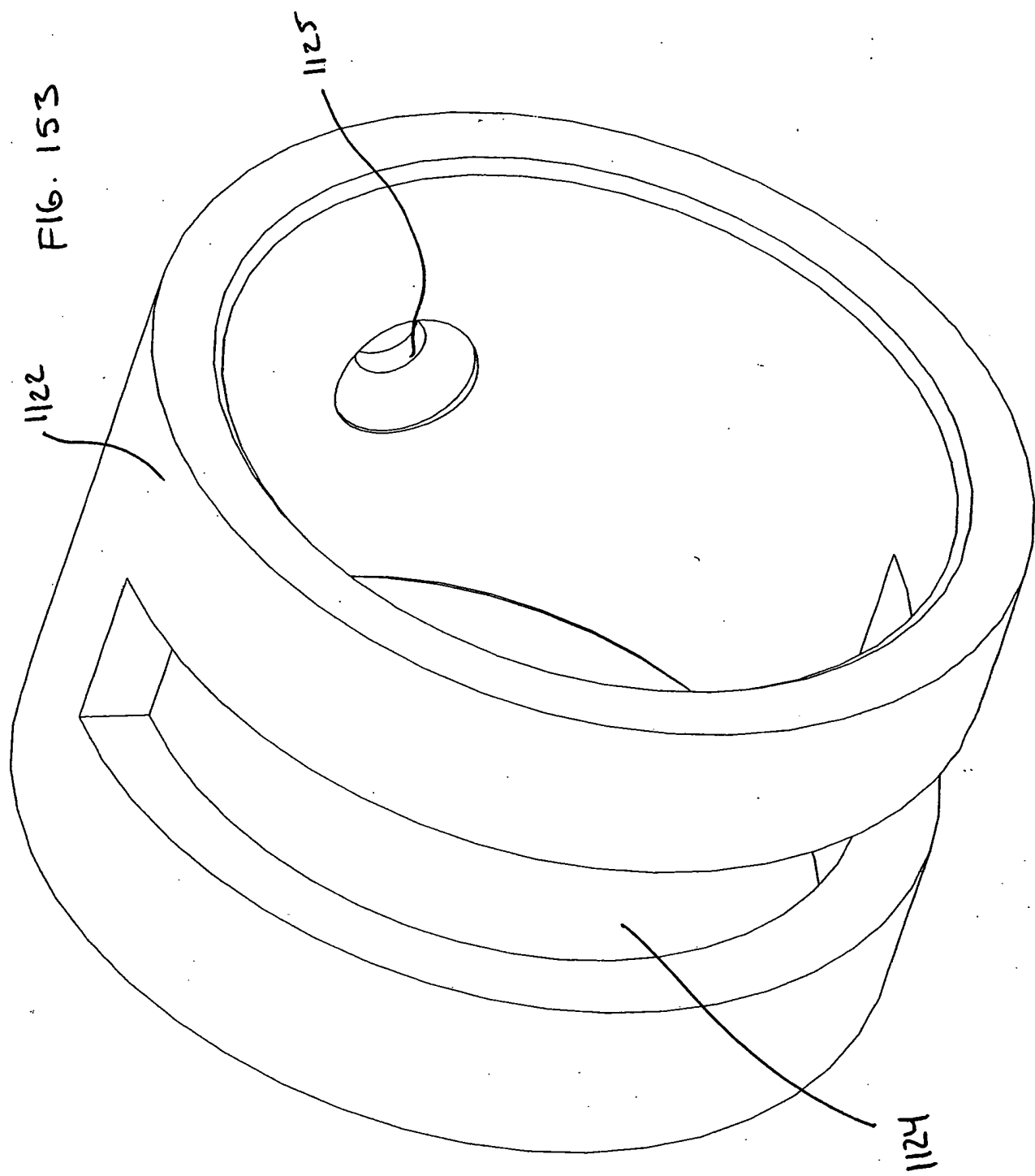




FIG. 154

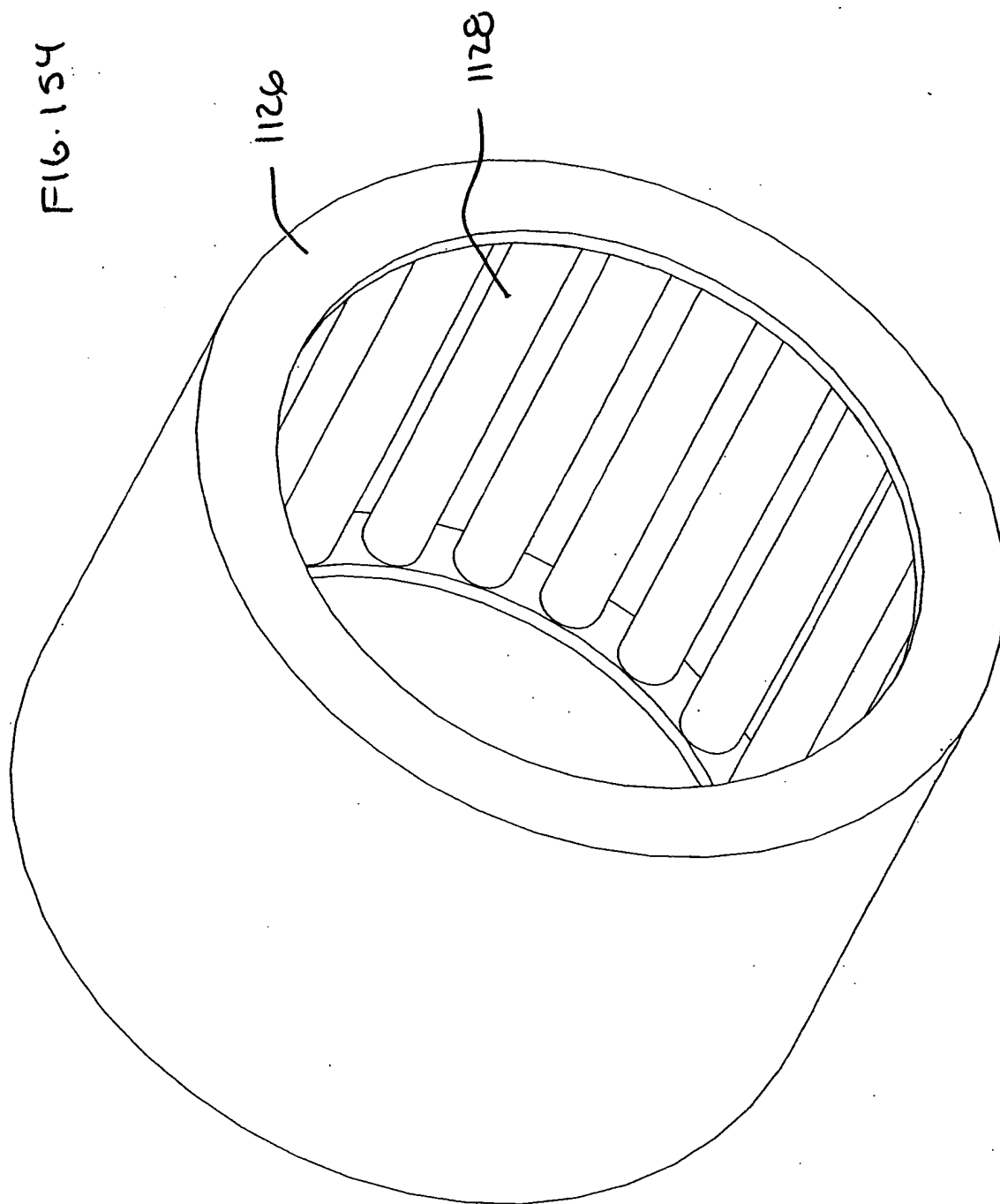
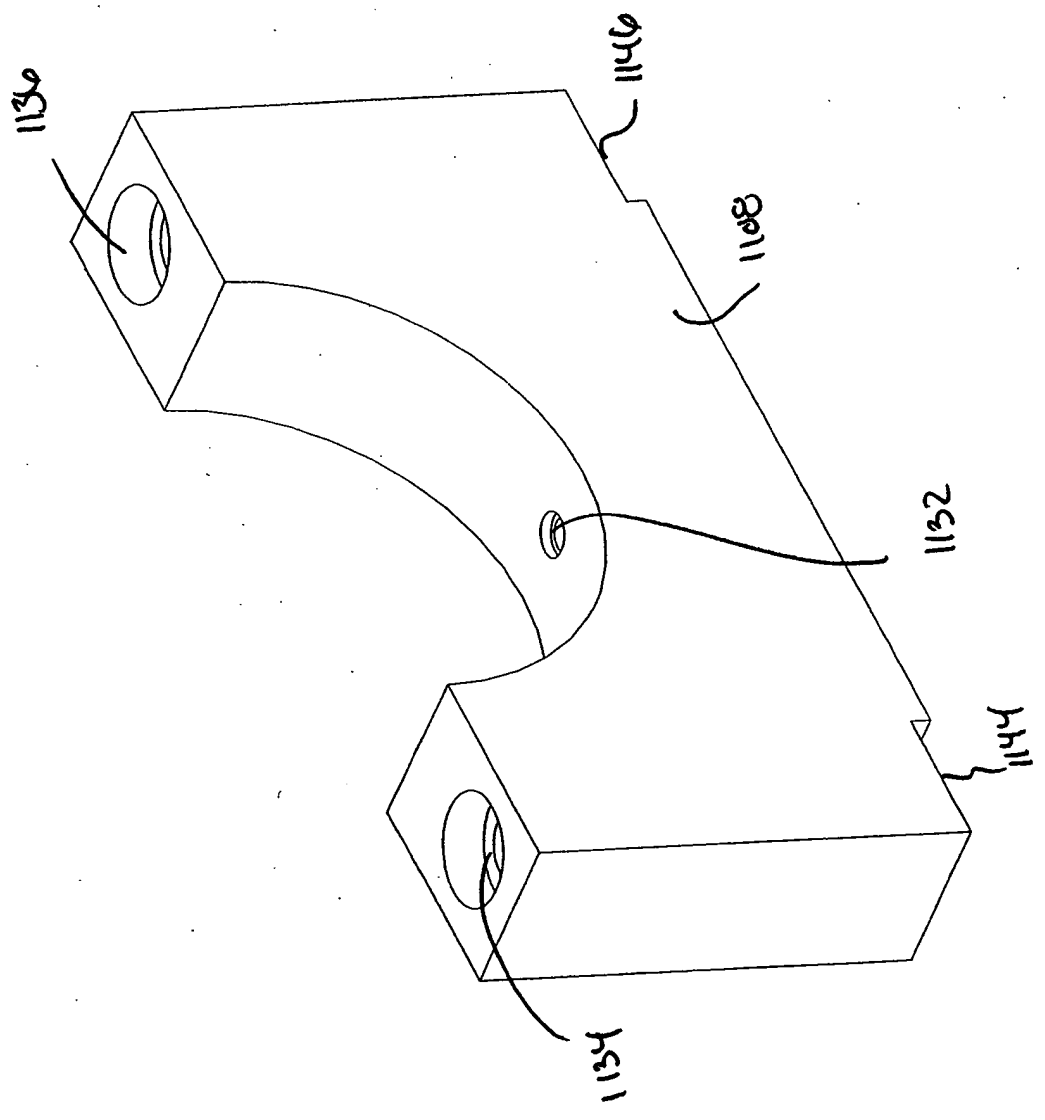


FIG. 155



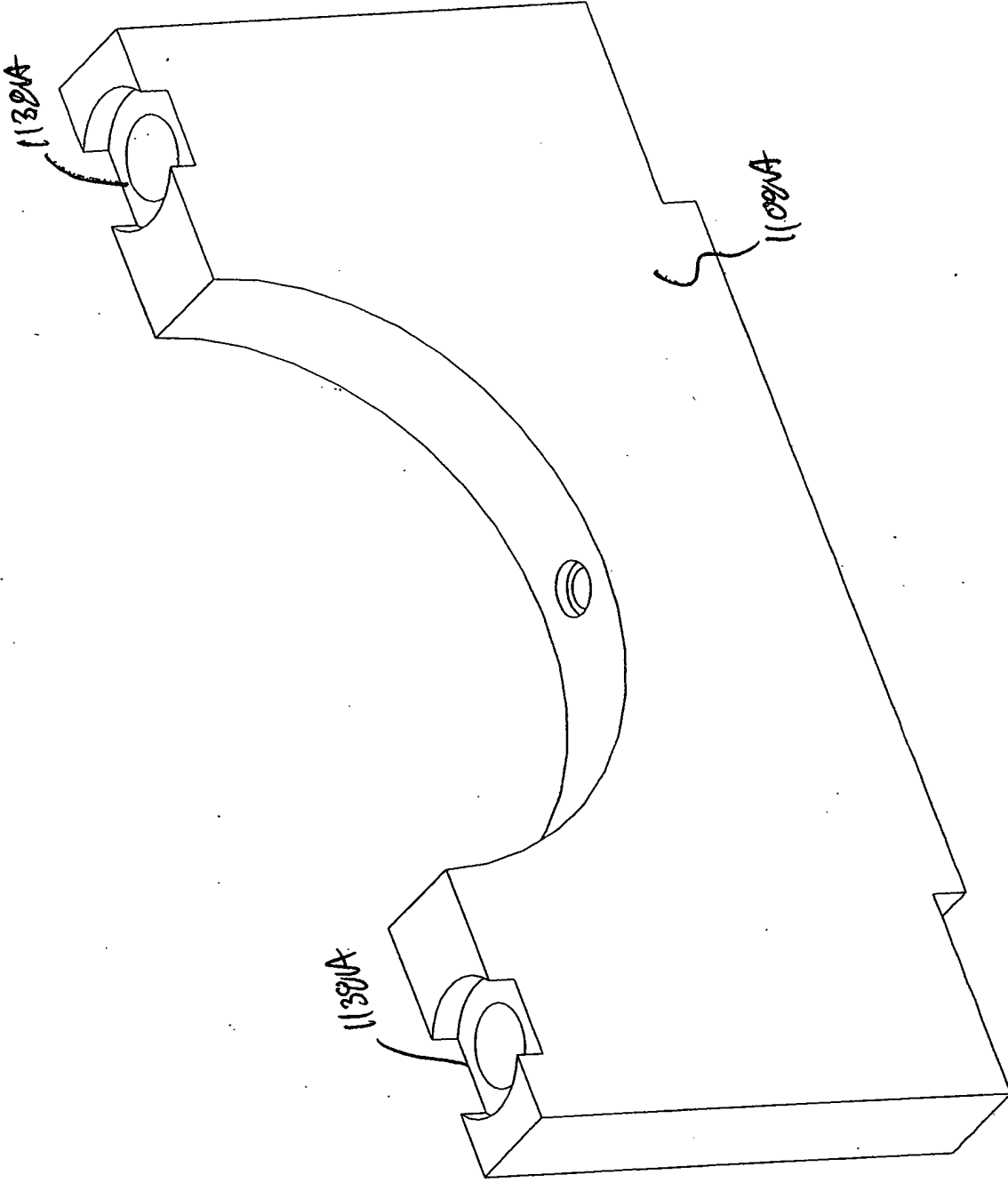


FIG. 155A

Fig. 15c

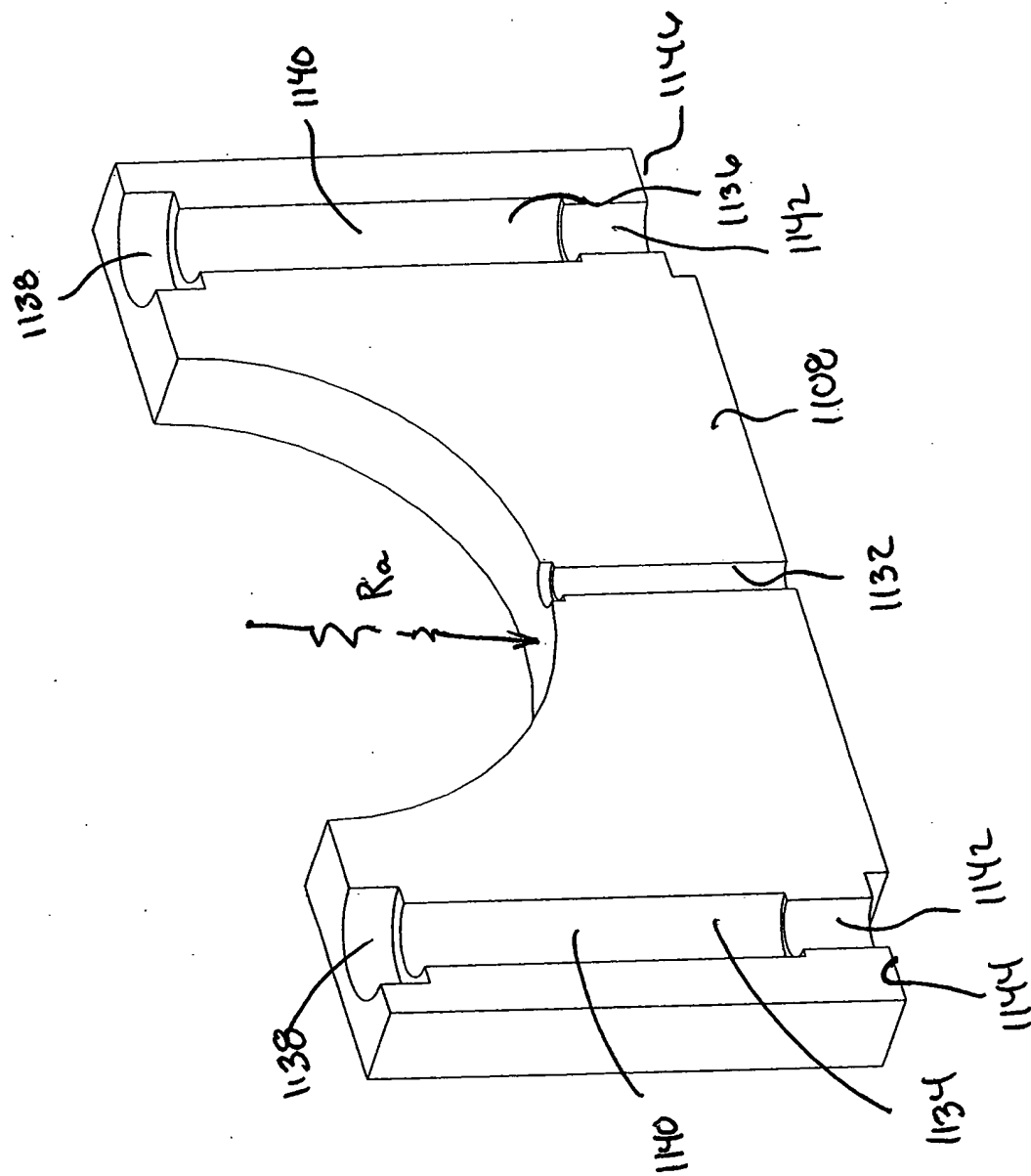
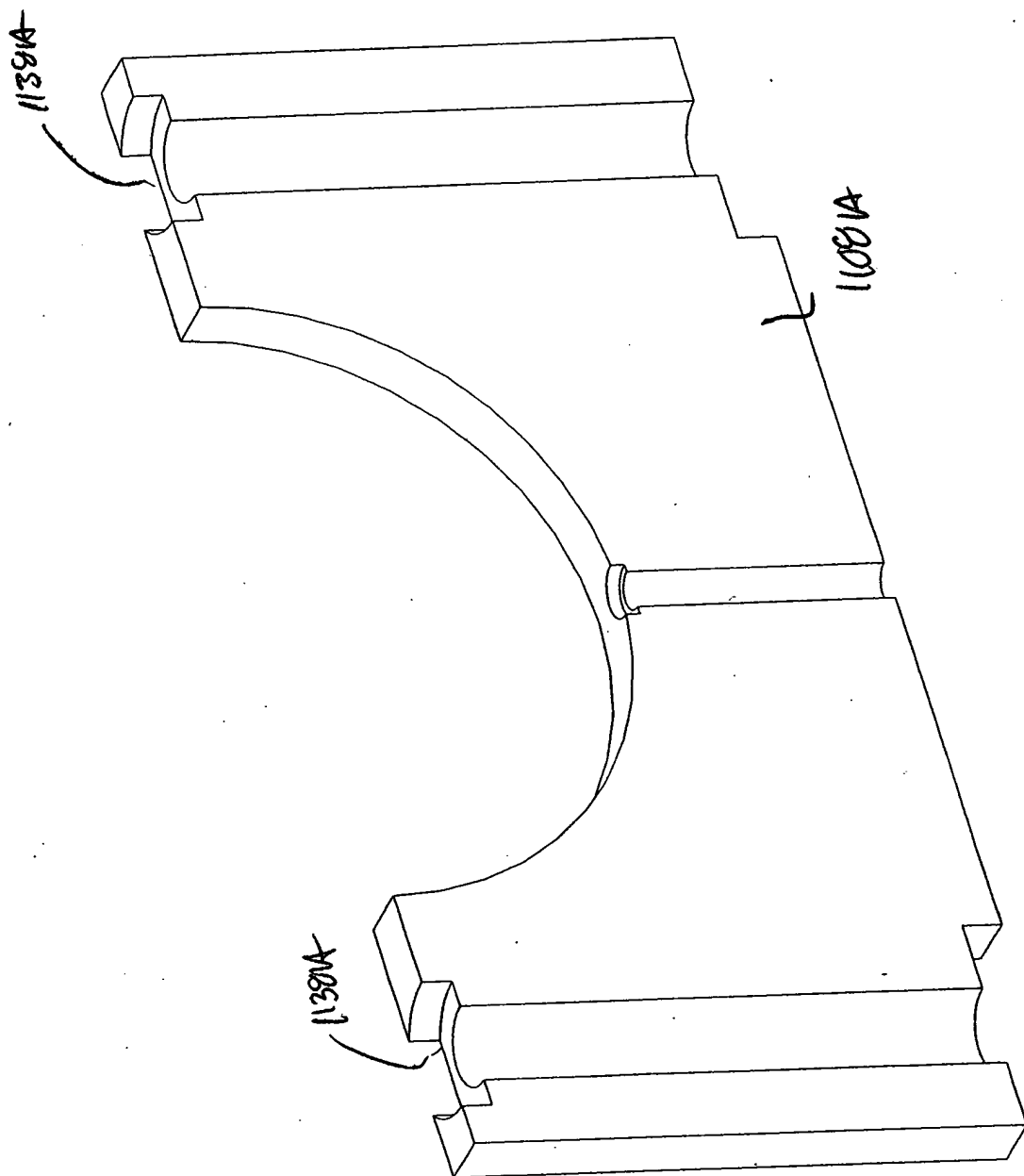


FIG. 156A





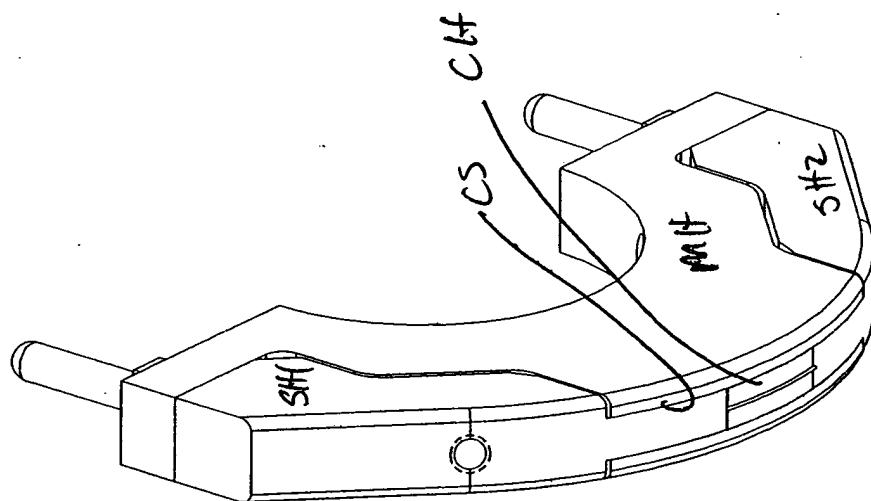
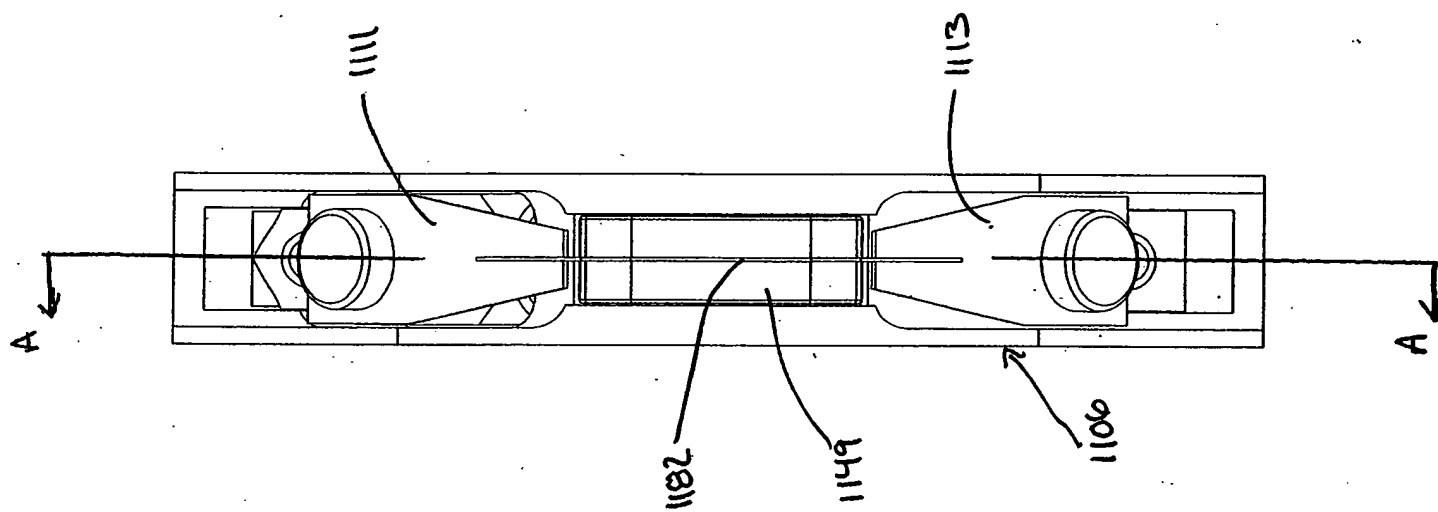


FIG. 157A

FIG. 158





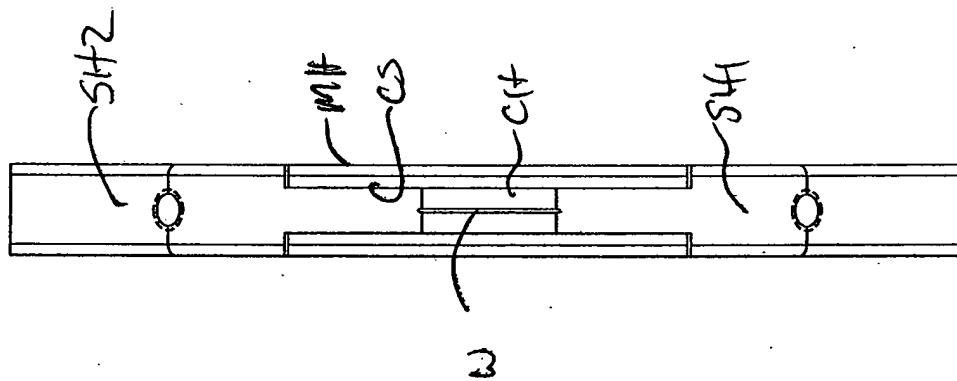
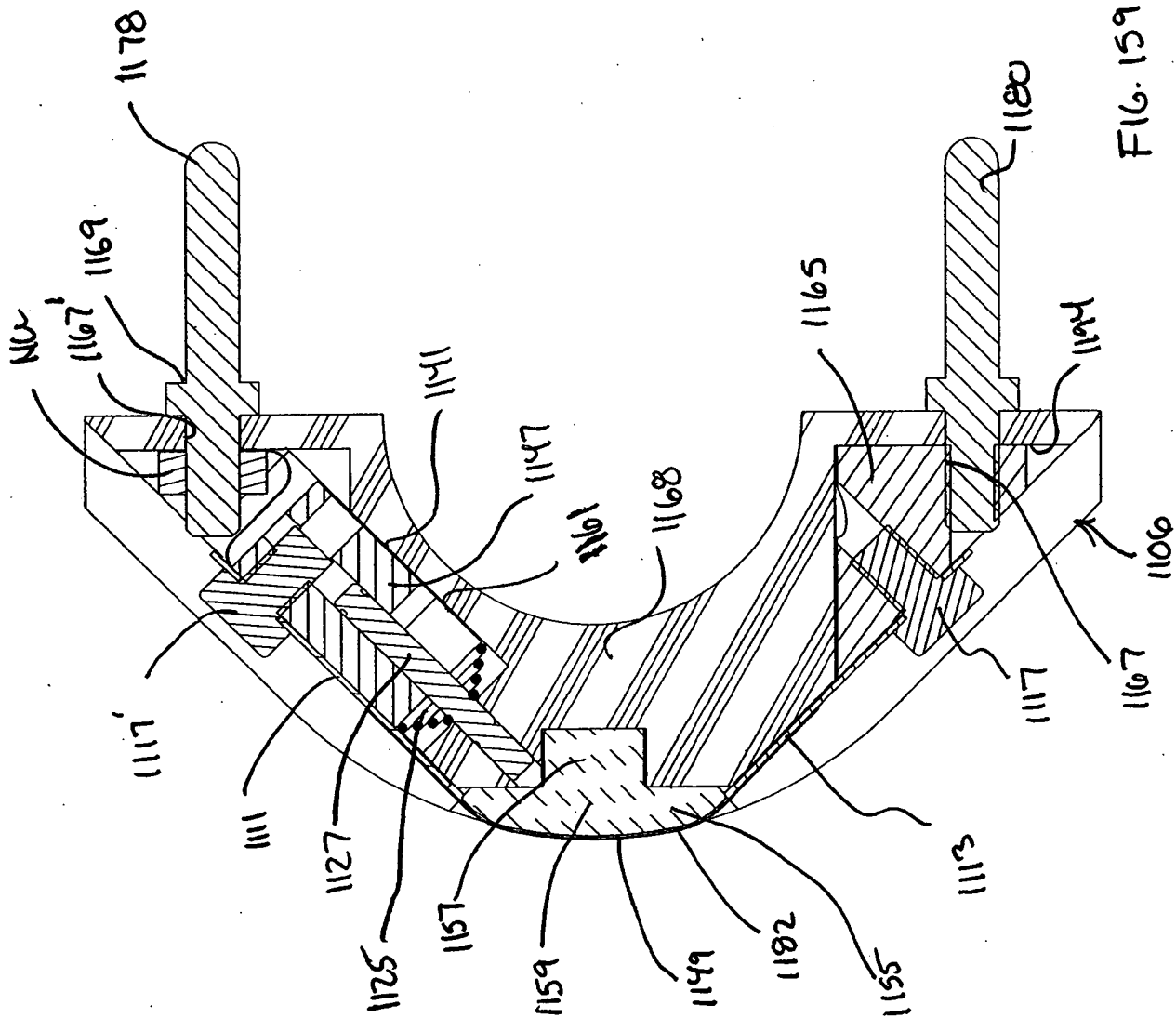


FIG. 158A



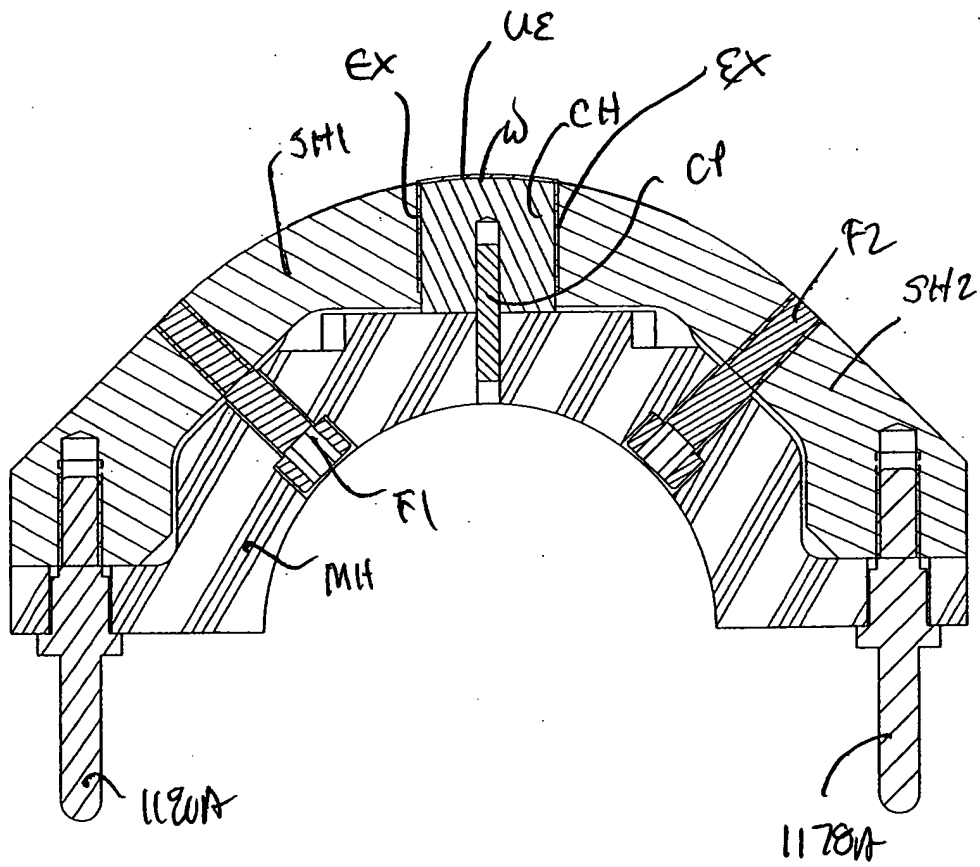


FIG-159A

FIG. 160

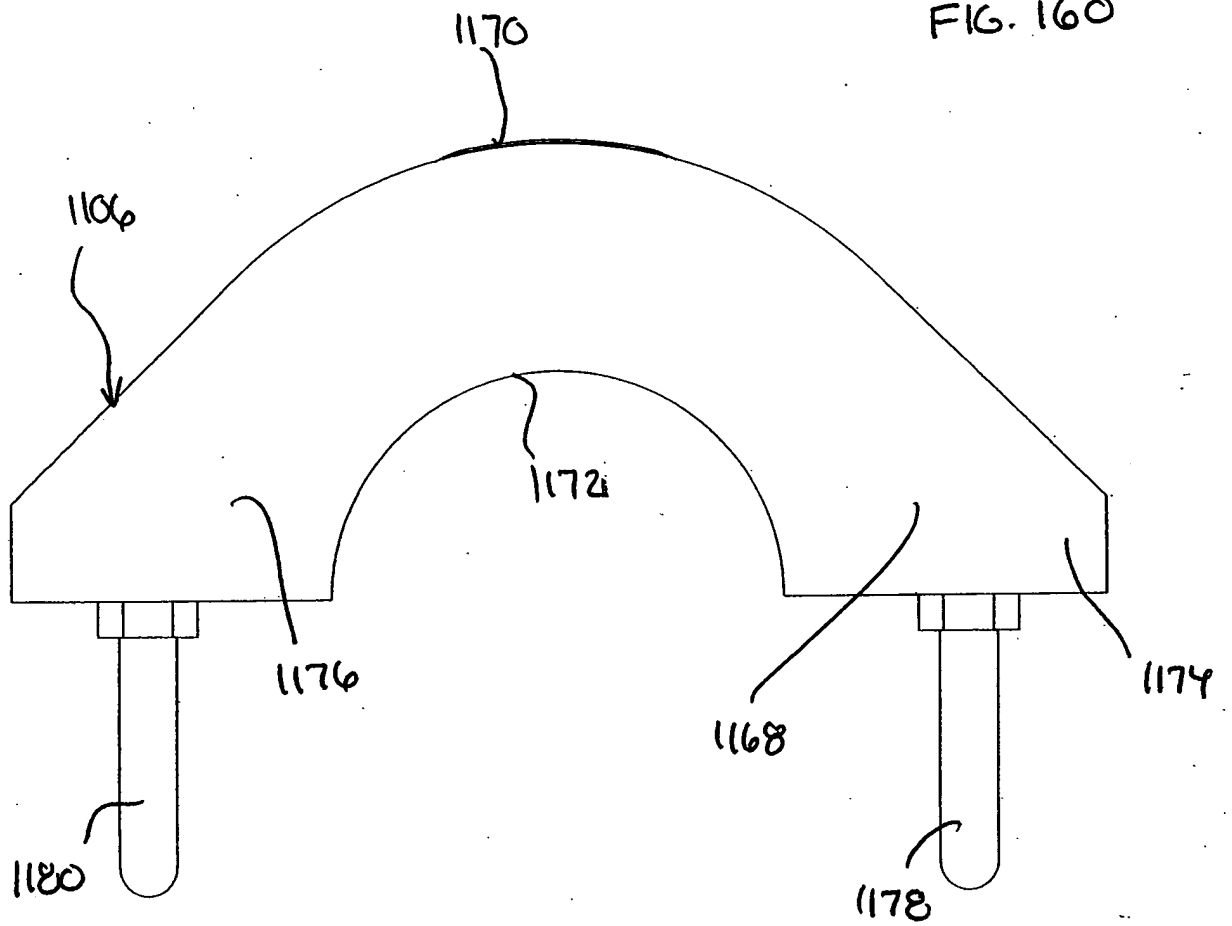
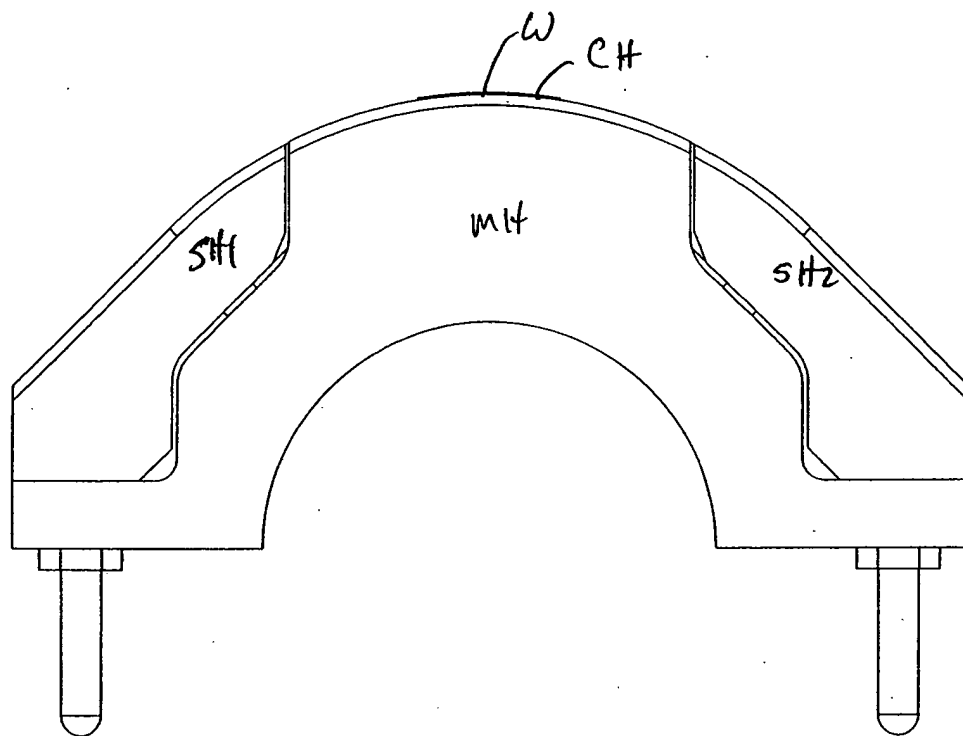


FIG. 1601A



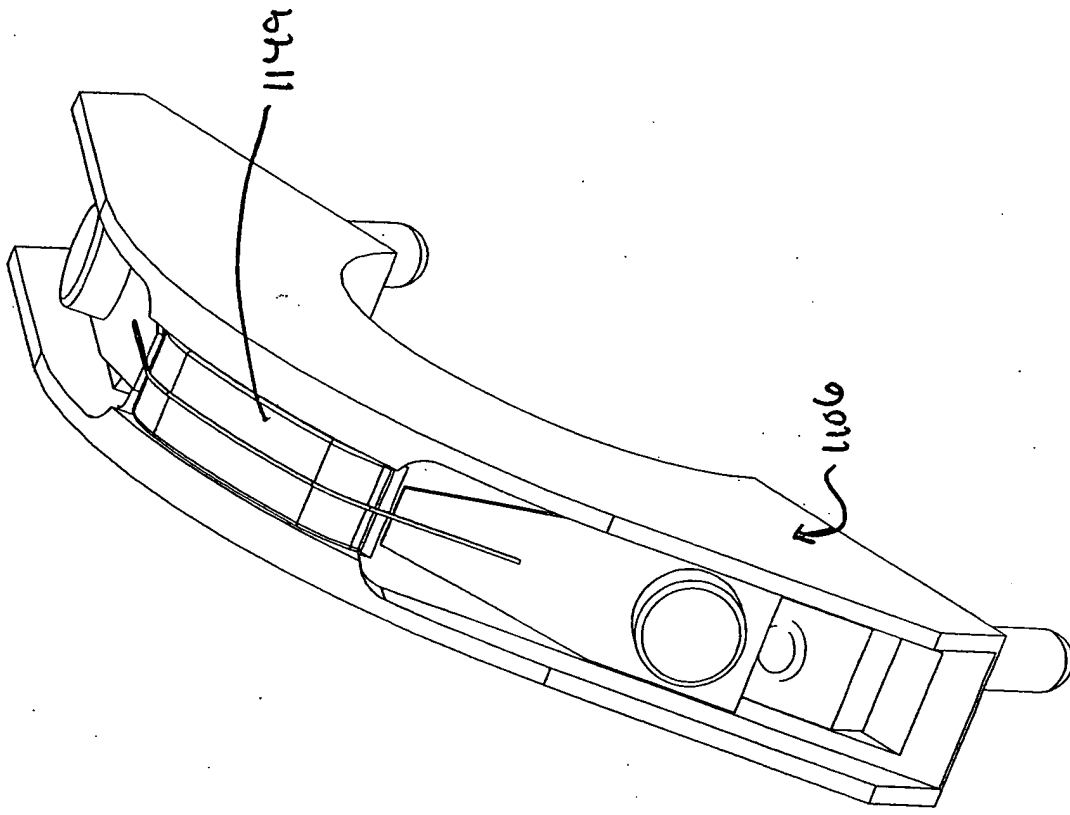


FIG. 161

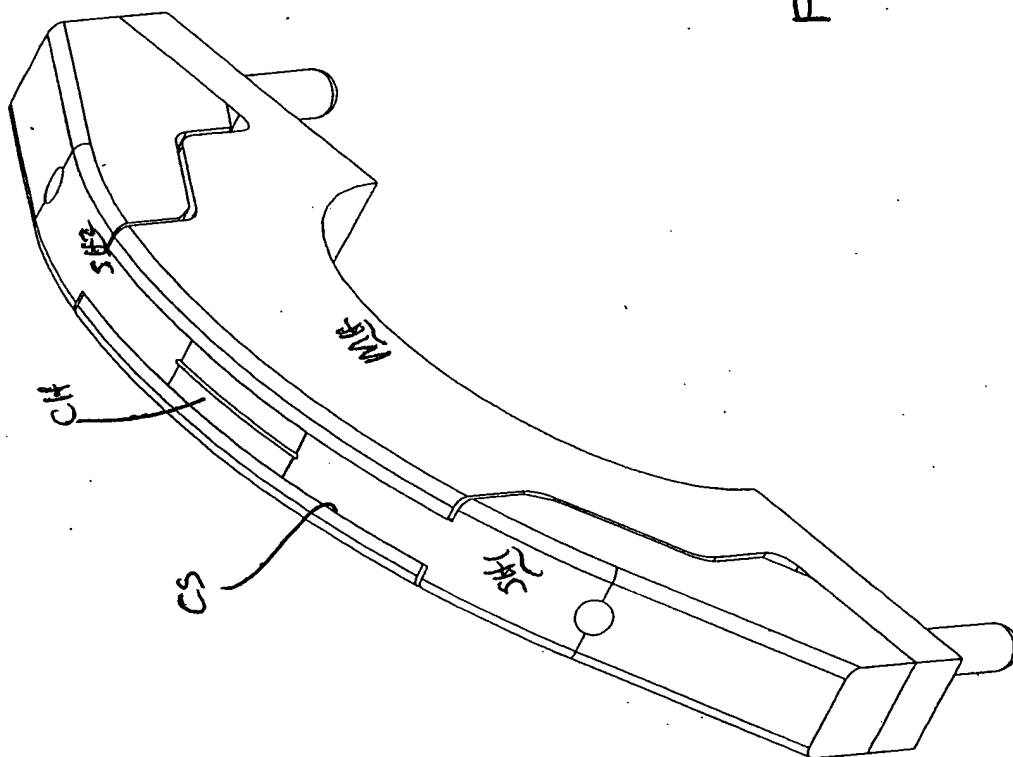


FIG. 16A

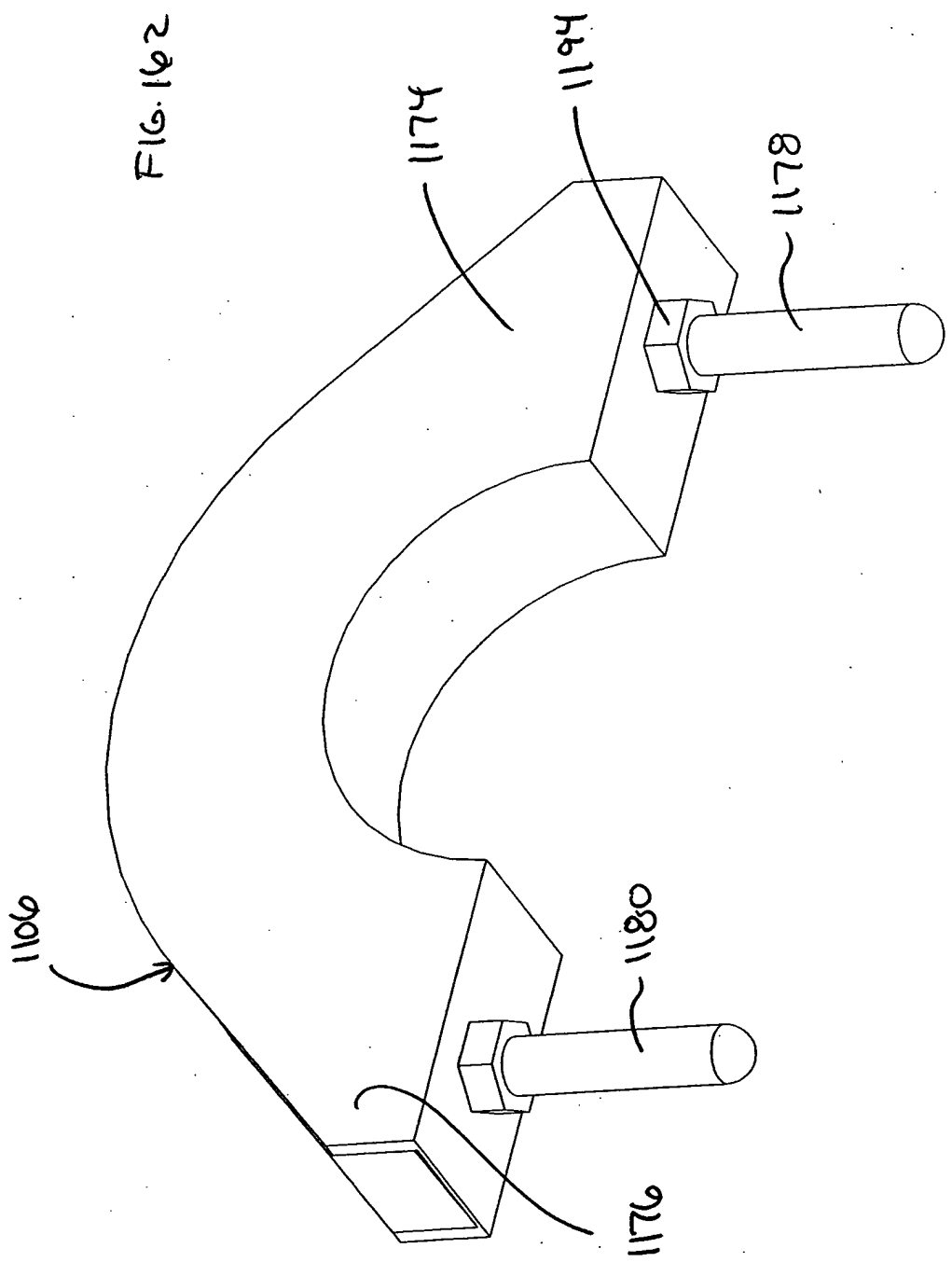
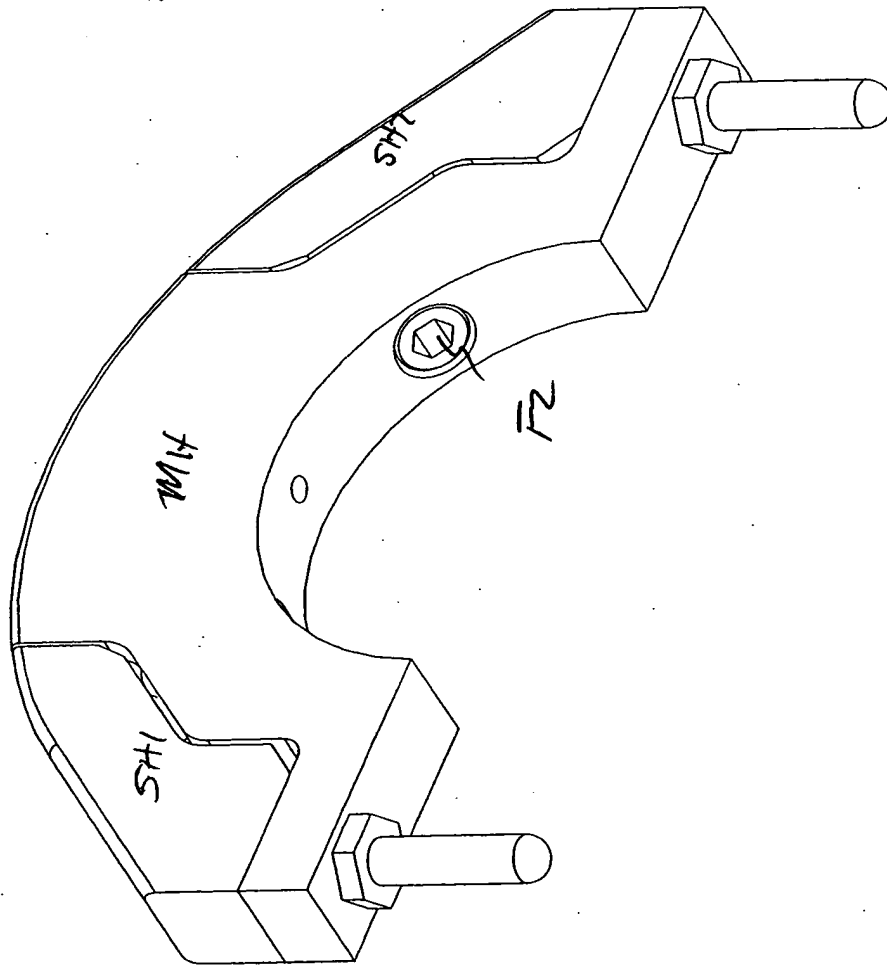




FIG. 162A



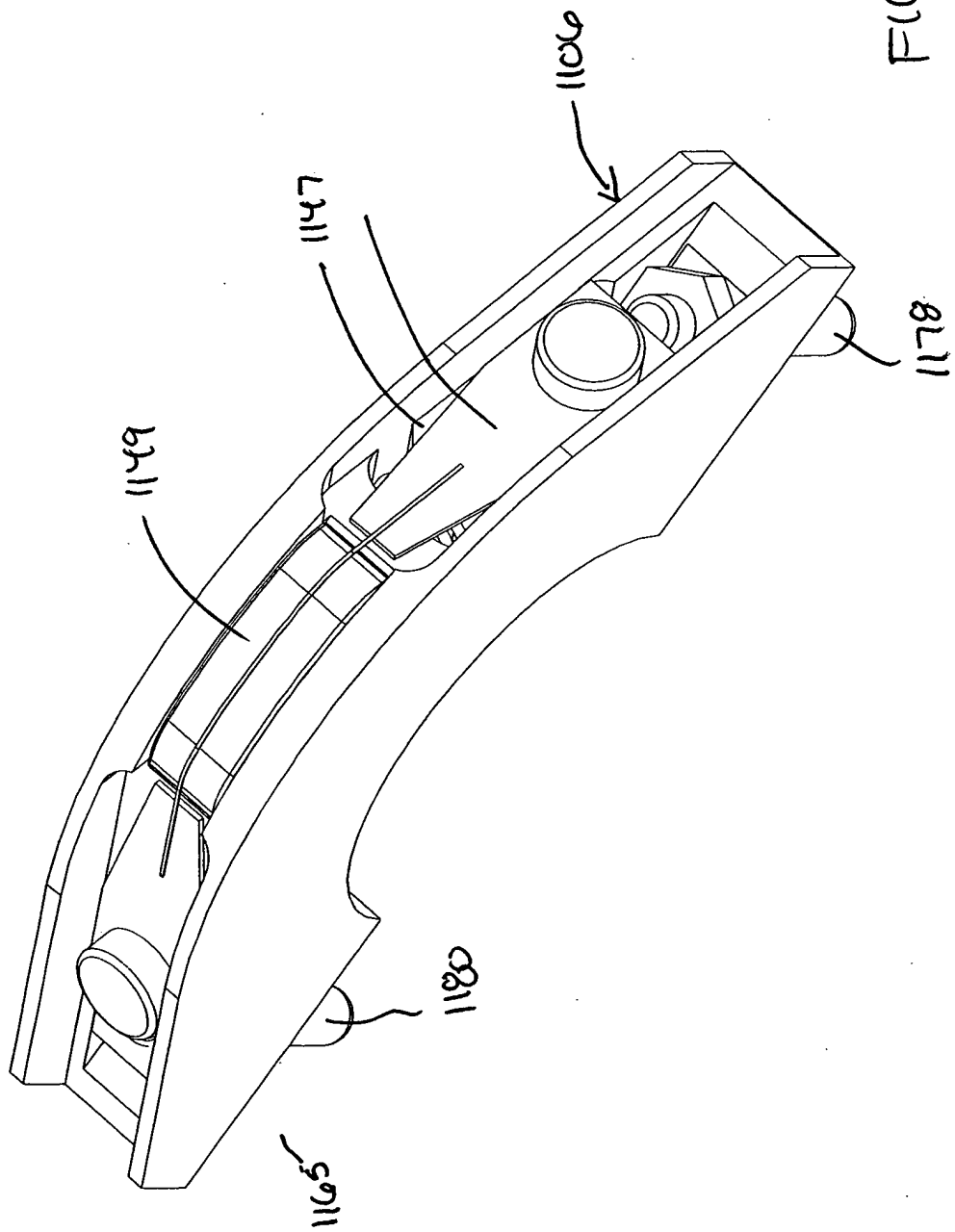


FIG. 163

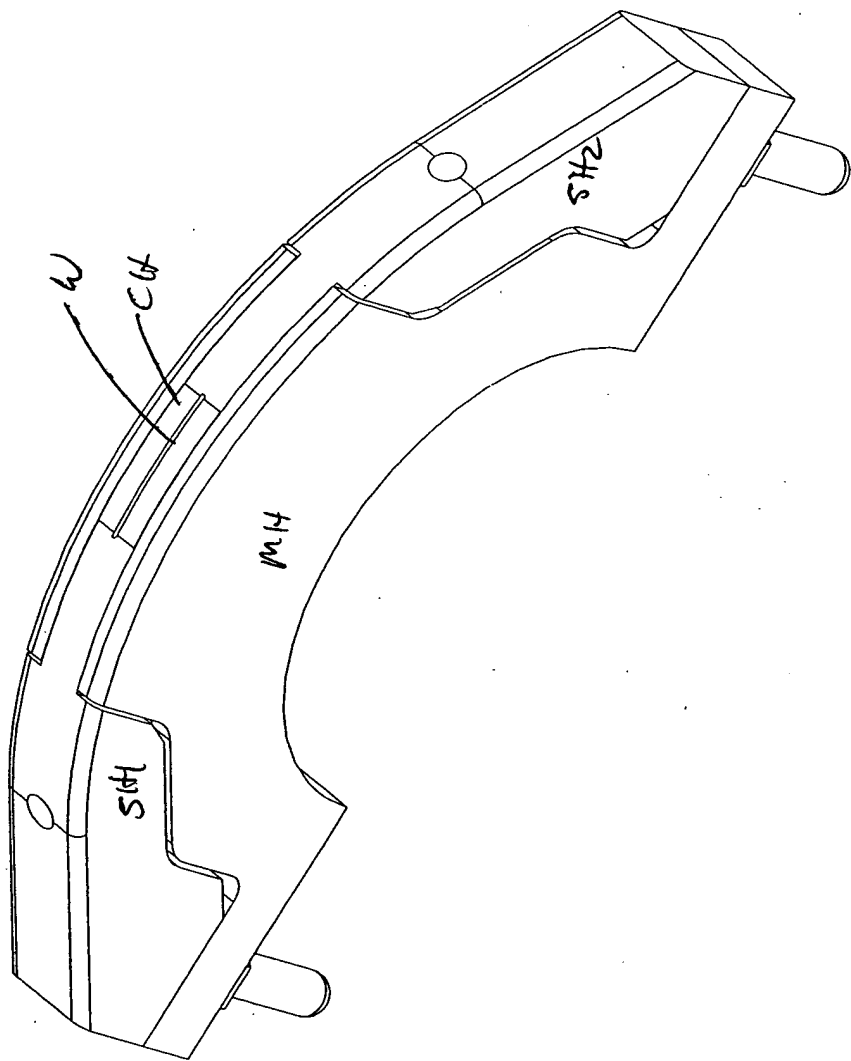


FIG. 163A

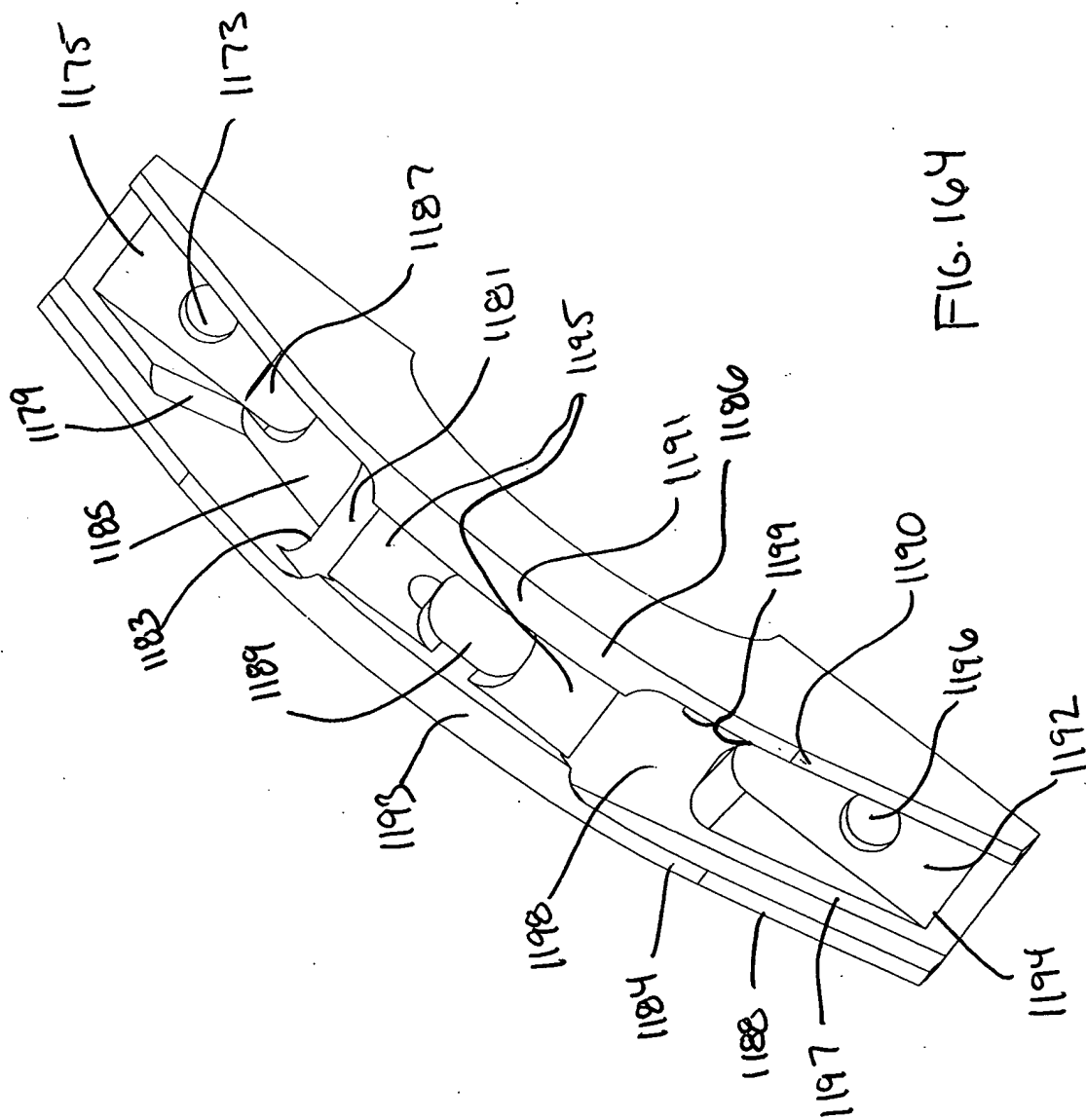


FIG. 164

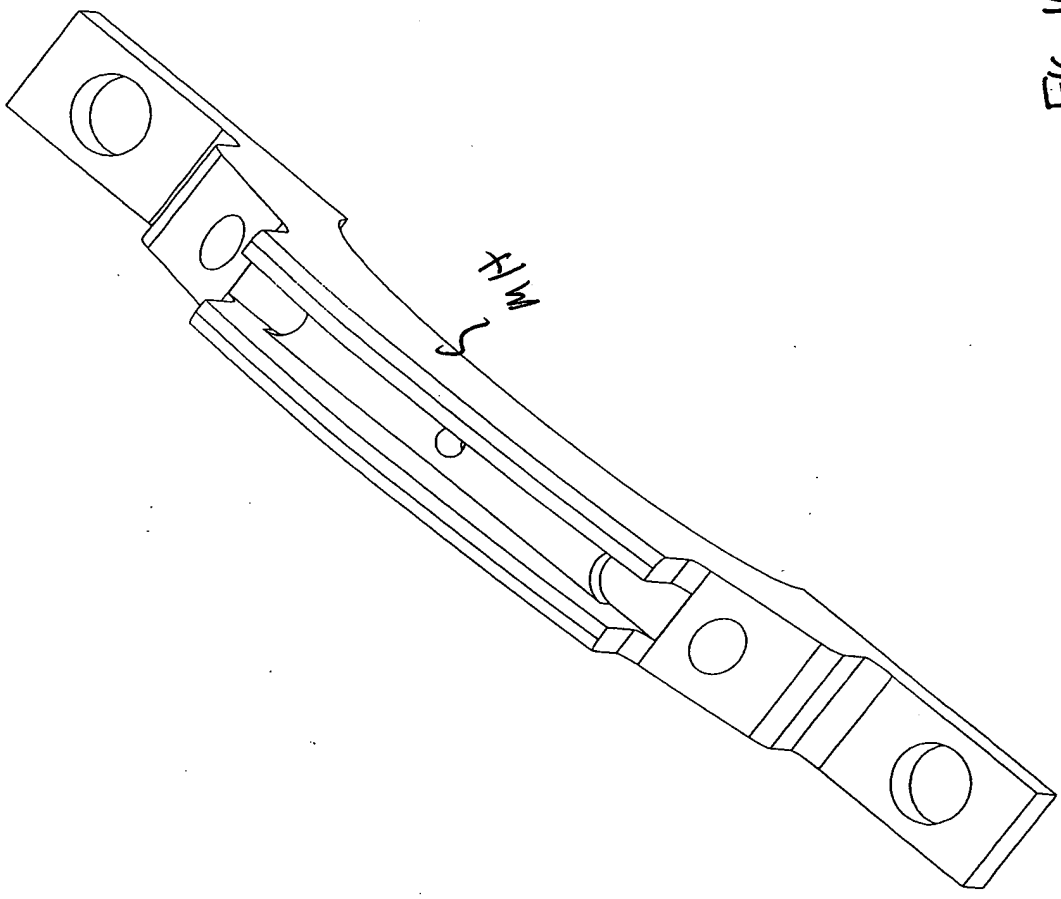


FIG. 164A

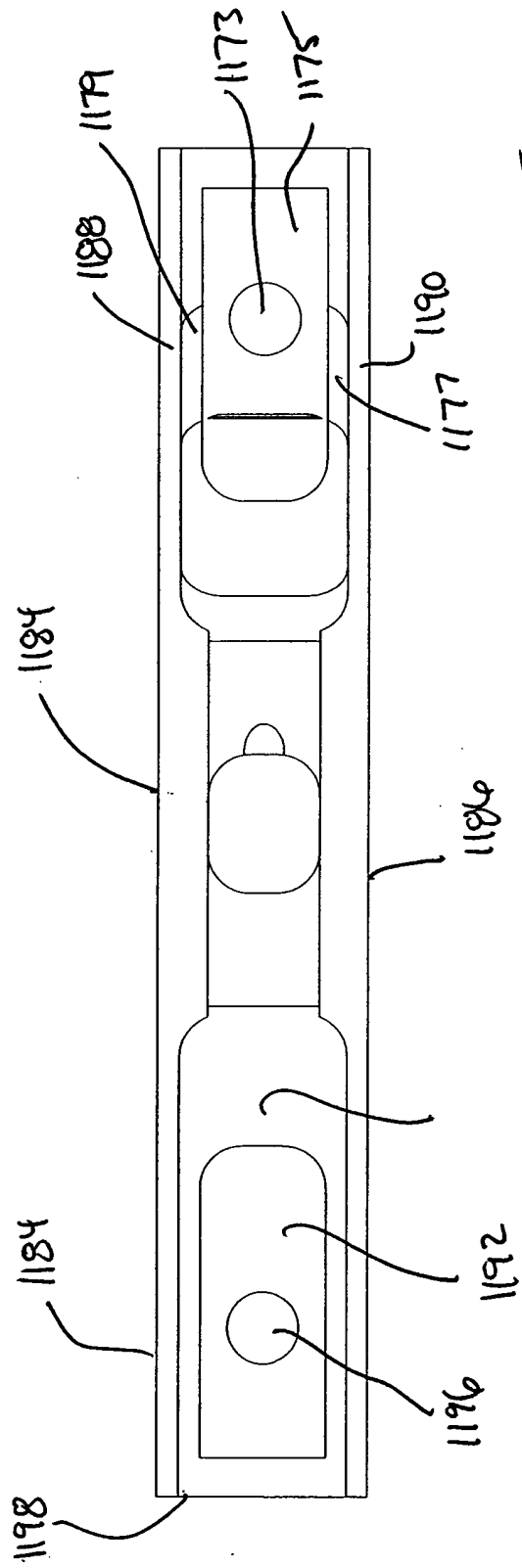


FIG. 165

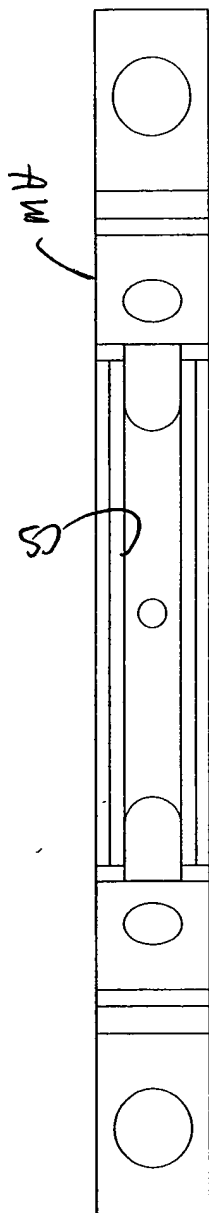


FIG. 165A

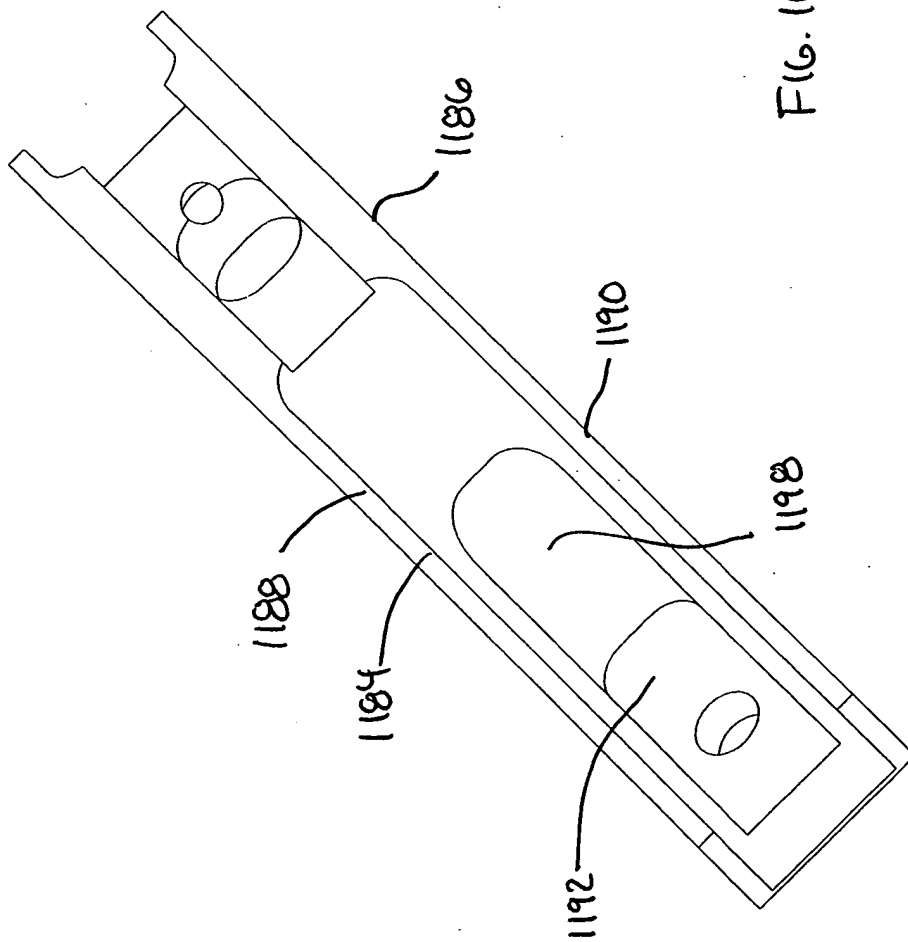


FIG. 166



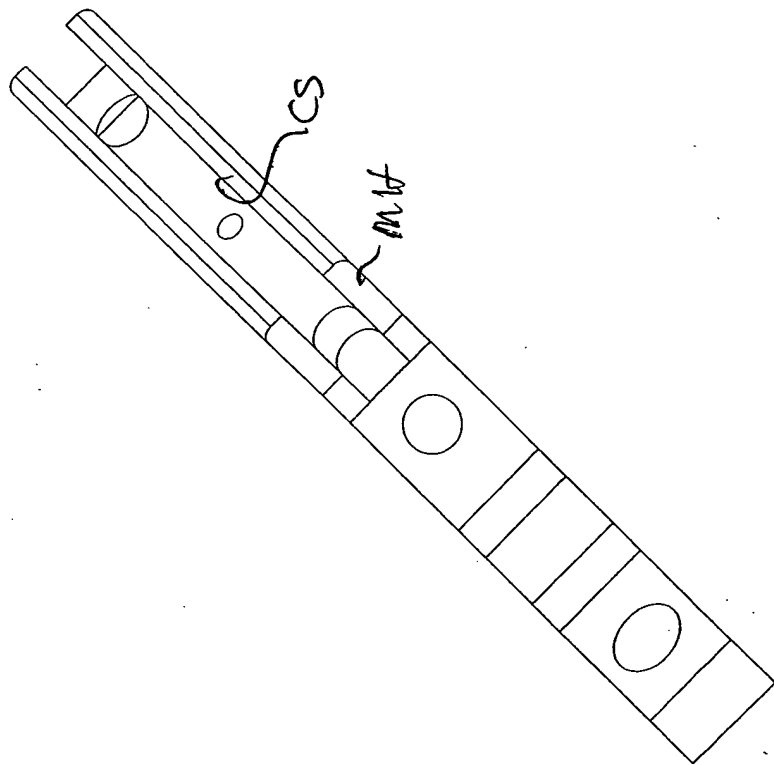


FIG. 166A

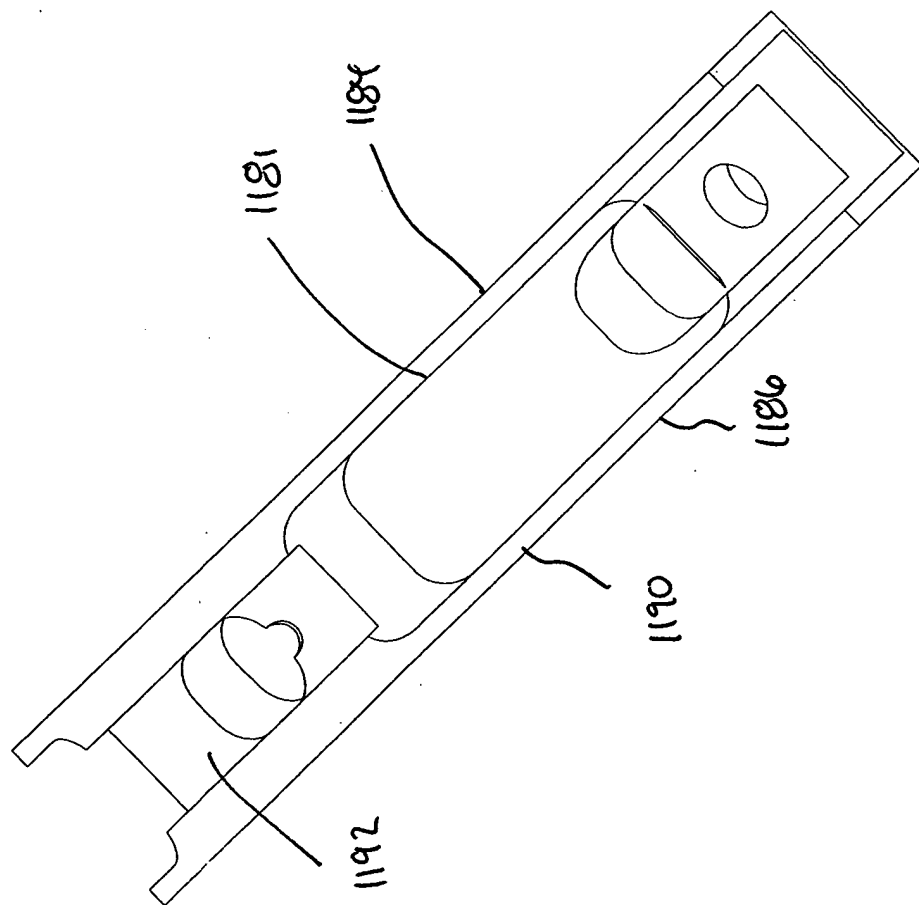


FIG. 167

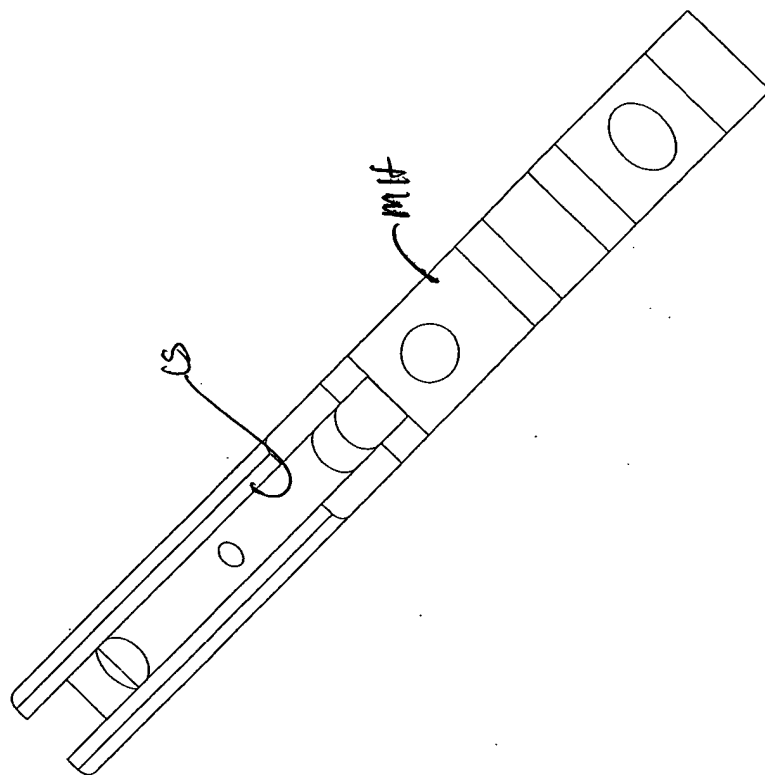
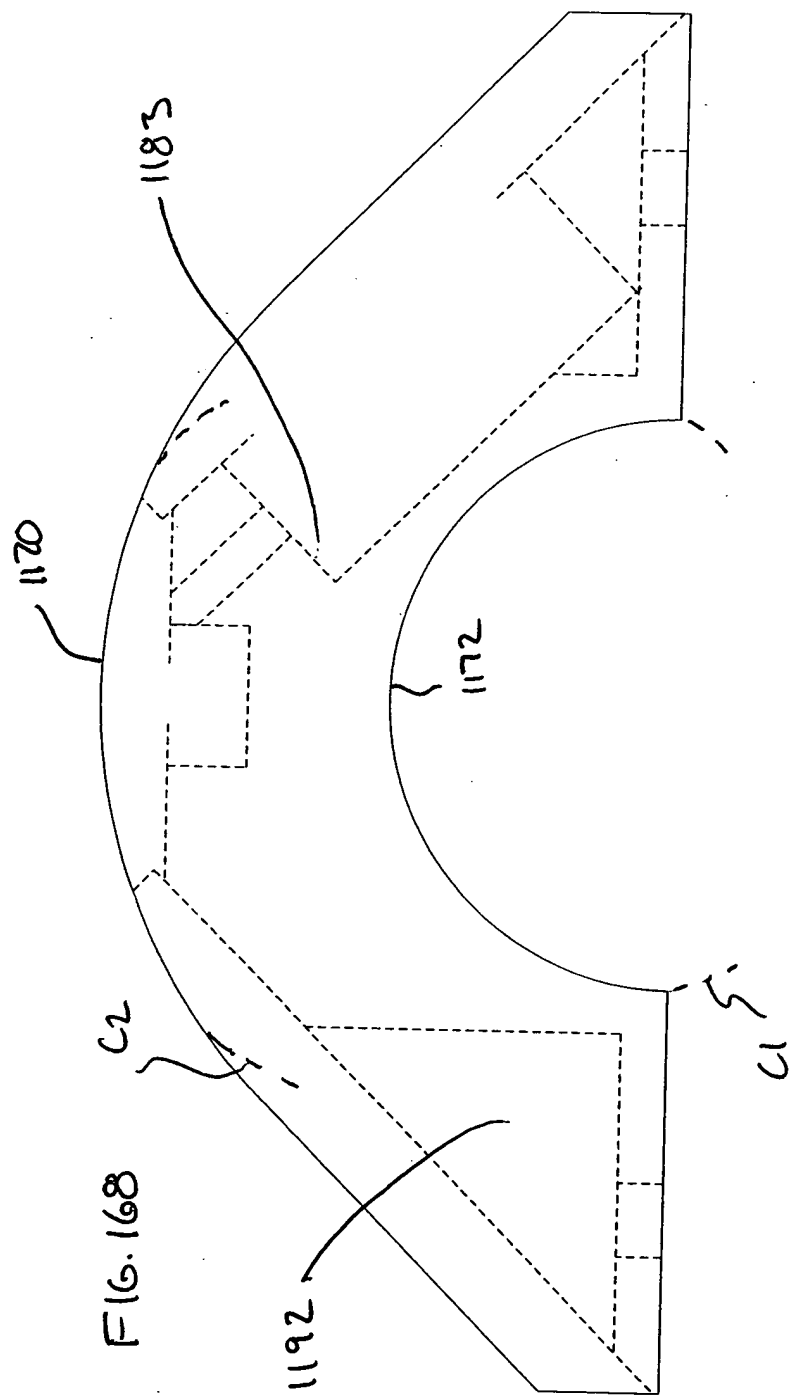


FIG. 167A



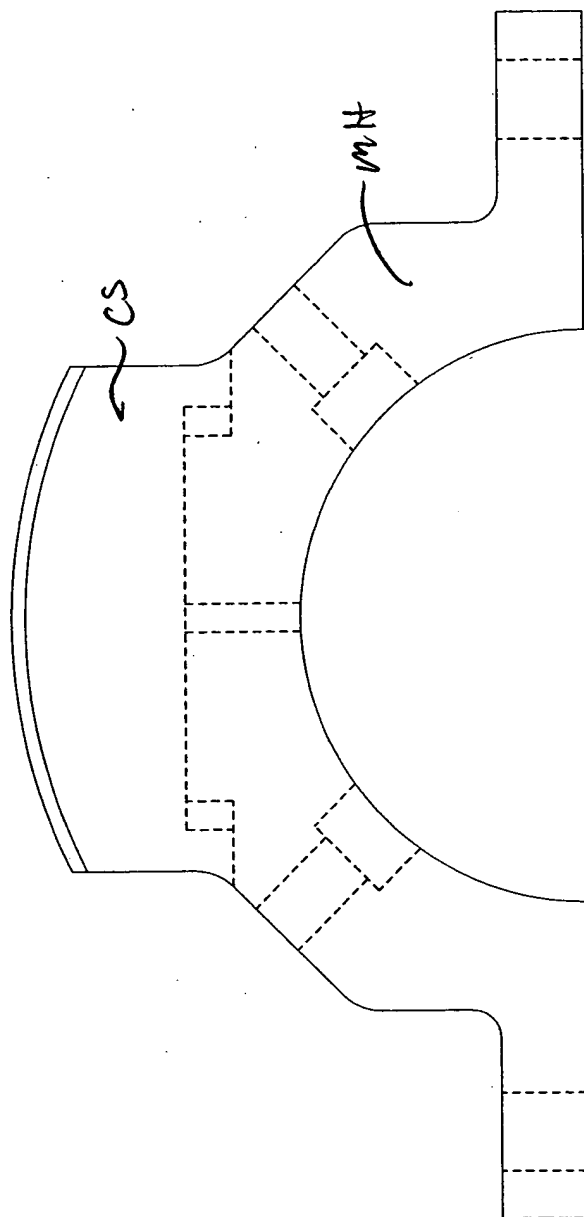


FIG. 1684

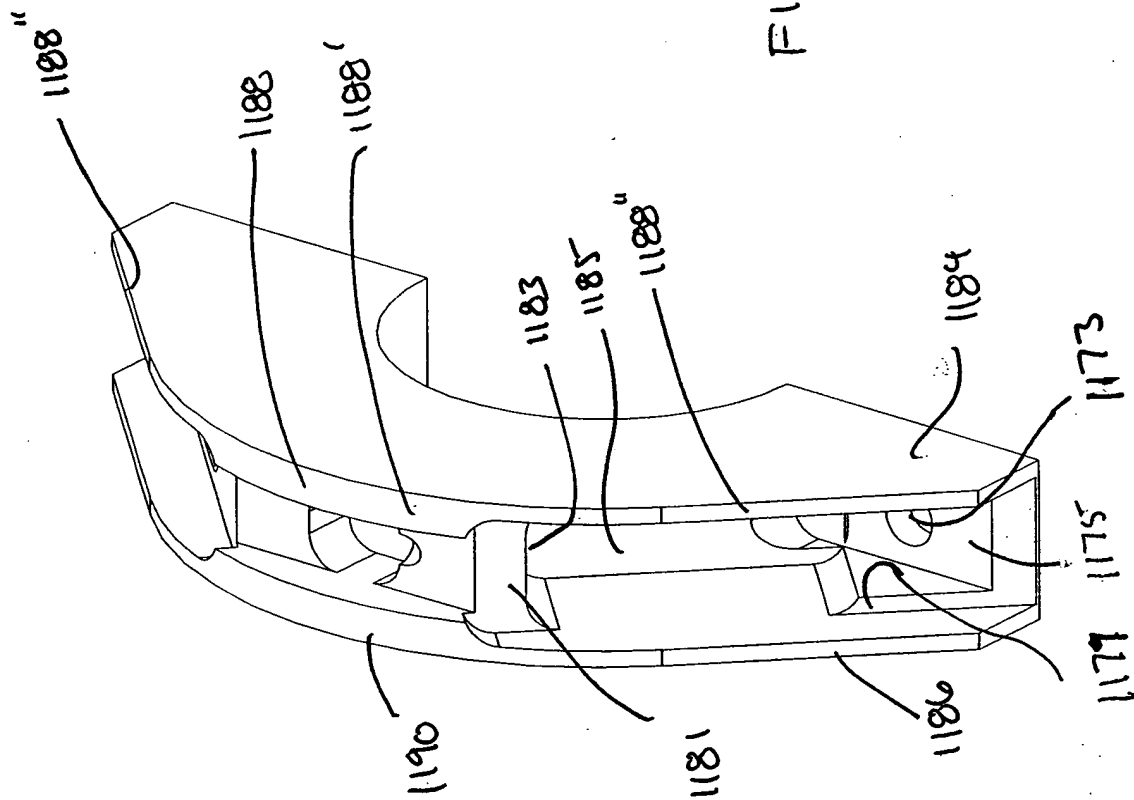


FIG. 169

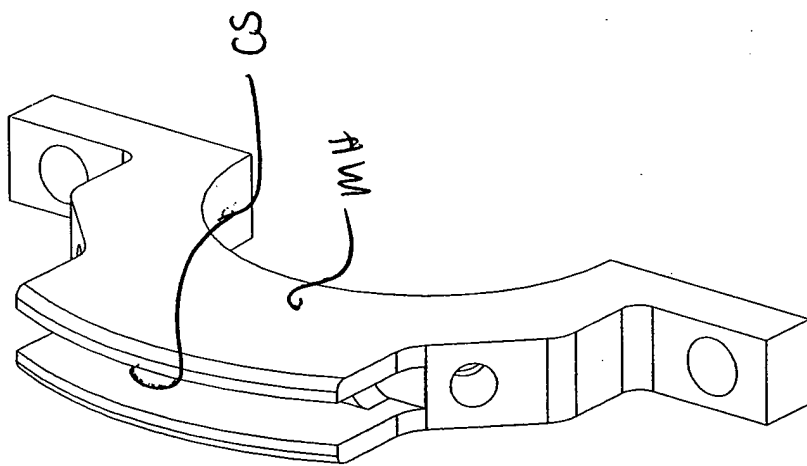
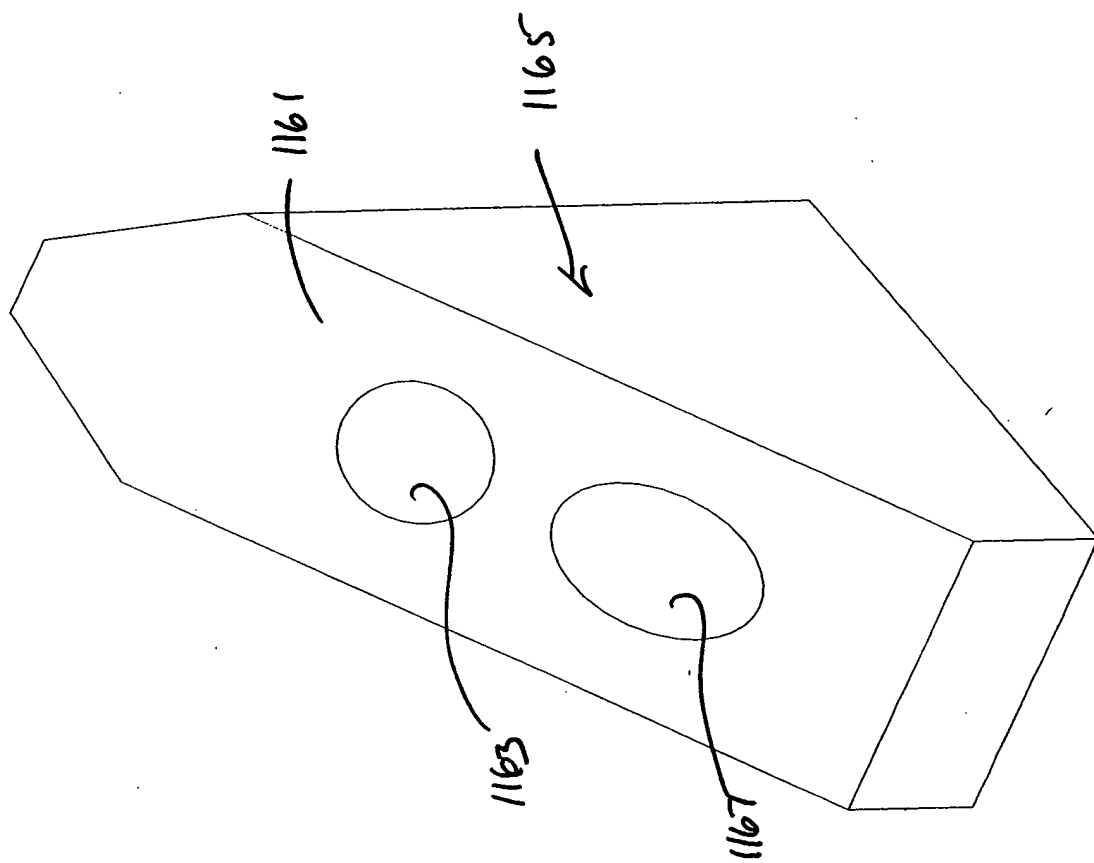


FIG. 69A

FIG. 170





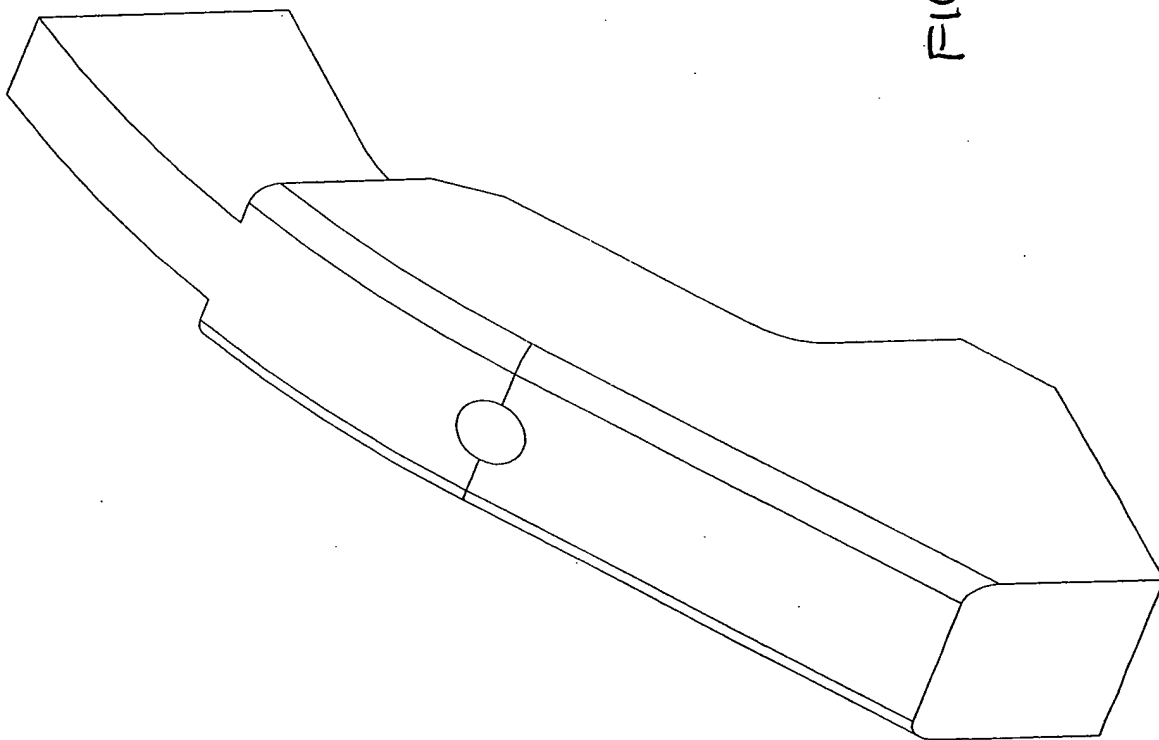
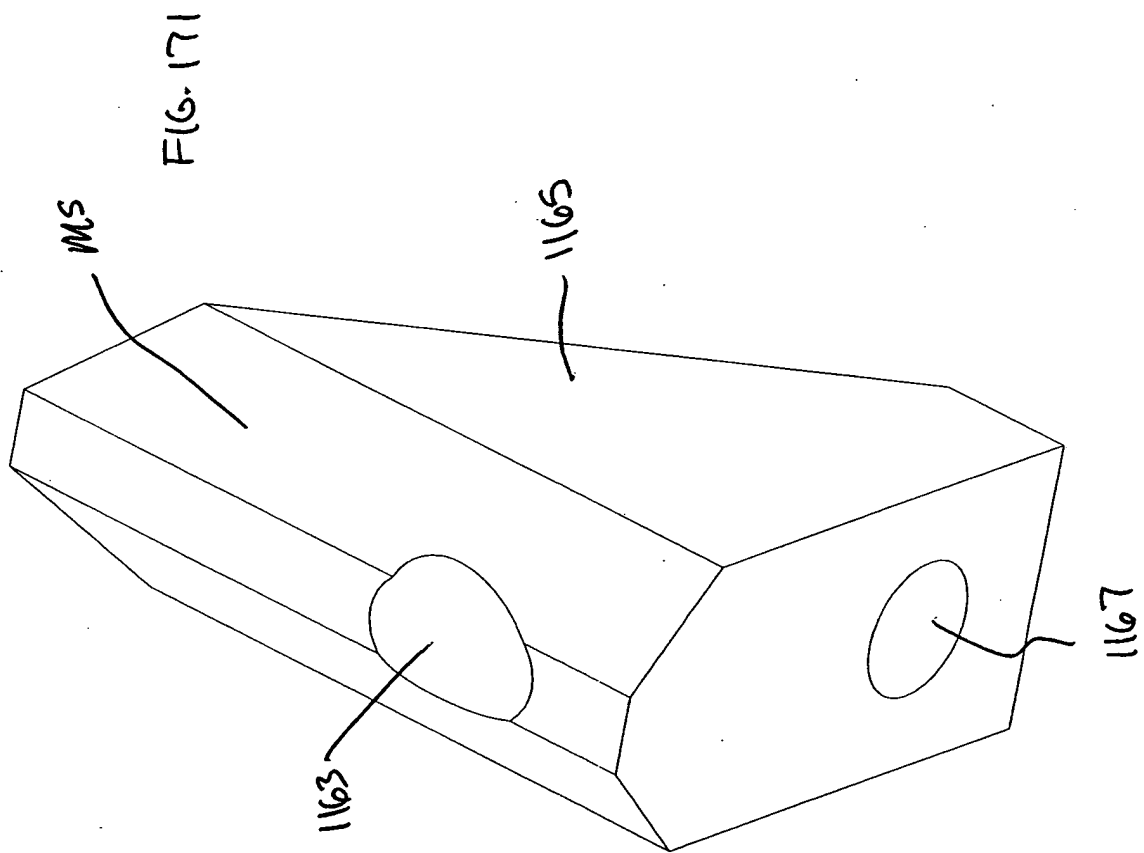


FIG. 170A



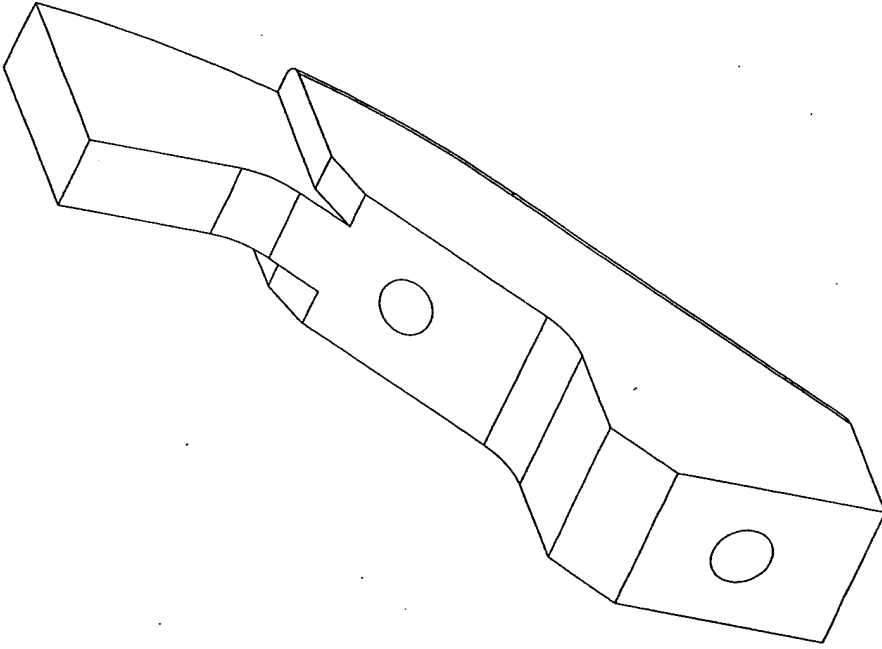


FIG. 171A

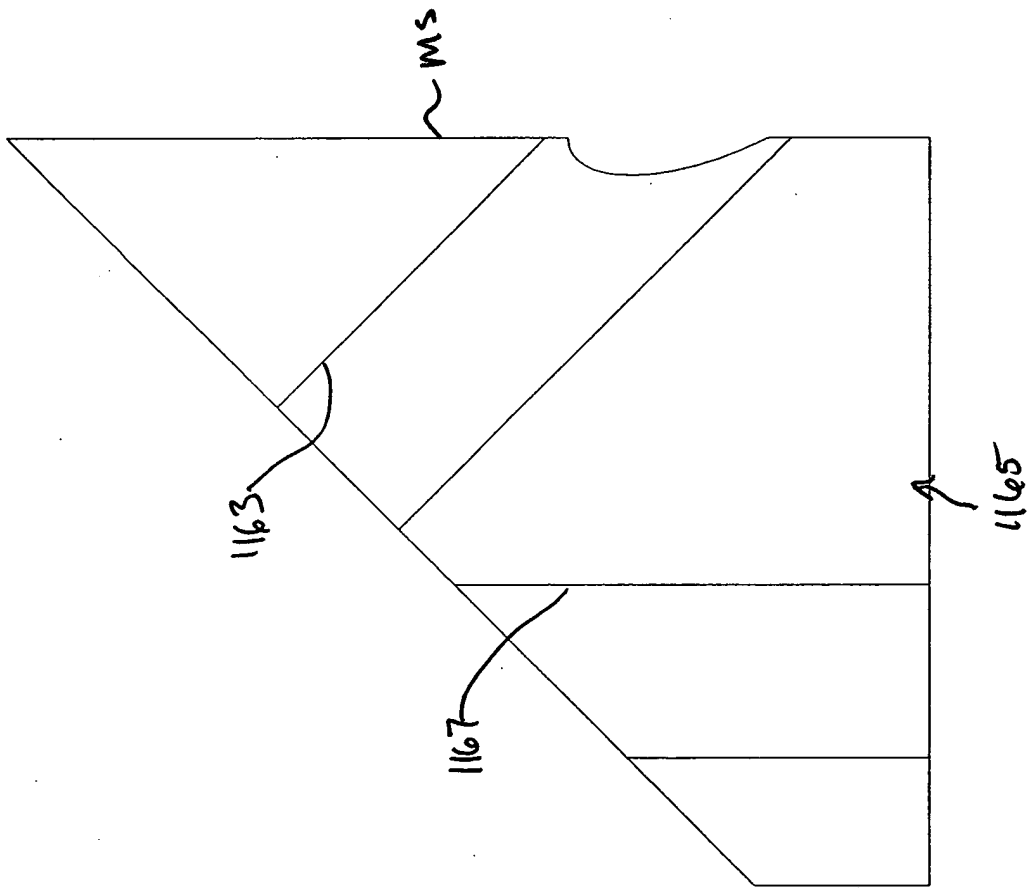


FIG. 172

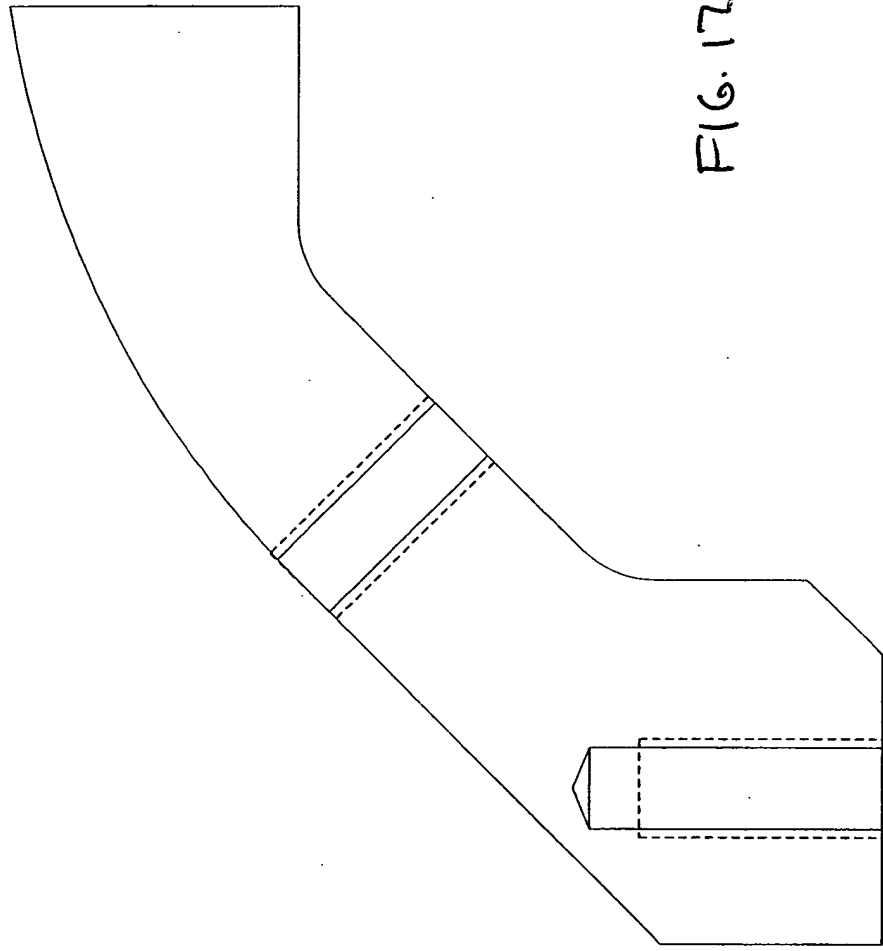
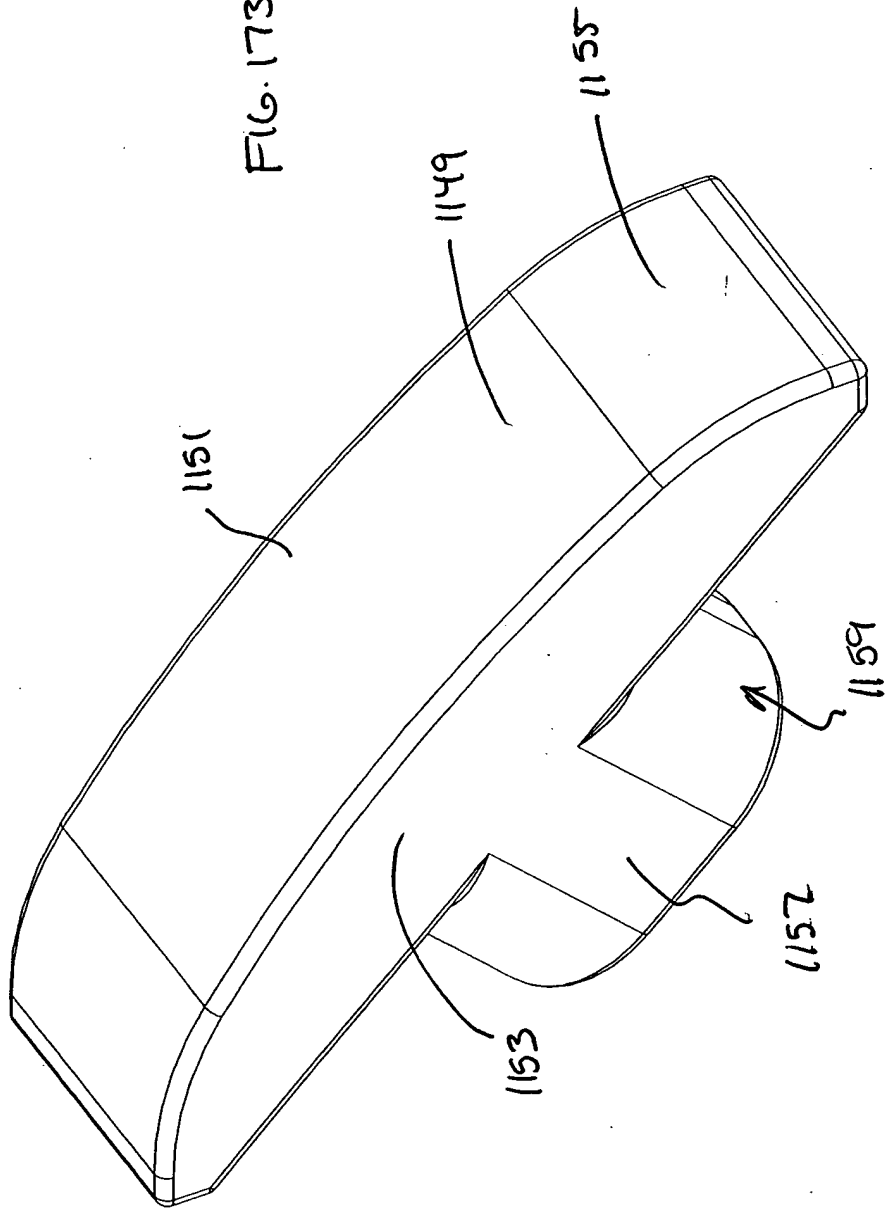


FIG. 172A

FIG. 173A



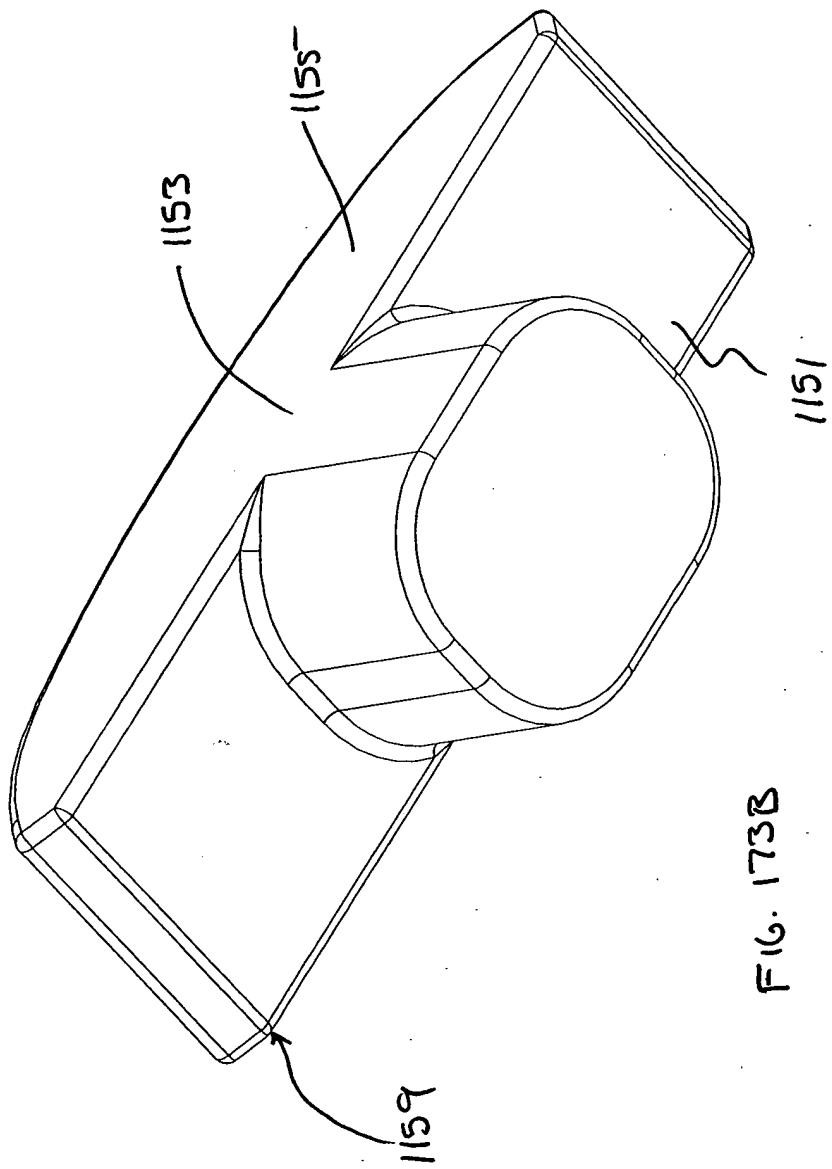


FIG. 173B

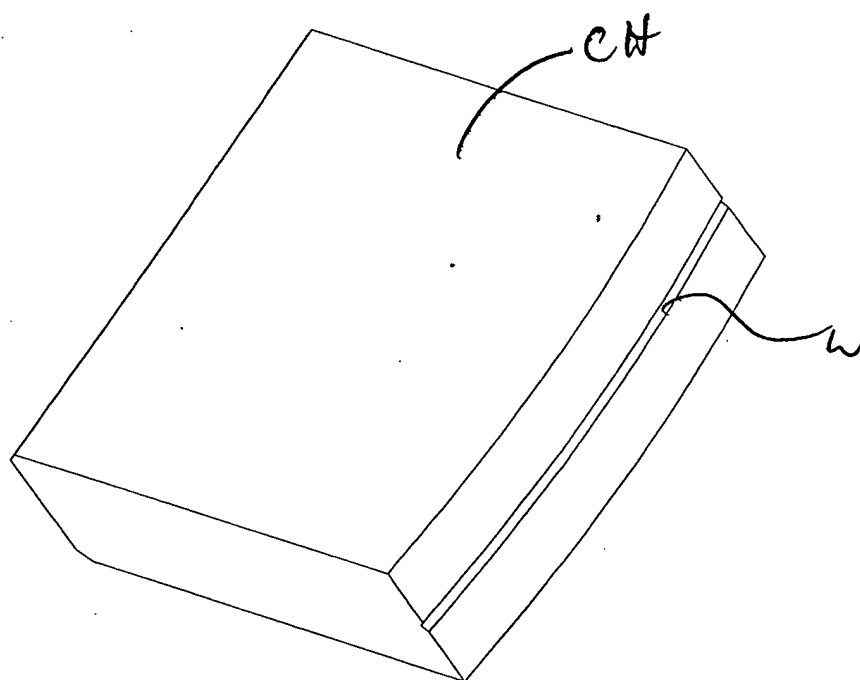


FIG. 173C



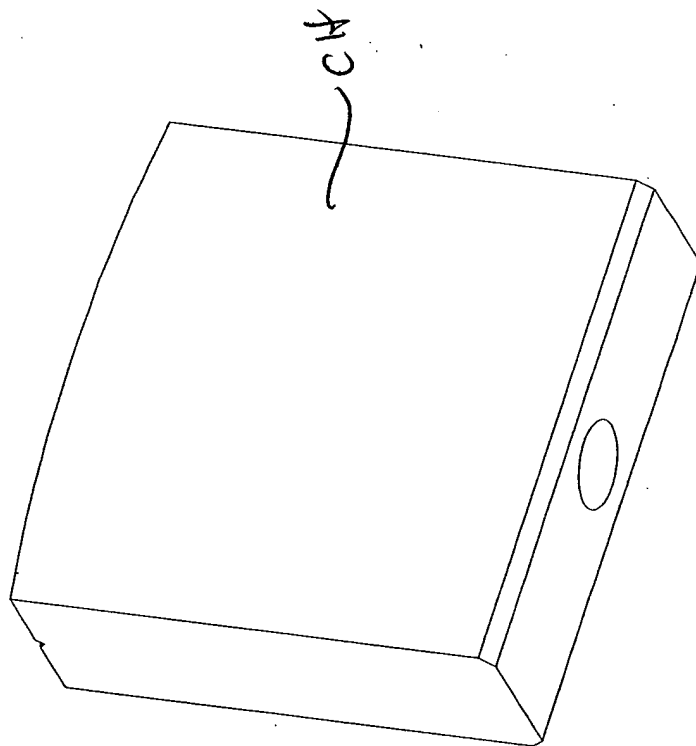
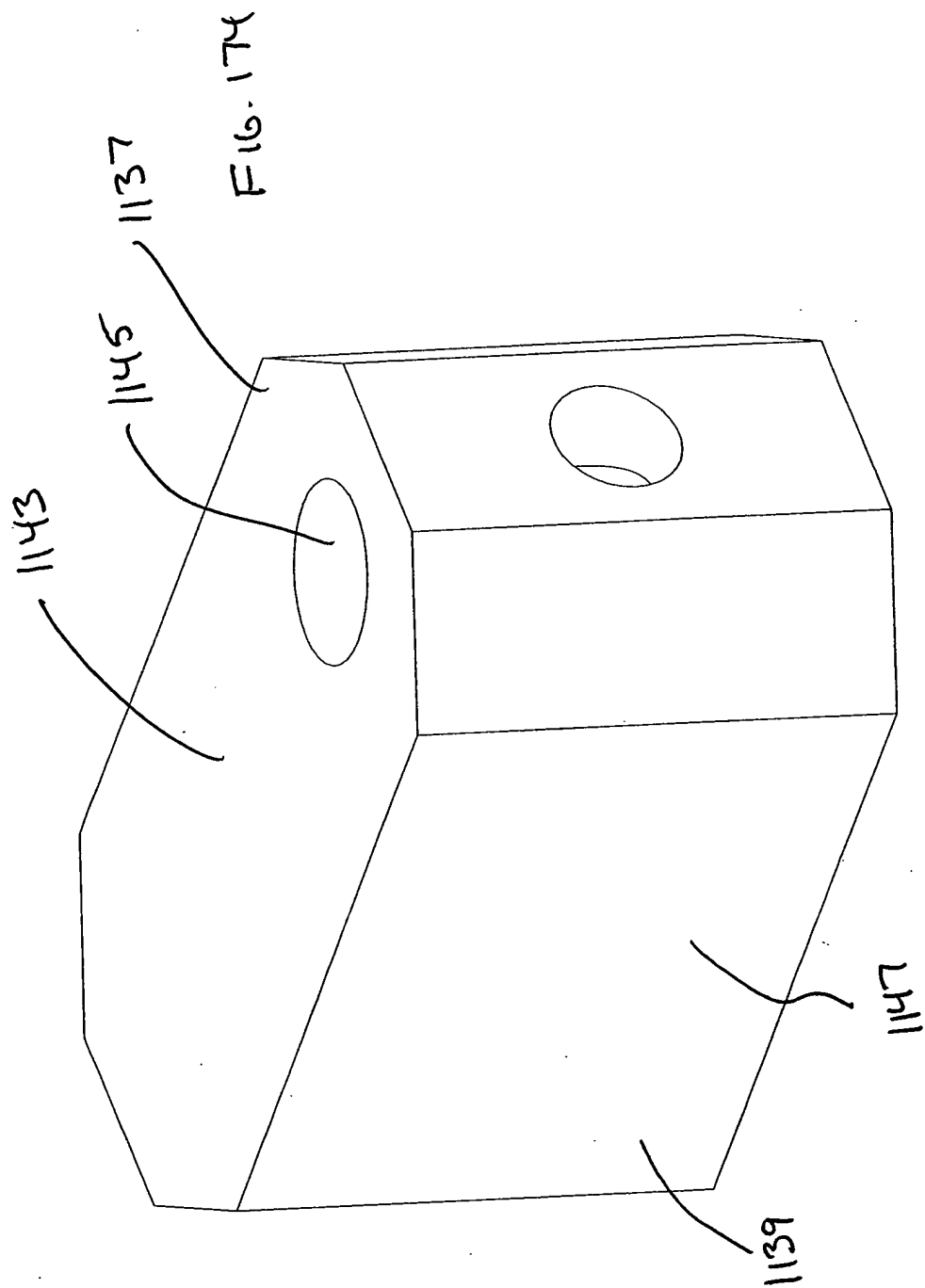


FIG. 173D



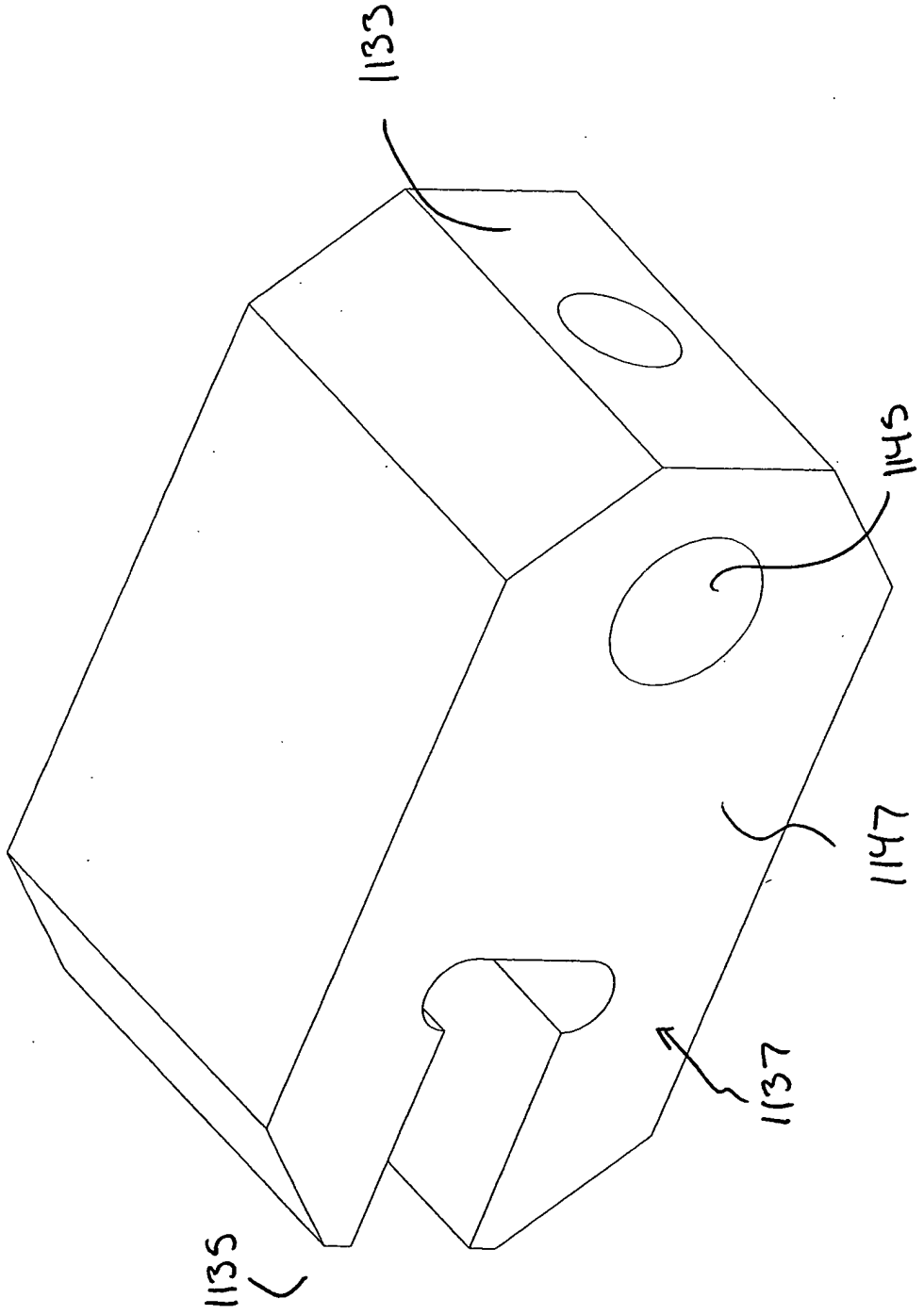
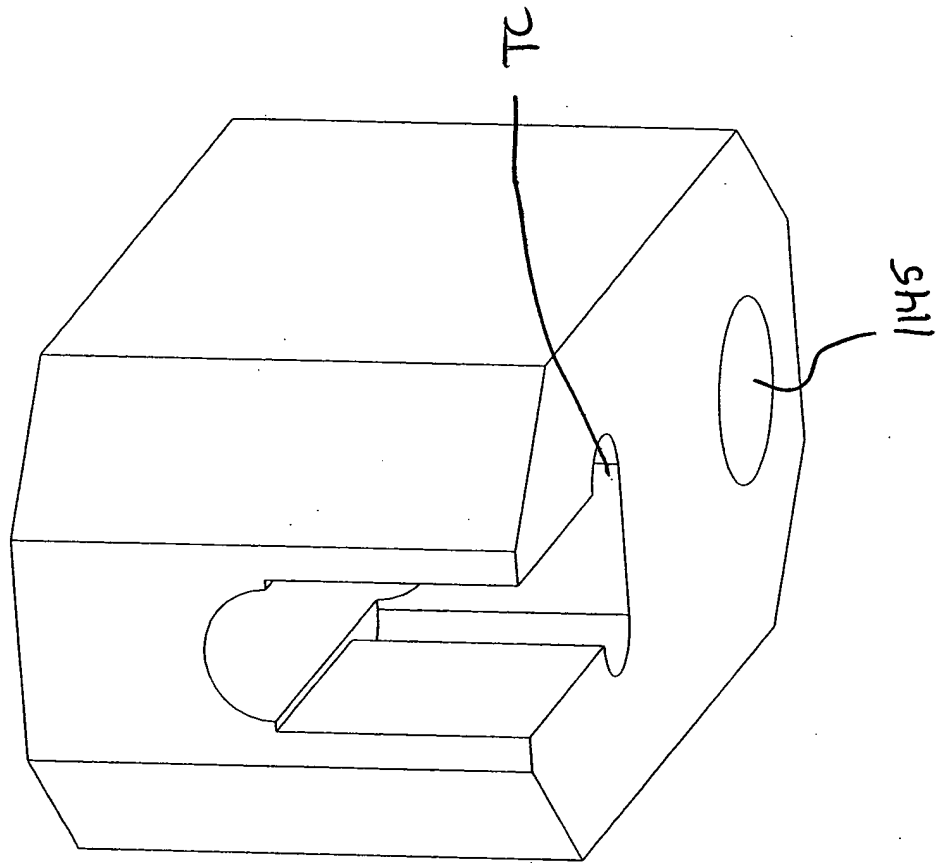


FIG. 175

FIG. 17C



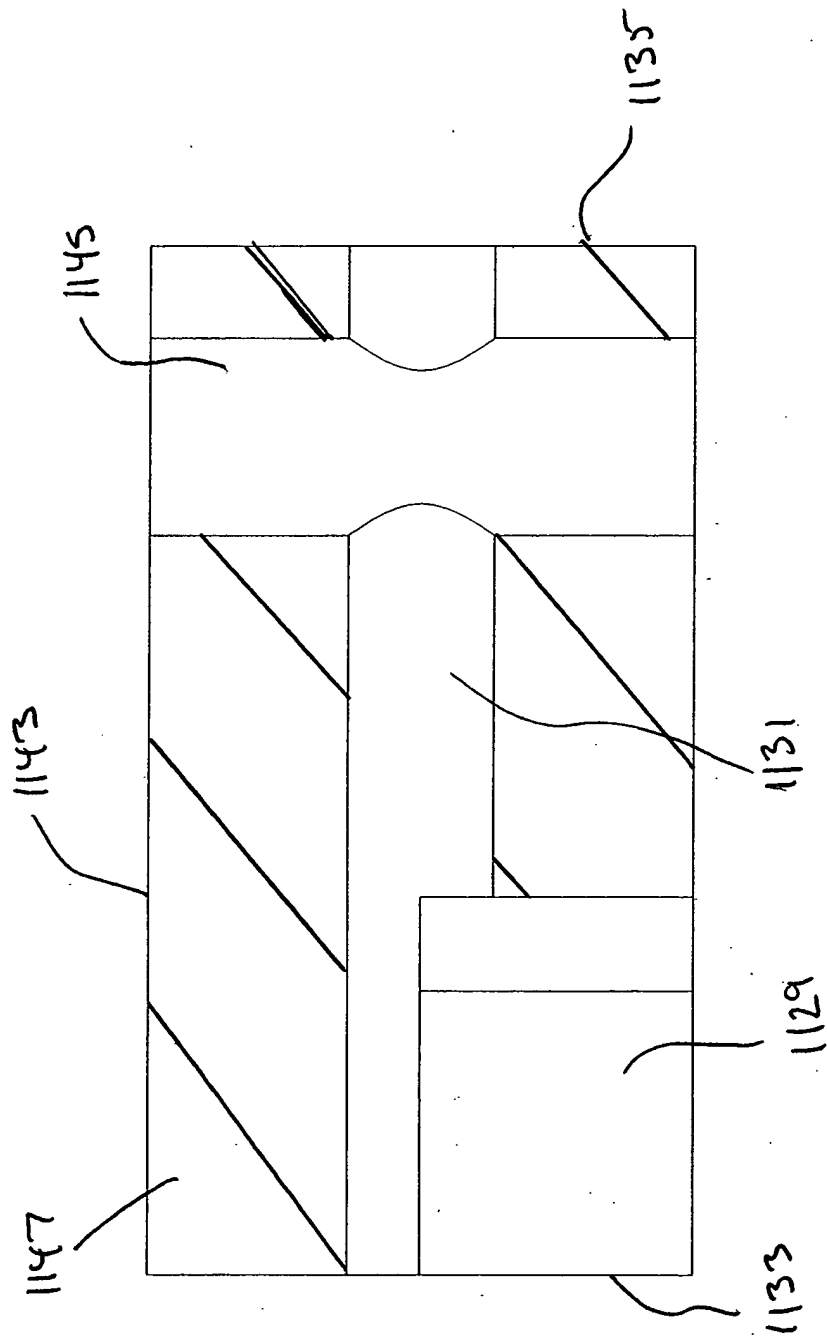


FIG. 177

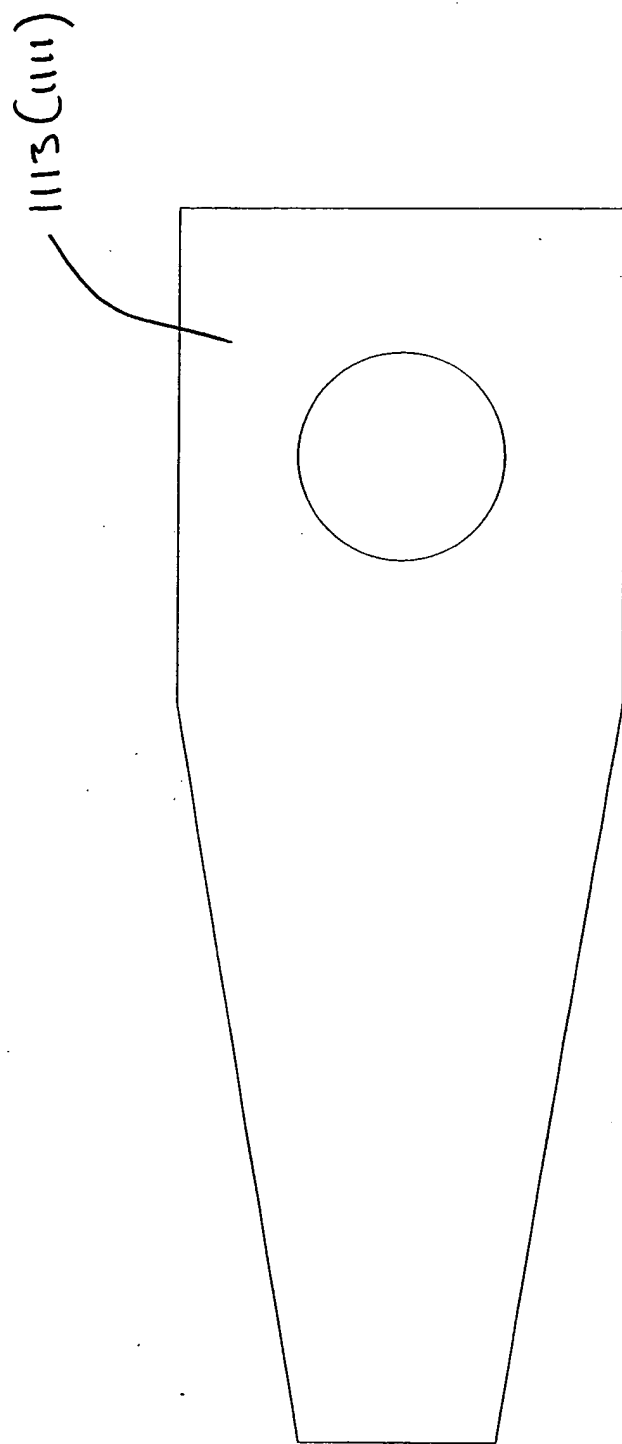


FIG. 178

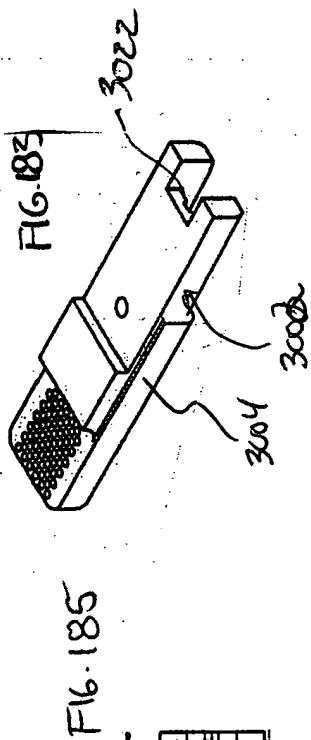
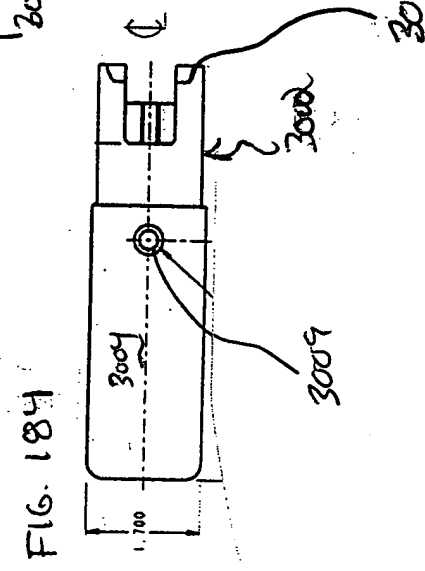
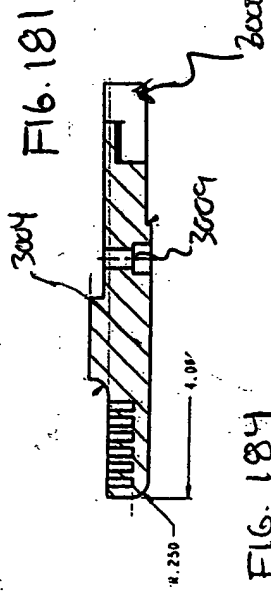
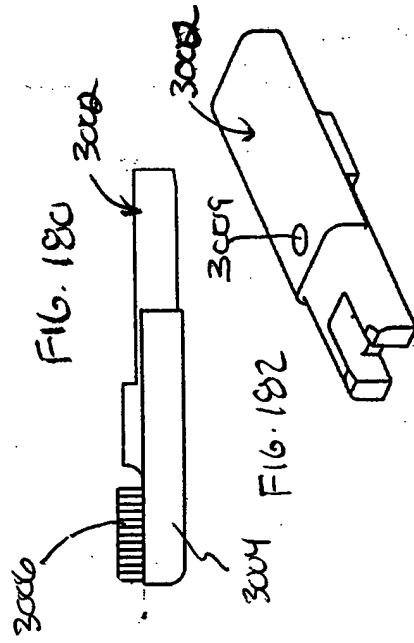
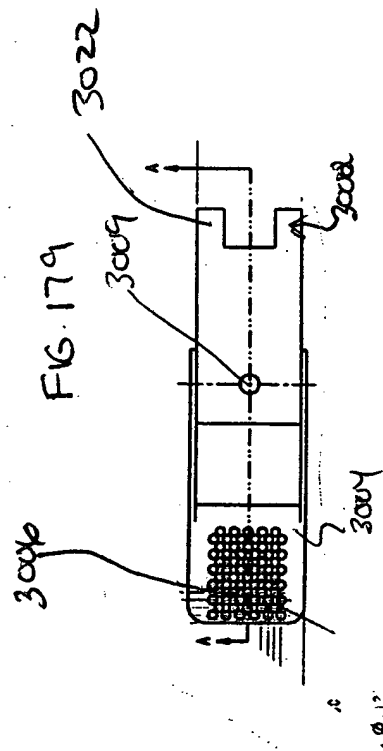


FIG. 186

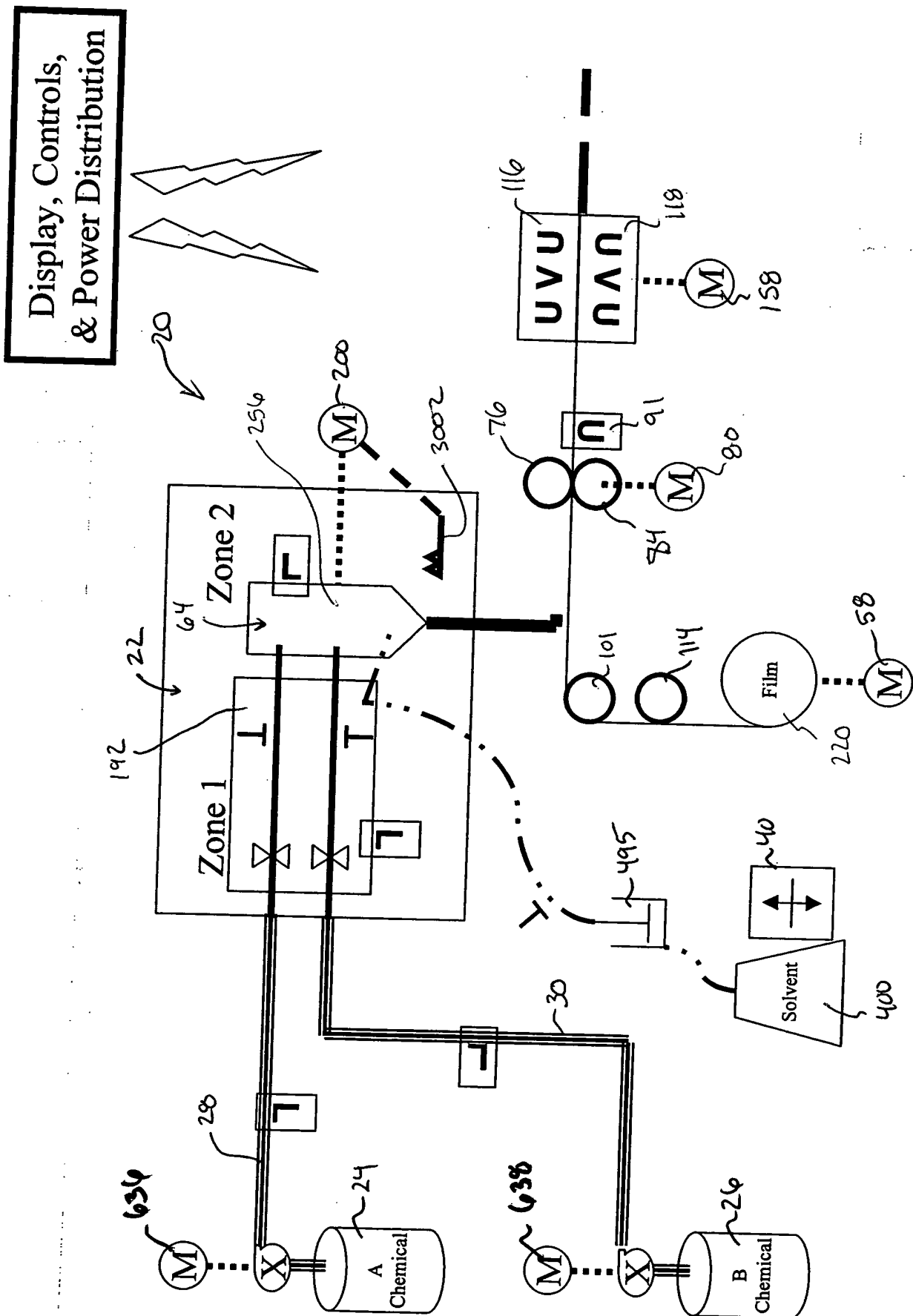






FIG. 186A

# Legend


 = Motor

 = Linkage

 = Pump

 = Pump Shaft/Hose

 = Heating element (all orientations)

 = Filter

 = Pressure Transducer (all orientations)

 = Tip Cleaning Brush


 = Solvent Pump

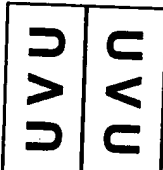
 = Level Sensor

 = Mixing Module +

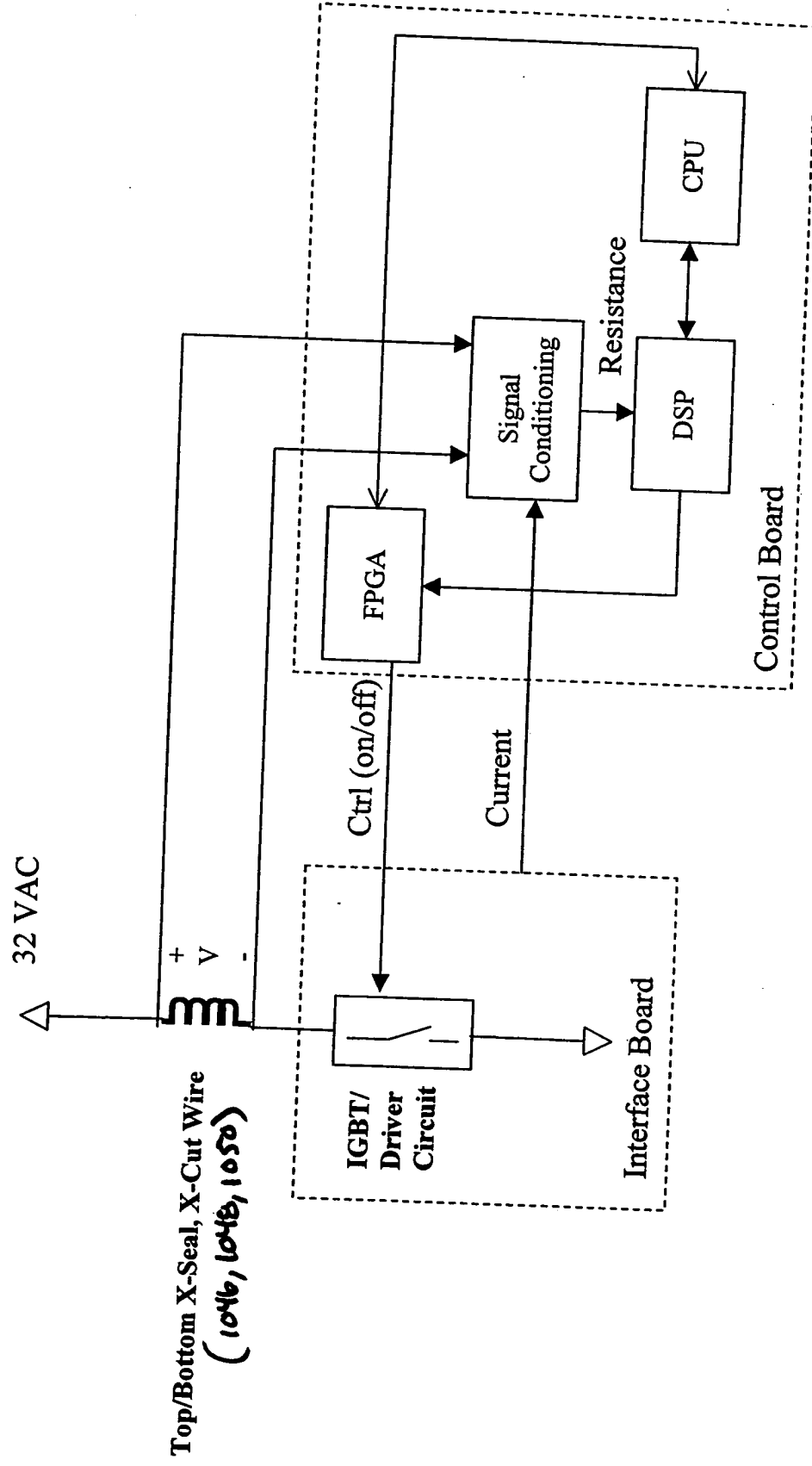
 = Idle Roller

 = Nip Rollers

 = Edge Seal Wire

 = Jaw Assembly  
(X-seal, X-cut,  
X-seal)

# Top/Bottom X-Seal, X-cut



# Edge Seal

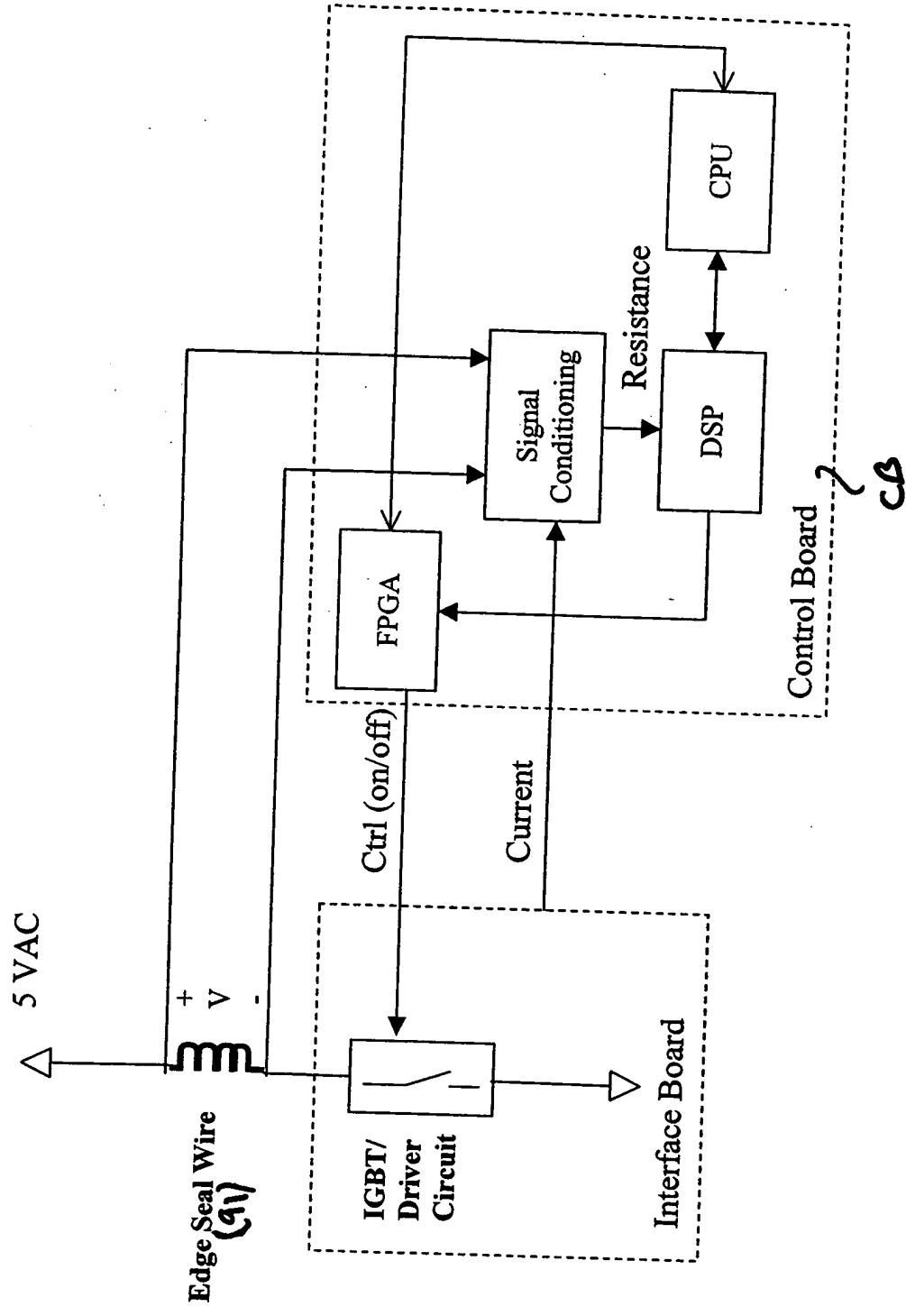


FIG. 188

# Moving Jaw

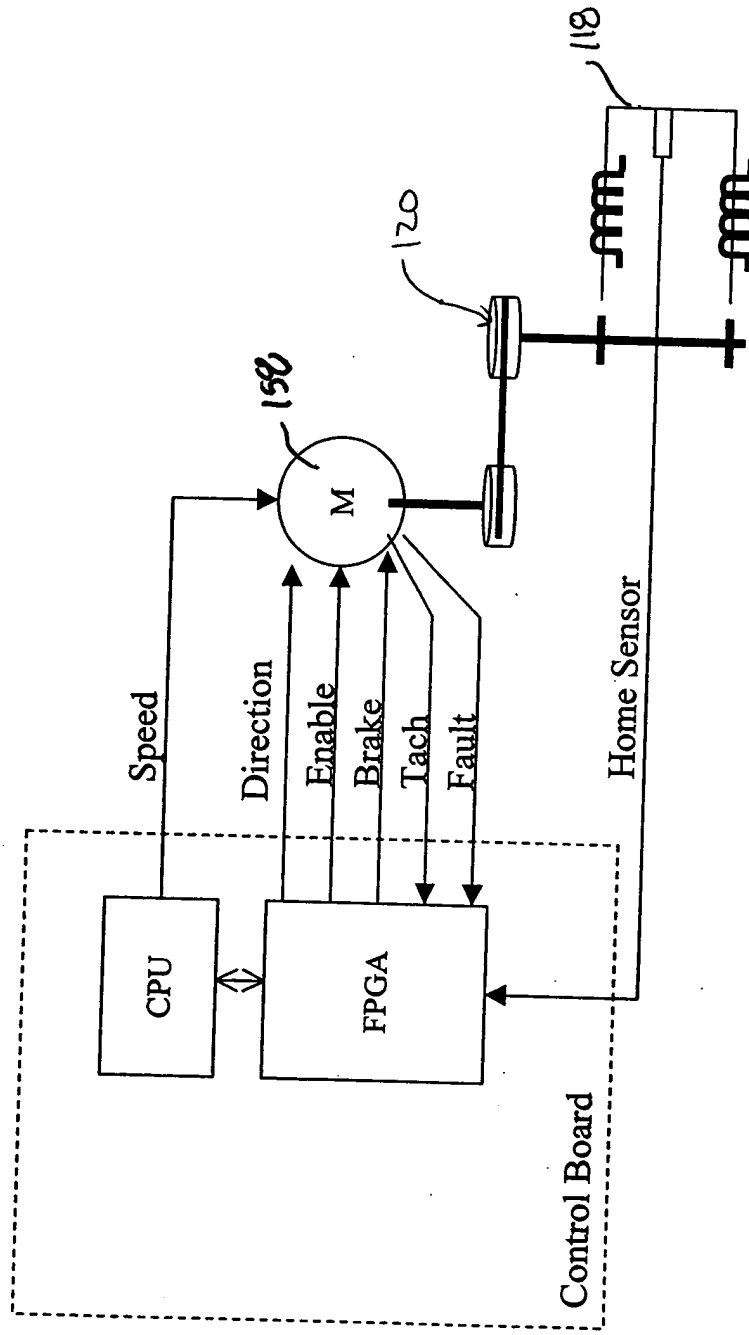


FIG. 189

# Chemical Dispensing/Tip Cleaning

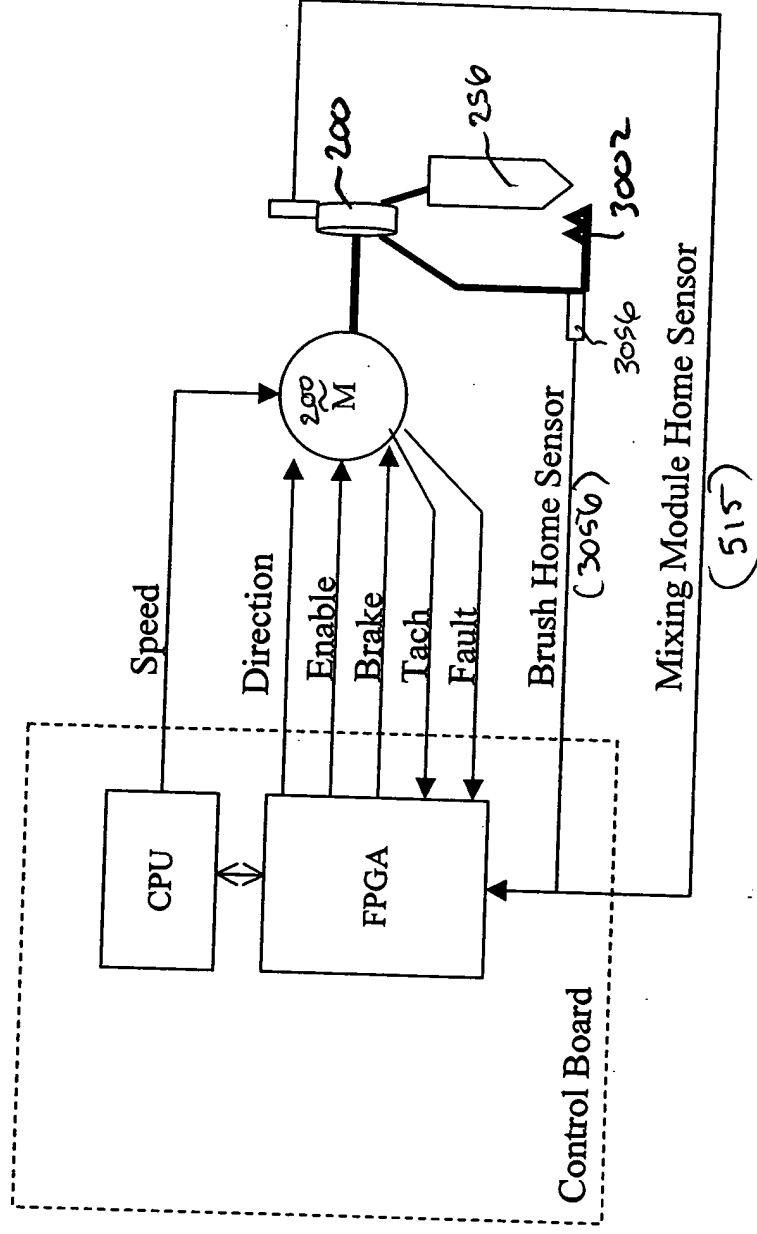


FIG. 190

# Film Advance/Tracking

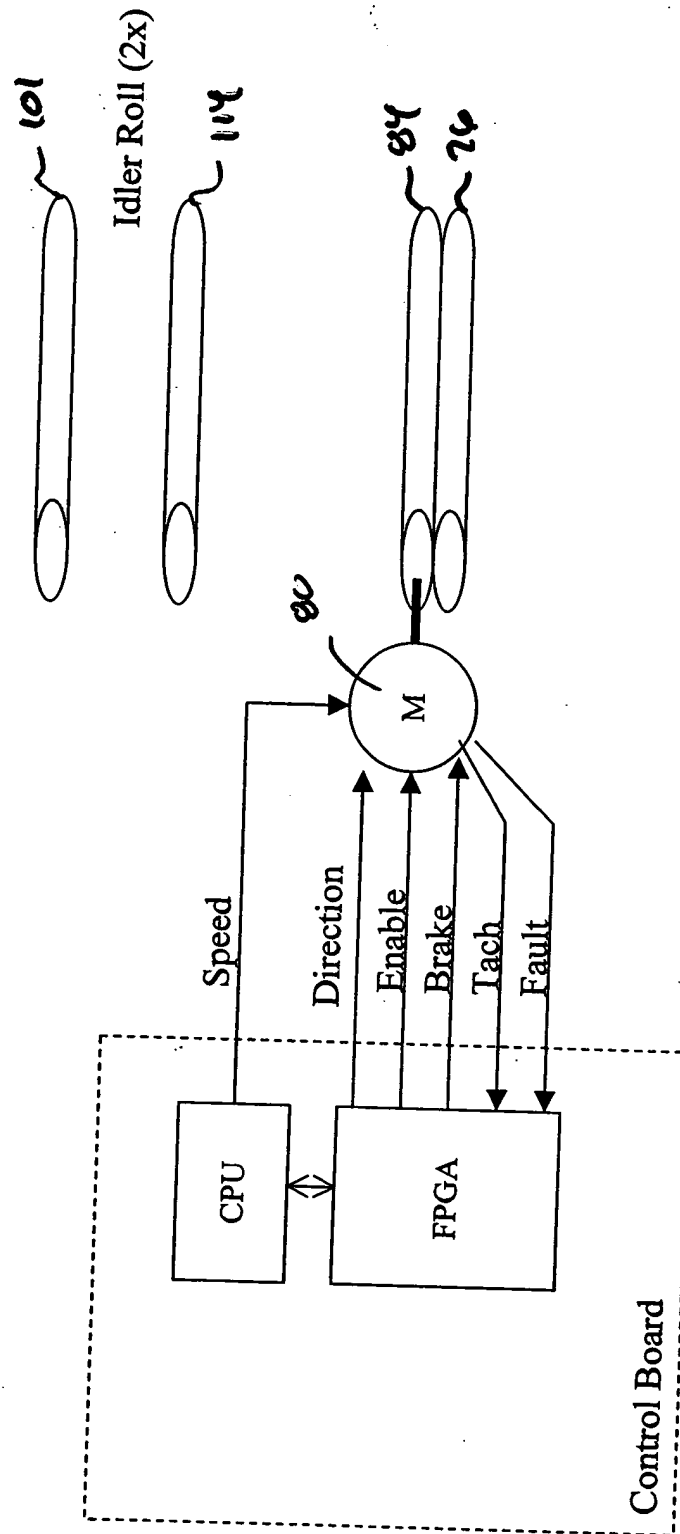


FIG. 191

# Film Tension

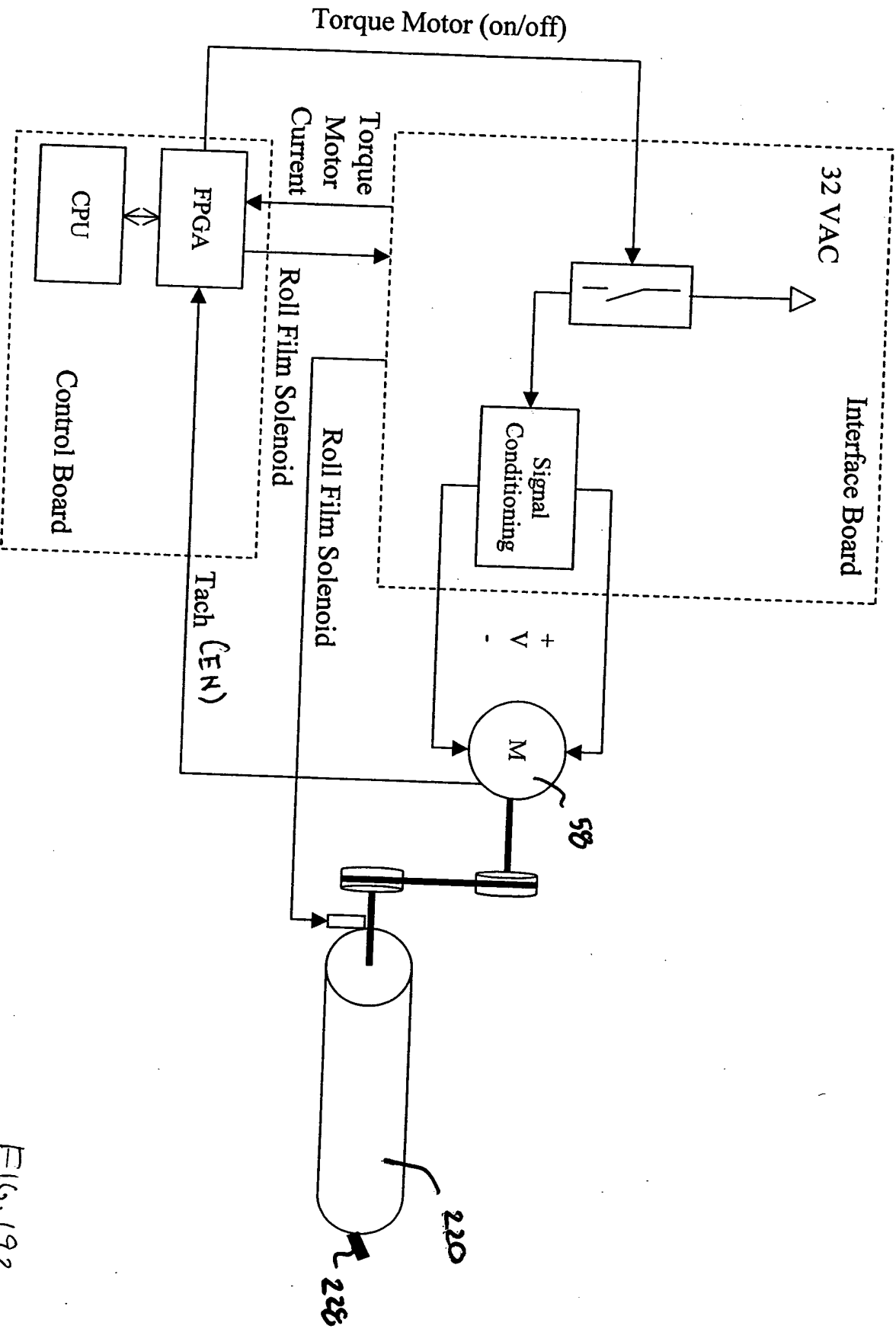
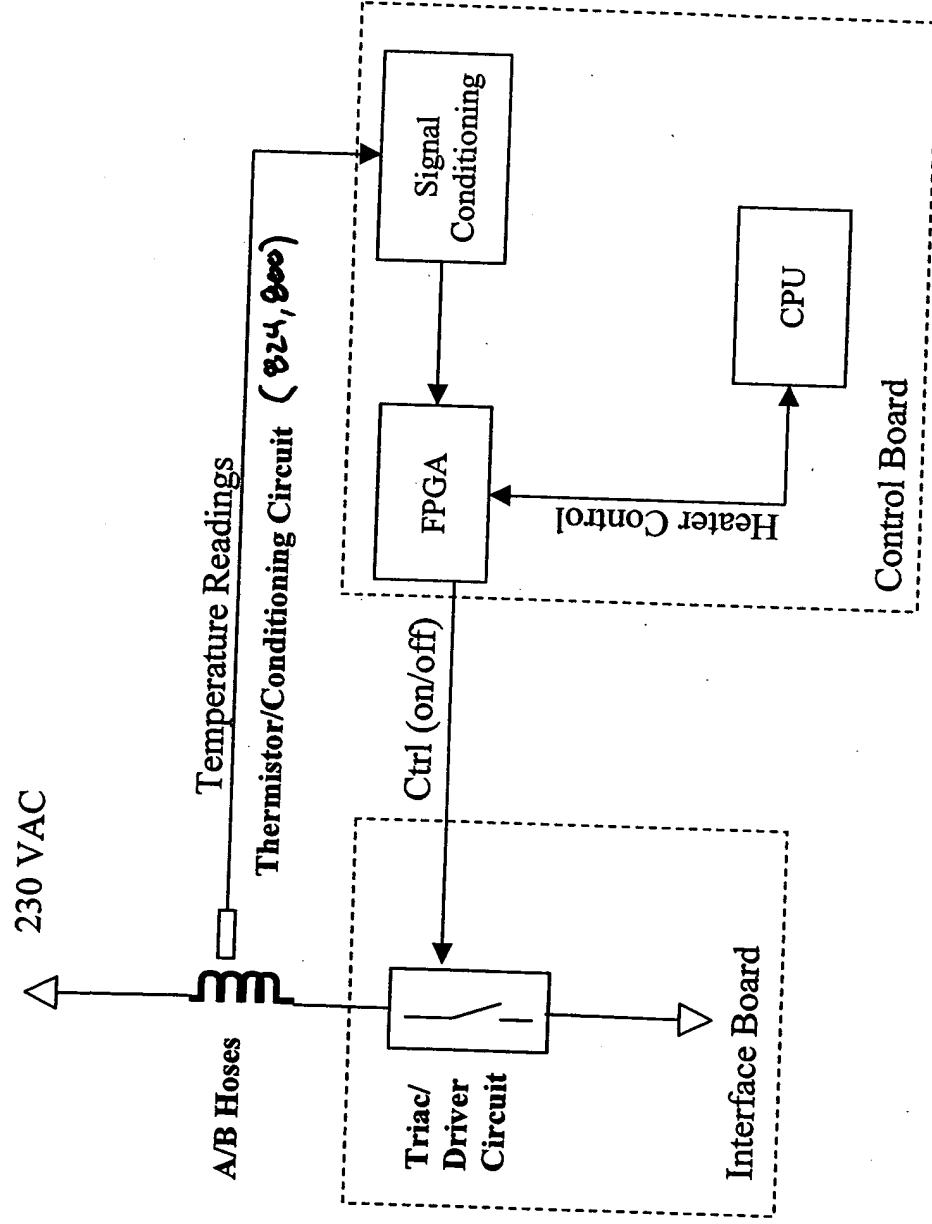


FIG. 192

# Chemical Temperature Control (Hoses)



F16.193



# Chemical Temperature Control (Manifold Zones)

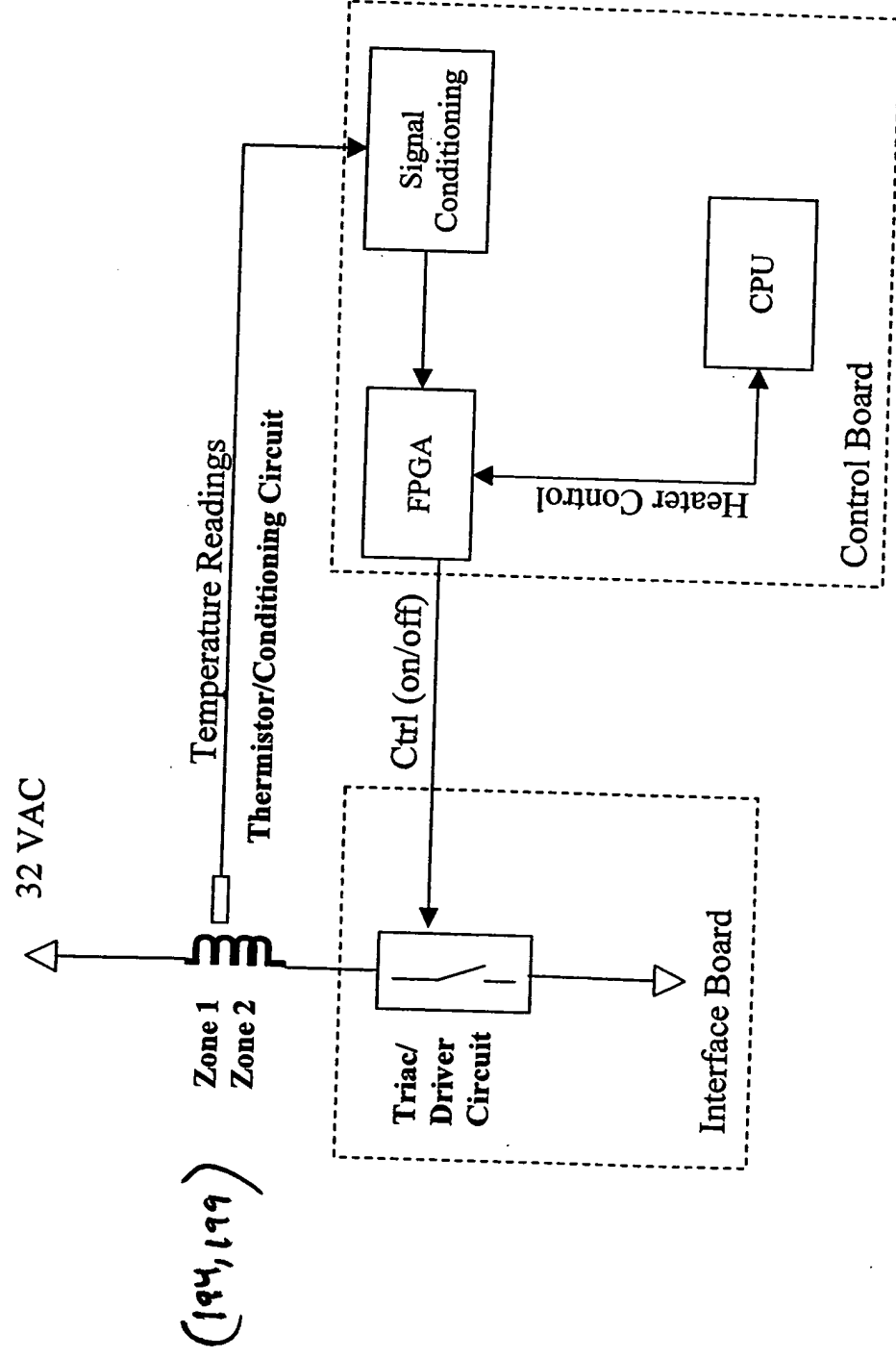


FIG. 194

# Chemical Pressure

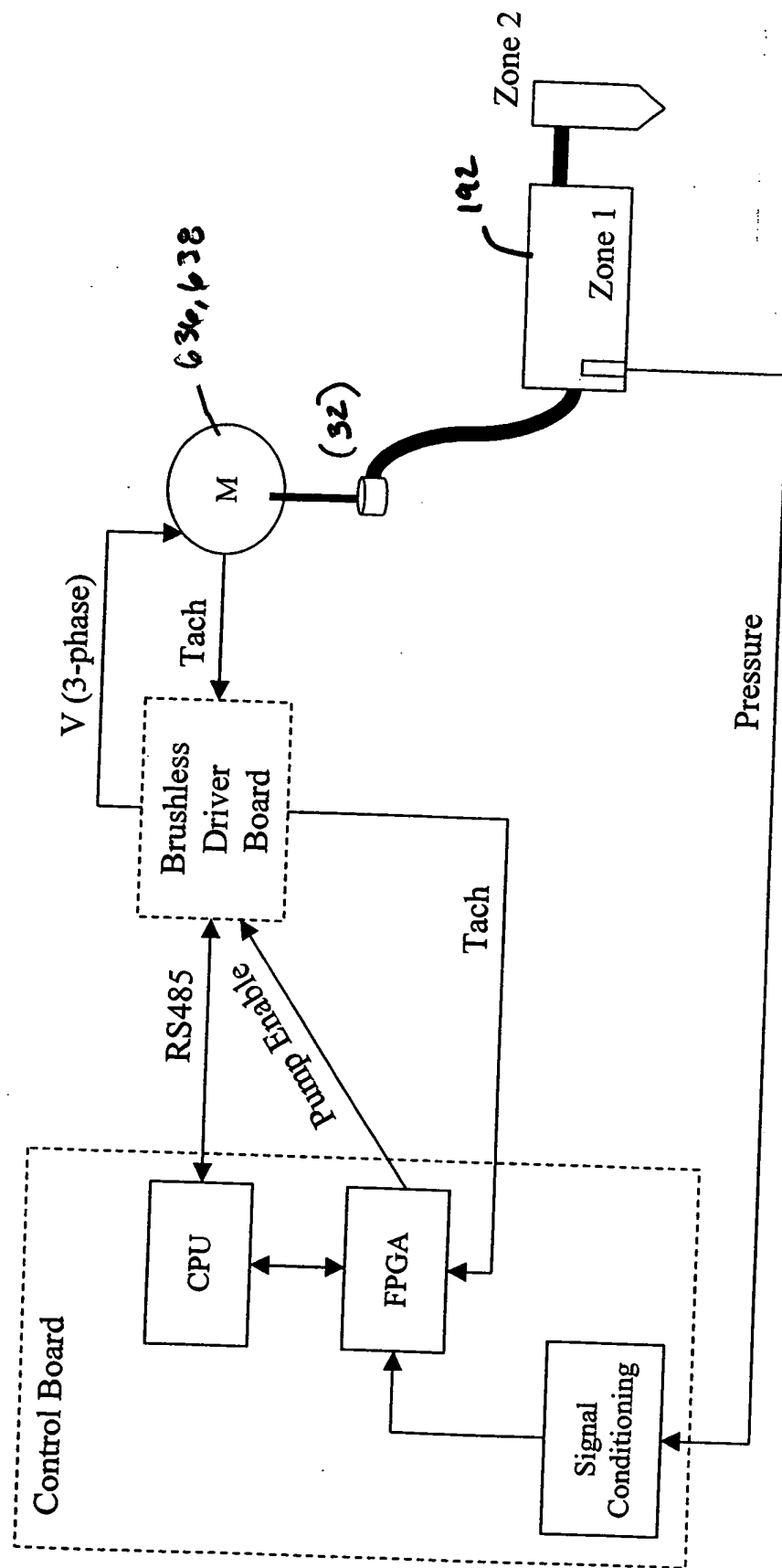


FIG. 195

# Solvent System Control

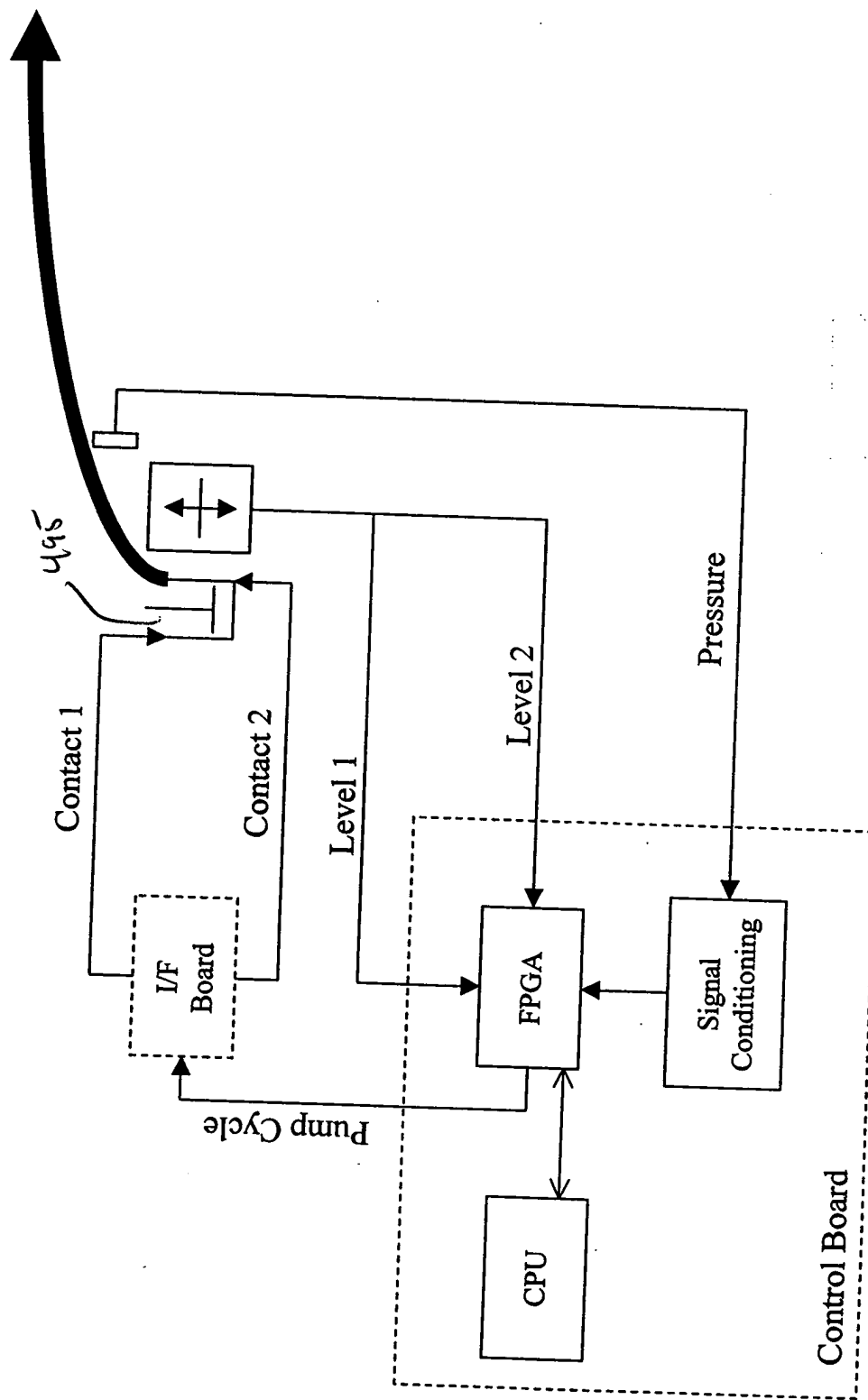
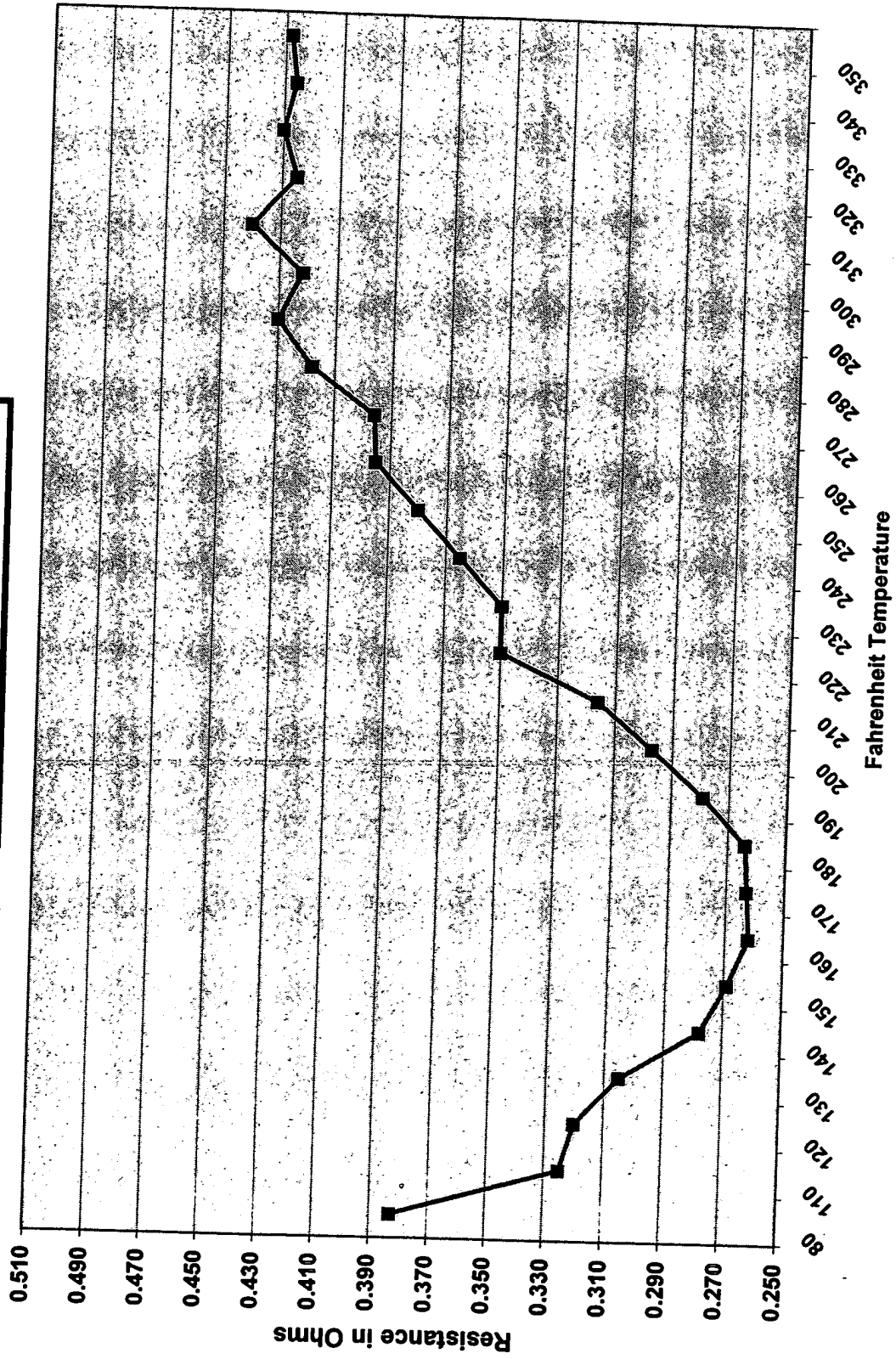


FIG. 196

FIG. 197

—■— TCR



# Film Advance/Tension Motor Tach Ratio

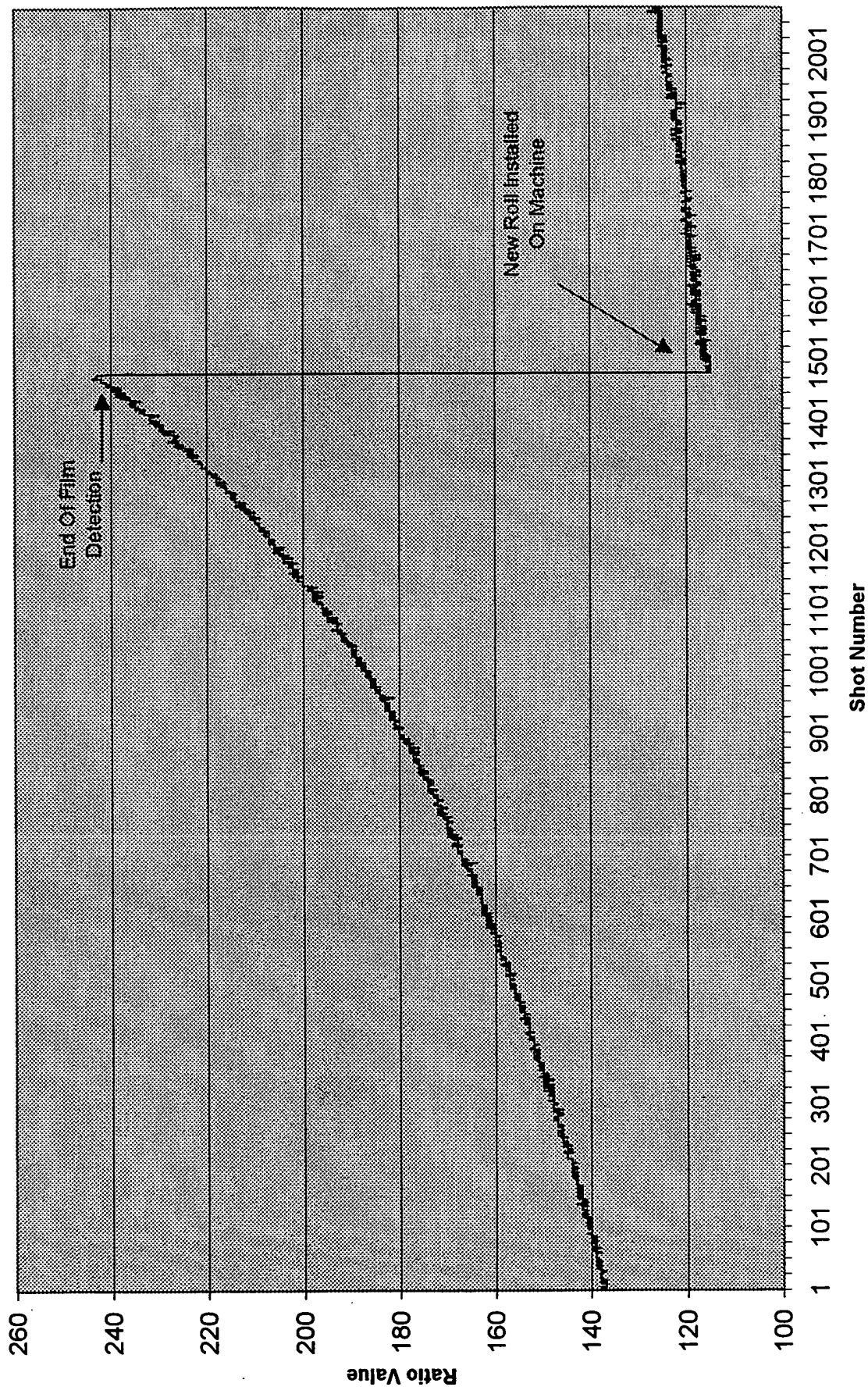


FIG. 198

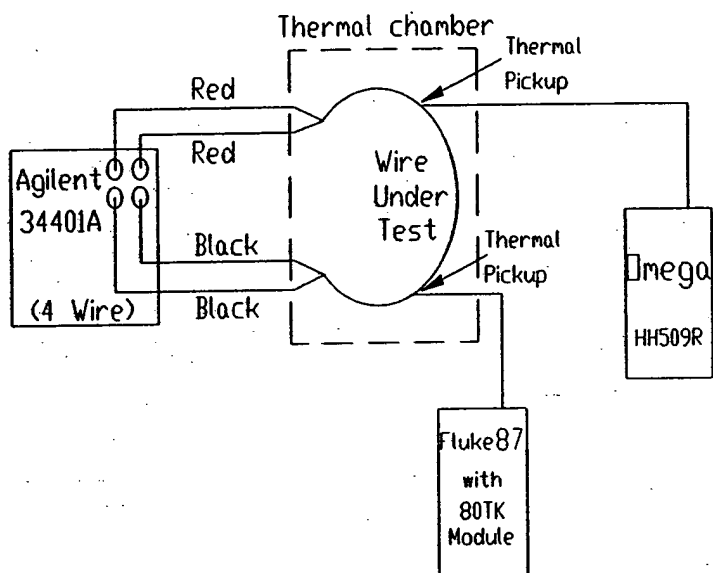


FIG. 199